L8376-12

APR 4 1977

ENVIRONMENTAL EQUIPMENT DIVISION

SECT. E-E

SECT. D-D

DET'L. "A"

SECT. G-G

SECT. B-B

SECT. A-A

SECT. C-C

SAW CUT TRIPLE FLANGES & BURN BETWEEN CUTS TO MAKE REMOVABLE SECTION WITH MINIMUM POSSIBLE GAP CENTER PC. 6. BEFORE WELDING TO REMOVABLE SECTION TO PROVIDE UNIFORM GAP. -

NO WELD

CUT CHANNELS SQUARE & EXACT

TOP OF STL. PLATFORM

SLACK CABLE DEVICE LIMIT SWITCH

BURN-CUT

TYP - GRIND FLUSH

LIP & PIVOT

SEE SECT. "A"

AUTH. GRP. A B C D E & N AND PCS. 38 & 46 THRU 51 THREE TIMES ON DIV. S.

SHOP PAINT: SEE DWG. 1

MATERIAL LIST

IDENTIFICATION GROUP	PIECE	QUAN.	DWG. OR PART NO.	SPECIFICATION NAME, DESCRIPTION AND SERVICE AS	REMARKS
A		ONE		GUIDE CHANNEL ASSY - SHOWN	
	1	1		6 x 3 LJ 16.3# x [illegible] - 2 1/2 - SHOWN	
	2	1		10 U 15.3 x 0-6"	
	3	1		L 3 x 2 x 1/4 x 4'-2 1/2" SHOWN	
	4	1		PL 16 x 1/4 x 7'-3 3/16	
	5	1		PL 7 3/4 x 1/2 x 1'-10	
	6	1		PL 2 1/2 x 3/8 x 2'-7"	
	7	2	125W52-3	3/4 x 1 3/8 WELD. STUDS	
	8	2	126W497-8	HEX NUTS 3/4"	7
	9	2	242W2-16	LOCK WASHERS 3/4	7
	10	1		PL 3" x 3/16 x 0-3	
	11	1		PL 9 1/4 x 1/4 x 1-0	
	12	1	192x3-2	PIVOT BRKT.	
B		ONE		GUIDE CHANNEL ASSY	
	16	1		OPP. ASSY. "A" 4/16 PCS. 11	
C		ONE		POST ASSY. - SHOWN	
	20	1		L 3 x 3 x 1/4 x 12'-2 1/2 - SHOWN	
	21	1		PL 2 1/2 x 3/8 x 0'-5"	
	22	1		PL 3" x 3/8 x 0'-5"	
D		ONE		POST ASSY.	OPP.
		1		OPP. ASSY. "C"	
E		TWO		GUIDE CHANNEL ASSY -	
	28	2		6 x 3 LJ 16.3# x [illegible]	
	29	12		L 3 1/2 x 2 1/2 x 3/4 x 0'-3"	
	30	4		PL 2" x 3/16 x 0'-4"	
	31	2		PL 3" x 3/16 x 0'-5 3/4	
	32	2		PL 3 1/2 x 3/8 x 0'-2 1/4	
	33	2		PL 2 1/2 x 3/16 x 0'-5"	
	34	2	126x437-219	SET SCREWS H.H. 3/4"x 5	REF. 33
	35	4	126W705-8	HEX NUTS 3/8"	REF. 34
		ONE		DEAD PLATE	
	38	1		PL 75 1/4 x 1/4 x [illegible]	BENT
	42	4		BOLTS 5/8" x 1 3/4 LG HHHN	- 38
N	44	1		PL 5 3/4 x 2" x [illegible]	
	45	1		PL 8.2 x [illegible]	
	46	2		PL 2" x 1 x 0'-6"	45
	47	4	126x [illegible]	BOLTS 1/2 x 2 1/4 HHHN	45
	48	8	242W2-15	LOCK WASHERS 1/2	46, 47
	49	2		PL 1 3/4 x 1/4 x 1'-1 5/8	
	50	8	[illegible]	BOLTS 5/8 x 1 1/2 HHHN	48, 49, 51
	51	16	[illegible]	BOLTS 5/8 x 1 1/4 HHHN	38
H		ONE		GUIDE CHANNEL ASSY	
		SAME AS PAR OPP ASSY PC. 11			
K		ONE		GUIDE CHANNEL ASSY	
		SAME AS PAR OPP ASSY PC. 9			
	46	1		PL [illegible]	
M	421	2		[illegible]	
	422	4	126W420-2	BOLTS 1/4 [illegible]	
	423	4	126W420-4	BOLTS 1/4 [illegible]	

DWG.

DEVIATIONS TO CLASSIFIED NUMBER	DIMENSION TOLERANCES EXCEPT AS SHOWN
CHG'D HEIGHT & DEAD 'E'	FRACTIONS ± 1/2
ASSY	DECIMALS ± .02
	ANGLES ± 1°
	MACH'D SURFACES 125
	FINISH

DETAIL OF GUIDE CHANNEL		
POST ASSY & DEAD PLATE		
FOUR ROPE SHEAVE		
DRAWN		
CHECKED		
APPROVED		
DRAWING NO.	LINK-BELT COMPANY	L8376-12
SERIAL NO.		
ORDER NO.		

A087756