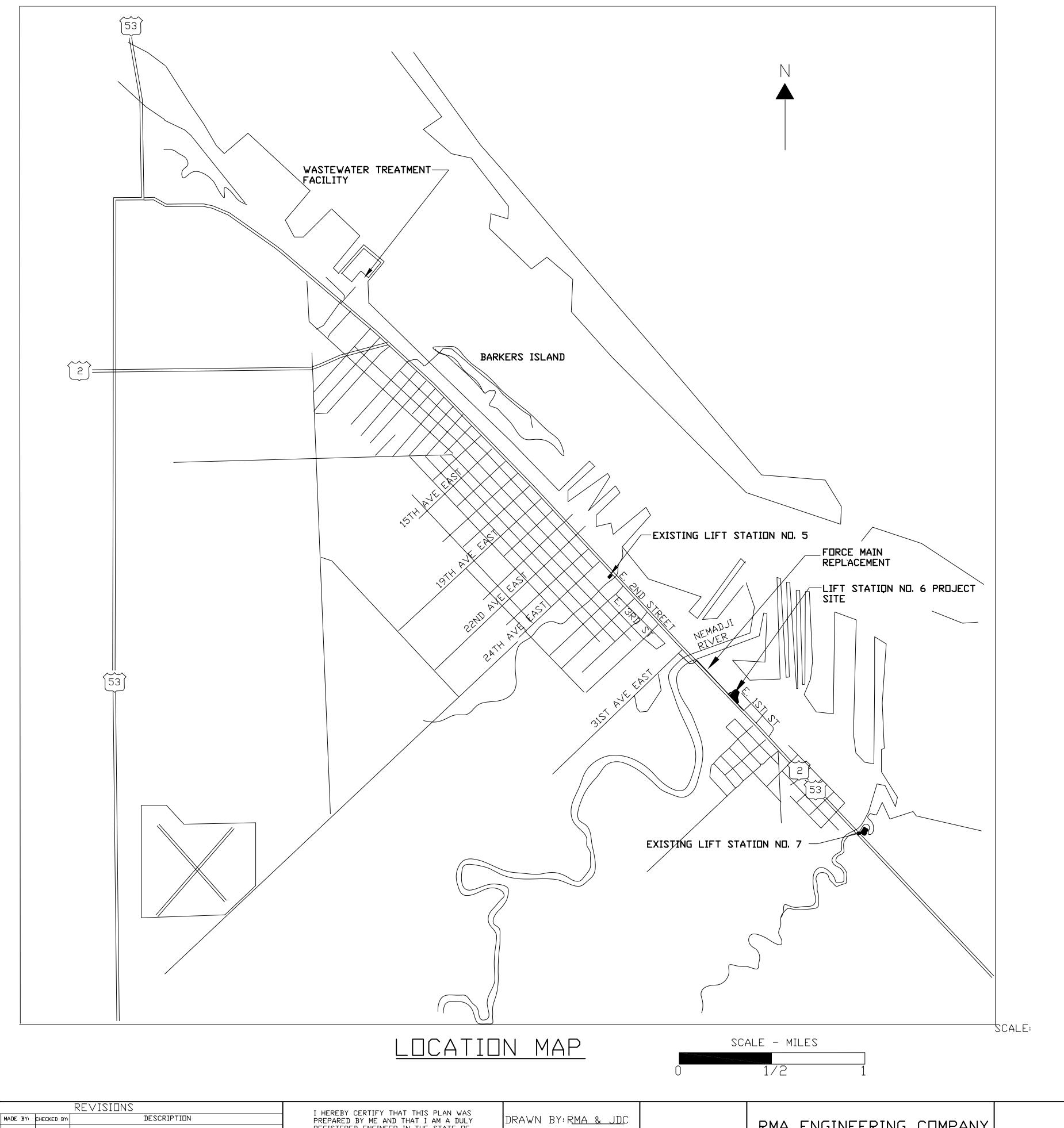
CITY OF SUPERIOR DEPARTMENT OF PUBLIC WORKS

JEFF VITO, DIRECTOR, PUBLIC WORKS
DAN ROMANS, ADMINISTRATOR, WASTEWATER DIVISION
STEVE ROBERTS, TECHNICAL COORDINATOR, WASTEWATER DIVISION

LIFT STATION NO. 6, COLLECTION SYSTEM AND STORAGE IMPROVEMENTS

FEBRUARY 2004

PREPARED BY:
RMA ENGINEERING COMPANY
DULUTH, MN



LIST OR CONTRACT DRAWINGS

SHEET NO. TITLE

G-1 G-3 G-4 C-2 G-1 C-3 C-1 C-3 C-1 S-3 S-4 S-5 S-7 S-7 S-7 S-7 S-7 S-1 M-2 M-4	COVER SHEET LOCATION MAP AND DRAWING INDEX HYDRAULIC PROFILE PIPE AND EQUIPMENT SCHEDULES REAL ESTATE PLAN SITE PLAN EARTHWORK PLAN AND CROSS SECTIONS UNDERDRAIN PLAN AND SECTIONS SEWER LINE MODIFICATIONS, PLAN AND PROFILE MISCELLANEOUS DETAILS STRUCTURAL PLAN SETTLING BASIN SECTIONS LIFT STATION SECTIONS STORAGE POND RETAINING WALL SECTIONS ACCESS LOT RETAINING WALL STRUCTURAL DETAILS-1 STRUCTURAL DETAILS-2 STRUCTURAL NOTES LIFT STATION PLANS LIFT STATION SECTION DIVERSION BOX AND GATES LIFT STATION #6 DRAIN SUMP AND LIFT
E-1 E-2	STATIONS #5 AND #7 MECHANICAL IMPROVEMENTS ELECTRICAL PLAN ELECTRICAL DETAILS

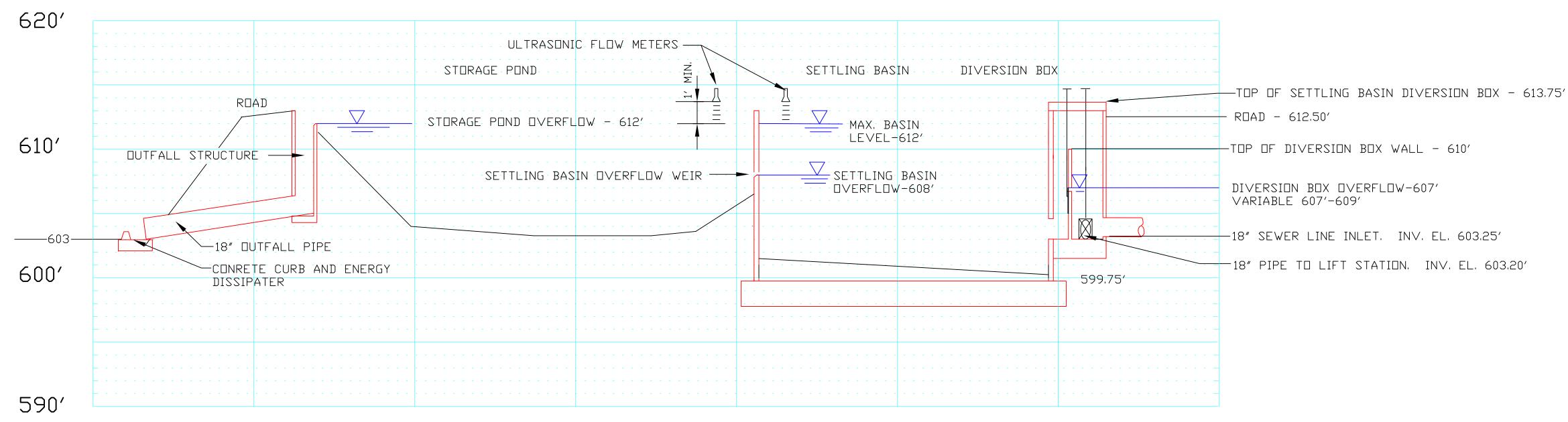
NUMBER	DATE	REVISIONS MADE BY: CHECKED BY: DESCRIPTION	I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME AND THAT I AM A DULY REGISTERED ENGINEER IN THE STATE DF WISCONSIN	DRAWN BY: RMA & JDC CHECKED BY: RMA	SCALE:	RMA ENGINEERING COMPANY
				DEPT. CHECK:		
			REG. NO. <u>25488</u> DATE: <u>AUGUST 4, 2003</u>			

CITY OF SUPERIOR, DEPARTMENT OF PUBLIC WORKS LIFT STATION #6, COLLECTION SYSTEM AND STORAGE IMPROVEMENTS

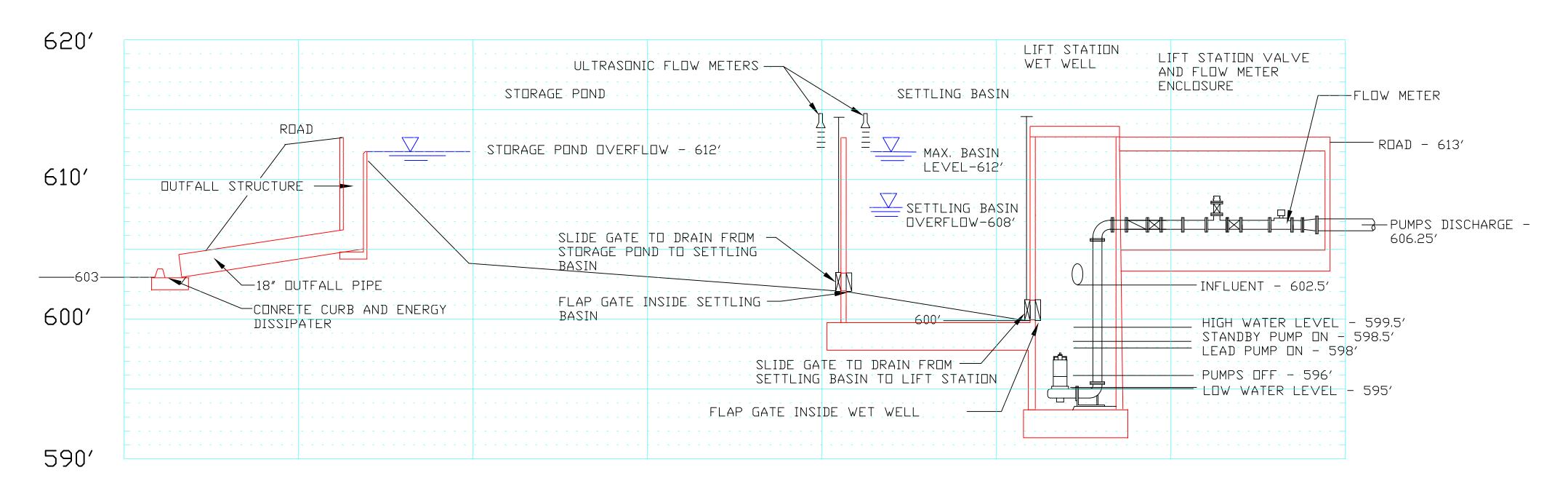
LOCATION MAP AND DRAWING INDEX

PROJ. JOB NO.

SHEET NO. G-1



SECTION 1 - FLOW INTO SETTLING BASIN AND STORAGE POND



SECTION 2 - DRAIN FROM STORAGE POND THROUGH SETTLING BASIN TO LIFT STATION

STOR	RAGE VOLUMES	CUBIC FEET	-
ELEVATION	<u>SETTLING BASIN</u>	STORAGE POND	<u>TOTAL</u>
608′	25,200	103,500	128,700
612′	39,600	223,300	262,900

LIFT STATION NO. 6 HYDRAULIC PROFILE

NO HORIZONTAL SCALE Vertical scale 1" = 5'

NUMBER DATE MADE BY: 1 02/18/04 RMA 2 12/08/04 RMA	REVISIONS CHECKED BY: SUPERIOR REVIEW REVISIONS ADDENDUM NO. 1	I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME AND THAT I AM A DULY REGISTERED ENGINEER IN THE STATE OF WISCONSIN	DRAWN BY: RMA & JDC CHECKED BY: RMA	SCALE: AS SHOWN	RMA ENGINEERING COMPANY CONSULTING ENGINEERS	CITY OF SUPERIOR, DEPARTMENT OF PUBLIC	LIFT STATION #6 AND STORAGE IMPROVEMENTS	PROJ. JOB NO
		REG. NO. <u>25488</u> DATE: <u>AUGUST 4, 2003</u>	DEPT. CHECK:			WORKS	HYDRAULIC PROFILE	SHEET NO. G-2

	MANHOLE SCHEDULE											
STRUCTURE NO.	TYPE	DIAMETER FEET	TOP OF COVER ELEVATION	INVERT ELEVATION FT	INLET PIPE	OUTLET PIPE	SHEET NO.					
MH070087	SANITARY SEWER	4	626.0		20" RCP	8" DI	C-5					
MH070002	SANITARY SEWER	4	626.1	607.75	18" PVC	18" PVC	C-4, C-5					
MH070001	SANITARY SEWER	4	625.0	607.41	18" PVC	30" STEEL CASING 18" PVC CARRIER	C-4					
MH070001A	SANITARY SEWER	4	617.1	606.30	30" STEEL CASING 18" PVC CARRIER	18" PVC	C-4					
MH070001B	SANITARY SEWER	4	612.5	603.4	18" PVC	18" RCP	C-4					
MH070001C	SANITARY SEWER	4	612.5	602.7	18" RCP	18" RCP	C-4					
	STORM WATER	4	613.5	603.5	24" RCP	24" RCP	C-1					
	DRAIN PUMP WET WELL	5	612.5	592.0	4" PVC	3" DI	C-3, M-4					
	DRAIN PUMP VALVE MH	4	612.5	604.0	3" DI	3" DI	C-3, M-4					

FUNCTION	MATERIAL	DIAMETER ID, INCHES	LENGTH FEET	SHEET NO.
GRAVITY SEWER PIPE	PVC, SDR 35	18	606	C-4
GRAVITY SEWER PIPE	RCP, CLASS 3	18	35	C-4
GRAVITY SEWER PIPE	D.I., CLASS 50	8	20	C-5
SEWER FORCE MAIN	D.I., CLASS 50	6	38	M-1, M-2
SEWER FORCE MAIN	D.I., CLASS 50	8	145	C-4
SEWER FORCE MAIN	HDPE, SDR 11	8	2,033	C-4
CASING PIPE	STEEL	30	190	C-4
GRAVITY STORM WATER PIPE	RCP, CLASS 3	24	165	C-1
GRAVITY STORM WATER PIPE	RCP, CLASS 3	12	60	C-1
PERFORATED UNDERDRAIN PIPE	PERFORATED PVC, SDR 35	4	2,110	C-3
UNDERDRAIN PIPE	PVC, SDR 35	4	60	C-3
PERFORATED DRAIN PIPE WRAPPED WITH GEOTEXTILE FABRIC	PERFORATED PVC, SDR 35	4	950	C-3
PERFORATED UNDERDRAIN PIPE	PERFORATED PVC, SDR 35	10	265	C-3
DRAIN WATER FORCE MAIN	DI, CLASS 50	3	142	C-3
STORAGE POND OVERFLOW PIPE	RCP, CLASS 3	18	69	C-1
WET WELL VENT	SCH. 40 STEEL	6	30	M-1, M-2, M-4
VALVE PIT DRAIN	SCH. 40 STEEL	3	13	M-1, $M-2$

VALVE SCHEDULE										
LOCATION/FUNCTION	TYPE	NO.	SIZE IN.	MATERIAL	SHEET NO.					
PUMP FORCE MAIN	PLUG	3	6	CAST IRON	M-1, M-2					
QUICK DISCONNECT	PLUG	1	4	CAST IRON	M-2					
PUMP FORCE MAIN	CHECK	2	6	CAST IRON	M-1, M-2					
VALVE PIT DRAIN	BACKWATER PREVENTER	1	3	PVC	M-1, M-2					
DRAIN PUMP FORCEMAIN	CHECK	1	3	CAST IRON	M - 4					
POND DRAIN PIPE	PRESSURE RELIEF	3	4	CAST IRON	C-3					

		DAVIT CRANE										
EQUIP. NO.	NUMBER	MODEL	MANUFACTURER	REMARKS								
	1	571	THERN	TAKE-UP MODEL: M431 IP B-A PEDESTAL BASE								

	PUMP SCHEDULE														
EQUIPMENT NO.	NUMBER OF UNITS	NAME	LOCATION	LOCATION TYPE RATING POINT		POINT	MIN. SUCTION/	N/ PUMP SEAL TYPE			MOTOR DATA			REMARKS	
110.	01 011113				CAPACITY (GPM)			HUTOFF DISCHARGE (AD (FT.) SIZE (IN.)			HP	RPM (MAX.)	ENCL. TYPE	DRIVE TYPE	REWARKS
	2	WASTEWATER PUMPS	LS#6 WET WELL	WET-PIT SUBMERSIBLE	800	64	60	98 6	1750	MECH SEAL	25	1750		CLOSE COUPLED	FLYGT MODEL CP-3152, IMPELLER 454 (ONE PUMP SHALL HAVE THE FLYGT MIX VALVE INSTALLED)
	2	DRAIN PUMP	DRAIN SUMP	WET-PIT SUBMERSIBLE	140	40	50	58 2	1840	MECH SEAL	4	1840	SUBMERSIBLE	CLOSE COUPLED	FLYGT MODEL CP-3068, IMPELLER 255. ONE PUMP IS INSTALLED, THE SECOND PUMP IS A SPARE.

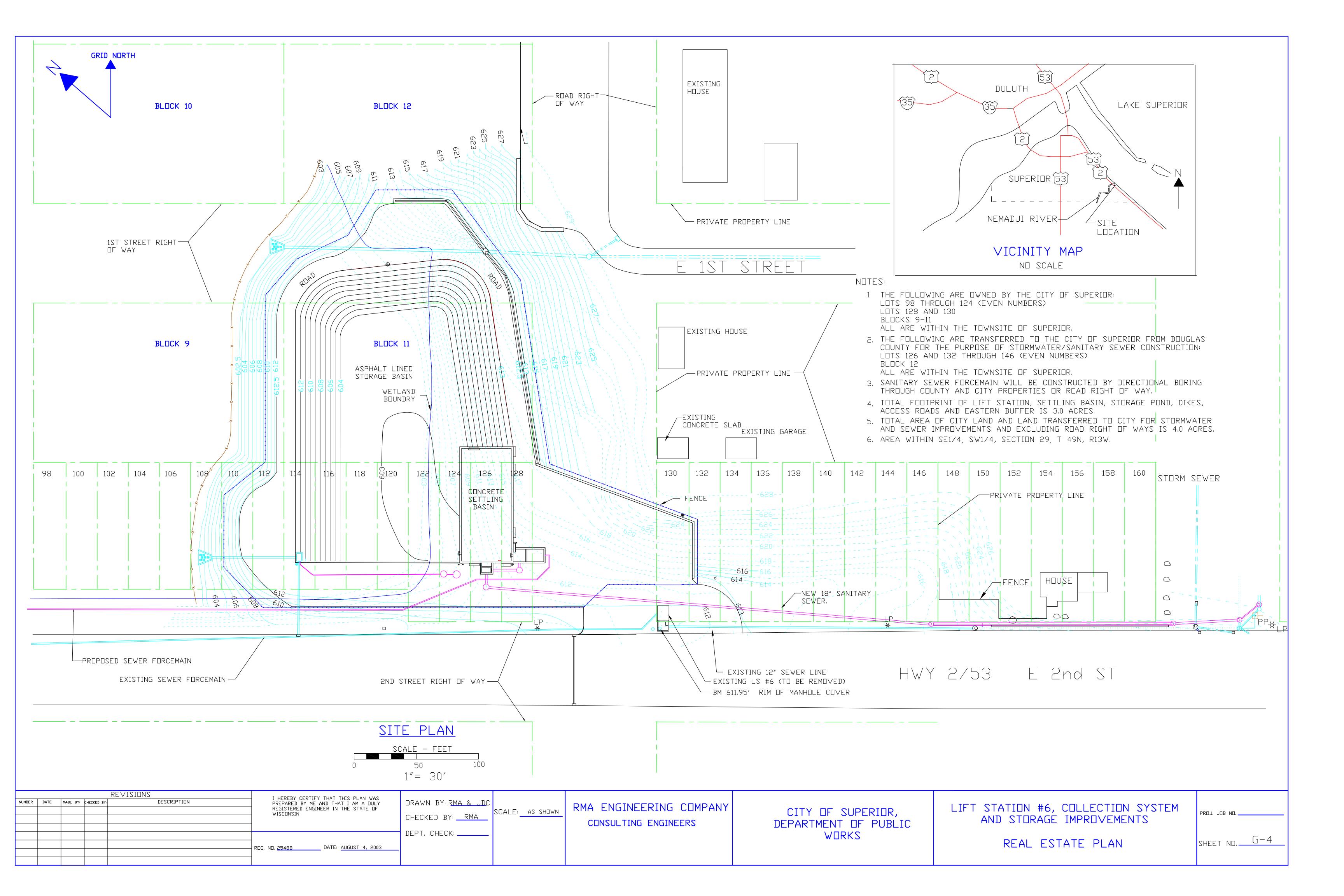
	GATE SCHEDULE												
EQUIPMENT NO.	NUMBER OF UNITS	LOCATION	GATE TYPE	GATE SIZE W(IN.) X H(IN.)	REMARKS	SHEET NO.							
WG-300	1	DIVERSION BOX	WEIR	72 X 24	FONTAINE: MODEL 422-72X42-L-CW	M-3							
SG-300	1	DIVERSION BOX	SLIDE	20 X 20	FONTAINE: MODEL 222-24X24-L-CW	M-3							
SG-301	1	WET WELL	SLIDE	24 X 24	FONTAINE: MODEL 223-24X24-L-CW	M-2							
SG-302	1	SETTLING BASIN	SLIDE	24 X 24	FONTAINE: MODEL 223-24X24-L-CW	M - 3							
FG-301	1	WET WELL	FLAP	24 X 24	FONTAINE	M-2							
FG-300	1	SETTLING BASIN	FLAP	24 X 24	FONTAINE	M - 3							

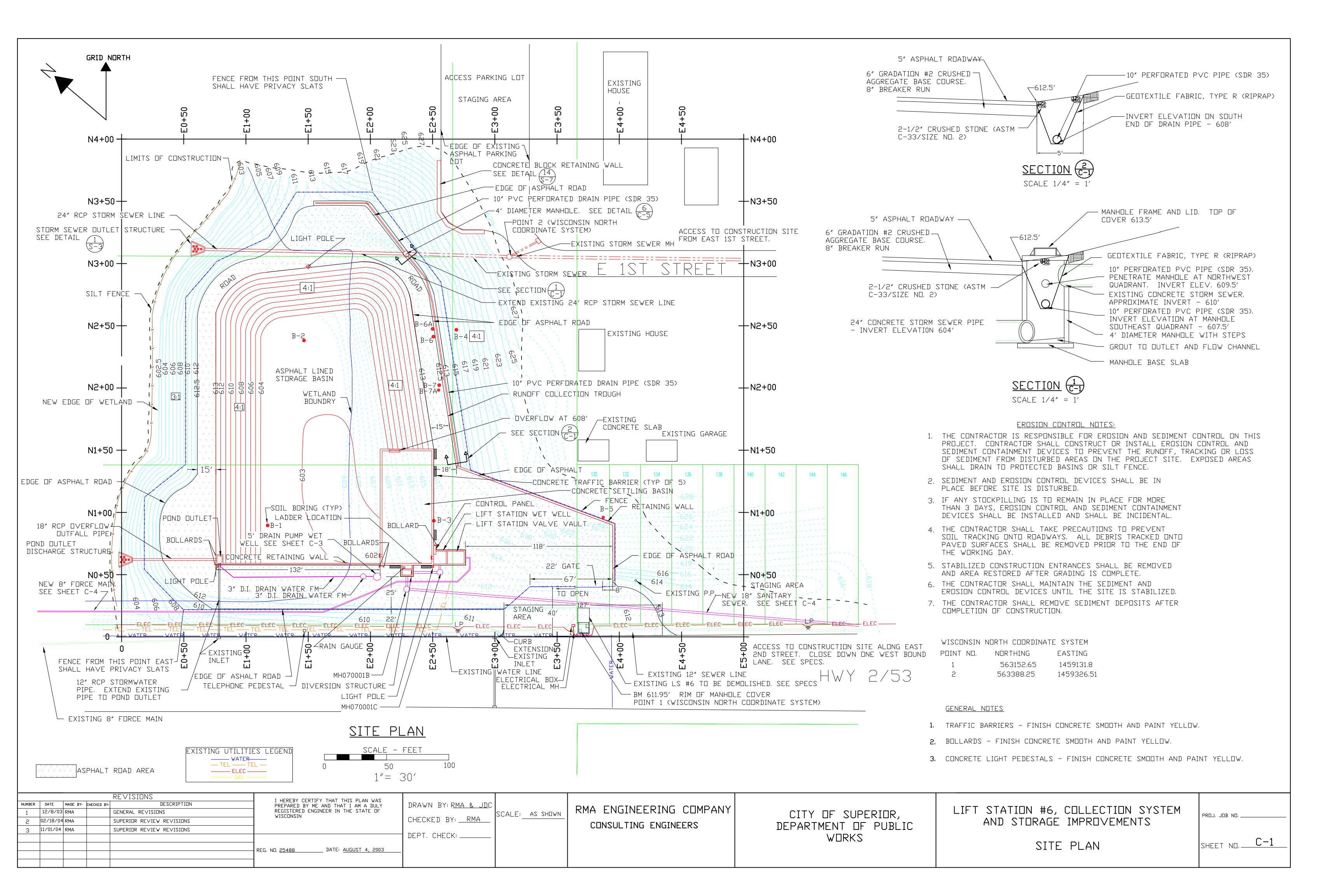
ALUMINUM ACCESS DOORS										
LOCATION	HATCH SIZE INCHES	LOADING CAPACITY	REMARKS	SHEET NO.						
WET WELL	36 X 24 36 X 48 36 X 36	300 P.S.F LIVE LOAD		M-1						
VALVE PIT	24 X 36	H-20 WHEEL LOADING		M-1						
VALVE PIT	24 X 24	H-20 WHEEL LOADING		M-1						
DIVERSION BOX	24 X 24	300 P.S.F. LIVE LOAD		M-3						
DIVERSION BOX	24 X 24	300 P.S.F. LIVE LOAD		M-3						

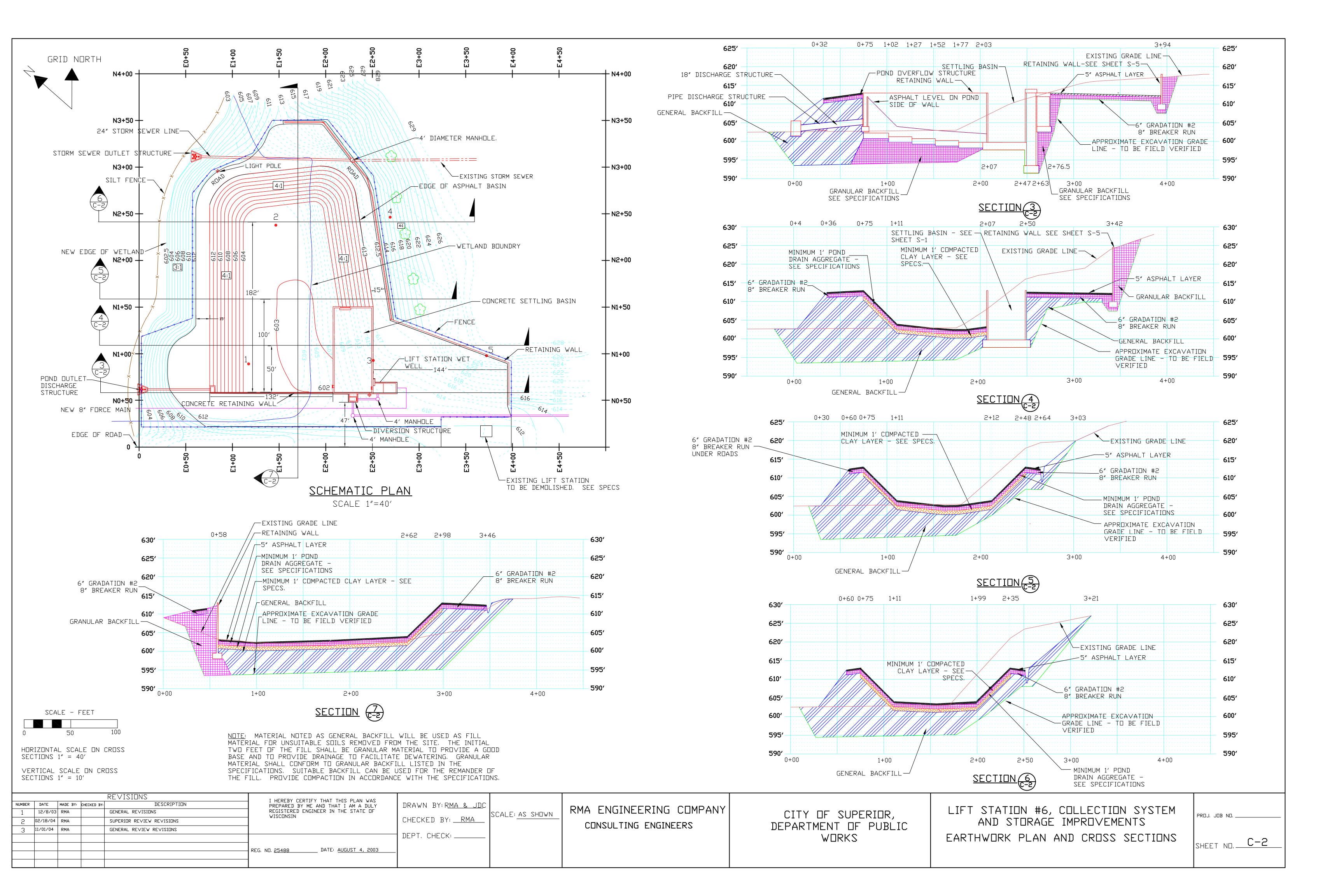
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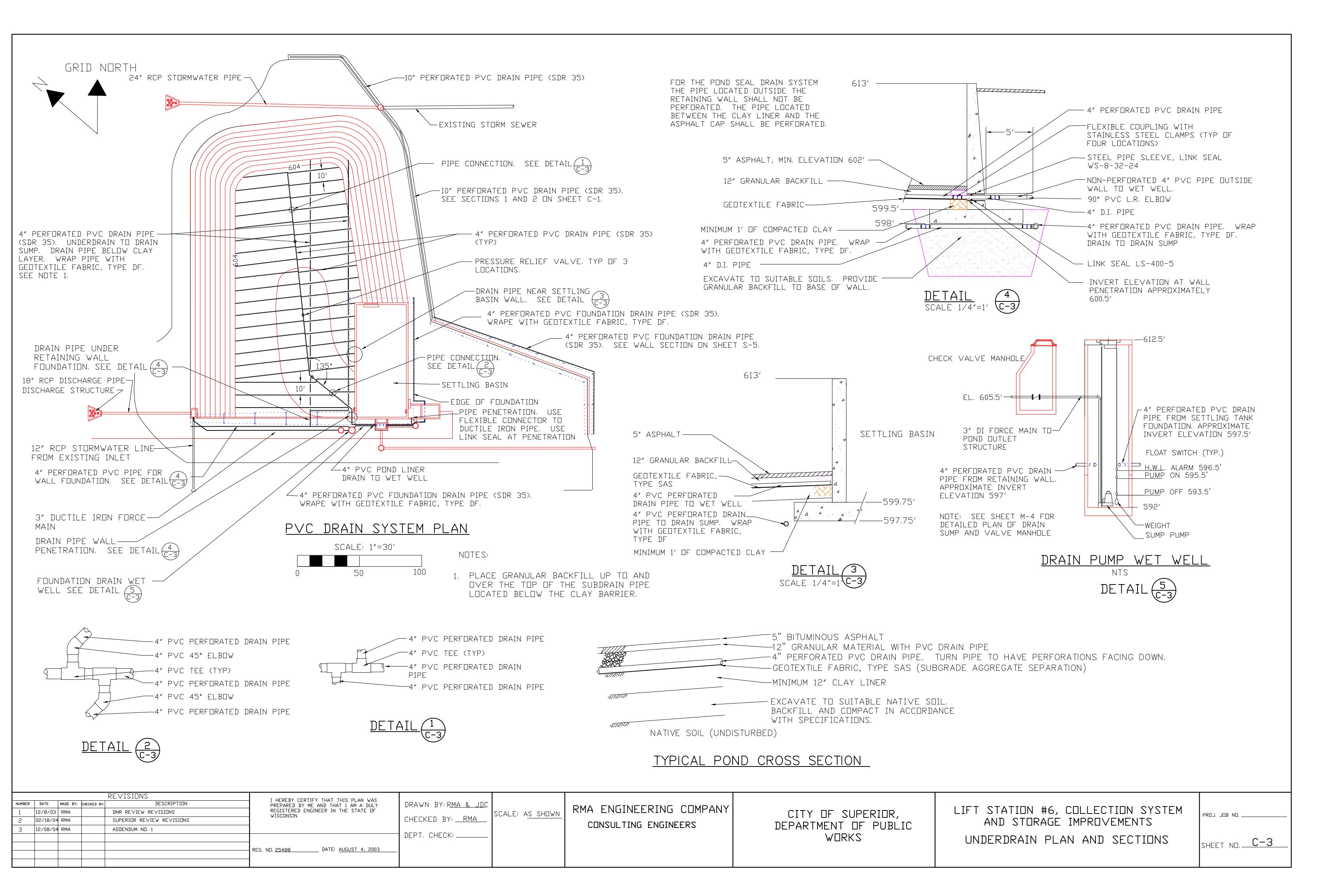
1. UNDERGROUND PIPE SCHEDUALS DO NOT INCLUDE PIPE FITTINGS, BENDS OR MISCELLANEOUS CONNECTORS TO BE PROVIDED AS SHOWN ON THE PLANS.

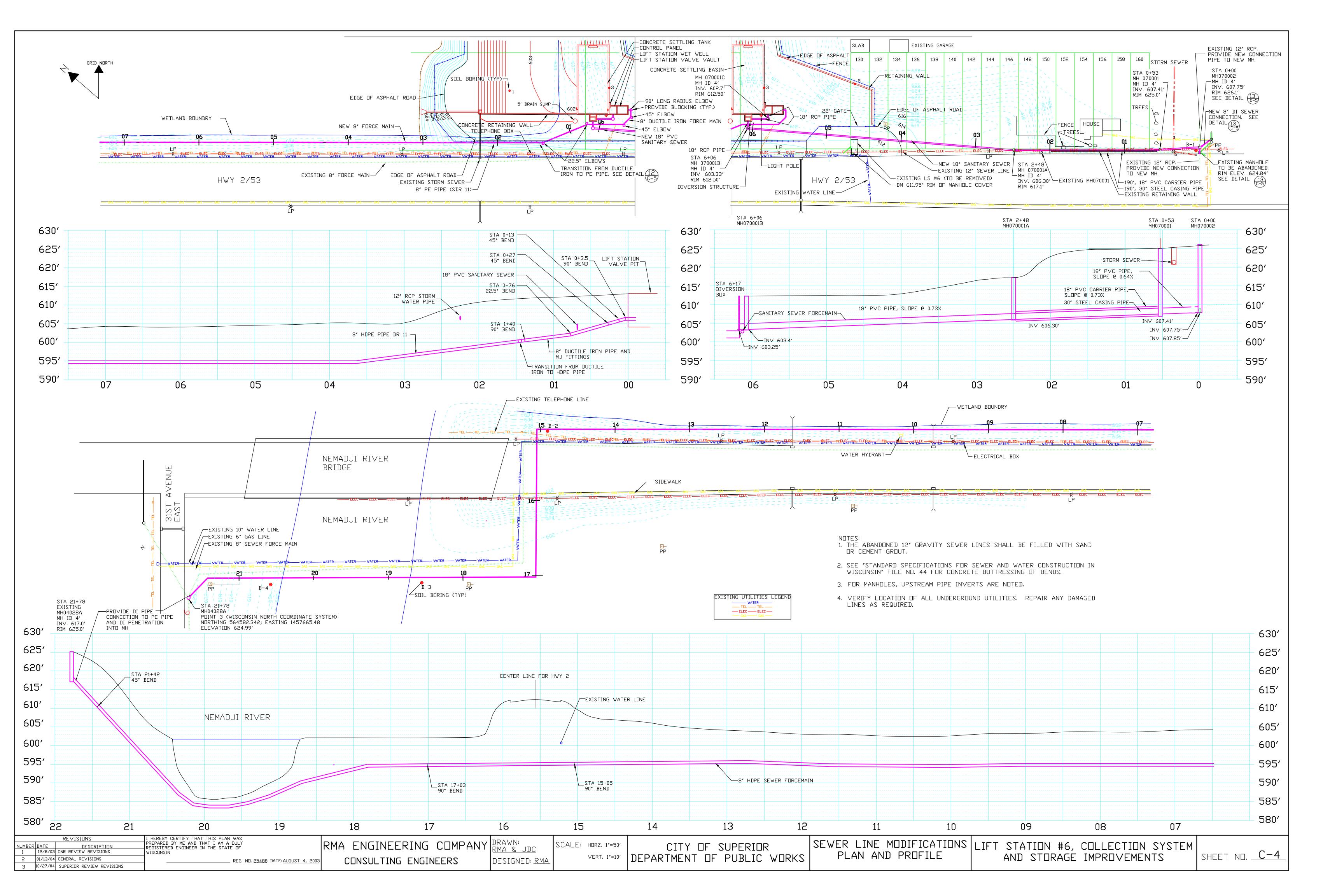
REVISIONS NUMBER DATE MADE BY CHECKED BY DESCRIPTION 1 12/8/03 RMA SCHEDULE REVISIONS 2 02/18/04 RMA SUPERIOR REVIEW REVISIONS 3 10/27/04 RMA REVIEW REVISIONS	REGISTERED ENGINEER IN THE STATE OF	DRAWN BY: RMA & JDC CHECKED BY: RMA SCALE:	RMA ENGINEERING COMPANY CONSULTING ENGINEERS	CITY OF SUPERIOR, DEPARTMENT OF PUBLIC	LIFT STATION #6, COLLECTION SYSTEM AND STORAGE IMPROVEMENTS	PROJ. JOB NO
4 12/08/04 RMA ADDENDUM NO. 1	REG. NO. <u>25488</u> DATE: <u>AUGUST 4, 2003</u>	DEPT. CHECK:		WORKS	PIPE AND EQUIPMENT SCHEDULES	SHEET NO. G-3

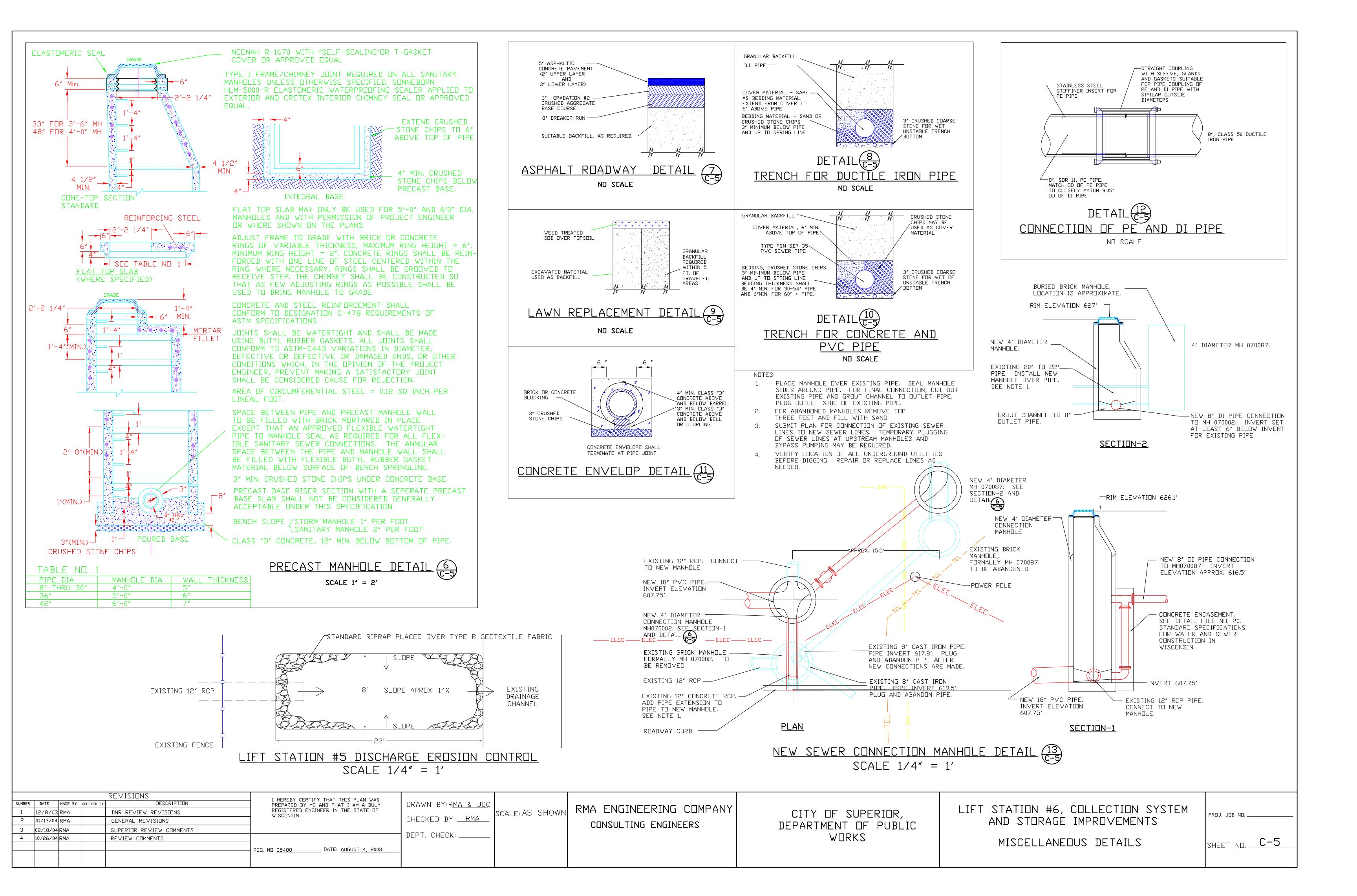


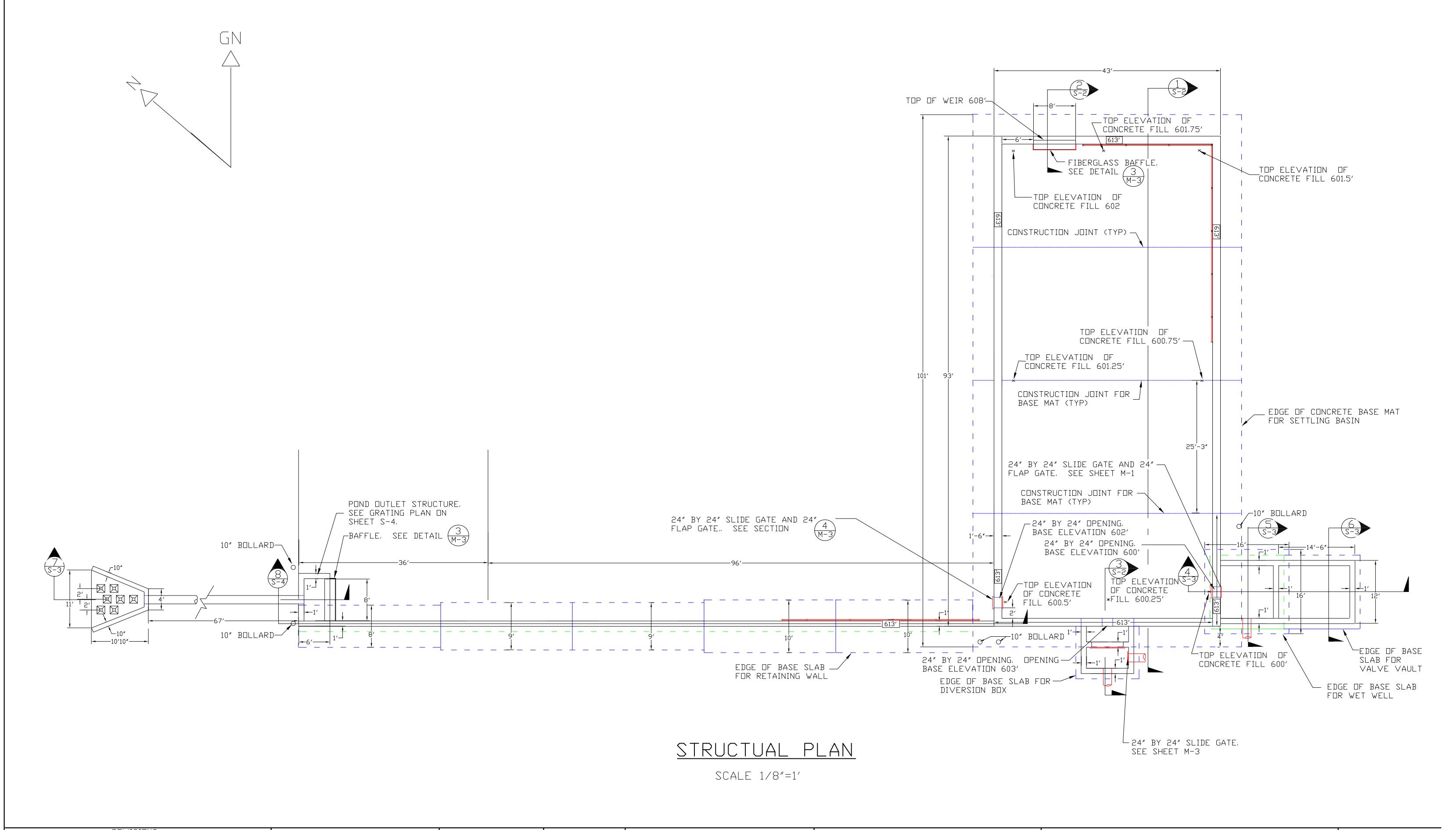




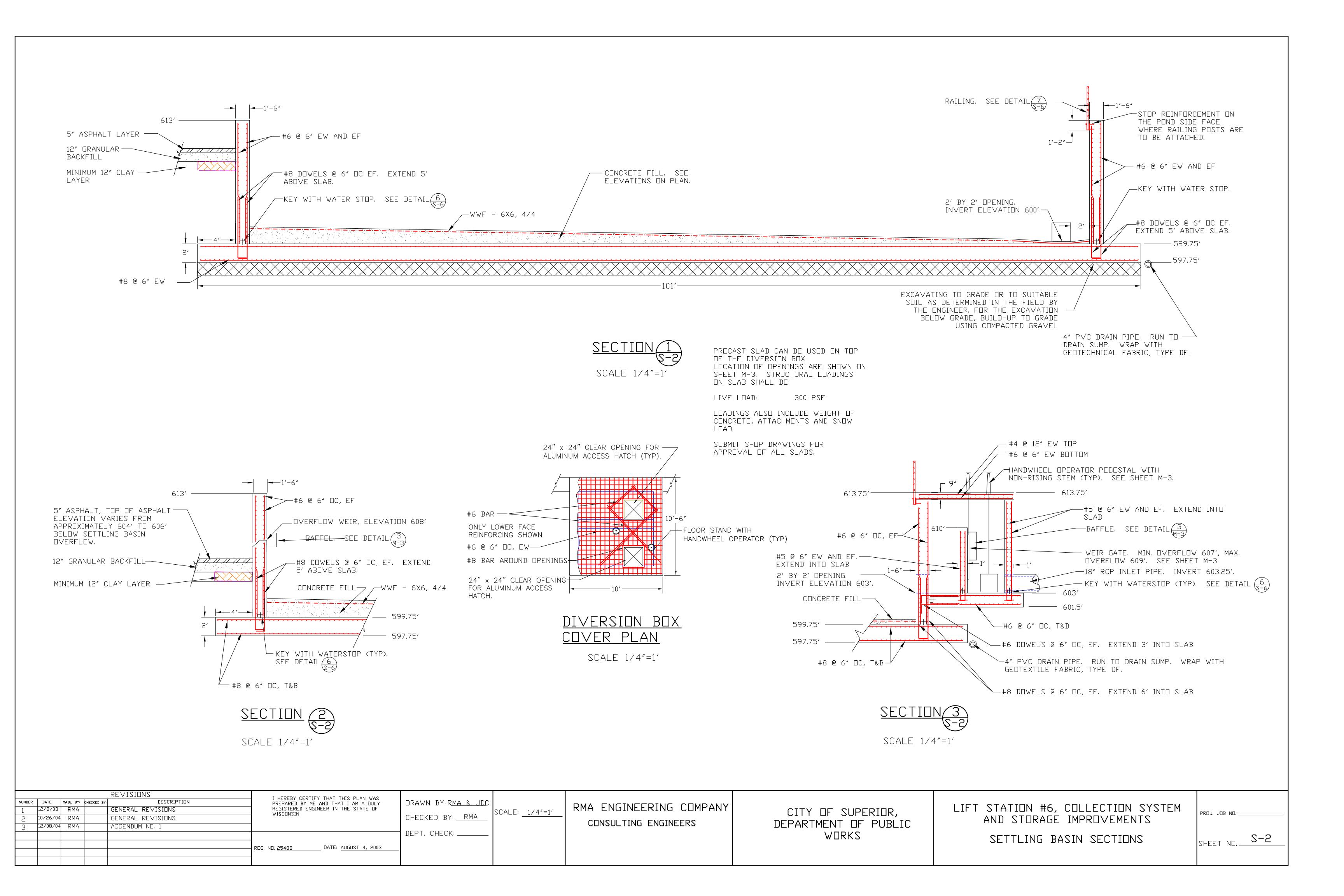


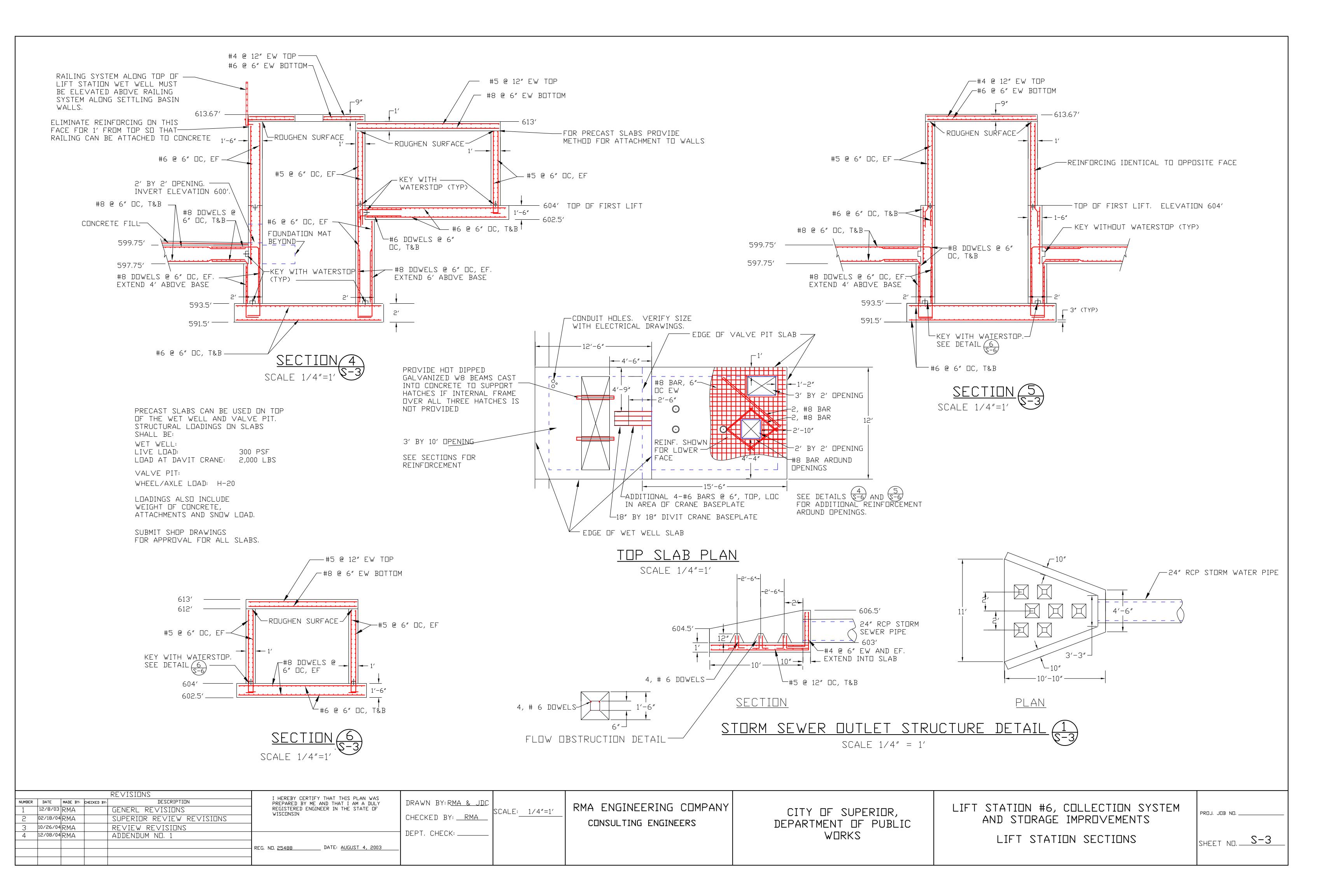


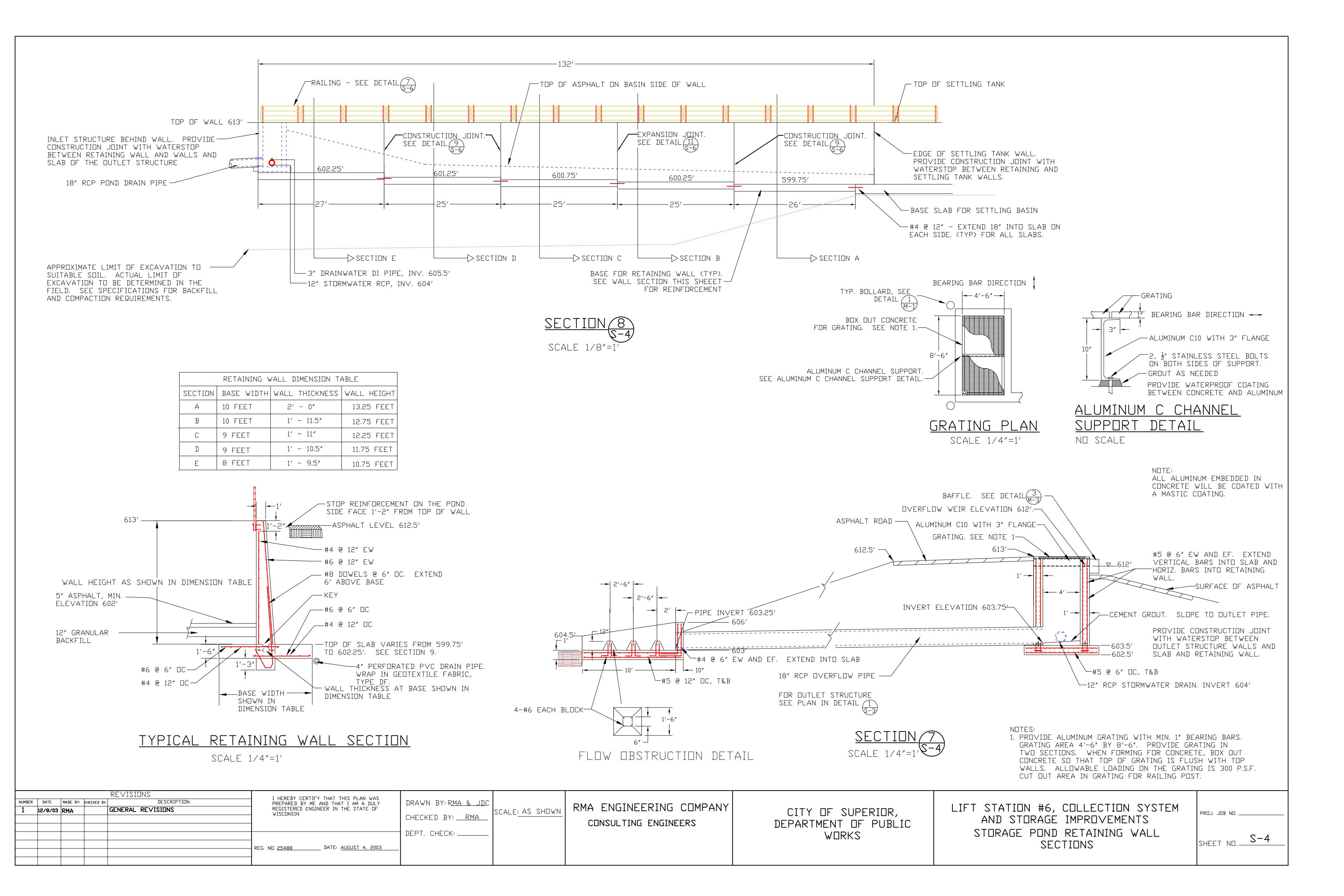


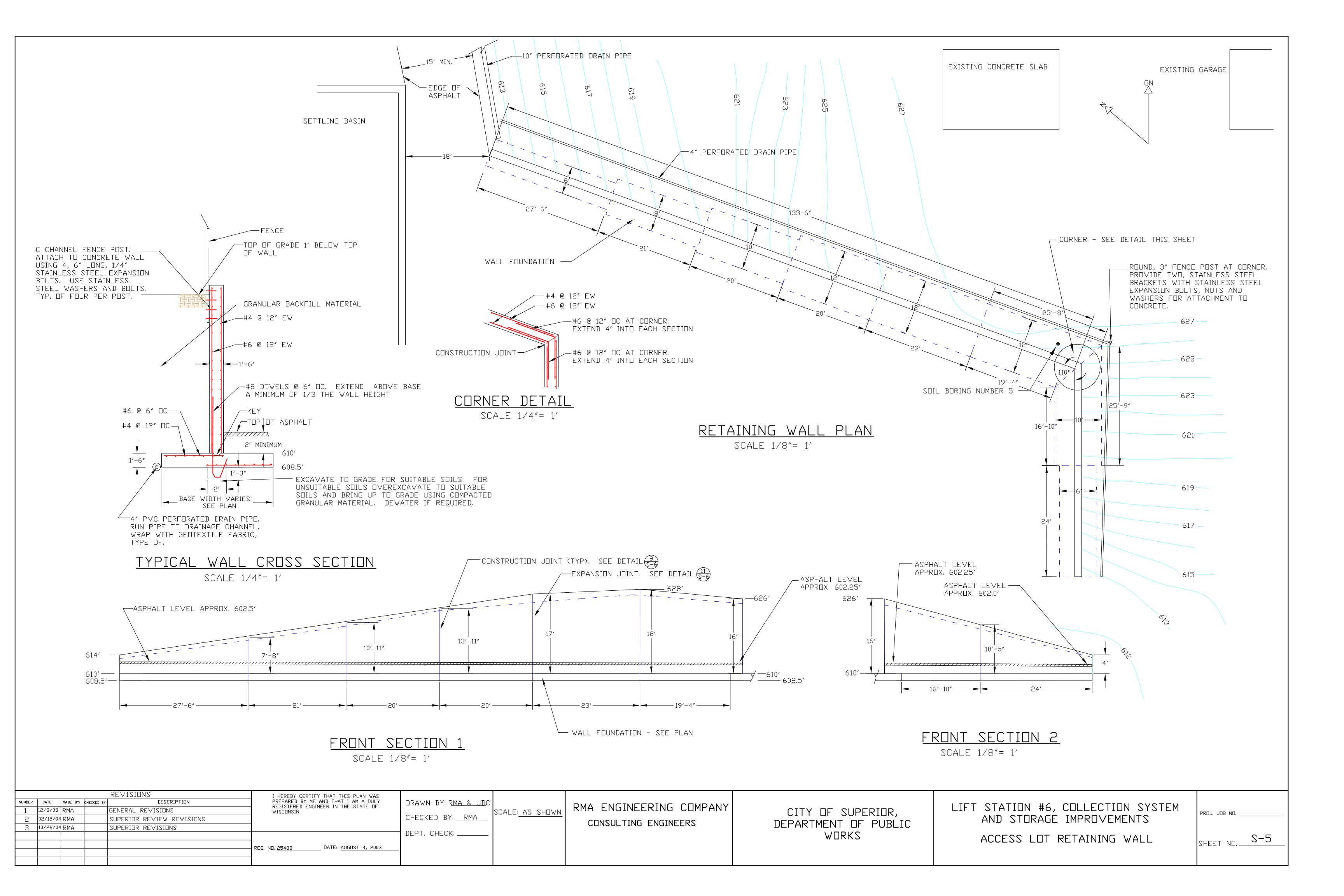


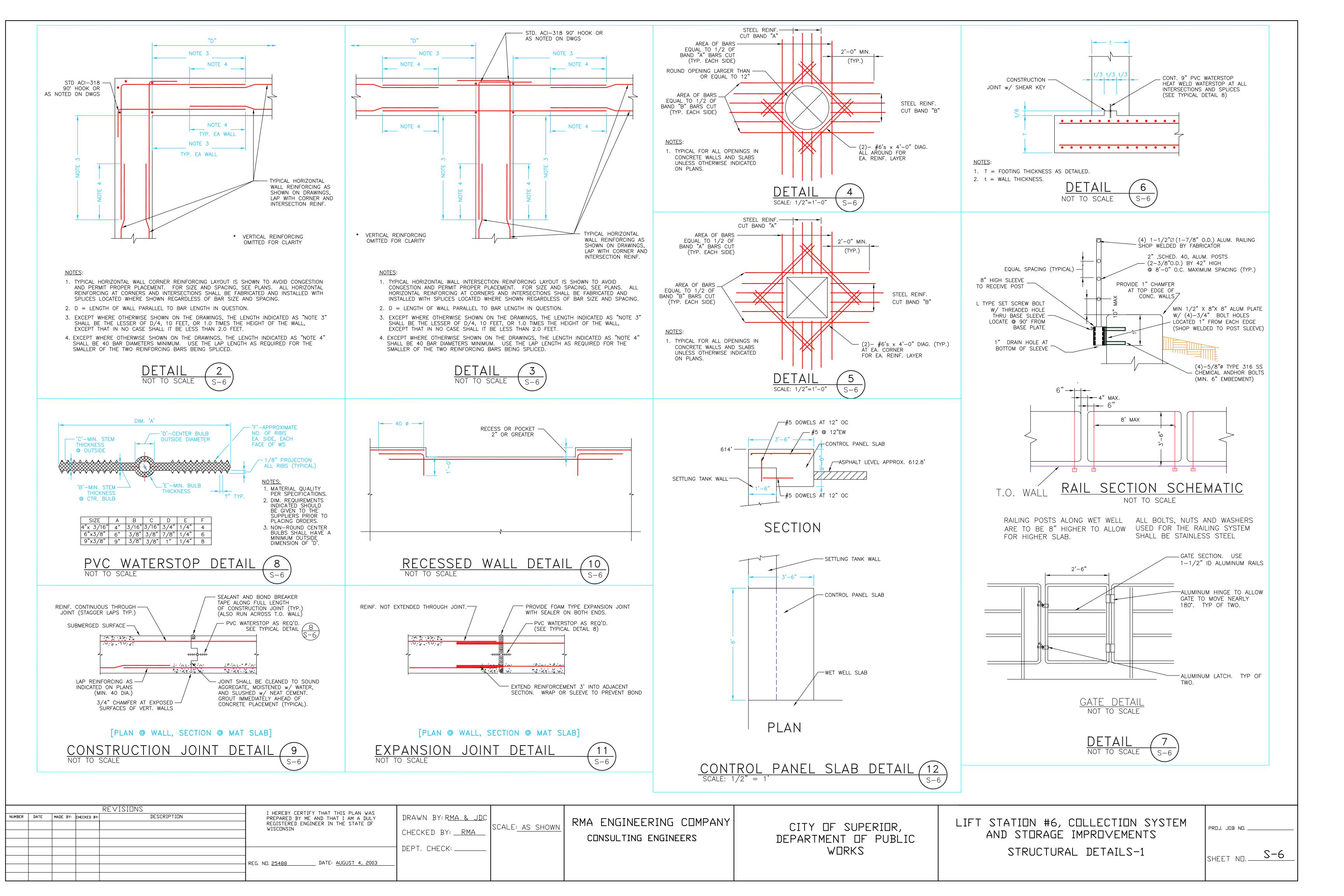
N	DATE MADE BY: CHECKED BY: 2/8/03 RMA	REVISIONS DESCRIPTION GENERAL REVISIONS SUPERIOR REVIEW REVISIONS ADDENDUM NO. 1	CERTIFY THAT THIS PLAN WAS PREPARED BY ME AND THAT I AM A DULY REGISTERED ENGINEER IN THE STATE OF WISCONSIN	DRAWN BY: SCALE:	RMA ENGINEERING COMPANY CONSULTING ENGINEERS	CITY OF SUPERIOR, DEPARTMENT OF PUBLIC	LIFT STATION #6, COLLECTION SYSTEM AND STORAGE IMPROVEMENTS	PROJ. JOB NO
			REG. NO. <u>25488</u> DATE:	DEPT. CHECK:		WORKS	STRUCTURAL PLAN	SHEET NO. S-1

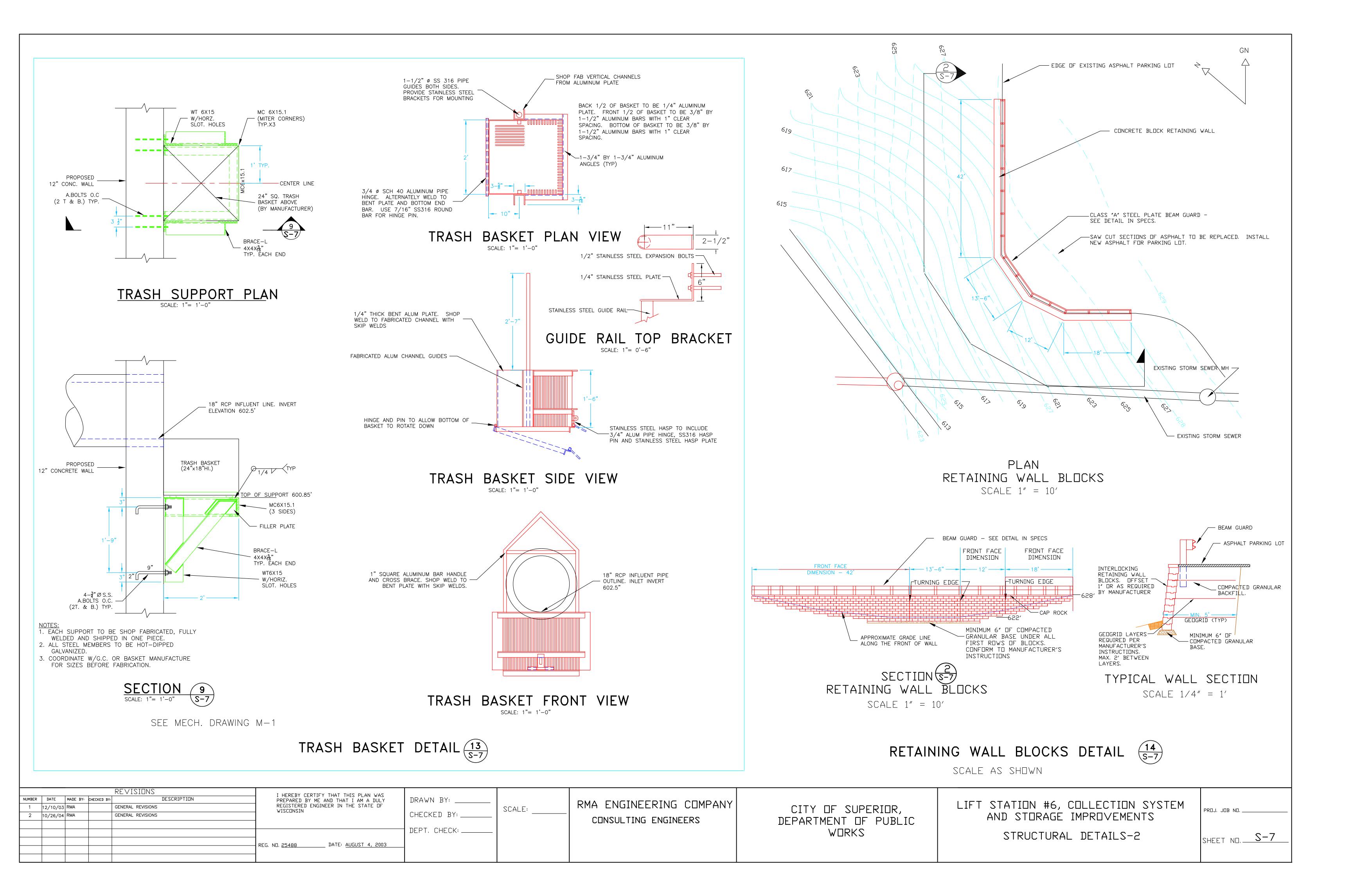












STRUCTURAL ABBREVIATIONS

ALUMINUM HORIZONTAL ALTALTERNATE INSIDE FACE BOT ВОТТОМ LONG. LONGITUDINAL BOF BOTTOM OF FOOTING MAXIMUM ВМ BFAM MIN MINIMUM BRG BEARING NTS NOT TO SCALE CONSTRUCTION JOINT ON CENTER CENTER LINE OUTSIDE FACE CLR CLEARANCE REINFORCED CONCRETE COL COLUMN SIM SIMILIAR CONC CONCRETE SPECS **SPECIFICATIONS** SQUARE CONN CONNECTION T&B TOP AND BOTTOM DIA DIAMETER EACH TOC TOP OF CONCRETE TRANSVERSE EACH FACE TRANSV **ELEVATION** TOS TOP OF STEEL TOW TOP OF WALL EW EACH WAY EXP JT TYP TYPICAL **FXPANSION JOINT** VERT VERTICAL FOUNDATION FDN FTG FOOTING WS WATERSTOP GALVANIZE (HOT DIPPED) WWF WELDED WIRE FABRIC

STRUCTURAL LEGEND

[602.00] INDICATES CENTER LINE

[602.00] INDICATES BOTTOM OF FOOTING ELEVATION

[612.00] INDICATES TOP OF WALL ELEVATION

NOTE:

CONTRACTOR SHALL PROTECT ALL STRUCTURES
FROM BOUYANCY DURING CONSTRUCTION UNTIL
ENTIRE STRUCTURE IS COMPLETED AND BACKFILLED
AS DIRECTED.

SPECIAL BOUYANCY COMPENSATION IS REQUIRED DURING CONSTRUCTION AND FUTURE MODIFICATIONS SEE GENERAL NOTES.

GEOTECHNICAL DESIGN CRITERIA EARTH AND HYDROSTATIC PRESSURES

1. AT REST ABOVE GROUNDWATER TABLE (GWT)

EQUIVALENT FLUID PRESSURE (EFP) = 55 PCF

2. AT REST BELOW GWT; EFP = 100 PCF

3. SOIL WEIGHT = 115 PCF

4. SOIL BEARING PRESSURE = 1500 PSF

5. K_o = 0.35

6. DESIGN 100 YEAR FLOOD ELEVATION = 604'

— STRUCTURAL NOTES -

GENERAL

- 1. DESIGN IS IN ACCORDANCE WITH, AND CONSTRUCTION SHALL CONFORM TO REQUIREMENTS OF THE WISCONSIN ADMINISTRATIVE CODE.
- INFORMATION REGARDING EXISTING CONSTRUCTION AND CONDITIONS IS BASED ON FIELD INSPECTION, AND IS INCLUDED TO ASSIST THE CONTRACTOR. THE ENGINEER ASSUMES NO RESPONSIBILITY FOR ITS ACCURACY OR COMPLETENESS.
 THE CONTRACTOR SHALL NOTIFY THE ENGINEER WHEN
- UNANTICIPATED OR APPARENTLY DANGEROUS CONDITIONS ARE UNCOVERED DURING CONSTRUCTION OR DEMOLITION.

 4. THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS AND CONDITIONS ON THE JOB. DISCREPANCIES SHALL BE BROUGHT TO THE ATTENTION OF THE ENGINEER BEFORE
- PROCEEDING WITH THE PORTION OF THE WORK.

 5. OPENINGS LESS THAN 12" MAXIMUM DIMENSION IN SLABS AND WALLS ARE GENERALLY NOT SHOWN ON STRUCTURAL DRAWINGS. SEE MECHANICAL, ELECTRICAL AND PLUMBING DRAWINGS (IF ANY) FOR LOCATIONS AND DIMENSIONS OF CHASES, INSERTS, SLEEVES; OPENINGS AND OTHER PROJECT REQUIREMENTS NOT SHOWN ON STRUCTURAL DRAWINGS.
- 6. DETAILS NOT SPECIFICALLY SHOWN SHALL BE SIMILAR TO THOSE FOR MOST NEARLY SIMILAR CONDITION AS DETERMINED
- BY THE ENGINEER.

 7. THE CONTRACTOR SHALL SHORE, BRACE, SHEETPILE OR OTHERWISE SUPPORT THE STRUCTURE AS REQUIRED TO
- MAINTAIN STRUCTURAL INTEGRITY AT ALL TIMES.

 8. HEADERS SHALL BE PLACED ACROSS TOP OF SHORING POSTS AND SHALL BE TIGHT AGAINST UNDERSIDE OF STRUCTURE
- 9. SHORING SHALL BEAR ON SLEEPERS TO PREVENT DAMAGE TO STRUCTURE BELOW.
- 10. TEMPORARY SHORES SHALL BE DESIGNED, ERECTED,
 SUPPORTED, BRACED AND MAINTAINED BY THE CONTRACTOR TO
 SUPPORT SAFELY ALL DEAD LOADS PRESENTLY CARRIED BY
 THE STRUCTURAL WORK BEING SHORED, AND ANY
- CONSTRUCTION LIVE LOADS.

 11. NEW STRUCTURAL SYSTEMS SHALL BE COMPLETELY INSTALLED AND CAPABLE OF SUPPORTING DESIGN LOADS BEFORE SHORES ARE REMOVED. SHORES SHALL BE RELEASED GRADUALLY.

DESIGN LOADS (EXCEPT AS NOTED):

SNOW - (ZONE 1): LIVE LOAD 40 PSF
STRUCTURAL SLAB — WET WELL LIVE LOAD
STRUCTURAL SLAB - VALVE PIT
WHEEL/ AXLE LOAD
STRUCTURAL SLAB — DIVERSION BOX LIVE LOAD

SLAB LOADINGS ALSO INCLUDE THE WEIGHT OF CONCRETE AND ATTACHMENTS.

FOUNDATIONS

- BASE SLABS HAVE BEEN DESIGNED BASED UPON A
 PRESUMPTIVE BEARING CAPACITY OF:
 1500 PS
- THE CONTRACTOR SHALL NOTIFY THE ENGINEER IMMEDIATELY IF UNSUITABLE BEARING MATERIALS EXIST.
- 2. THE ENGINEER ASSUMES NO RESPONSIBILITY FOR THE VALIDITY OF SUBSURFACE CONDITIONS WHERE DESCRIBED ON DRAWINGS, SPECIFICATIONS, TEST BORINGS OR TEST PITS. THESE DATA ARE INCLUDED ONLY TO ASSIST THE CONTRACTOR DURING CONSTRUCTION, AND REPRESENT CONDITIONS ONLY AT THESE SPECIFIC LOCATIONS AT THE PARTICULAR TIME THEY
- WERE PERFORMED.

 3. THE FOUNDATION DESIGN IS BASED ON INFORMATION PROVIDED IN GEOTECHNICAL REPORT. 'SUBSURFACE EXPLORATION FOR THE PROPOSED WASTEWATER OVERFLOW STORAGE BASIN IN SUPERIOR, WISCONSIN, DATED 6/22/01, PREPARED BY GME CONSULTANTS, INC., DULUTH, MN.
- 4. UNSUITABLE BEARING MATERIALS, SUCH AS MISCELLANEOUS FILL AND ORGANIC SOILS MAY EXIST IN AREAS OF NEW FOUNDATIONS. EXISTING UNSUITABLE MATERIALS SHALL BE EXCAVATED TO 1'-O"MIN. AS DIRECTED OR AS INDICATED ON THE DRAWINGS AND SHALL BE FOLLOWED BY PLACEMENT OF
- THE DRAWINGS AND SHALL BE FOLLOWED BY PLACEMENT OF COMPACTED GRAVEL FILL OR CRUSHED STONE AS SPECIFIED.

 5. WHERE ROCK IS ENCOUNTERED, IT SHALL BE EXCAVATED TO 1'-0" BELOW BOTTOMS OF FOOTINGS AND SLABS AND REPLACED WITH A 1'-0" LAYER OF COMPACTED GRAVEL OR
- 6. NO FOUNDATION CONCRETE SHALL BE PLACED IN WATER OR ON
- FROZEN SOIL.

 7. BACKFILL UNDER ANY PORTION OF THE STRUCTURE SHALL BE COMPACTED IN 6" LIFTS.
- 8. COMPACT SOIL TO 95% OF MAX. DRY DENSITY UNDER FOOTINGS AND SLABS ACCORDING TO ASTM D-1557.

 9. PLACE CONSTRUCTION JOINTS AND P.V.C. WATERSTOPS IN SLABS
- AND FOUNDATION WALLS IN ACCORDANCE WITH DETAILS AND AT LOCATIONS INDICATED ON DRAWINGS.

 10. FOUNDATION WALLS ENCLOSING BELOW GRADE AREAS SHALL BE BRACED OR HAVE ROOF SLABS OR FRAMING SECURELY IN PLACE
- PRIOR TO BACKFILLING. CONCRETE SHALL REACH 75%
 OF THE DESIGN STRENGTH PRIOR TO BACKFILLING.

 11. BACKFILL SHALL BE PLACED AND COMPACTED SIMULTANEOUSLY
 ON BOTH SIDES OF FOUNDATION WALLS WHEREVER POSSIBLE.
- 12. CONTRACTOR SHALL MAINTAIN CONTINUOUS CONTROL OF SURFACE AND SUBSURFACE WATER DURING CONSTRUCTION SO THAT WORK IS DONE UNDER DRY CONDITIONS ON UNDISTURBED SUBGRADE MATERIAL OR COMPACTED FILL, AS APPLICABLE. IT IS ANTICIPATED THAT SHEETING & DEWATERING WILL BE REQUIRED.
- 13. ALL EMBANKMENTS AND BACKFILL AROUND STRUCTURES SHALL BE COMPACTED TO 90% MODIFIED PROCTOR DENSITY.
 14. ALL BELOW GRADE CONCRETE WALLS SHALL BE COATED WITH A BITUMINOUS BASED DAMPPROOFING MATERIAL.
- 15. STRUCTURES ARE DESIGNED FOR GROUNDWATER ELEVATIONS
 UP TO 604' MSL.
- 16. ALL EXCAVATIONS MUST COMPLY WITH THE REQUIREMENTS OF OSHA 29 CFR, PART 1926, SUBPART P, "EXCAVATIONS AND TRENCHES."

— STRUCTURAL NOTES, CONT. ———

CONCRETE

- 1. CONCRETE WORK SHALL CONFORM TO LATEST EDITIONS OF "BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE" (ACI 318) AND "SPECIFICATIONS FOR STRUCTURAL CONCRETE FOR BUILDINGS" (ACI 301), AND ACI 350 "ENVIRONMENTAL ENGINEERING CONCRETE STRUCTURES".

 2. CONCRETE SHALL BE PROPORTIONED MIXED AND PLACED.
- CONCRETE SHALL BE PROPORTIONED, MIXED AND PLACED UNDER THE SUPERVISION OF THE APPROVED TESTING AGENCY.
 CONCRETE SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4000 PSI, UNLESS OTHERWISE NOTED.
 ALL CONCRETE SHALL BE AIR-ENTRAINED.
- CONCRETE SHALL BE CURED FOR A MINIMUM OF (7) SEVEN DAYS BEFORE ANY LOADS ARE APPLIED THERETO.
 CONSTRUCTION JOINTS SHALL BE PLACED AS SHOWN ON THE DRAWINGS. CHANGES SHALL NOT BE MADE WITHOUT APPROVAL OF THE ENGINEER.
- CONCRETE SHALL BE PLACED SO THAT SLAB THICKNESS IS AT NO POINT LESS THAN THAT INDICATED ON DRAWINGS.
 CONCRETE SLABS AND WALLS SHALL BE CAST ALTERNATELY OR IN A CHECKERBOARD PATTERN SO THAT SECTIONS ARE PLACED NO SOONER THAN 3 DAYS APART.
- 9. PROVIDE A SMOOTH RUBBED SURFACE, FREE FROM BURRS, TIE HOLES, HONEYCOMBING, ETC. ON EXPOSED CONCRETE WALLS.

 10. PROVIDE A STEEL TROWELED FINISH FOR SLABS AT PITS AND

A BROOM FINISH FOR EXPOSED SLABS.

- 11. AT OPENINGS IN FOUNDATION WALLS LESS THAN 12 INCHES SQUARE, PROVIDE 2-#6 BARS AT EACH EDGE OF OPENING.
 12. PORTLAND CEMENT TYPE II SHALL BE USED FOR ALL CONCRETE AND MAXIMUM W/C (WATER CEMENT RATIO) SHALL BE 0.45 AND A MAXIMUM WATER SOLUBLE CHLORIDE-
- CONCENTRATION IN HARDENED CONCRETE OF 0.15% BY WEIGHT OF CEMENT.

 13. AT ALL CONSTRUCTION JOINTS EPOXY NEW CONCRETE TO HARDENED CONCRETE WITH SIKADUR 32, HI—MOD
- MANUFACTURED BY SIKA CORP. OR ENGINEER APPROVED EQUIVALENT APPLY PER MANUFACTURED RECOMMENDATION.

 14. ELASTOMERIC SEALANT SHALL BE 'SIKA FLEX 1A' AS MANUFACTURED BY SIKA CORP. OR ENGINEER APPROVED EQUIVALENT.
- SUNNEBORNE HLM-5000R FOR ELASTOMERIC CHIMNEY SEALER.

 15. ALL EXPOSED CONCRETE EDGES SHALL HAVE A 3/4" CHAMFER
- 16. ALL CONCRETE SHALL BE PLACED IN THE DRY CONDITION.

 17. WHERE CONSTRUCTION JOINTS ARE NOT SHOWN, OR WHEN ALTERNATE LOCATIONS ARE PROPOSED, DRAWINGS SHOWING LOCATION OF CONSTRUCTION AND CONTROL JOINTS AND CONCRETE PLACING SEQUENCE SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PRIOR TO PREPARATION OF THE
- REINFORCEMENT SHOP DRAWINGS.

 18. PROCESS AND ELECTRICAL DRAWINGS IDENTIFY AND LOCATE ALL EMBEDDED ITEMS (PIPES, SLEEVES, EQUIPMENT BOLTS, RAILINGS, LIFTING RINGS, FRAMES, ETC.) AND ARE TO BE USED IN CONJUNCTION WITH STRUCTURAL DRAWINGS DURING CONSTRUCTION.
- 19. ALL EQUIPMENT ANCHOR BOLTS FURNISHED BY EQUIPMENT MANUFACTURER TO BE INSTALLED BY GENERAL CONTRACTOR, AND SHALL BE STAINLESS STEEL.

REINFORCING STEEL

- 1. REINFORCING STEEL SHALL BE GRADE 60 NEW BILLET STEEL, CONFORMING TO ASTM A615. WELDED WIRE FABRIC SHALL BE ASTM A185.
- 2. DETAILING, FABRICATION AND ERECTION OF REINFORCEMENT SHALL CONFORM TO LATEST EDITIONS OF "BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE" (ACI 318) AND "MANUAL OF STANDARD PRACTICE FOR DETAILING REINFORCED CONCRETE STRUCTURES" (ACI 315).
- MINIMUM LAP OF REINFORCING BARS SHALL BE 40 DIAMETERS, UNLESS SHOWN OTHERWISE.
 REINFORCEMENT SHALL BE CONTINUOUS THROUGH
- CONSTRUCTION JOINTS.

 5. INSTALLATION OF REINFORCEMENT SHALL BE COMPLETED AT LEAST 24 HOURS PRIOR TO SCHEDULED CONCRETE PLACEMENT, UNLESS OTHERWISE APPROVED BY ENGINEER.
- #6 THROUGH #18 BARS 2.0"
 #5 BAR W31 OR D31 WIRE, AND SMALLER 1.5"

 C. CONCRETE NOT EXPOSED TO WEATHER OR IN CONTACT WITH GROUND
- #14 AND #18 BARS, SLABS, WALLS, JOISTS 1.5
 #11 BAR AND SMALLER 1.0
 D. BEAMS, COLUMNS:
 PRIMARY REINFORCEMENT, TIES,
- 8. WHERE CONTINUOUS REINFORCEMENT IS CALLED FOR IT SHALL BE EXTENDED CONTINUOUS AROUND CORNERS AND LAPPED AT NECESSARY SPLICES OR HOOKED AT DISCONTINUOUS ENDS. LAPS SHALL BE CLASS B TENSION LAP SPLICES UNLESS NOTED OTHERWISE.
- 9. WHERE REINFORCEMENT IS REQUIRED IN SECTION,
 REINFORCEMENT IS CONSIDERED TYPICAL WHEREVER THE
 SECTION APPLIES.
- 10. WELDED WIRE FABRIC SHALL LAP 6" OR ONE SPACE, WHICHEVER IS LARGER, AND SHALL BE WIRED TOGETHER.11. REINFORCEMENT SHALL NOT BE TACK WELDED.

- STRUCTURAL NOTES, CONT. —

TRUCTURAL STEEL IS DESIGNE

STEEL

- 1. STRUCTURAL STEEL IS DESIGNED IN ACCORDANCE WITH AND WORK SHALL CONFORM TO THE LATEST EDITIONS OF "SPECIFICATIONS FOR DESIGN, FABRICATION AND ERECTION OF STRUCTURAL STEEL FOR BUILDINGS" (AISC), "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES" (AISC) AND "STRUCTURAL WELDING CODE— STEEL (AWS.) STRUCTURAL STEEL SHALL BE NEW STEEL CONFORMING TO
- ASTM A36, FY =36 KSI, UNLESS OTHERWISE NOTED.

 2. TUBE STEEL SECTIONS SHALL BE ASTM A500 GRADE B, FY =
- 3. CONNECTIONS:
 A. BEAM CONNECTIONS SHALL BE TYPE-3 "SEMI-RIGID FRAMING" (PARTIAL RESTRAINED), UNLESS NOTED OTHERWISE.
 REFER TO AISC SPECIFICATIONS AND PROVIDE DETAILS
 FOR REVIEW AND APPROVAL.
- B. CONNECTIONS SHALL BE BOLTED OR WELDED OR BOTH,
 AND FABRICATOR SHALL SUBMIT PROPOSED CONNECTION
 DETAILS FOR APPROVAL PRIOR TO FABRICATION
- DETAILS FOR APPROVAL PRIOR TO FABRICATION.

 C. BOLTED CONNECTIONS SHALL BE MADE WITH 3/4"

 DIAMETER 316 STAINLESS STEEL
- OR A325 HOT DIP GALVANIZED AS NOTED IN DETAIL.

 D. WELDED CONNECTIONS SHALL BE MADE BY A CERTIFIED WELDER IN ACCORDANCE WITH AWS D.1.1, USING CLASS E70 SERIES ELECTRODES. WELDS SHALL DEVELOP THE FULL STRENGTH OF THE MATERIALS BEING WELDED.
- E. COLUMN ANCHOR BOLTS SHALL BE STAINLESS STEEL TYPE 316.
 4. ALL STEEL COMPONENTS AND FITTINGS EXPOSED TO WEATHER IN THEIR FINAL STATE SHALL BE HOT DIPPED GALVANIZED.
- 5. ANCHOR BOLTS AND BEARING PLATES SHALL BE LOCATED BY TEMPLATES OR SIMILAR METHOD. PLATES SHALL BE SET IN FULL BEDS OF NON—SHRINK GROUT. BOTTOM OF BASE PLATES SHALL BE SET APPROXIMATELY 3/4" ABOVE TOP OF BEARING. RESULTING SPACE SHALL BE FILLED WITH DRY PACKED NON—SHRINK GROUT.
- 6. STEEL FRAMING SHALL BE TRUED AND PLUMB BEFORE CONNECTIONS ARE PERMANENTLY BOLTED OR WELDED.
- 7. TEMPORARY ERECTION BRACING AND SUPPORTS SHALL BE PROVIDED TO HOLD STRUCTURAL STEEL FRAMING SECURELY IN POSITION. SUCH TEMPORARY BRACING AND SUPPORTS SHALL NOT BE REMOVED UNTIL PERMANENT BRACING HAS BEEN INSTALLED AND FLOOR SLABS HAVE ATTAINED 75% OF SPECIFIED CONCRETE STRENGTH.
- 8. MILLED STIFFENERS SHALL BE PROVIDED UNDER ALL LOAD CONCENTRATIONS ON SUPPORTING MEMBERS OVER ALL COLUMNS AND WHERE SHOWN ON THE DRAWINGS.
- AND WHERE SHOWN ON THE DRAWINGS.

 9. AT THE DESCRETION OF THE ENGINEER WELDING SHALL BE INSPECTED IN THE FIELD BY QUALIFIED WELDING INSPECTORS

UNDER THE SUPERVISION OF AN APPROVED TESTING AGENCY.

- 10. FIELD CUTTING OR ANY OTHER FIELD MODIFICATIONS OF STRUCTURAL STEEL SHALL NOT BE MADE WITHOUT APPROVAL FROM ENGINEER FOR EACH SPECIFIC CASE.
- 11. ALL EXPOSED STRUCTURAL STEEL SHALL BE HOT DIPPED GALVANIZED (2 OZ/ SQ. FT.) AFTER FABRICATION IN COMPLIANCE WITH ASTM-123, A153 OR A386 AS APPLICABLE. GALVANIZER SHALL FURNISH, TO ENGINEER A NOTARIZED CERTIFICATE OF COMPLIANCE WITH THESE SPECIFICATIONS.

NUMBER DATE MADE BY: CHECKED BY: DESCRIPTION

1 2/19/04 RMA SUPERIOR REVIEW REVSIONS

2 10/27/04 RMA REVIEW REVSIONS

REVIEW REVSIONS

REGISTERED ENGINEER IN THE STATE OF WISCONSIN

REGISTER OF THE STATE OF WISCONSIN

REGISTER OF THE STATE OF WISCONSIN

REGISTER OF THE STATE OF WISCONSIN

DRAWN BY: RMA & JDC

CHECKED BY: RMA

DEPT. CHECK: _____

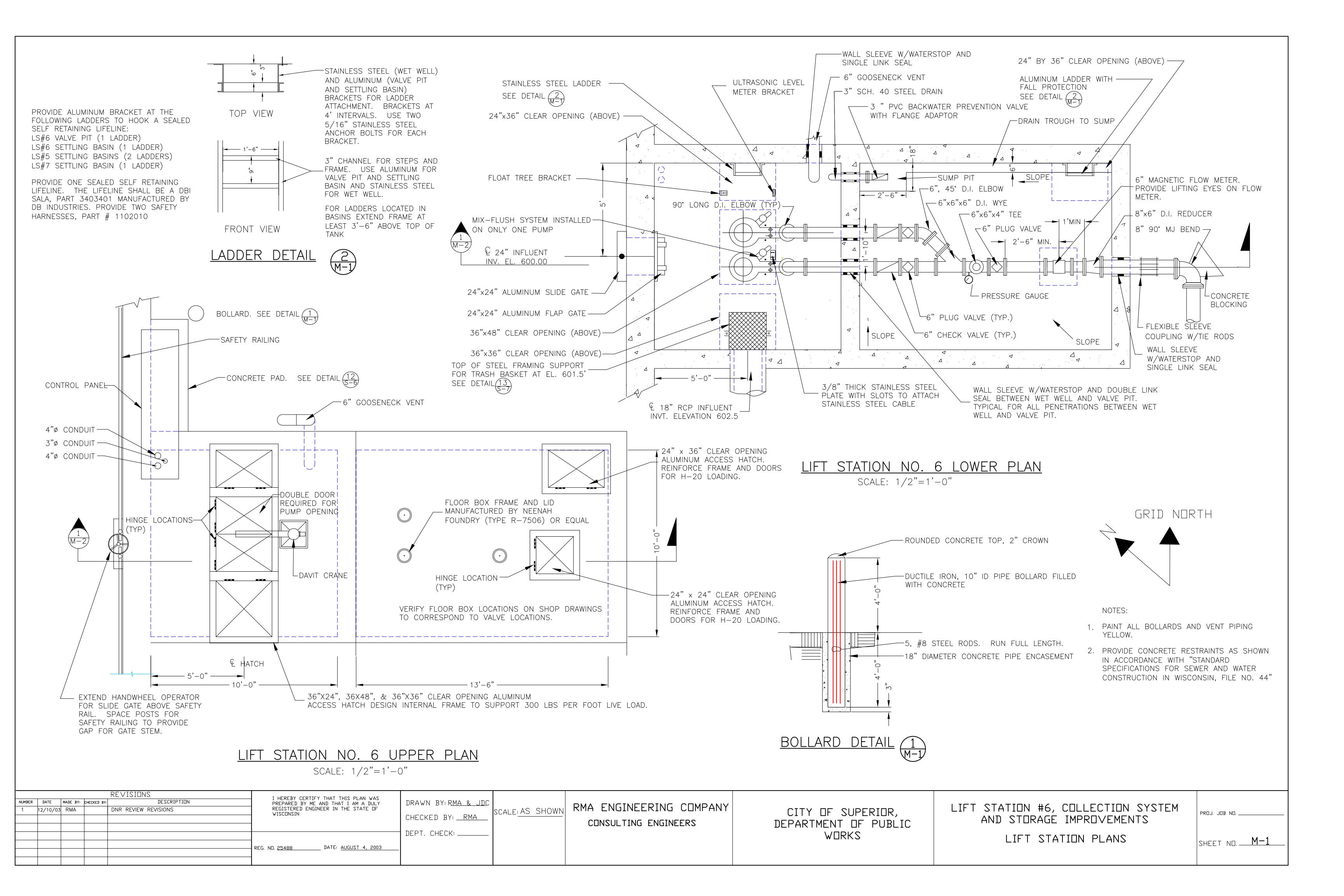
SCALE: NO SCALE

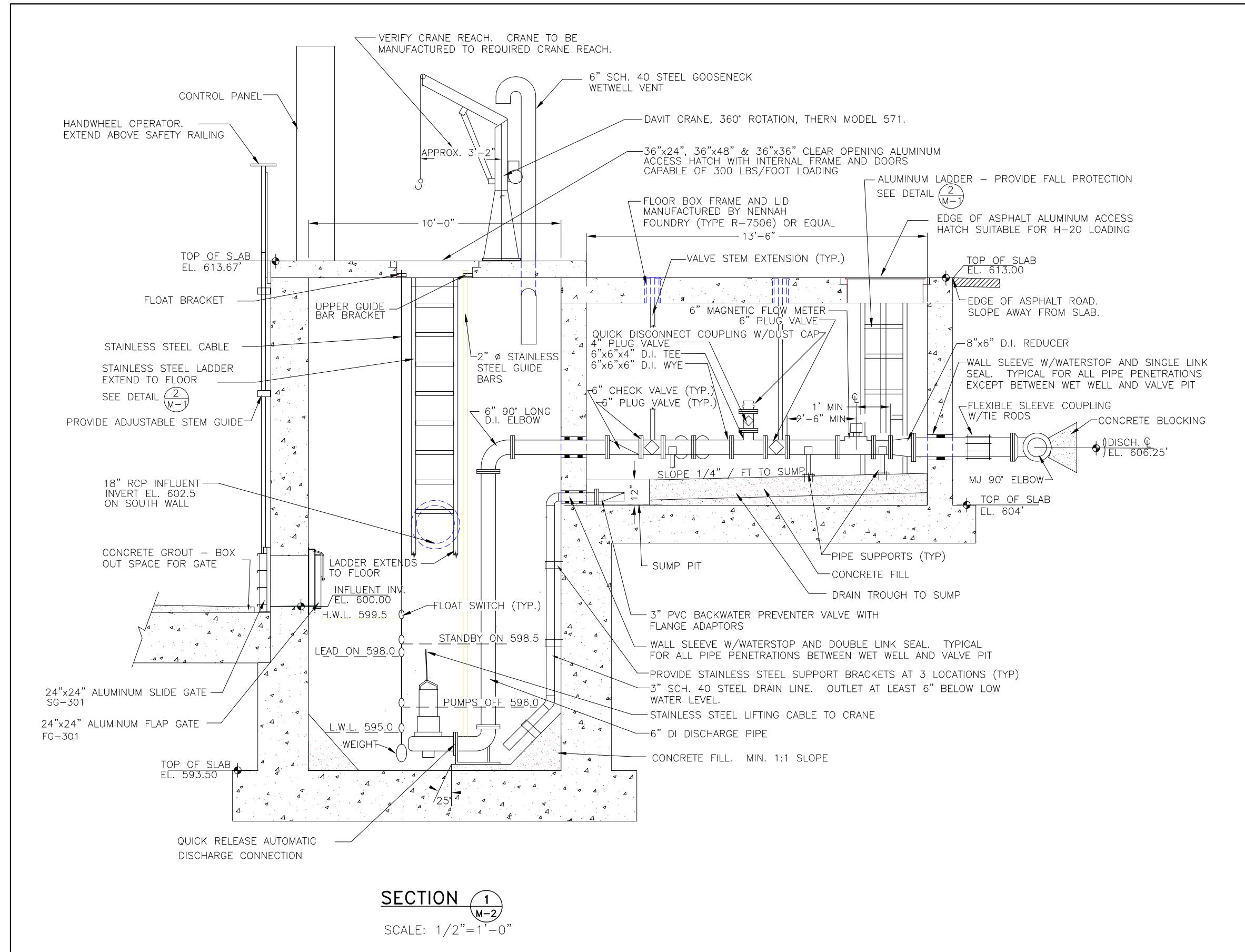
RMA ENGINEERING COMPANY CONSULTING ENGINEERS

CITY OF SUPERIOR,
DEPARTMENT OF PUBLIC
WORKS

LIFT STATION #6, COLLECTION SYSTEM AND STORAGE IMPROVEMENTS

STRUCTURAL NOTES





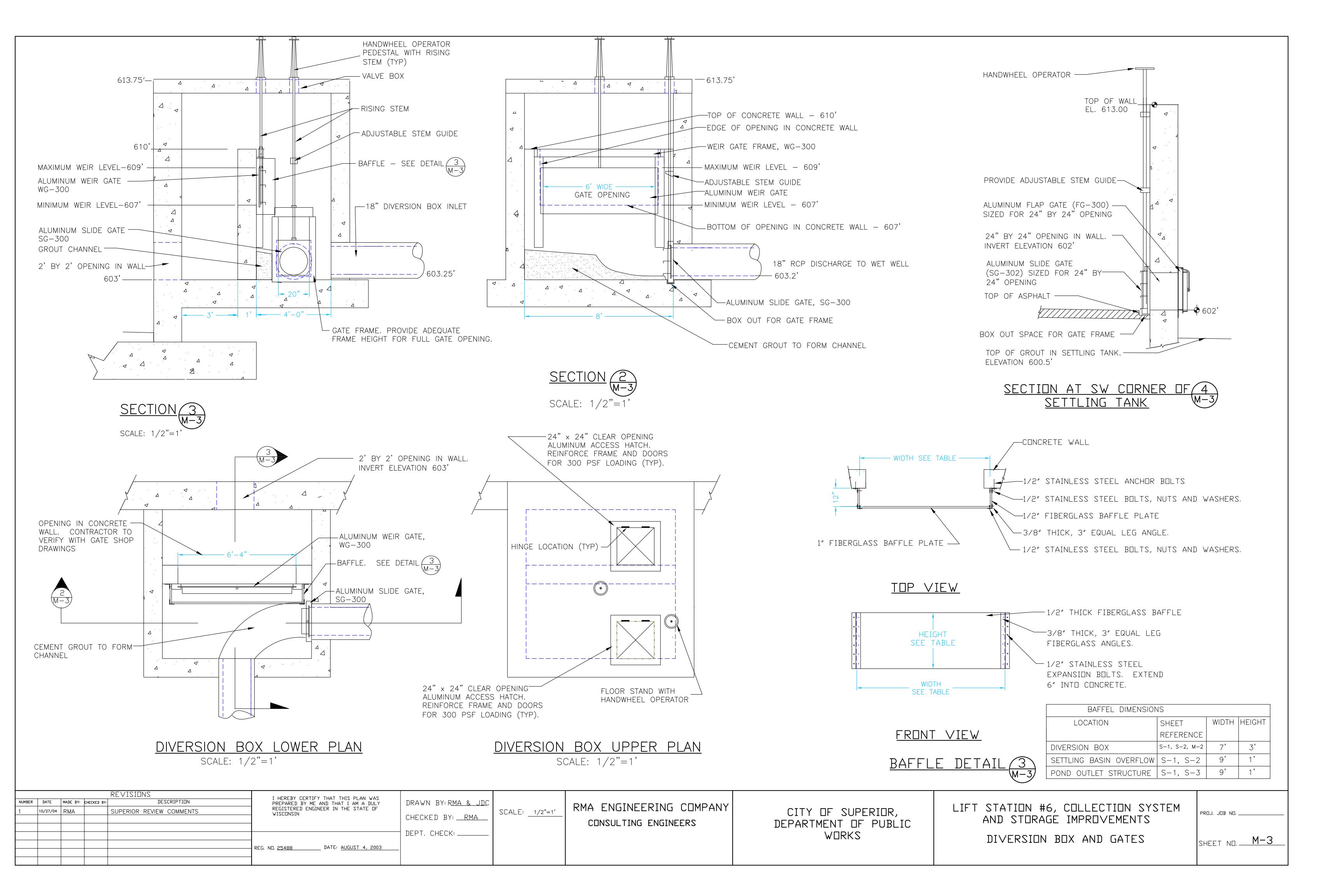
ALIGN FORCE MAIN DOWNSTREAM OF 90° ELBOW TO MAINTAIN A MINIMUM OF 7' OF COVER ABOVE CROWN.

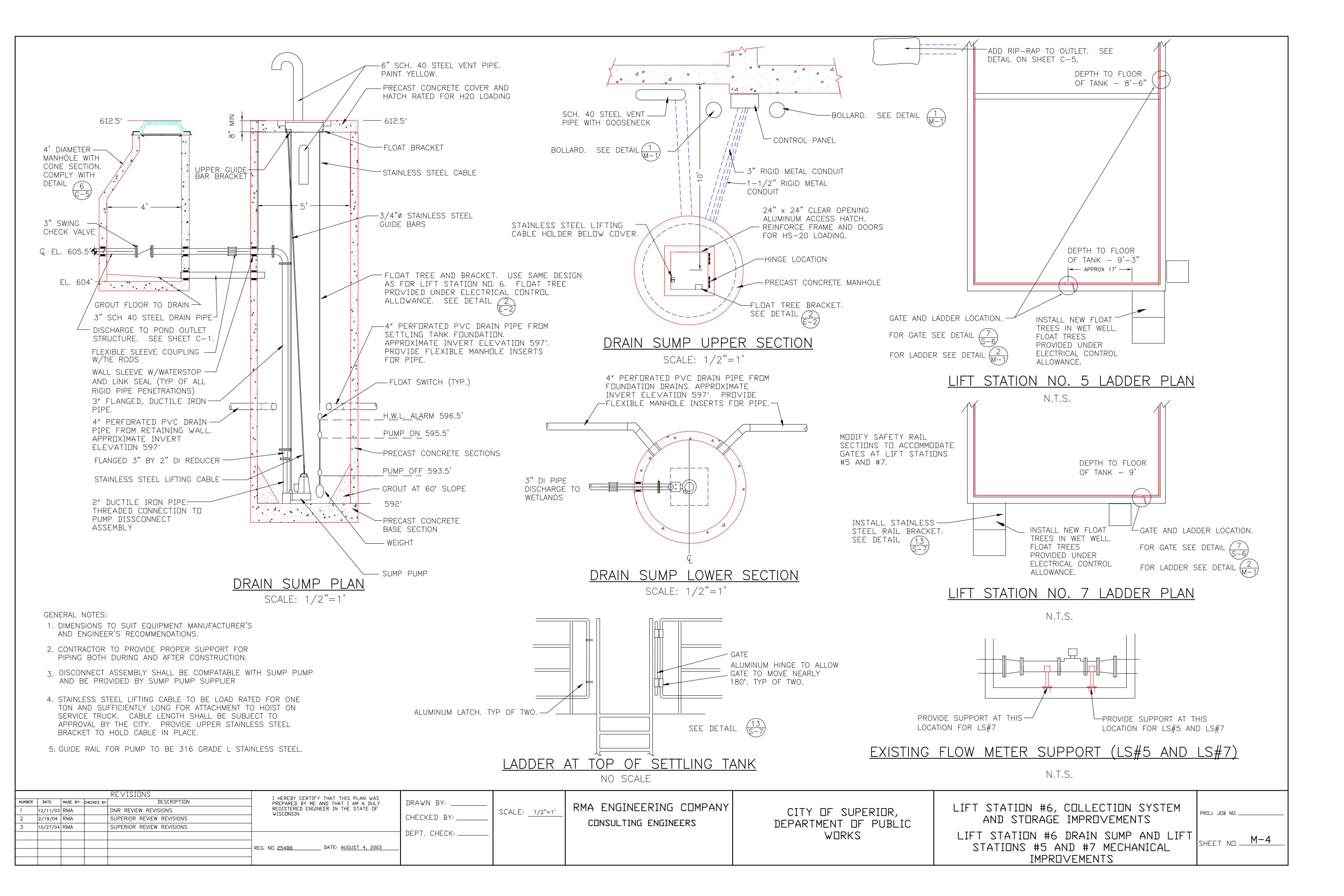
GENERAL NOTES:

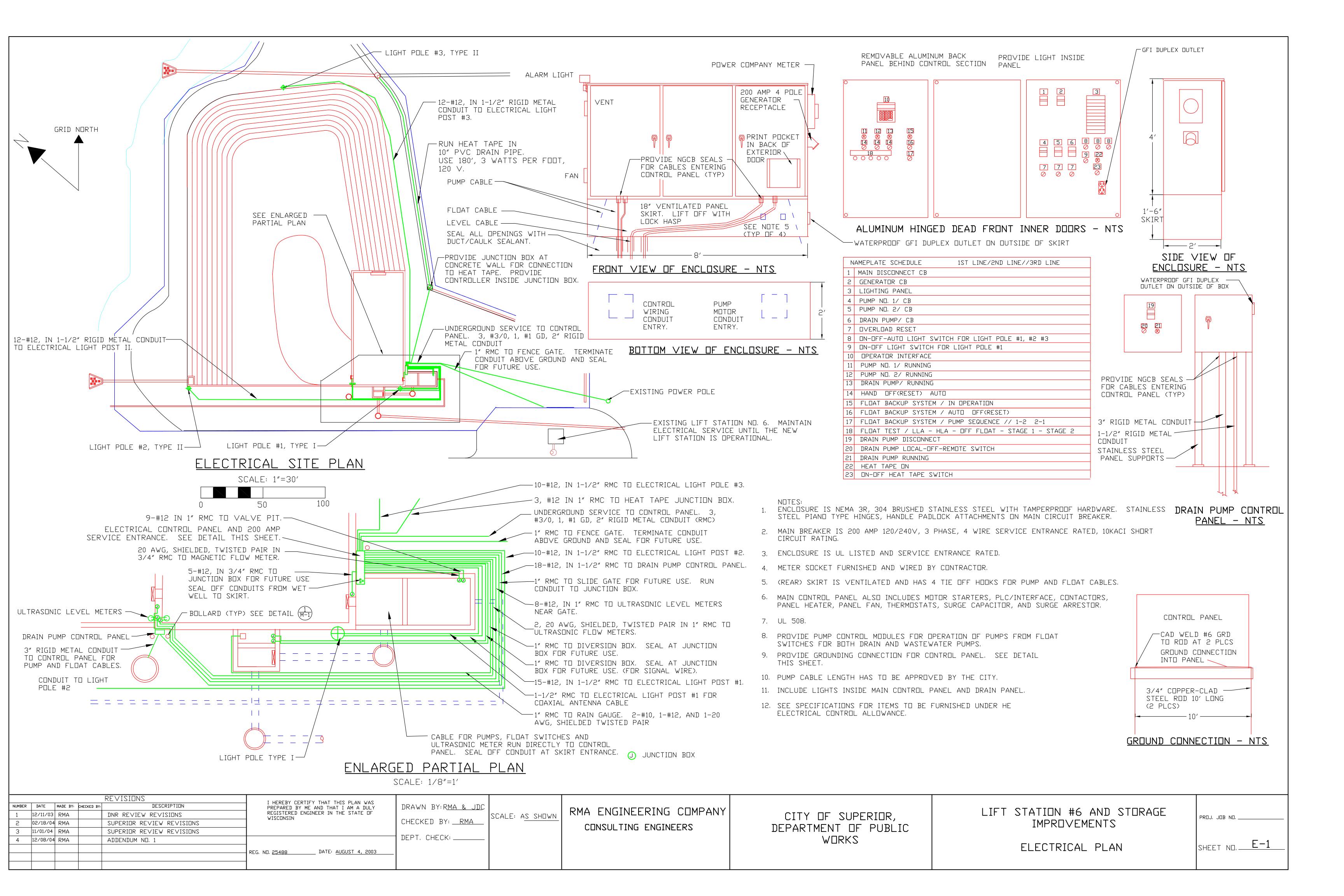
- 1. DIMENSIONS TO SUIT EQUIPMENT MANUFACTURER'S AND ENGINEER'S RECOMMENDATIONS.
- 2. CONTRACTOR TO PROVIDE PROPER SUPPORT FOR PIPING BOTH DURING AND AFTER CONSTRUCTION.
- 3. VALVE PIT LADDER TO BE ALUMINUM.
- 4. WET WELL LADDER SHALL BE 316 GRADE L STAINLESS STEEL. FALL PROTECTION IS NOT TO BE PROVIDED.
- 5. WET WELL NOT DESIGNED TO HANDLE VEHICULAR TRAFFIC.
- 6. PROVIDE 6" DISCHARGE CONNECTIONS SUITABLE FOR SPECIFIED WASTEWATER PUMPS. PUMP DISCONNECTS TO BE SUPPLIED BY PUMP MANUFACTURER.
- 7. STAINLESS STEEL LIFTING CABLE TO BE LOAD RATED FOR ONE TON AND SUFFICIENTLY LONG FOR ATTACHMENT TO CABLE HOIST OF DAVIT CRANE AND TO TRUCK MOUNTED CRANE. CABLE LENGTH SHALL BE SUBJECT TO APPROVAL BY THE CITY. PROVIDE UPPER STAINLESS STEEL BRACKET TO HOLD CABLE IN PLACE. THE DAVIT CRANE IS TO BE FITTED WITH A SQUARE NUT TO ALLOW FOR ADDITIONAL USE OF THE MILWAUKEE POWER DRILL FOR LIFTING PUMPS. THE DRIVE IS 2-1/16" BY 2-1/16".
- 8. GUIDE RAIL FOR PUMP AND TRASH BASKETS TO BE 316 GRADE L STAINLESS STEEL.
- 9. WET WELL IS A CLASS 1, DIVISION 2 AREA.
- 10. ONE SPARE T-HANDLE TO BE PROVIDED AND STORED IN THE VALVE PIT.
- 11. DAVIT CRANE TO BE MANUFACTURED TO HAVE THE REQUIRED REACH.

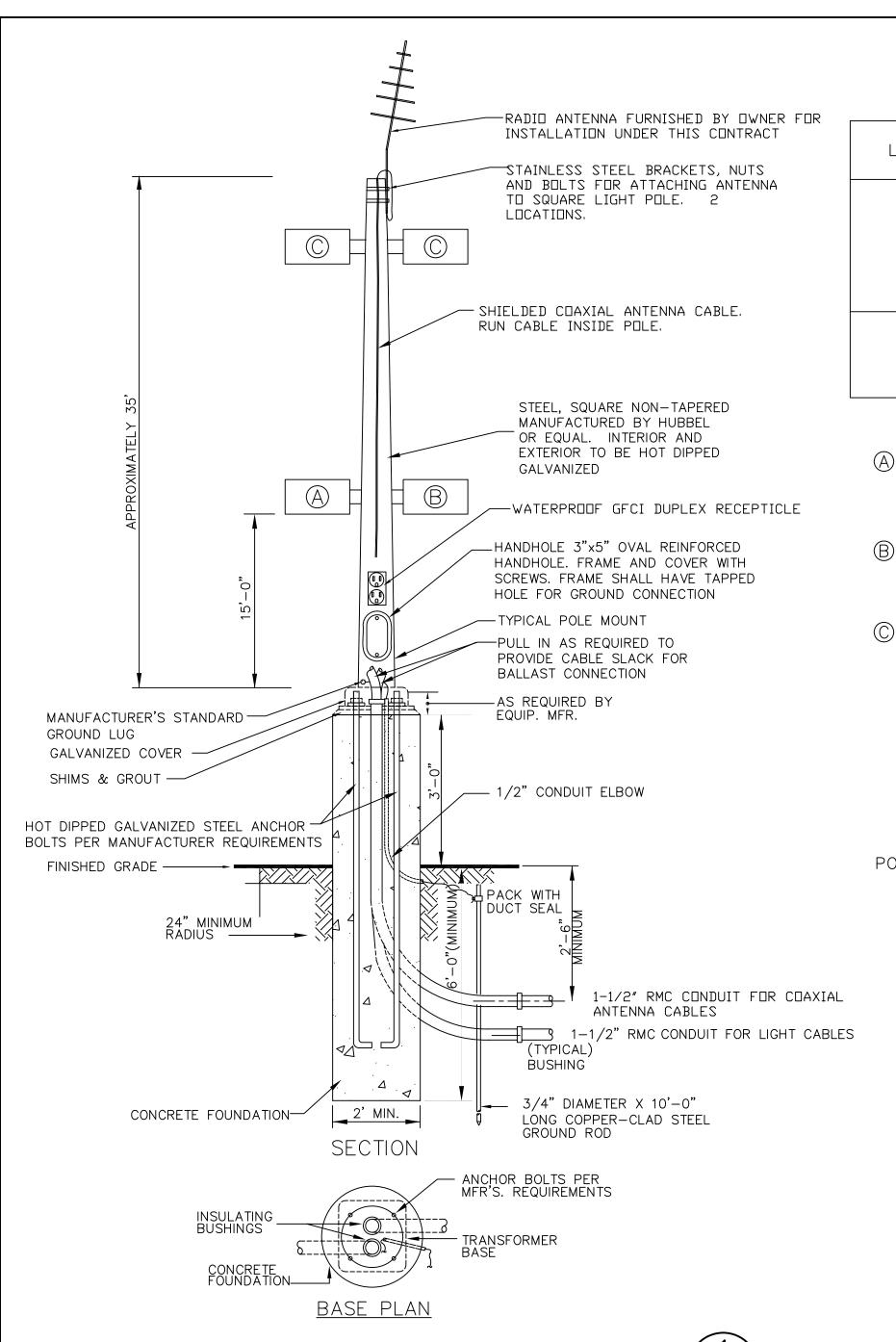
 MOUNT CRANE IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
- 12. MAGNETIC FLOW METER SHALL INCLUDE:
 - -LIFTING EYES -FLANGED DI SPOOL PIECE
 - -TEFLON GASKETS BETWEEN PIPE AND FLOW METER FLANGES
- 13. ALL CABLES SHALL BE TIED OFF SO THEY DO NOT LOOP INTO WASTEWATER.
- 14. CONCRETE BLOCKING/RESTRAINTS SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR SEWER AND WATER CONSTRUCTION IN WISCONSIN, FILE NO. 44"

3	10/27/04 RMA SUPERIOR REVIEW REVISIONS	REG. NO. <u>25488</u> DATE: <u>AUGUST 4, 2003</u>	DEPT. CHECK:		WORKS	LIFT STATION SECTION	SHEET NO. M-2
NUMBEI 1 2	REVISIONS DATE MADE BY: CHECKED BY: DESCRIPTION 12/11/03 RMA DNR REVIEW REVISIONS 02/19/04 RMA SUPERIOR REVIEW REVISIONS	I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME AND THAT I AM A DULY REGISTERED ENGINEER IN THE STATE OF WISCONSIN	DRAWN BY: RMA & JDC CHECKED BY: RMA	SCALE: AS SHOWN CONSULTING ENGINEERS	CITY OF SUPERIOR, DEPARTMENT OF PUBLIC	LIFT STATION #6 AND STORAGE IMPROVEMENTS	PROJ. JOB NO









TYPICAL POLE FOUNDATION DETAIL

NO SCALE

VOLTAGE

240/120

3

3 | 23

3 | 23

3 2

3 | 2

240

240

240

240

240

__240/120

ITEM

SERVICE ENTRANCE

PUMP MOTOR NO. 1

PUMP MOTOR NO. 2

DRAIN PUMP CONTROL PANEL

CONTROL PANEL

DRAIN PUMP

LIGHT PANEL

LIGHTING POLE TYPE	EQUIPMENT REQUIREMENTS					
LIGITIING FOLL TIFL	FIXTURE TYPE	QUANTITY	CONTROL			
	A	1	PHOTO CONTROL			
I	B	1	CONTROL PANEL INTERIOR SWITCH			
	©	3	CONTROL PANEL INTERIOR SWITCH			
П	©	2	CONTROL PANEL INTERIOR SWITCH			

- AS MANUFACTURED BY HUBBELL MODEL NO. MHS-0150S-268, OR APPROVED EQUAL.
- 400 WATT METAL HALIDE SWITCHED, WITH TYPE IV REFLECTOR AS MANUFACTURED BY HUBBEL MODEL NO. MSQ—A400H—HT8 OR APPROVED EQUAL.
- 400 WATT HIGH PRESSURE SODIUM SWITCHED, WITH TYPE III REFLECTOR AS MANUFACTURED BY HUBBEL MODEL NO. MSQ-A400S-HP8/, OR EQUAL.

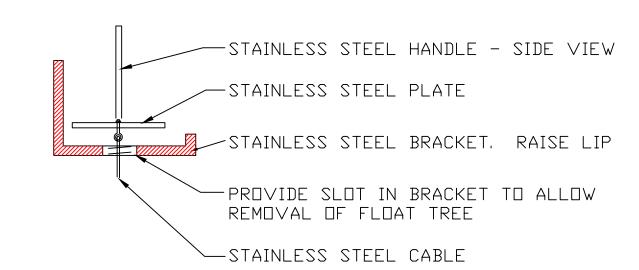
NUMBER OF FIXTURES REQUIRED AS DESCRIBED IN LIGHTING FIXTURE TYPE SCHEDULE.

PROVIDE NECESSARY MOUNTING BRACKETS AND ARMS.

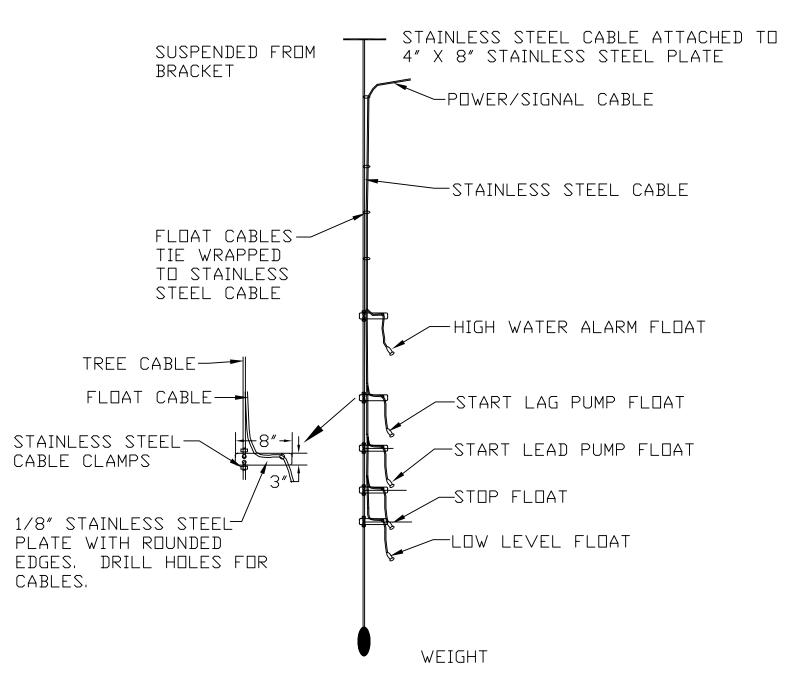
COLOR TO BE DETERMINED BY OWNER.

 35 FEET SQUARE STEEL NON-TAPERED AS MANUFACTURED BY HUBBEL MODEL NO. SSP SERIES. POLES SHALL BE HOT DIPPED GALVANIZED.

- 1. THE VOLTAGE FOR ALL FIXTURES SHALL BE 240 VOLT.
- SWITCHES MOUNTED IN CONTROL PANEL SHALL BE 20 AMP.
- 3. MINIMUM WIRE SIZE SHALL BE #12 AWG, THHN. CALCULATE VOLTAGE DROP AND RESIZE WIRE AS NECESSARY.
- 4. INCLUDE ALL WIRE, CONDUIT, MOUNTING EQUIPMENT AND ALL APPURTENANCES NECESSARY FOR A COMPLETE INSTALLATION.
- 5. PRIOR TO ORDERING CONSULT WITH OWNER ON DIRECTION AND ANGLE OF FIXTURE MOUNTS.
- 6. ALL POLES MUST BE FACTORY DRILLED FOR THE FIXTURES SPECIFIED.
- 7. VERIFY MODEL NUMBERS WITH MANUFACTURER PRIOR TO BIDDING. REMARKS
- PROVIDE SMOOTH CONCRETE FINISH TO LIGHT POLE PEDESTAL.
 PAINT YELLOW



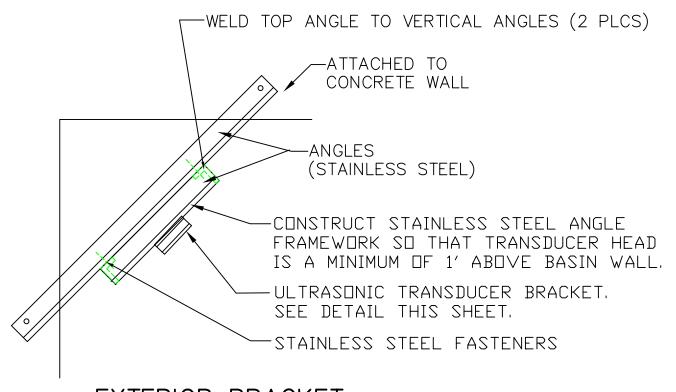
FLOAT TREE PLATE AND BRACKET



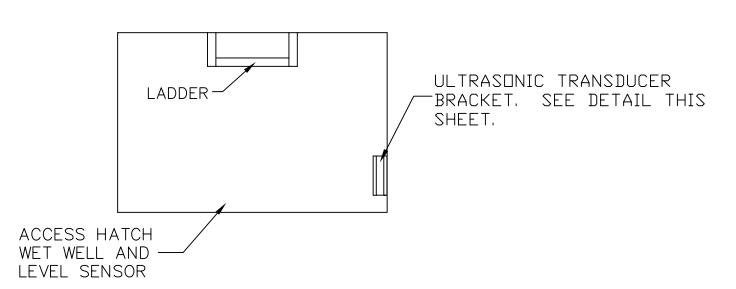
WETWELL FLOAT SUPPORT

FLOAT TREE AND BRACKET DETAIL (2)
NO SCALE

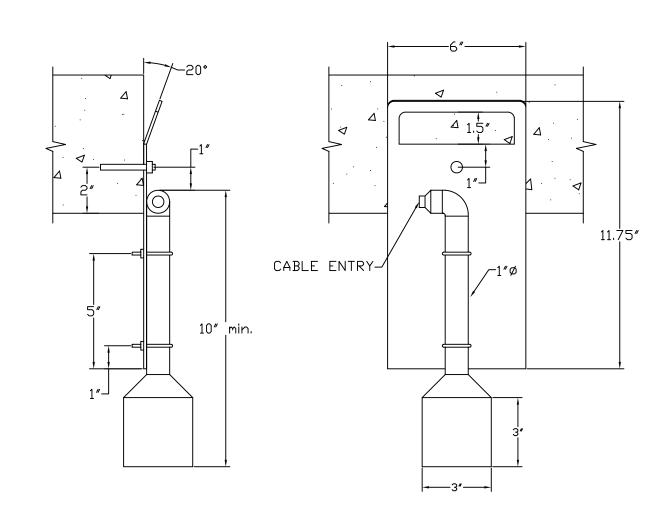
<u>Ultrasonic level meter</u>



<u>EXTERIOR BRACKET</u> (SETTLING AND STORAGE BASINS)



INTERIOR BRACKET (WET WELL)



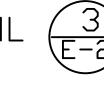
NOTE: 1. DIMENSIONS NOT SHOWN MAY VARY.

- 2. MOUNTING PLATE IS STAINLESS STEEL $\frac{1}{8}$ " THICK.
- 3. ALL U-BOLTS, NUTS, WASHERS, AND ANCHORS SHALL BE STAINLESS STEEL.
- 4. U-BOLTS ARE TO BE $\frac{1}{8}$ AND THE
- ANCHOR BOLTS ARE TO BE 5.
- 5. ROUND OFF THE CORNERS OF THE BRACKET HANDLE.

BRACKET- ULTRASONIC LEVEL TRANSDUCER

TRANSDUCER LEVEL MOUNTING DETAIL

NO SCALE



120/240	V	LIGHTING	PANE

ITEM	VOLTAGE	РН	AMPERE	REMARKS
MAIN	240/120	1	100	
LIGHT POLE, TYPE I	240	1	20	
LIGHT POLE, TYPE II	240	1	20	
LIGHT POLE, TYPE II	240	1	20	
INSIDE CFI OUTLET, MAIN PANEL	120	1	20	
GFI OUTLET, MAIN PANEL	120	1	20	
GFI OUTLET AND HEATER, DRAIN PANEL	120	1	20	
GFI OUTLET, LIGHT POLE #1	120	1	20	
GFI OUTLET, LIGHT POLE #2	120	1	20	
GFI OUTLET, LIGHT POLE #3	120	1	20	
MAGNETIC FLOW METER POWER	120	1	20	
PLC CONTROL POWER	120	1	20	
MAIN PANEL HEATER	120	1	20	
HEAT TAPE FOR DRAIN LINE	120	1	20	

LIGHT SWITCH SCHEDULE

FEEDER/BRANCH CIRCUIT SCHEDULE

SIZE

3/0

12

SIZE, IN.

REMARKS

LOCATION AS REQUIRED

CABLE FURNISHED BY PUMP SUPPLIER

CABLE FURNISHED BY PUMP SUPPLIER

CABLE FURNISHED BY PUMP SUPPLIER

18 CIRCUIT LIGHTING PANEL, SEE SCHEDULE

AMPERE

200

200

58

58

100

				LIGHT	NO. OF	
LIGHT POLE	LIGHT SWITCH	VOLTAGE	PH	TYPE	LIGHTS	REMARKS
LIGHT POLE #1	ON-OFF-AUTO	240	1		3	PHOTO CONTROL ON AUTO
	ON-OFF	240	1	$^{\oplus}$	1	
			1		1	PHOTO CONTROL, NO SWITCH
LIGHT POLE #2	ON-OFF-AUTO	240	1		2	PHOTO CONTROL ON AUTO
LIGHT POLE #3	ON-OFF-AUTO	240	1		2	PHOTO CONTROL ON AUTO

				REVISIONS	I HEREBY CERTIFY THAT THIS PLAN WAS			
NUMBER	DATE	MADE BY:	CHECKED BY:	DESCRIPTION	PREPARED BY ME AND THAT I AM A DULY			
1 12/11/03 RMA				GENERAL REVISIONS	REGISTERED ENGINEER IN THE STATE OF WISCONSIN			
2	2 02/18/04 RMA			SUPERIOR REVIEW REVISIONS	#100 <u>1</u> // 01//			
3	10/27/04	RMA		SUPERIOR REVIEW REVISIONS				
·					REG. NO. <u>25488</u> DATE: AUGUST 4, 2003			
					2111 E 10000 1 1) E000			

DRAWN BY: RMA & JDC

CHECKED BY: RMA

DEPT. CHECK: _____

SCALE: NO SCALE RMA ENGINEERING COMPANY
CONSULTING ENGINEERS

CITY OF SUPERIOR,
DEPARTMENT OF PUBLIC
WORKS

LIFT STATION #6, COLLECTION SYSTEM AND STORAGE IMPROVEMENTS

ELECTICAL DETAILS

PROJ. JOB NO.

SHEET NO. E-2