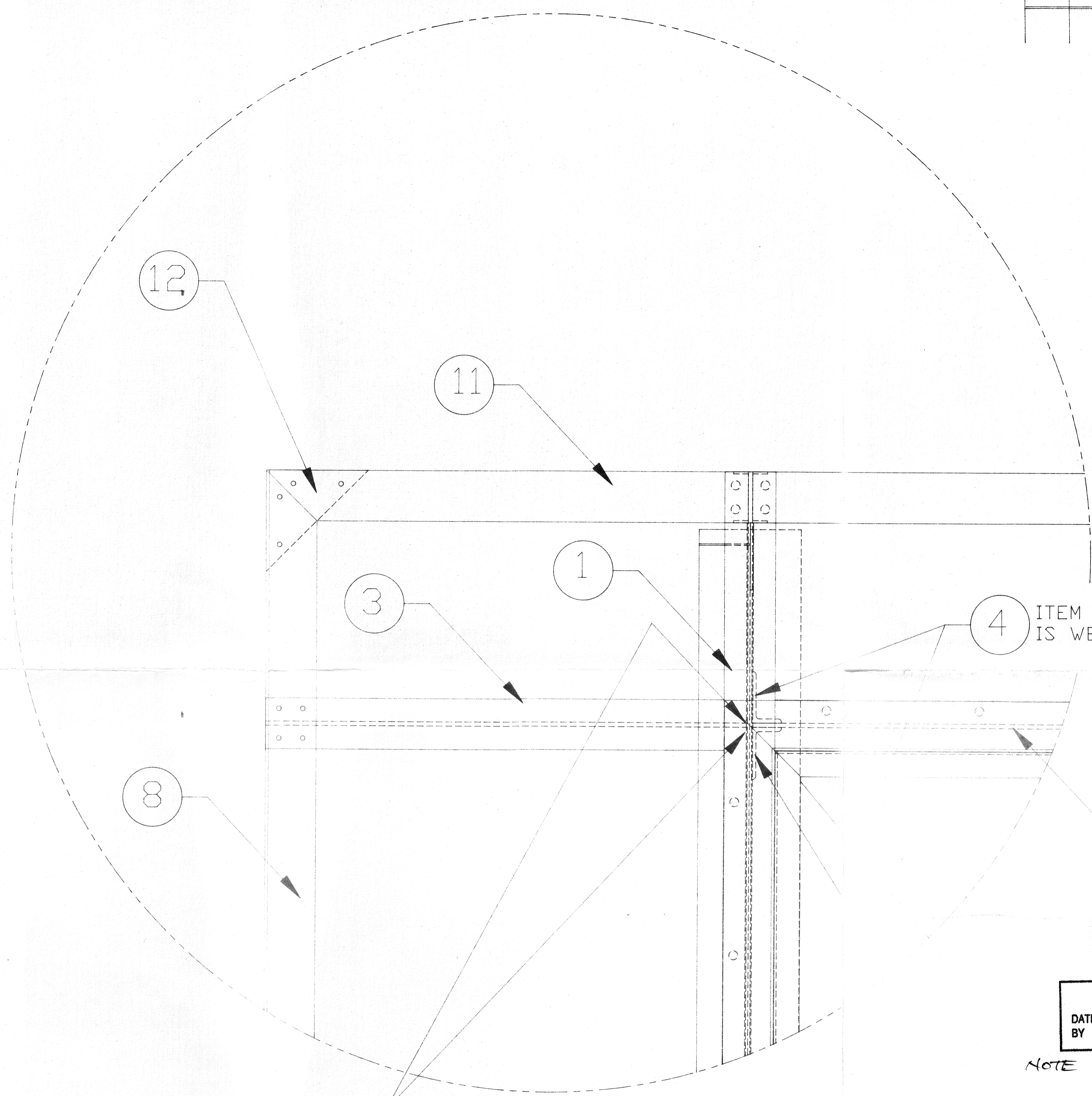
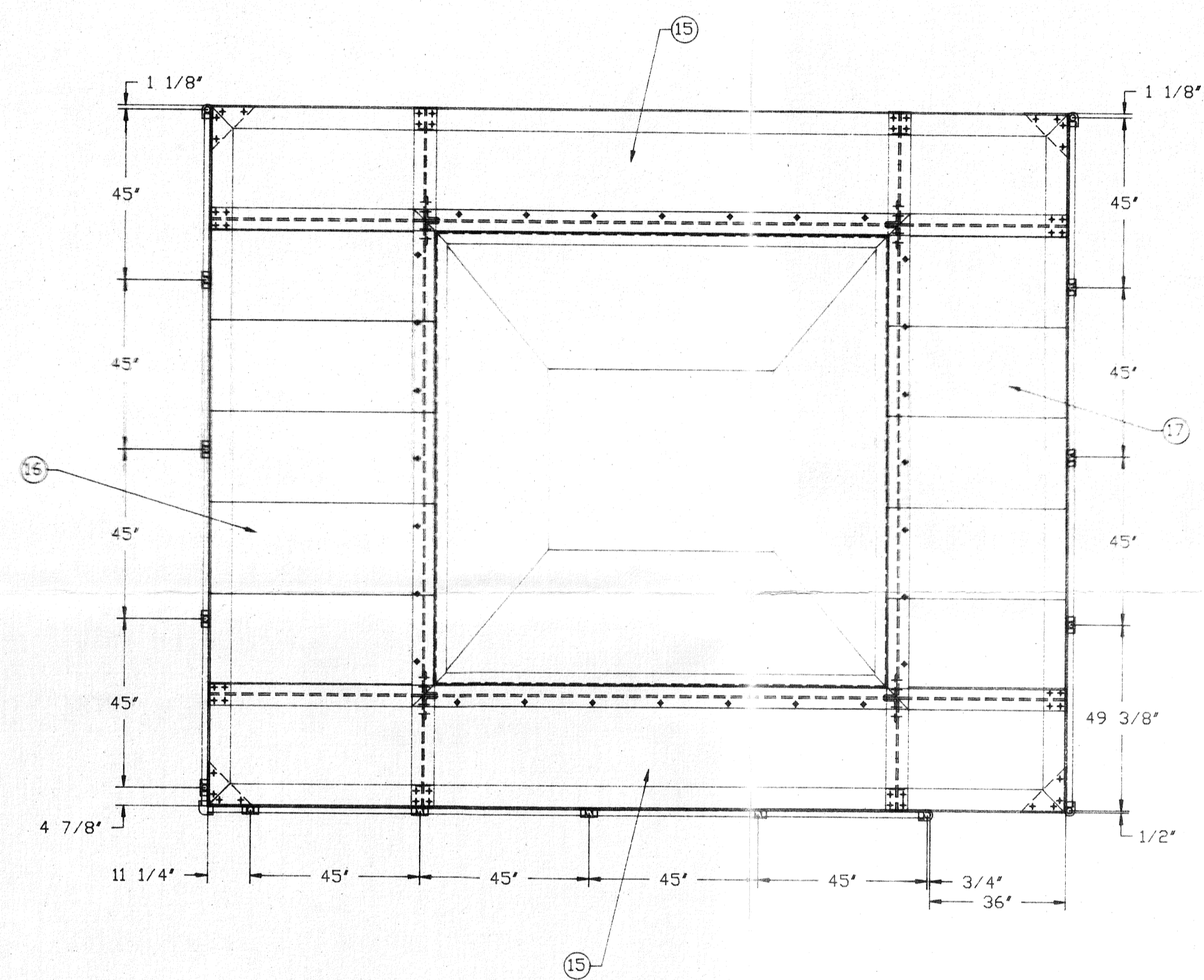


NO.	REVISION	DATE	BY



4 ITEM 4 BOLTS TO ITEM 1 & IS WELDED TO ITEM 2.

ITEM 3 IS WELDED TO ITEM 1

APPROVED AS NOTED  
 DATE 6/18/92  
 BY RUC

NOTE ALL WELDING INDICATED SHALL BE DONE BY BIN SUPPLIER

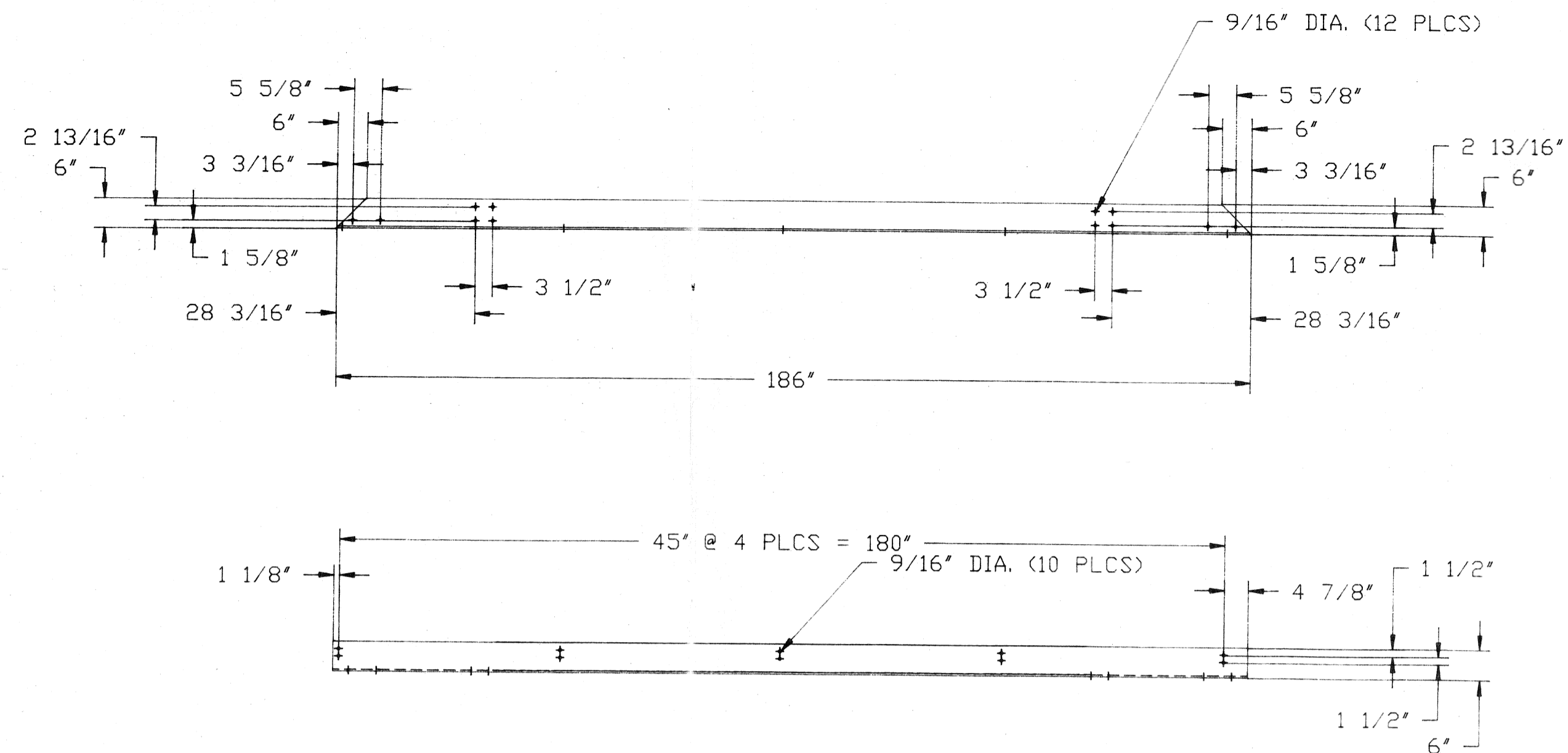
DETAIL

- NOTE:
- SEE DWG 216-D-0135 FOR ADDITIONAL VIEWS.
  - SEE DWG 216-D-137 & 216-D-138 FOR DETAILS.

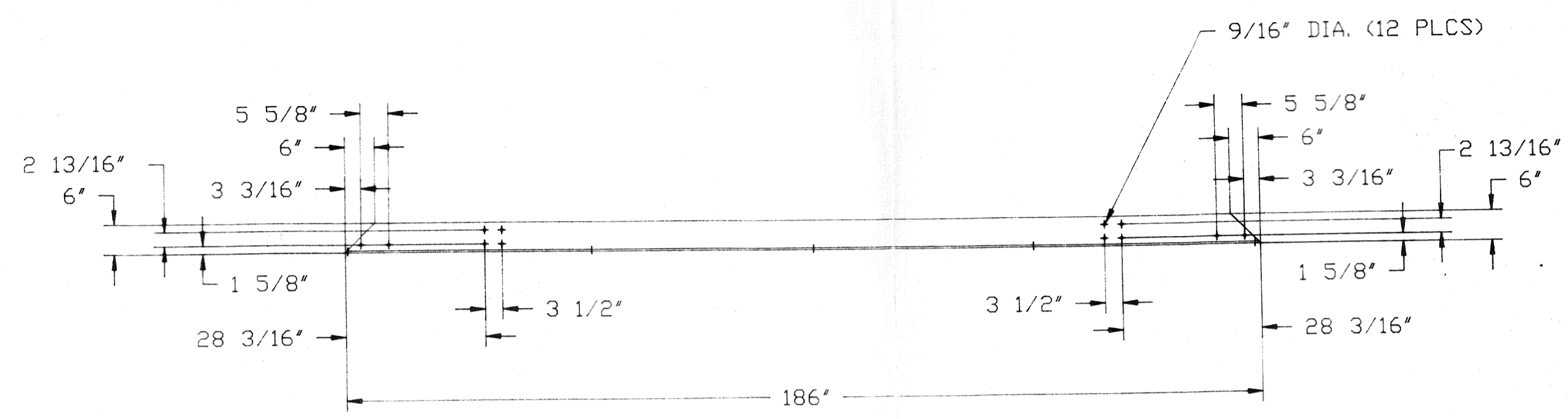
THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF THE CONVEYOR COMPANY AND IS TO BE USED ONLY IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		TOLERANCES - UNLESS NOTED: BETWEEN FINISH SURFACES: FRACTIONAL: 1/64" DECIMAL: 0.005" DETAIL DIMENSIONS: 1/16"		DRWN BY J.K. DATE 5-31-92 DSK NO. 910908	APPR/CHKD BY REF. SUPERIOR WI	DATE
<b>THE CONVEYOR COMPANY</b> SIBLEY, IOWA 51249				TITLE PLATFORM, SUPPORT LEGS & HANDRAIL CITY OF SUPERIOR, WI. WWTP - SLUDGE FACILITY		
SCALE 3/8" = 1"				DRAWING NO. 216-D-0141		

ITEM	QTY.	PT NO.	DESCRIPTION
3			
2			
1			

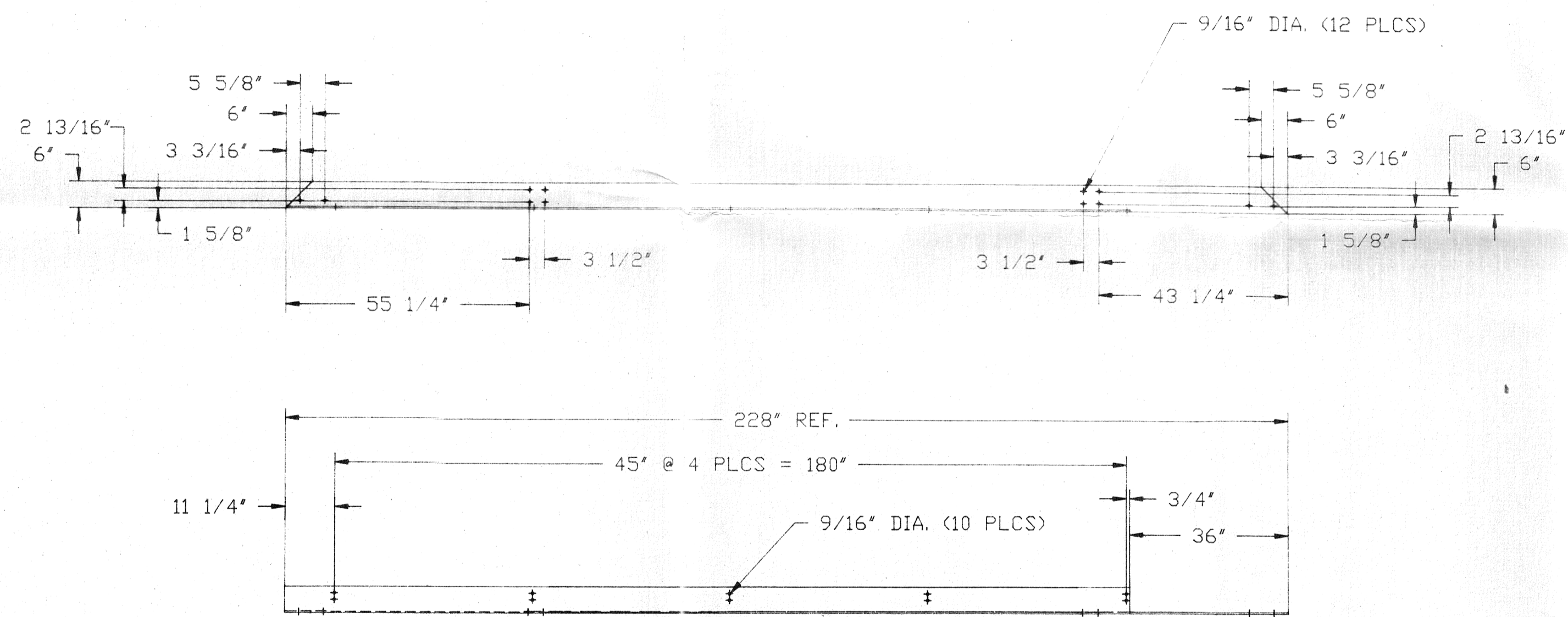
NO.	REVISION	DATE	BY



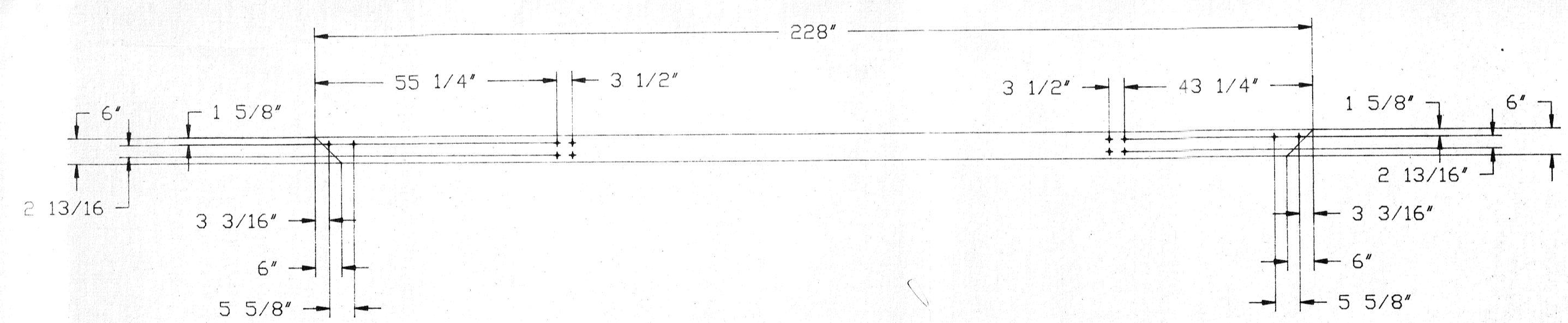
ITEM 8 ANGLE 6 X 6 X 3/8 X 186  
QTY 1



ITEM 9 ANGLE 6 X 6 X 3/8 X 186  
QTY 1



ITEM 10 ANGLE 6 X 6 X 3/8 X 228  
QTY 1

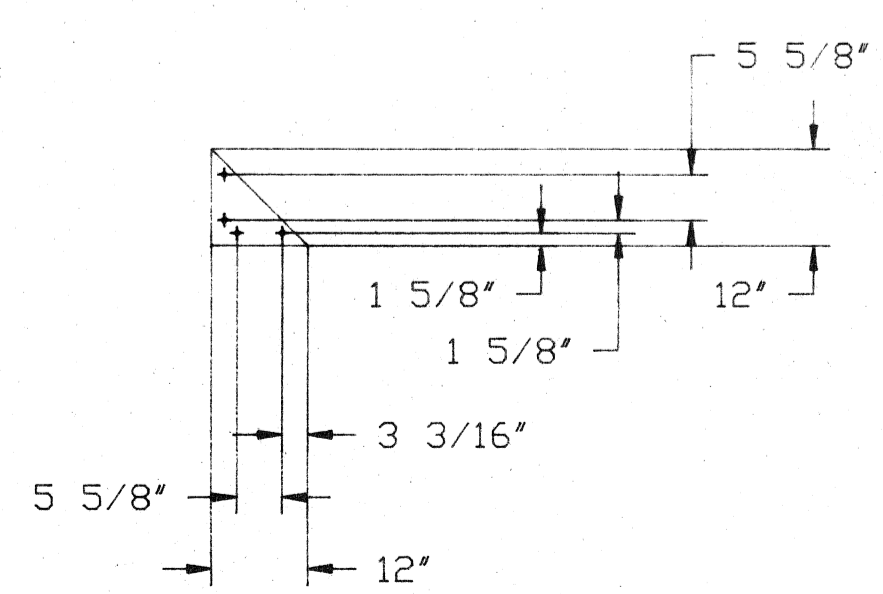


ITEM 11 BAR 3/8 X 6 X 228  
QTY 1

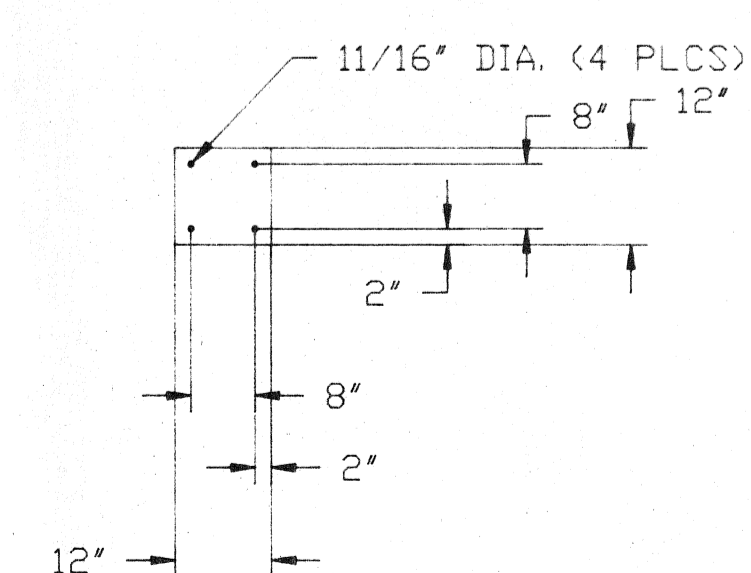
BLANK PARTS:

- ITEM 13 LEG W6 X 12# X 220 3/4 QTY 4
- ITEM 15 GRATING 19-W-4, 1 1/4 X 3/16 X 32 1/4 X 227 1/4 GALV. QTY 2
- ITEM 16 GRATING 19-W-4, 1 1/4 X 3/16 X 24 X 59 5/16 GALV. QTY 5
- ITEM 17 GRATING 19-W-4, 1 1/4 X 3/16 X 24 X 47 3/16 GALV. QTY 5
- ITEM 22 PIPE 1 1/2, SCH 40, GALV. X 182 1/2 QTY 1
- ITEM 23 PIPE 1 1/2, SCH 40, GALV. X 190 1/16 QTY 1
- ITEM 24 PIPE 1 1/2, SCH 40, GALV. X 184 QTY 1
- ITEM 25 PIPE 1 1/2, SCH 40, GALV. X 43 1/16 QTY 11
- ITEM 26 PIPE 1 1/2, SCH 40, GALV. X 10 1/16 QTY 1
- ITEM 27 PIPE 1 1/2, SCH 40, GALV. X 4 QTY 1
- ITEM 28 PIPE 1 1/2, SCH 40, GALV. X 47 7/16 GALV. QTY 1

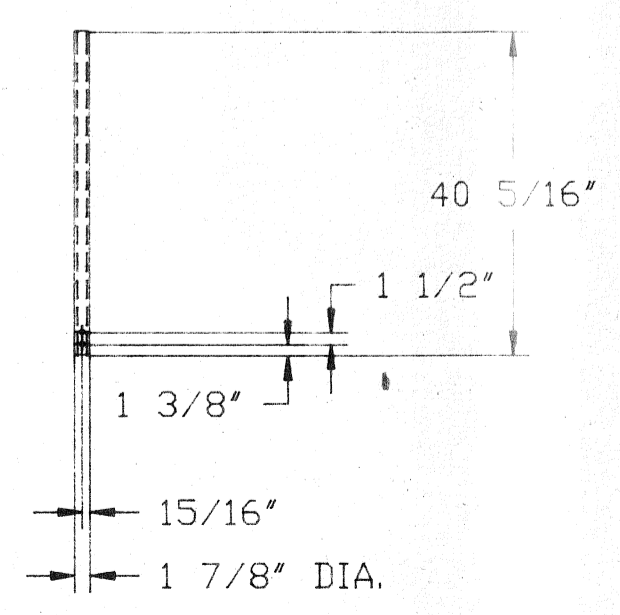
APPROVED  
DATE 6/18/92  
BY J.K.



ITEM 12 PL 1/2 X 12 X 12  
QTY 4



ITEM 14 ANCHOR PLATE  
PL 1/2 X 12 X 12  
QTY 4



ITEM 21 LEG  
PIPE 1 1/2" SCH 40 GALV. X 40 5/16  
QTY 15

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TOLERANCES - UNLESS NOTED:  
BETWEEN FINISH SURFACES:  
FRACTIONAL ±1/64"  
DECIMAL ±.010"  
DETAIL DIMENSIONS ±1/16"

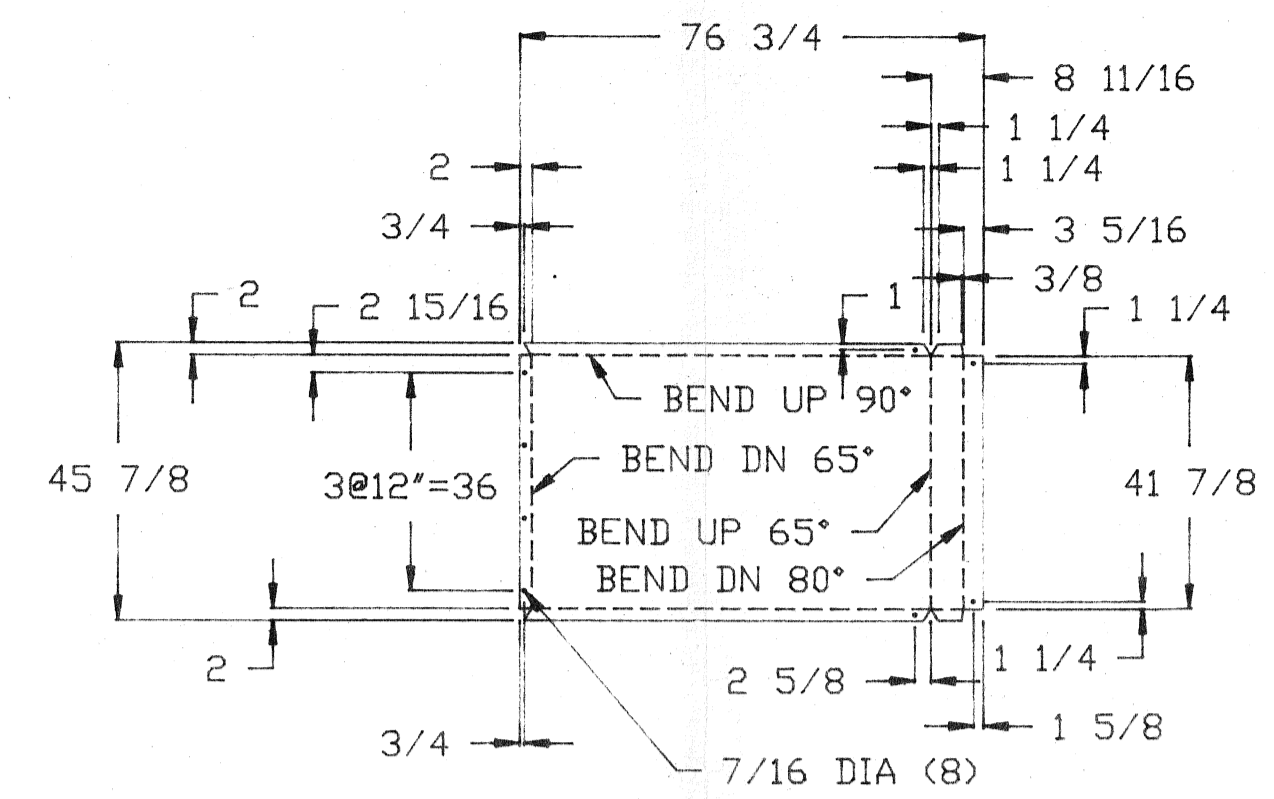
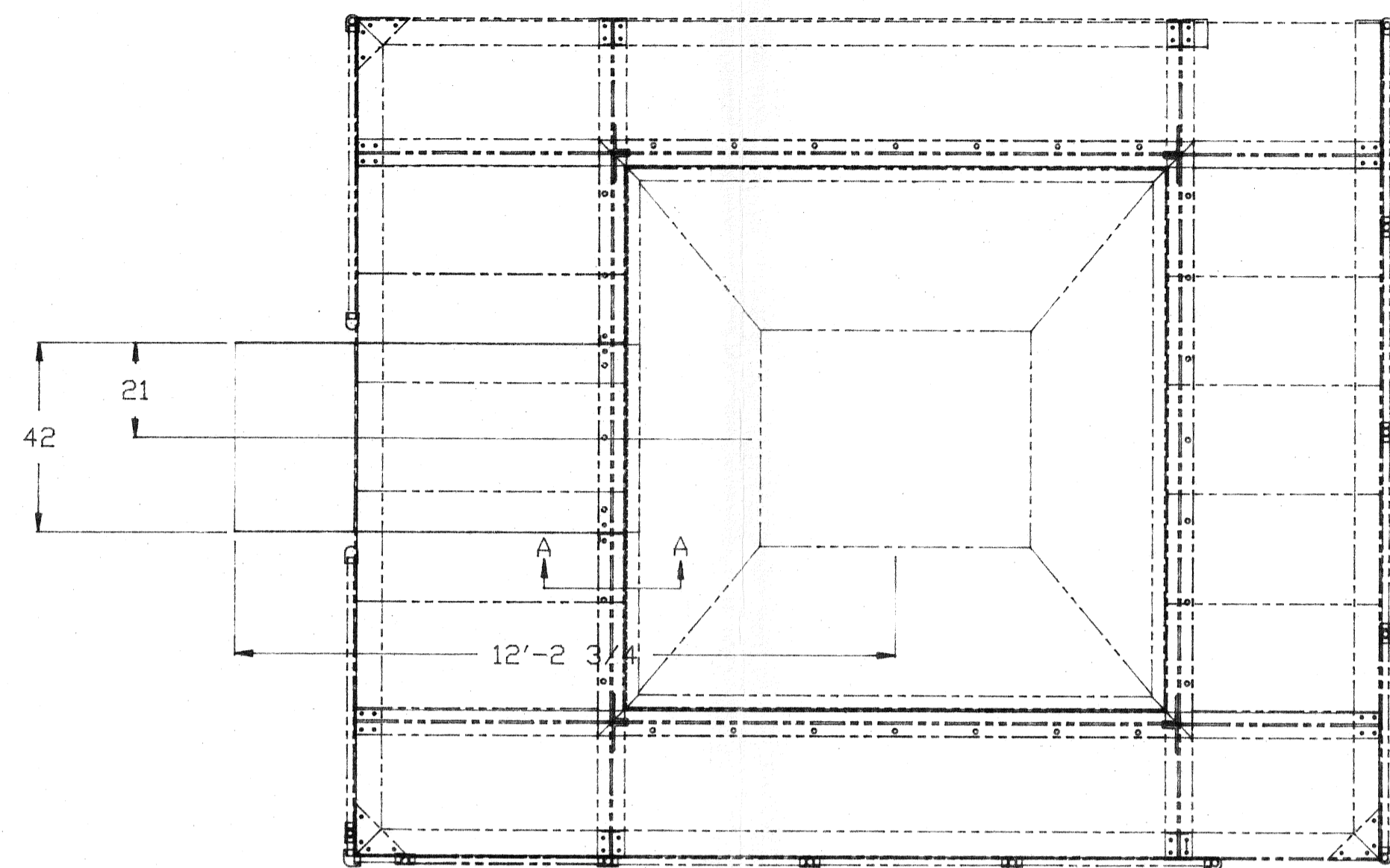
DRWN BY	DATE	APPR/CHKD BY	DATE
J.K.	5-28-92		
DSK NO.	JOB ORDER	REF.	
19	910908	SUPERIOR, WI	

TITLE: DETAILS FOR PLATFORM, SUPPORT LEG & HANDRAIL

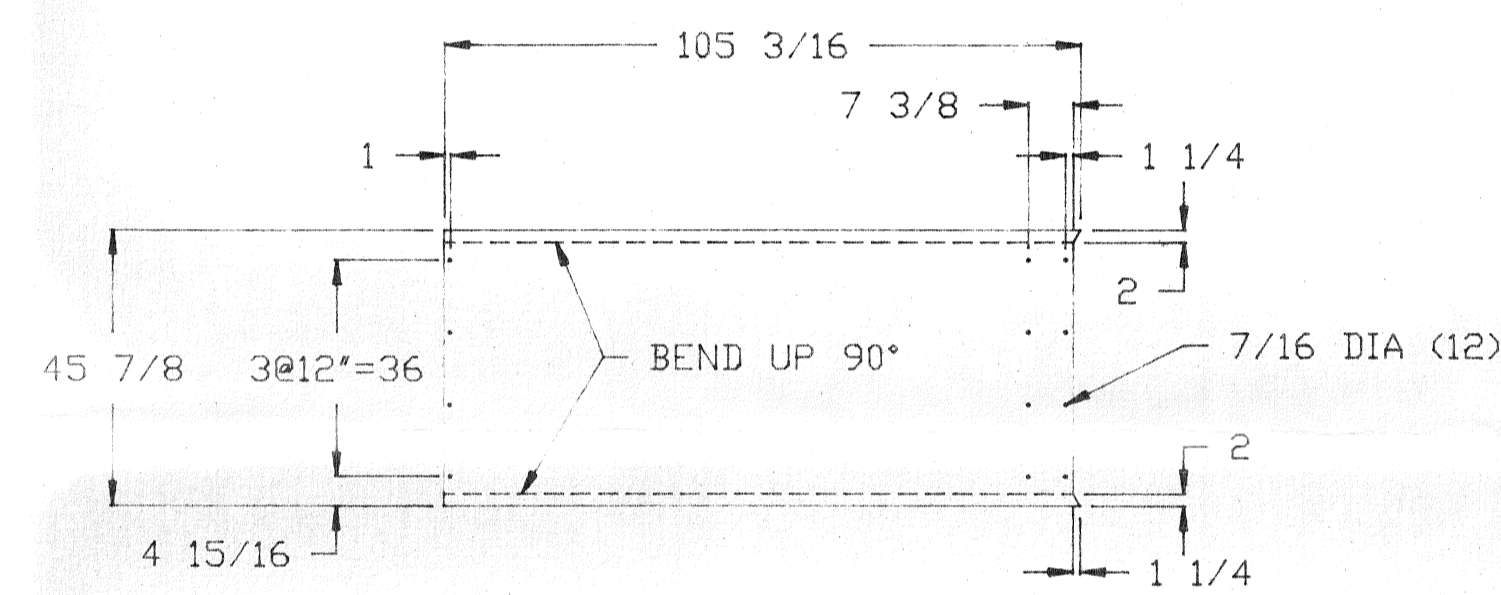
SCALE: 1/2" = 12" DRAWING NO. 216-D-0138

THE CONVEYOR COMPANY  
SIBLEY, IOWA 51249

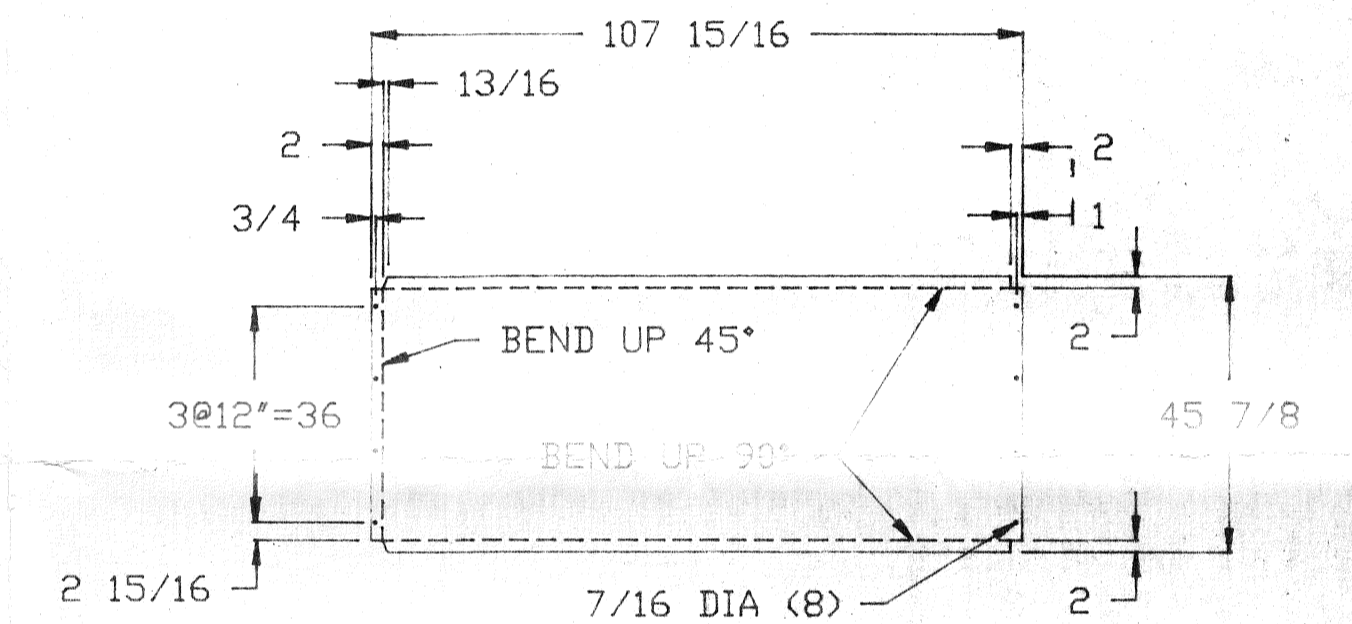
NO.	REVISION	DATE	BY



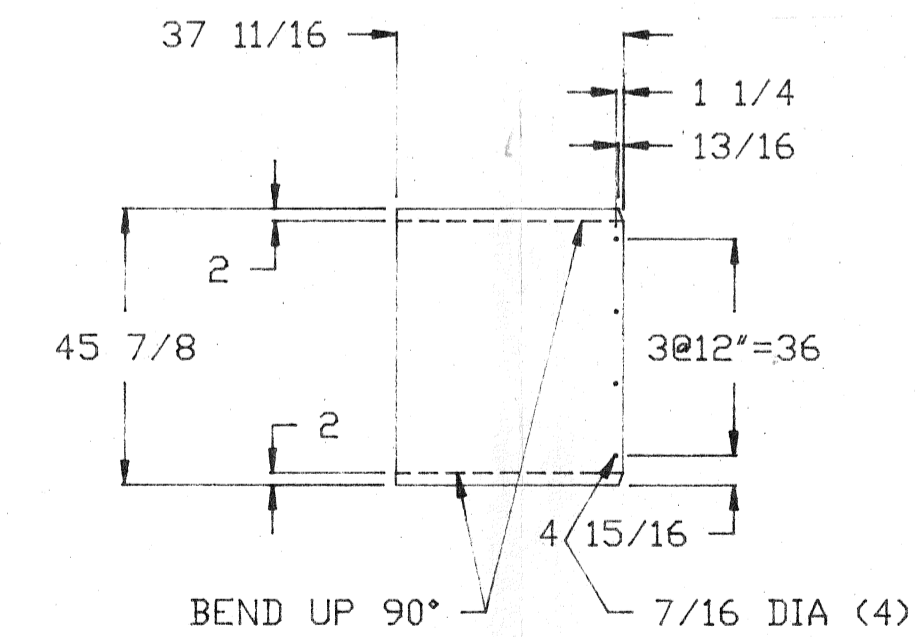
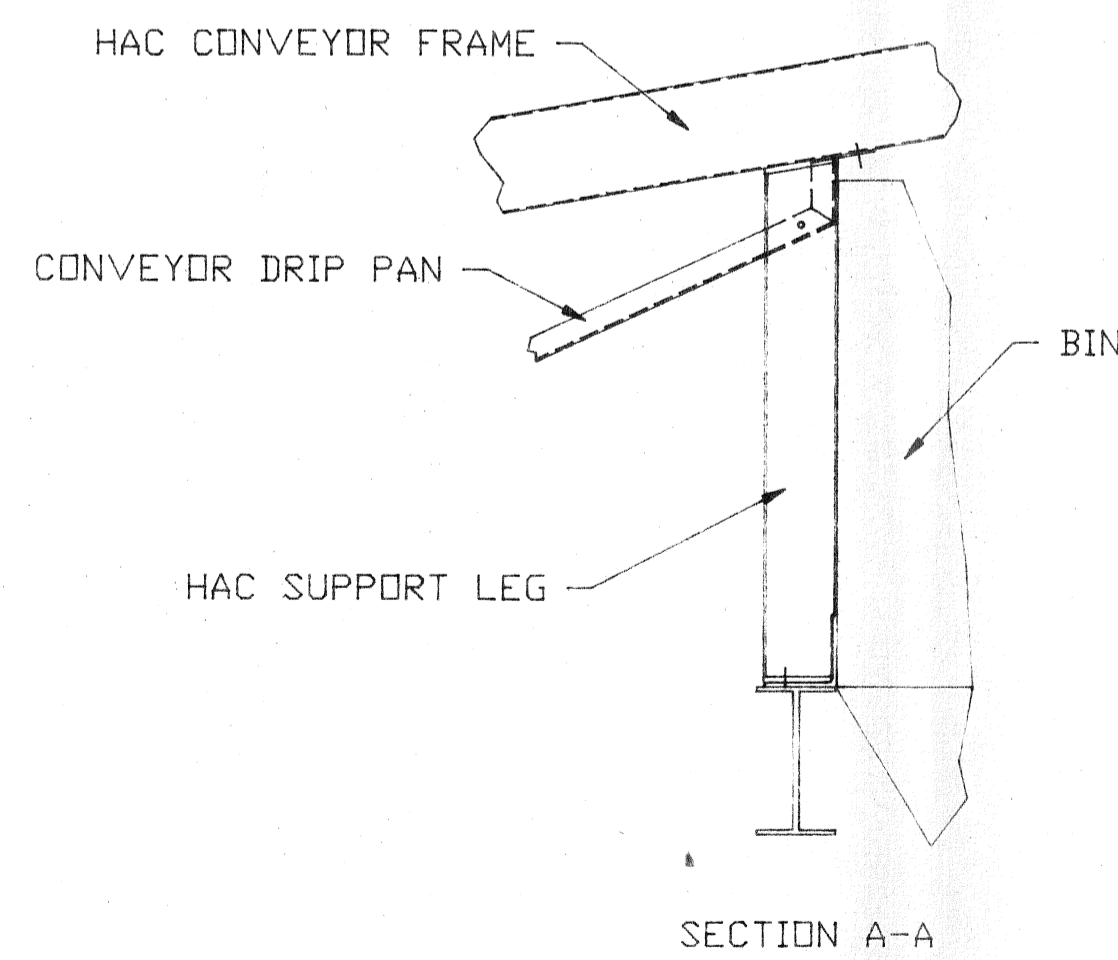
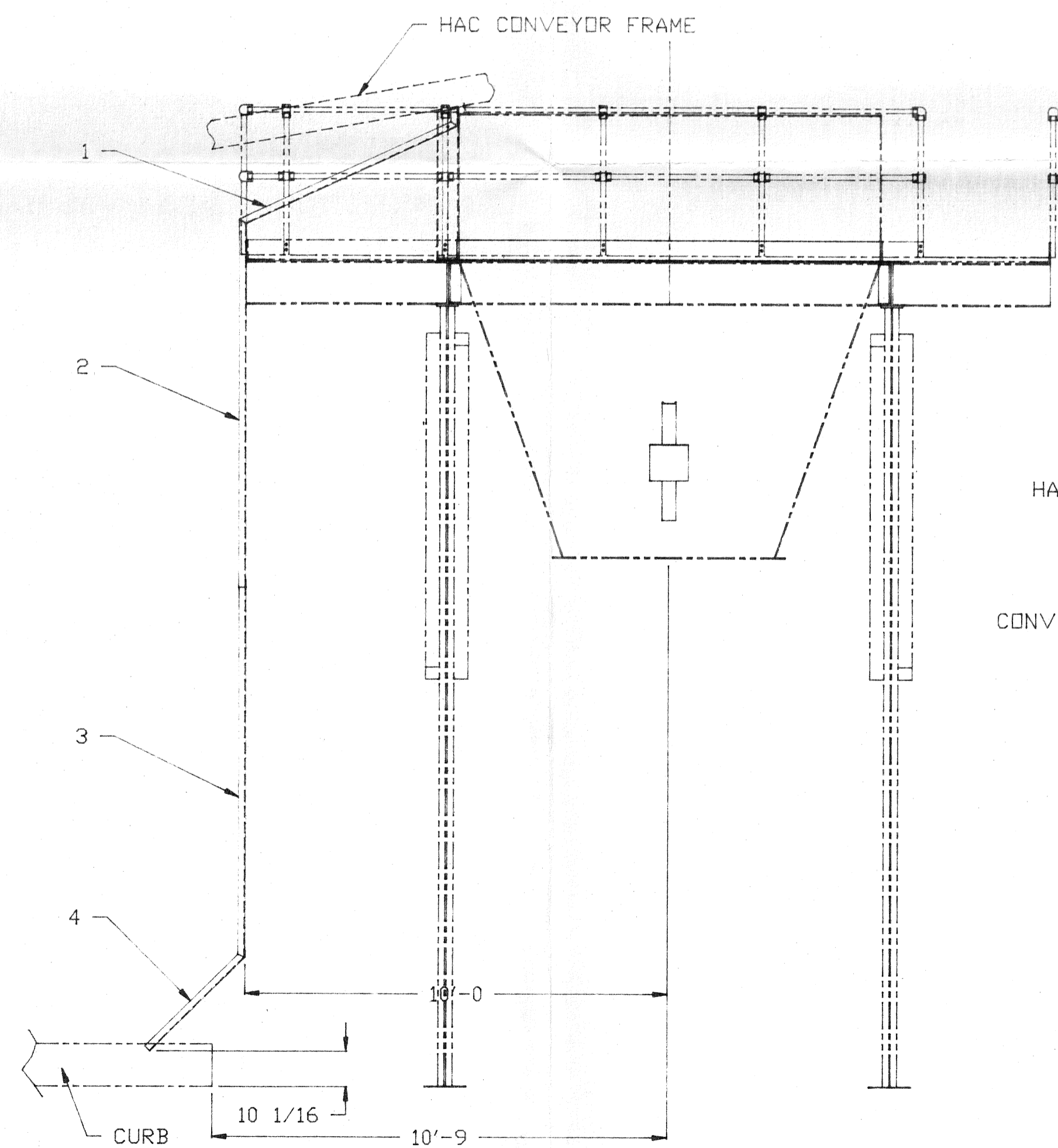
PART 1  
304 STAINLESS STEEL- 16 GAUGE  
QTY: 1



PART 2  
304 STAINLESS STEEL- 16 GAUGE  
QTY: 1



PART 3  
304 STAINLESS STEEL- 16 GAUGE  
QTY: 1



PART 4  
304 STAINLESS STEEL- 16 GAUGE  
QTY: 1

THE CONVEYOR COMPANY  
PRELIMINARY DRAWINGS  
FOR APPROVAL

APPROVED  
DATE 7/8/92  
BY [Signature]

ITEM	QTY.	PT. NO.	DESCRIPTION
3			
2			
1			

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TOLERANCES - UNLESS NOTED:  
BETWEEN FINISH SURFACES: FRACTIONAL: 1/64"  
DECIMAL: 0.010"  
DETAIL DIMENSIONS: 1/16"

DRWN BY	ddd	DATE	6/18/92	APPR/CHKD BY		DATE	
DSK NO.	23	JOB ORDER	0103	REF.	SUPERIOR, WI		

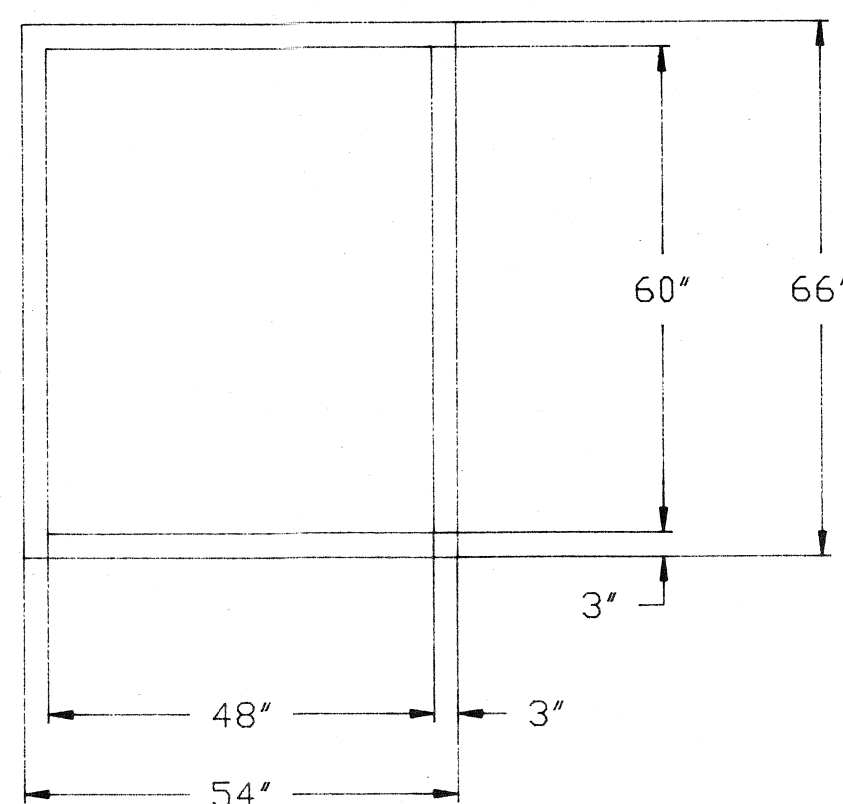
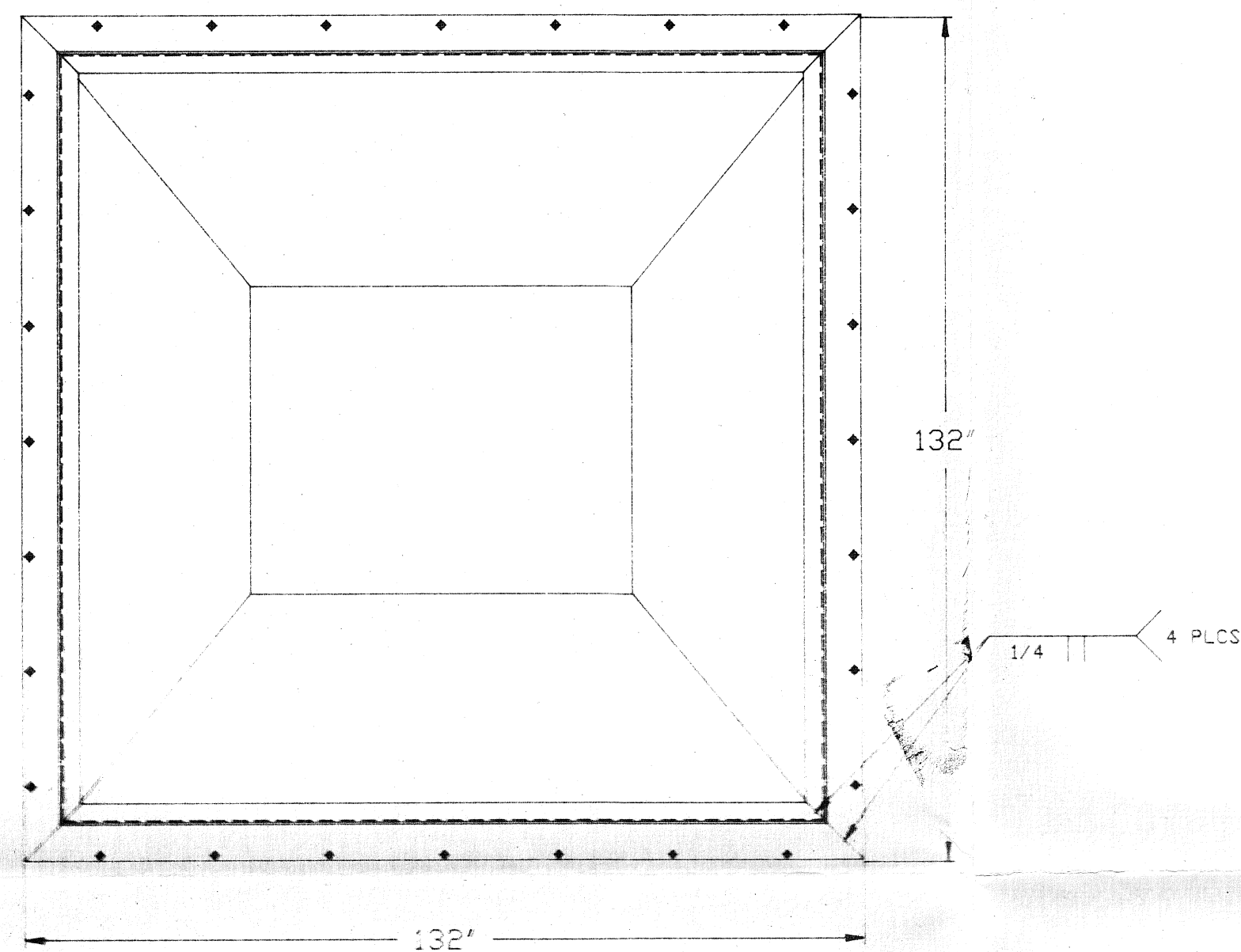
TITLE: HAC CONVEYOR MOUNTING & DRIP PAN

SCALE: 3/8" = 12" DRAWING NO.: 196-D-0177

THE CONVEYOR COMPANY  
SIBLEY, IOWA 51249

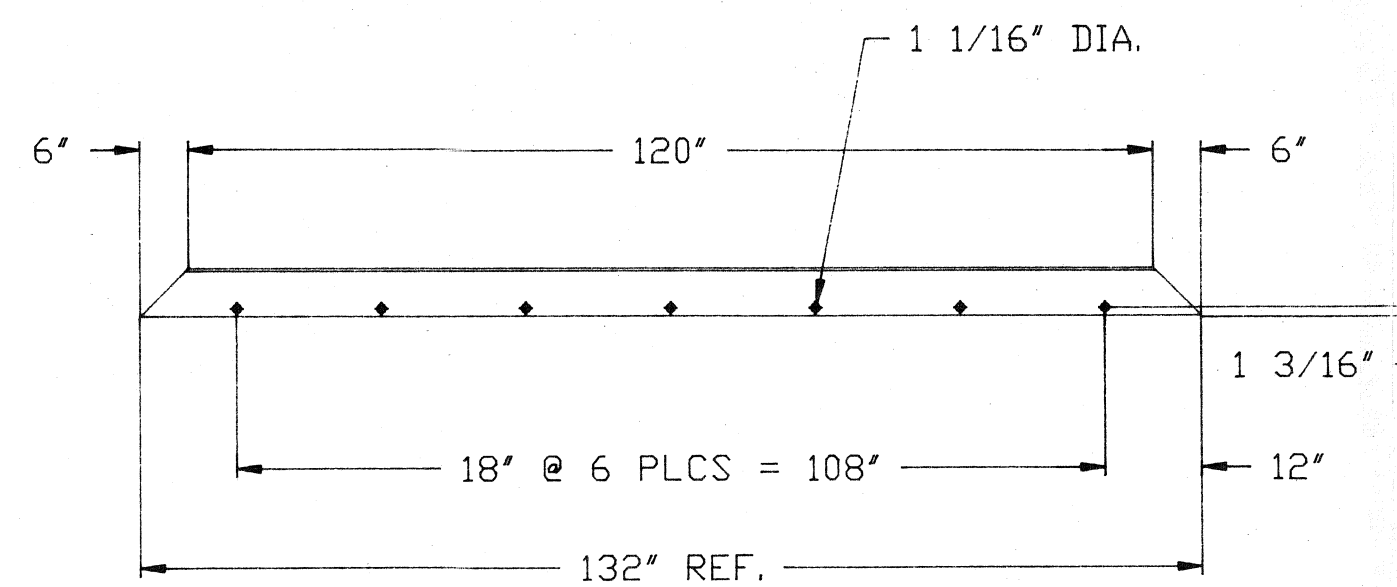


NO.	REVISION	DATE	BY

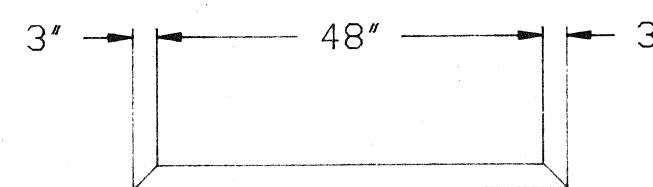


ITEM 8  
GASKET 1/8 THK X 54 X 66  
QTY 1

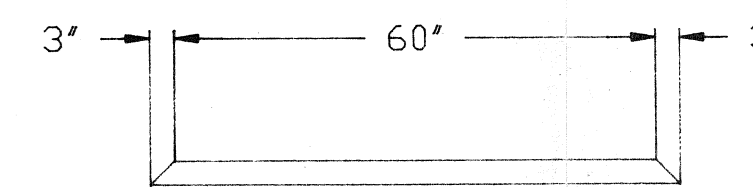
1/4 8 PLCS



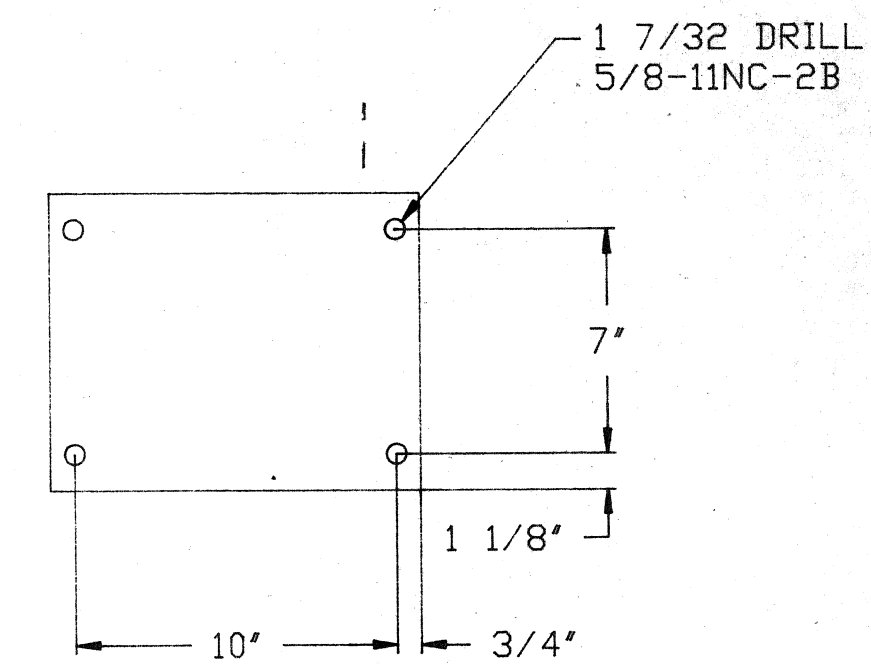
ITEM 5  
ANGLE 6 X 6 X 3/8 X 132  
QTY 4



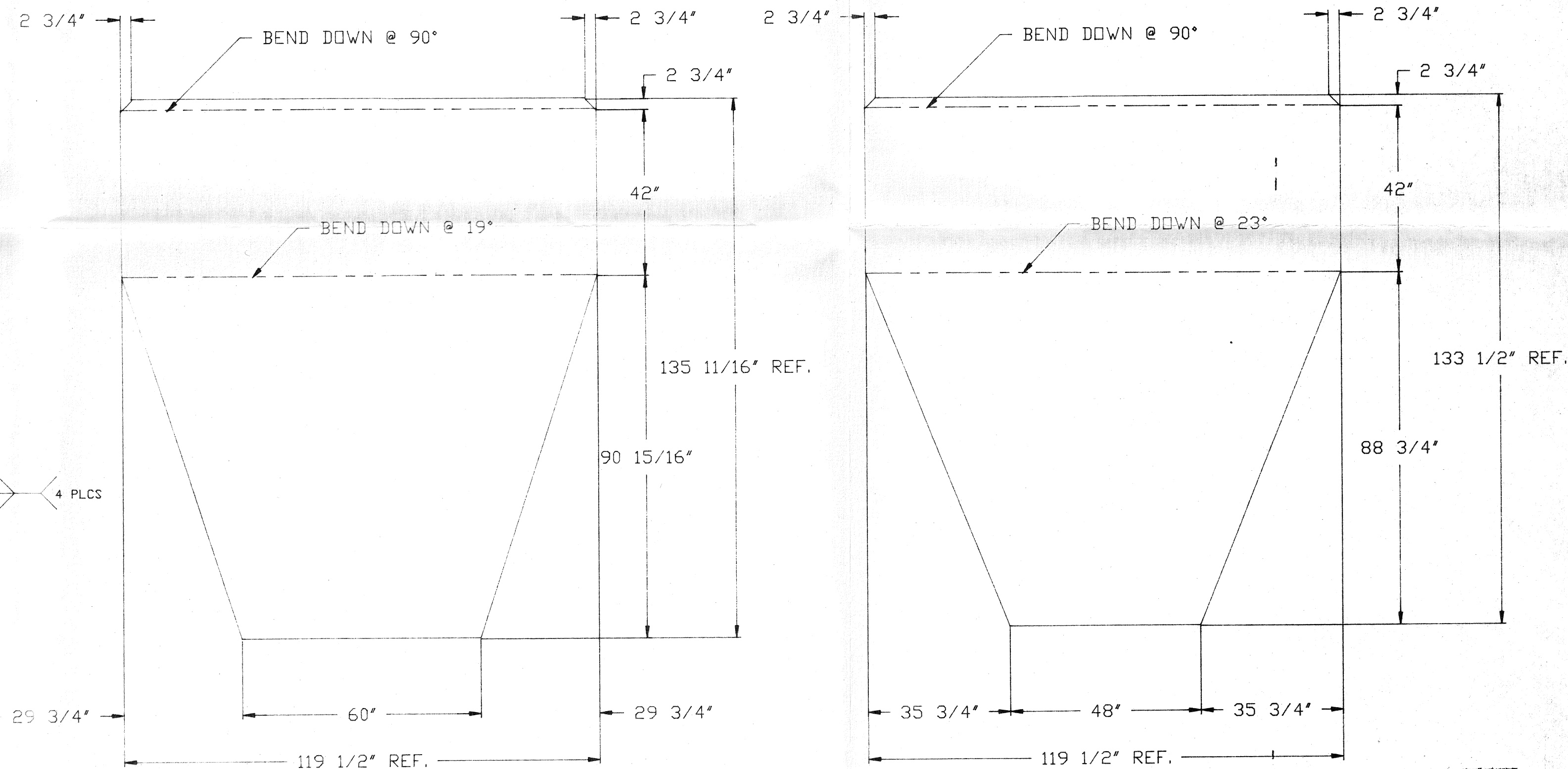
ITEM 3  
BAR 3/8 X 3 X 54  
QTY 2



ITEM 4  
BAR 3/8 X 3 X 66  
QTY 2



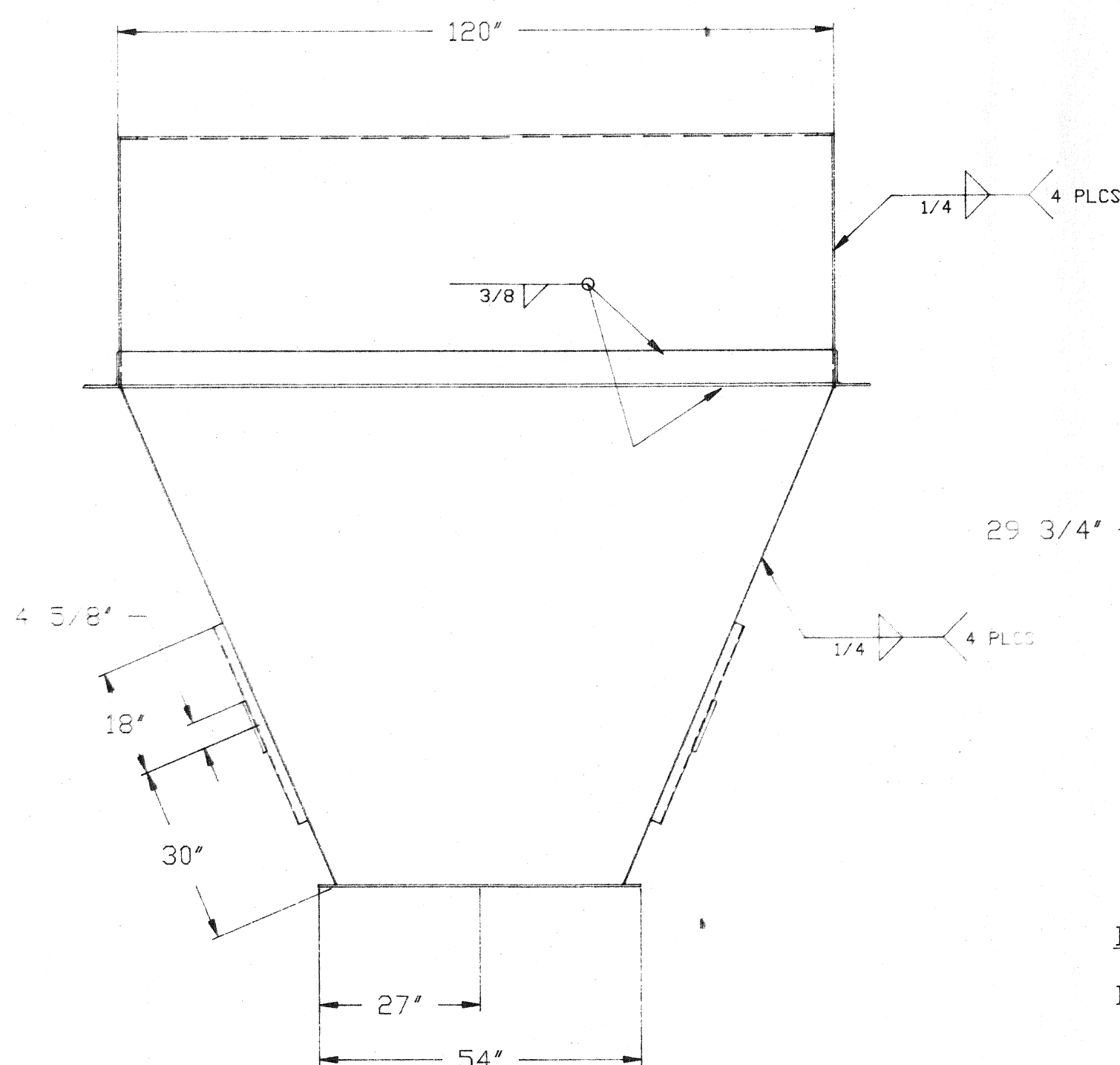
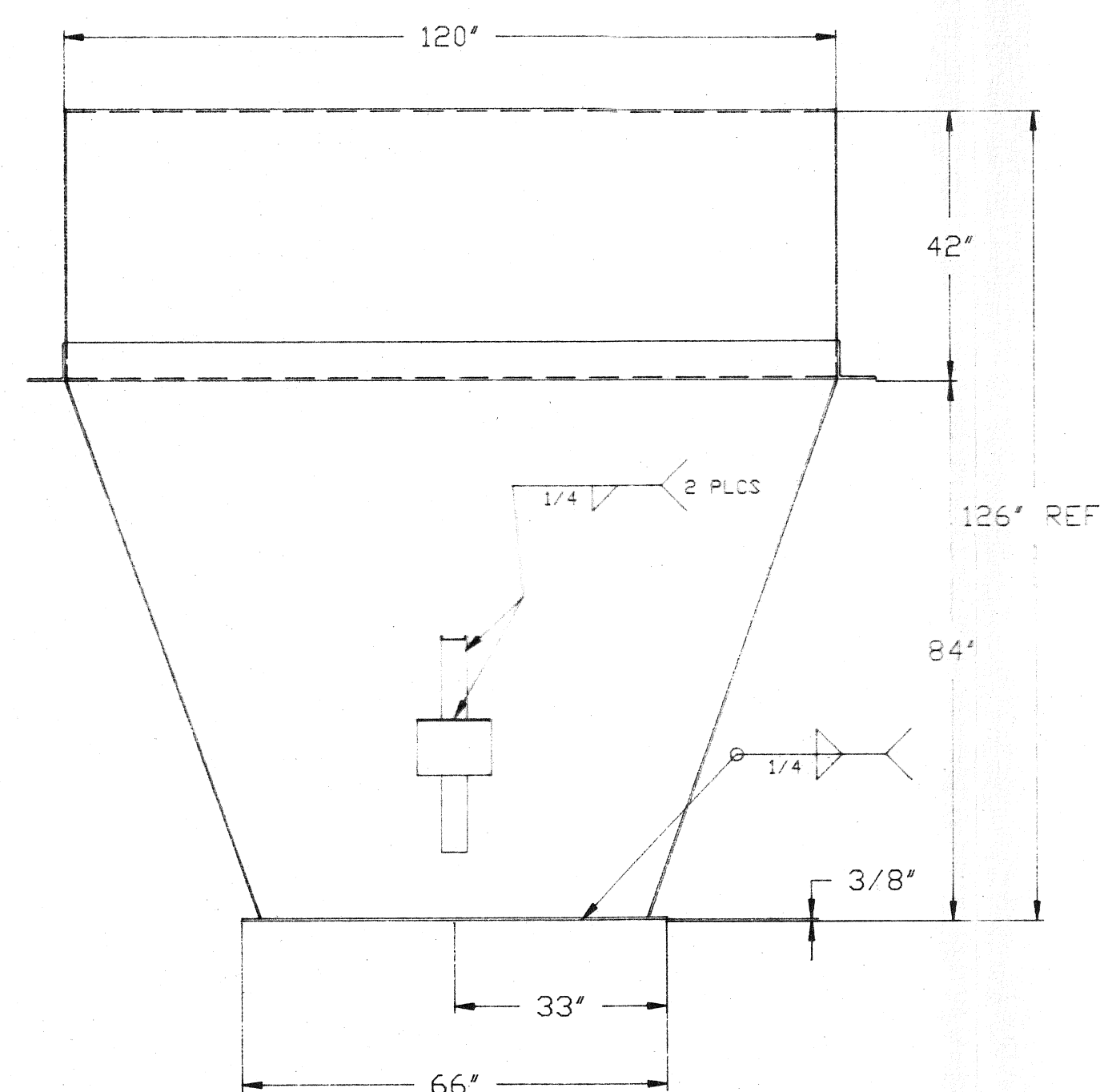
ITEM 7  
PLATE 5/8 X 9 1/4 X 11 1/2  
QTY 1



ITEM 1  
PL 1/4 X 119 1/2 X 135 11/16  
QTY 2

ITEM 2  
PL 1/4 X 119 1/2 X 133 1/2  
QTY 2

APPROVED  
DATE 6/18/92  
BY RUA



BLANK PARTS:  
ITEM 6 CHANNEL C4 X 5.4# X 36 QTY 1

NOTE: BIN WEIGHT 5,329 LBS

THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF THE CONVEYOR COMPANY AND MUST BE USED ONLY IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.				TOLERANCES - UNLESS NOTED		DRWN BY	DATE	APPR/CHKD BY	DATE
BETWEEN FINISH SURFACES: FRACTIONAL: ±1/64" DECIMAL: ±.010"				DETAIL DIMENSIONS: ±1/16"		J.K.	5-21-92		
						18	910908	REF.	
THE CONVEYOR COMPANY SIBLEY, IOWA 51249						TITLE STORAGE BIN CITY OF SUPERIOR, WI WWTP - SLUDGE FACILITY			
						SCALE 1/2" = 12"		DRAWING NO. 160-D-0134	

# BILL OF MATERIAL

STORAGE BIN

TITLE: CITY OF SUPERIOR, WI (WWTP) DRWG REF.: 160-D-0134  
 BY: JL DATE: 5-21-92 REVISION 0 PAGE 1 OF 1

ITEM	QTY.	PT NO.	DESCRIPTION	WEIGHT
1	2		Bin Side PL 1/4 x 119 1/2 x 135 1/16	2299.33
2	2		Bin Side PL 1/4 x 119 1/2 x 133 1/2	2262.26
3	2		F.B. 3/8 x 3 x 54	34.43
4	2		F.B. 3/8 x 3 x 66	42.08
5	4		Angle 6 x 6 x 3/8 x 132"	655.60
6	2		vibrator mt. Channel C4 x 5.4# x 36	16.20
7	2		mt. Plate 5/8 x 9 1/4 x 11 1/2	18.86
8	1		Gasket 1/8 THK	

**THE CONVEYOR COMPANY**  
 SIBLEY, IOWA 51249

TOTAL WEIGHT 5329#

PART NUMBER 160-D-0134

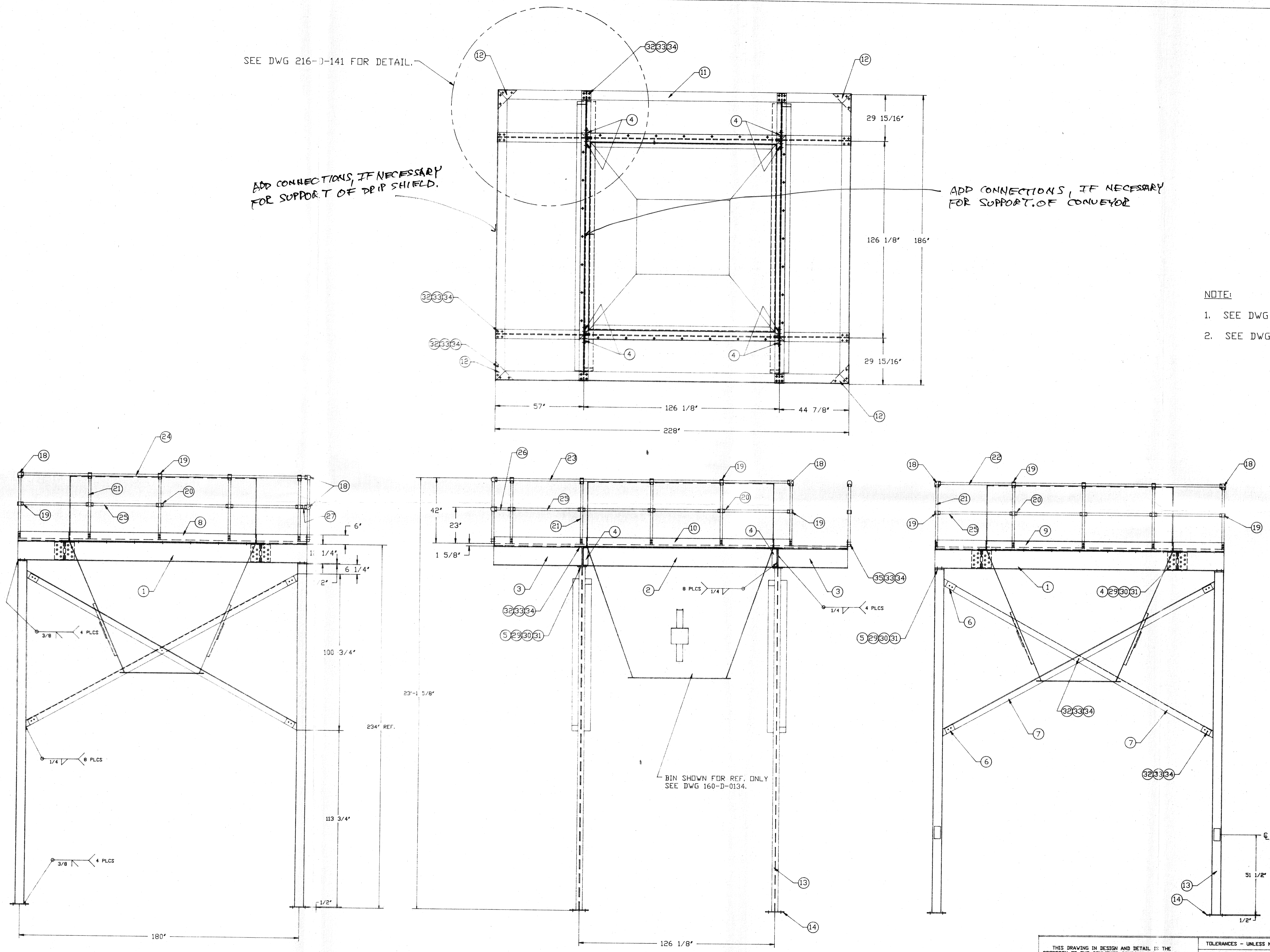
NO.	REVISION	DATE	BY

SEE DWG 216-D-141 FOR DETAIL.

ADD CONNECTIONS, IF NECESSARY FOR SUPPORT OF DRIP SHIELD.

ADD CONNECTIONS, IF NECESSARY FOR SUPPORT OF CONVEYOR

- NOTE:
- SEE DWG 216-D-141 FOR ADDITIONAL VIEWS & DETAIL.
  - SEE DWG 216-D-137 & 216-D-138 FOR DETAILS.



APPROVED AS NOTED  
 DATE 6/18/92  
 BY RUA

ALL WELDING DONE BY BIN SUPPLIER PRIOR TO SHIPMENT

BIN WEIGHT/LEVEL DETECTOR MATCH DRILL MOUNTING HOLES. (NOTE SHIP LOOSE FOR INSTALLATION BY OTHERS.)

NOTE: PLATFORM & SUPPORT WEIGHT 7,646 LBS

THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF THE CONVEYOR COMPANY AND MUST BE USED ONLY IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		TOLERANCES - UNLESS NOTED BETWEEN FINISH SURFACES: FRACTIONAL: 1/64" DECIMAL: 0.010" DETAIL DIMENSIONS: 1/16"	
DRWN BY	J.K.	DATE	5-31-92
DSK NO.	910909	JOB ORDER	910909
SUPERIOR WI		SUPERIOR WI	
TITLE PLATFORM, SUPPORT LEGS & HANDRAIL CITY OF SUPERIOR WI WWTP - SLUGDE FACILITY			
SCALE	3/8" = 12"	DRAWING NO.	216-D-135

# BILL OF MATERIAL

PLATFORM, SUPPORT LEG & HANDRAIL

TITLE: CITY OF SUPERIOR W1 (CWTP) DRWG REF.: 216-D-0135

BY: JIK DATE: 5-29-92 REVISION 0 PAGE 1 OF 2

SEE 216-D-0137 & 216-D-0138 FOR DETAILS

ITEM	QTY.	PT NO.	DESCRIPTION	WEIGHT
1	2		W12 x 35# x 186 Galv.	1085.00
2	2		W12 x 35# x 125 <sup>5</sup> / <sub>8</sub> Galv.	732.81
3	4		W12 x 35# x 56 <sup>3</sup> / <sub>4</sub> Galv.	1662.08
4	8		ANGLE 6 x 3 <sup>1</sup> / <sub>2</sub> x <sup>1</sup> / <sub>2</sub> x 11 Galv.	112.20
5	4		MOUNTING PLATE <sup>1</sup> / <sub>2</sub> x 6 x 6 Galv.	20.42
6	8		MOUNTING BRACKET PL <sup>3</sup> / <sub>8</sub> x 6 x 11 Galv.	56.17
7	4		X-BRACING ANGLE 6 x 6 x <sup>3</sup> / <sub>8</sub> x 195 Galv.	968.50
8	1		ANGLE 6 x 6 x <sup>3</sup> / <sub>8</sub> x 186 Galv.	230.95
9	1		ANGLE 6 x 6 x <sup>3</sup> / <sub>8</sub> x 186 Galv.	230.95
10	1		ANGLE 6 x 6 x <sup>3</sup> / <sub>8</sub> x 228 Galv.	283.10
11	1		<del>ANGLE 6 x 6 x <sup>3</sup>/<sub>8</sub> x 189</del> <del>BAR <sup>3</sup>/<sub>8</sub> x 6 x 228</del> Galv.	(145.35)
12	4		GUSSET PL <sup>1</sup> / <sub>2</sub> x 12 x 12 Galv.	40.84
13	4		LEG W6 x 12# x 220 <sup>3</sup> / <sub>4</sub> Galv.	883.00
14	4		ANCHOR PLATE <sup>1</sup> / <sub>2</sub> x 12 x 12 Galv.	81.68
15	2		GRATING <sup>1</sup> / <sub>4</sub> x <sup>3</sup> / <sub>16</sub> x 32 <sup>1</sup> / <sub>4</sub> x 227 <sup>1</sup> / <sub>4</sub> GALV.	919.16
16	5		GRATING <sup>1</sup> / <sub>4</sub> x <sup>3</sup> / <sub>16</sub> x 24 x 59 <sup>5</sup> / <sub>16</sub> GALV.	446.33
17	5		GRATING <sup>1</sup> / <sub>4</sub> x <sup>3</sup> / <sub>16</sub> x 24 x 47 <sup>3</sup> / <sub>16</sub> GALV.	355.09
18	6		Hollaender No. 3 ELL Alum./Mag	3.65
19	15		Hollaender No. 5E TEE Alum./Mag.	5.88
20	11		Hollaender No. 7E CROSS Alum./Mag	6.67
21	15		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 40 <sup>5</sup> / <sub>16</sub> Galv.	137.06
22	1		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 182 <sup>1</sup> / <sub>2</sub> Galv.	41.37
23	1		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 190 <sup>1</sup> / <sub>16</sub> Galv.	43.08
24	1		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 184 Galv.	41.71
25	11		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 43 <sup>1</sup> / <sub>16</sub> Galv.	107.37
26	1		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 10 <sup>1</sup> / <sub>16</sub> Galv.	2.28
27	1		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 4 Galv.	.91
28	1		Pipe <sup>1</sup> / <sub>2</sub> Sch 40 x 47 <sup>1</sup> / <sub>16</sub> Galv.	10.75
29	92		CAP SCREW 1-8NC x 1 <sup>3</sup> / <sub>4</sub> LG GR 5 ZP.	
30	92		L.W. 1"	
TOTAL WEIGHT				(7646 #)

**THE CONVEYOR COMPANY**

SIBLEY, IOWA 51249

PART NUMBER 216-D-0135



# BILL OF MATERIAL

PLATFORM, SUPPORT LEG & HANDRAIL

TITLE: CITY OF SUPERIOR WI (WWTP) DRWG REF.: 216-D-0135

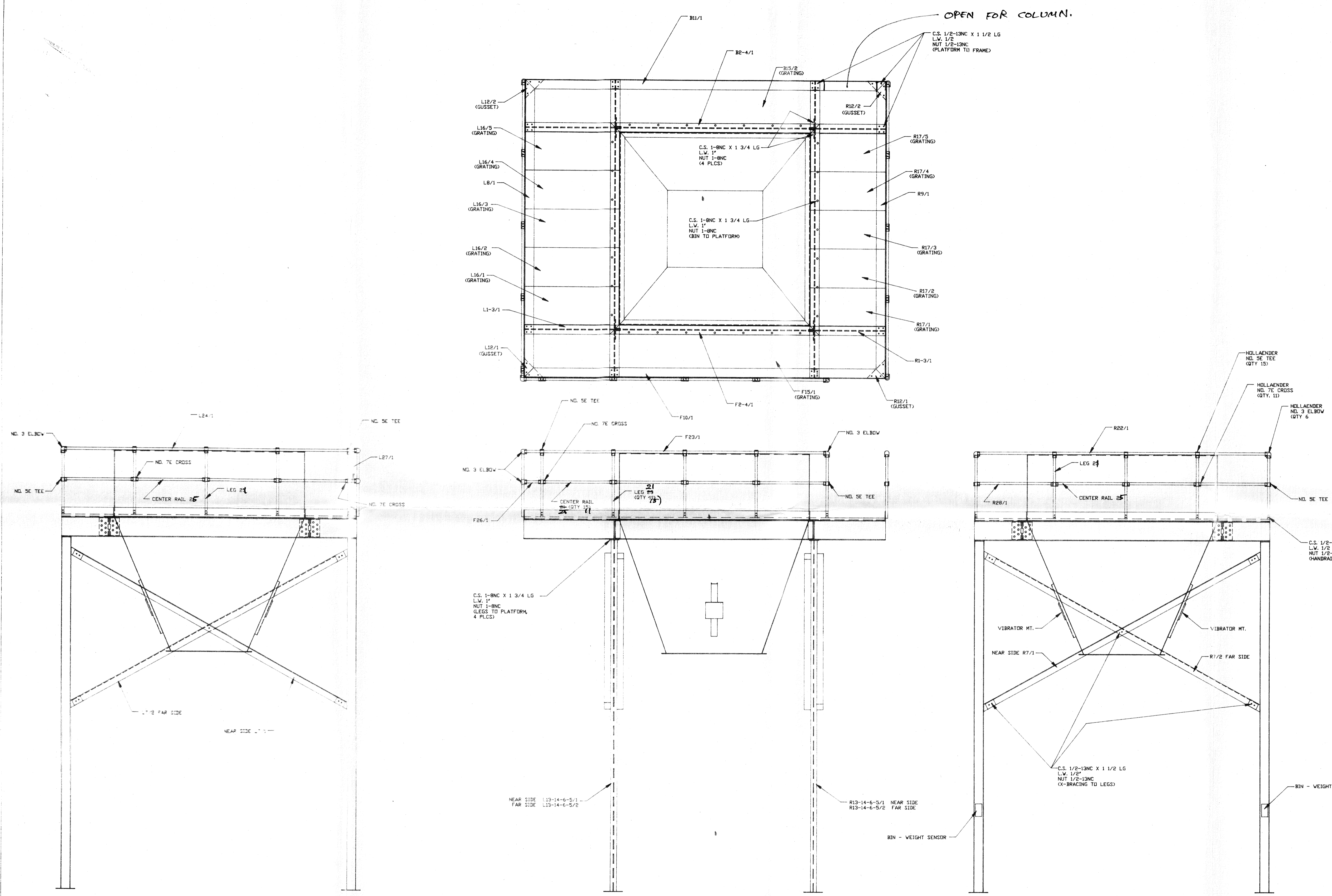
BY: JIK DATE: 5-29-92 REVISION 0 PAGE 2 OF 2

ITEM	QTY.	PT NO.	DESCRIPTION	WEIGHT
31	92		NUT 1-8NC GR5 Z.P.	
32	66		C.S. 1/2-13NC X 1 1/2 LG GR5 ZINC PL.	
33	96	056-0043	L.W. 1/2	
34	96	056-0046	NUT 1/2-13NC	
35	30		C.S. 1/2-13NC X 3 LG GR5 Z. PLATED	
36			PROVIDE GRATING CLAMPS	
TOTAL WEIGHT				—

**THE CONVEYOR COMPANY**  
SIBLEY, IOWA 51249

PART NUMBER 216-D-0135

NO.	REVISION	DATE	BY



OPEN FOR COLUMN.

APPROVED AS NOTED  
 DATE 6/18/92  
 BY RUC

NOTE: ALL WELDING INDICATED ON OTHER DRAWINGS SHALL BE DONE BY BIN SUPPLIER PRIOR TO SHIPMENT.

ITEM	QTY.	PT. NO.	DESCRIPTION
3			
2			
1			

DRWN BY	J.K.	DATE	6-1-92	APPR/CHD BY		DATE	
DSK NO.	17	JOB ORDER	910908	REF.			

TITLE: ERECTION DRAWING FOR SLUDGE CAKE STORAGE BIN CITY OF SUPERIOR, WI WWTP

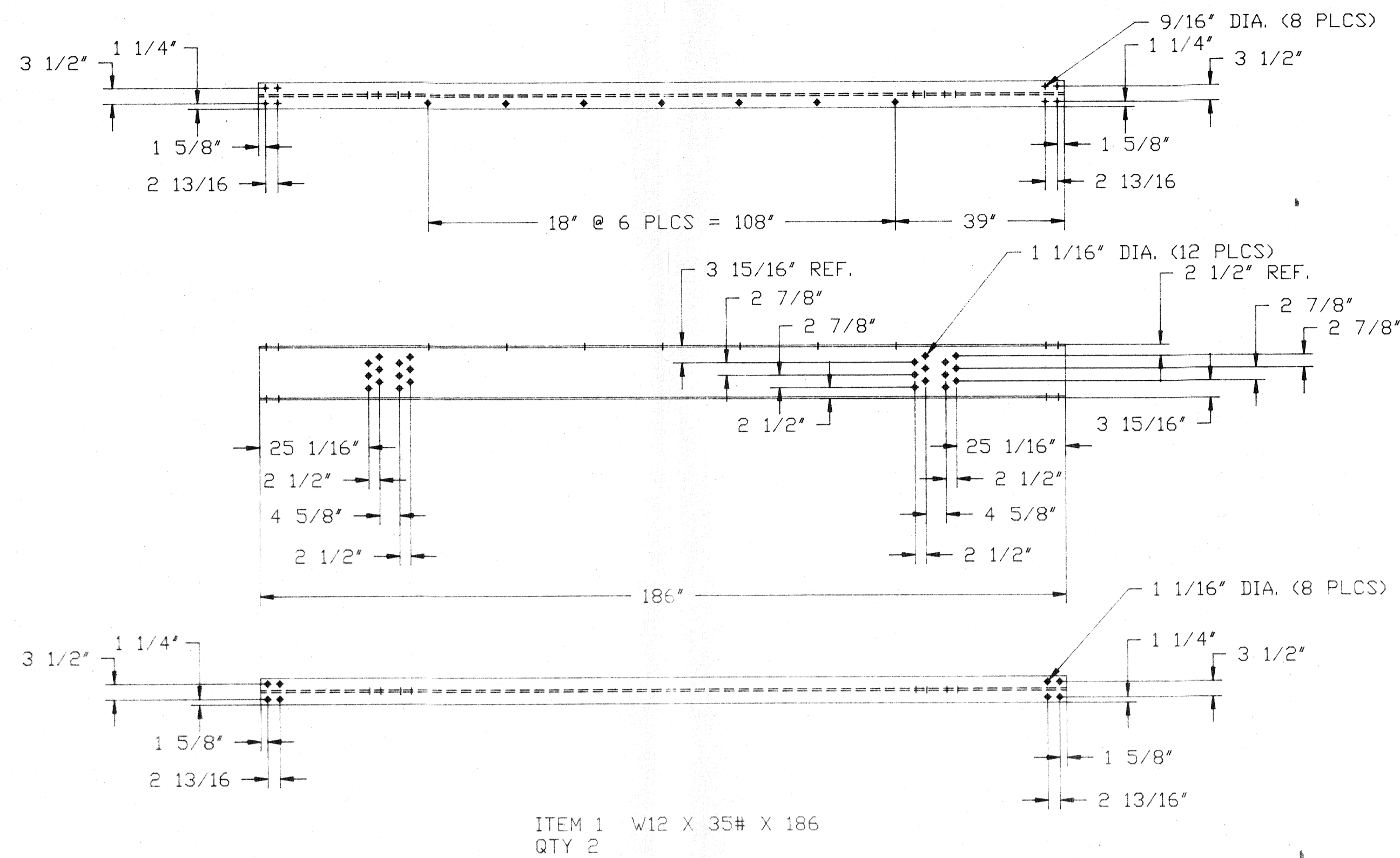
SCALE: 3/8" = 12" DRAWING NO. 308-D-0139

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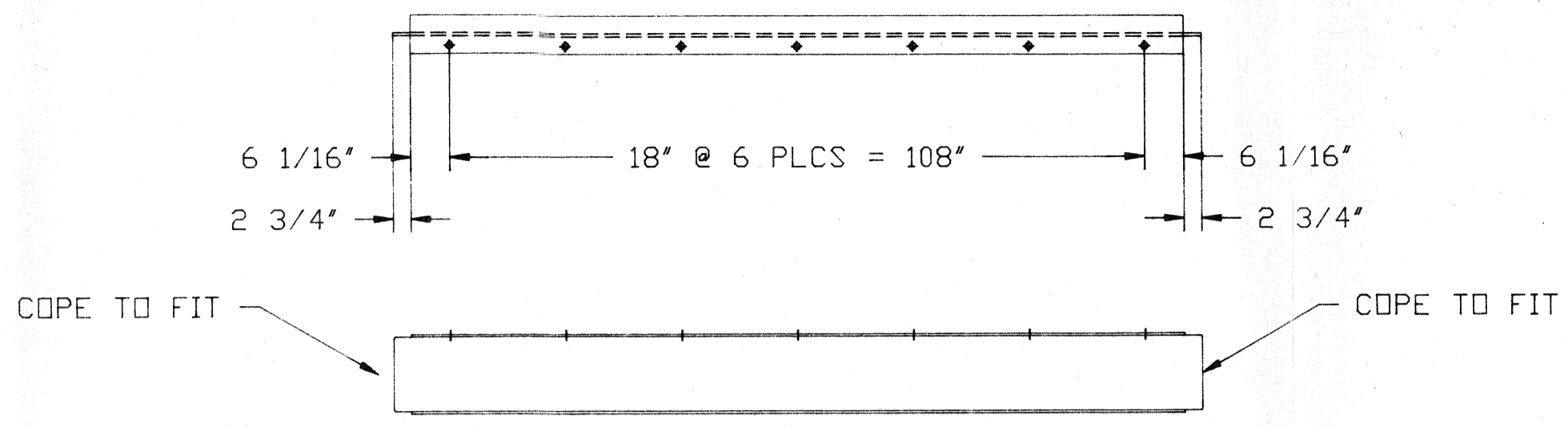
TOLERANCES - UNLESS NOTED  
 BETWEEN FINISH SURFACES:  
 FRACTIONAL:  $\pm 1/64"$   
 DECIMAL:  $\pm 0.010"$   
 DETAIL DIMENSIONS:  $\pm 1/16"$

**THE CONVEYOR COMPANY**  
 SIBLEY, IOWA 51249

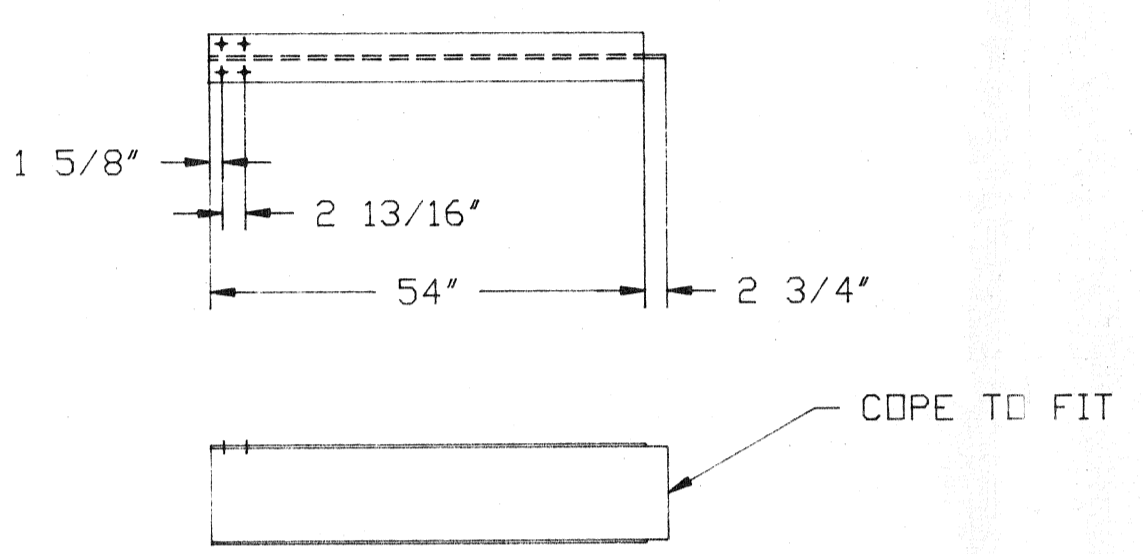
NO.	REVISION	DATE	BY



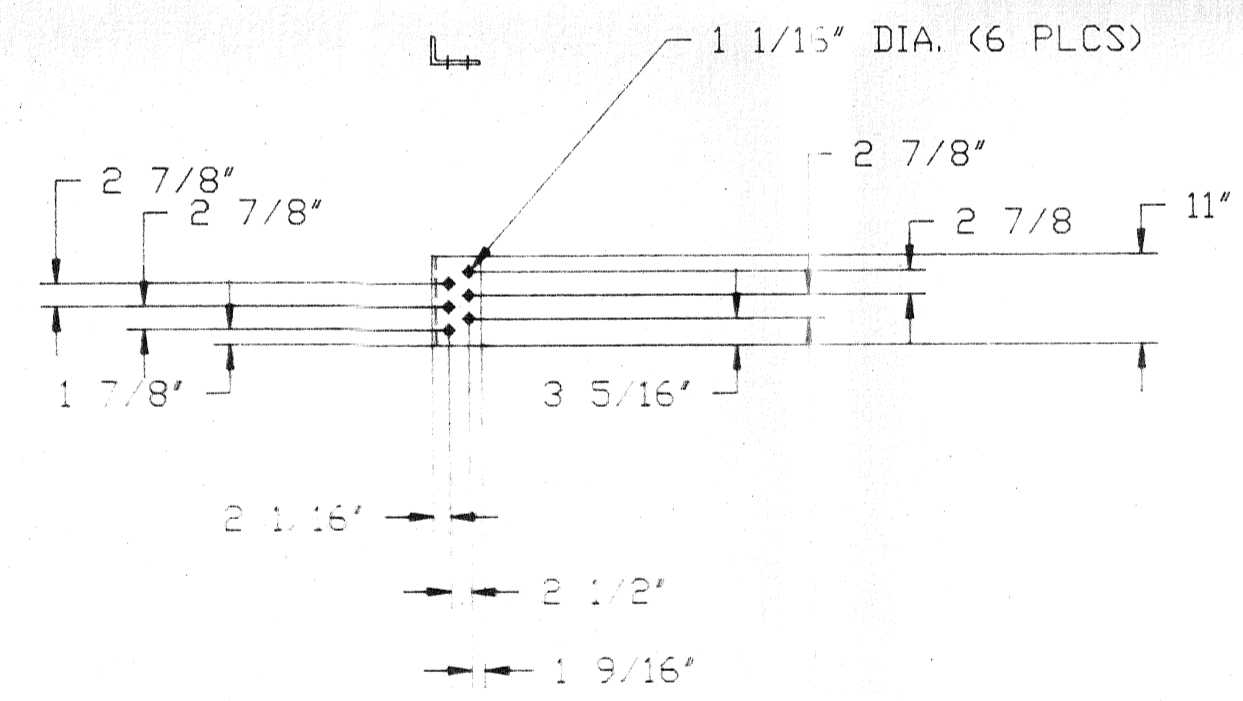
ITEM 1 W12 X 35# X 186  
QTY 2



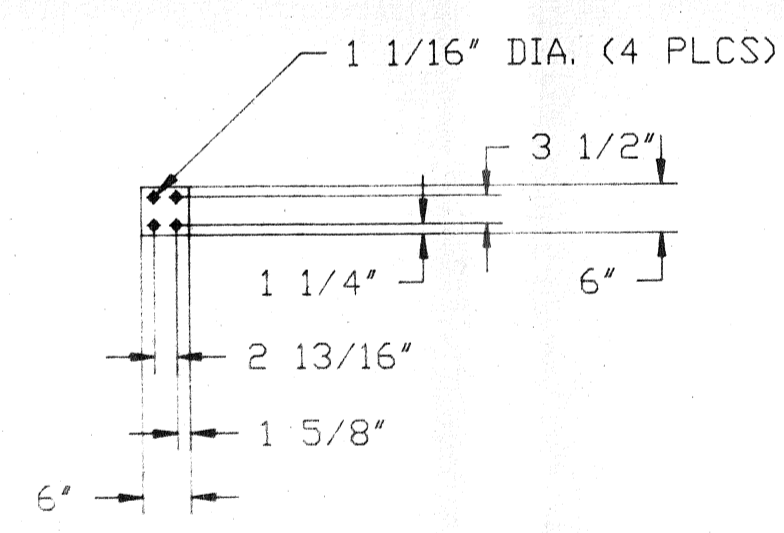
ITEM 2 W12 X 35# X 125 5/8  
QTY 2



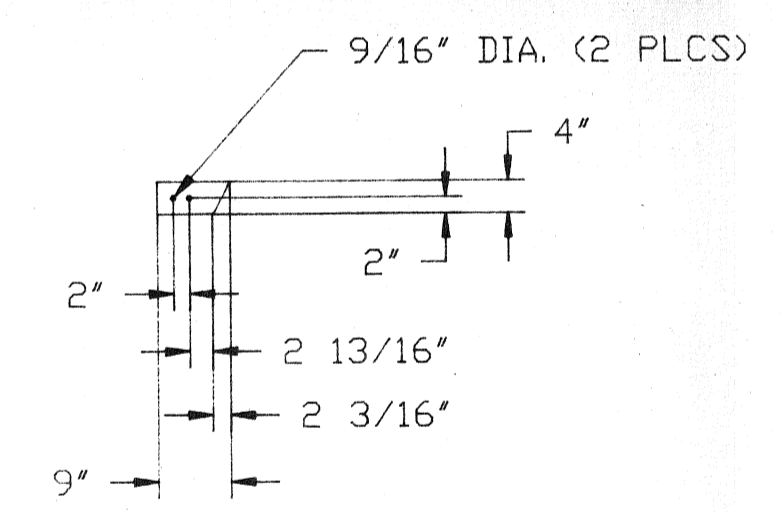
ITEM 3 W12 X 35# X 56 3/4  
QTY 4



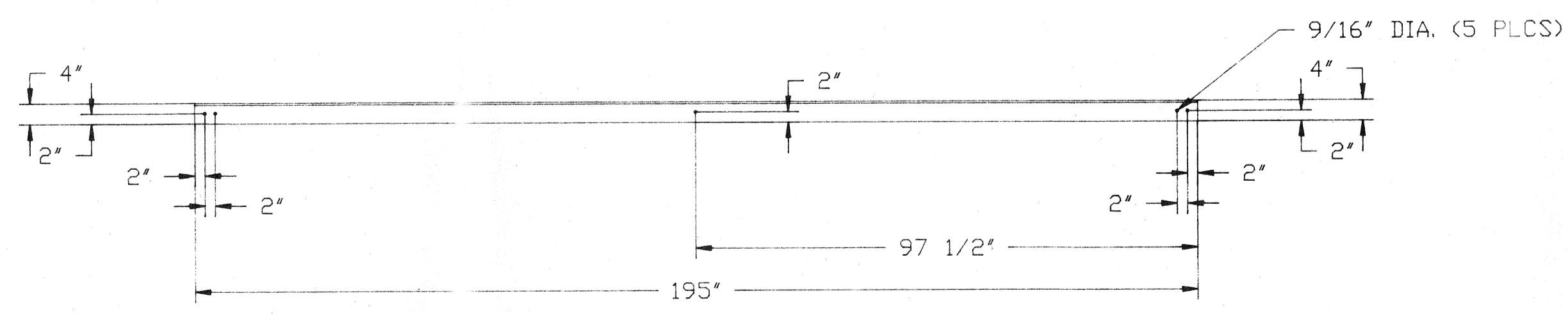
ITEM 4 ANGLE 6 X 3 1/2 X 1/2 X 11  
QTY 8



ITEM 5 MOUNTING PLATE  
PL 1/2 X 6 X 6  
QTY 4



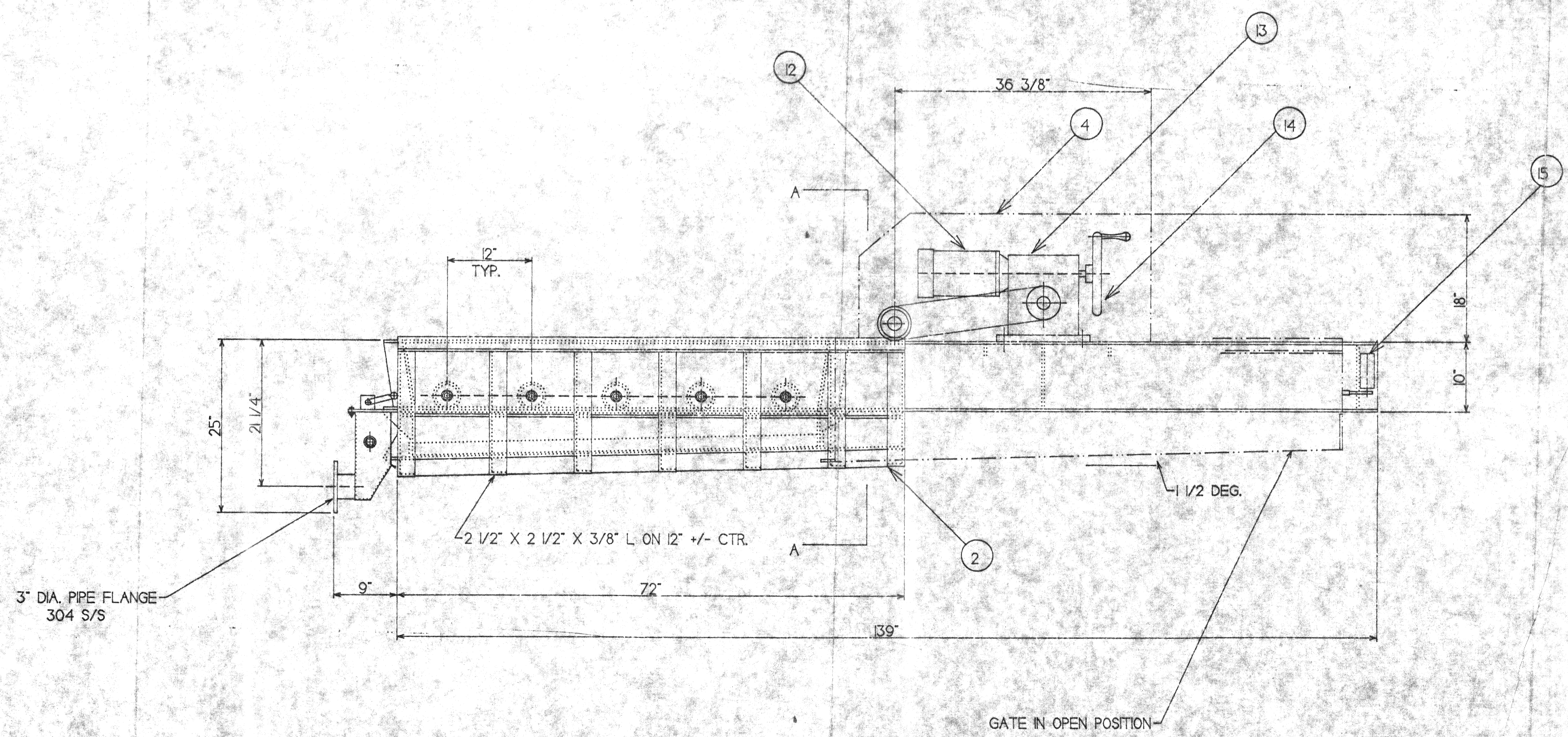
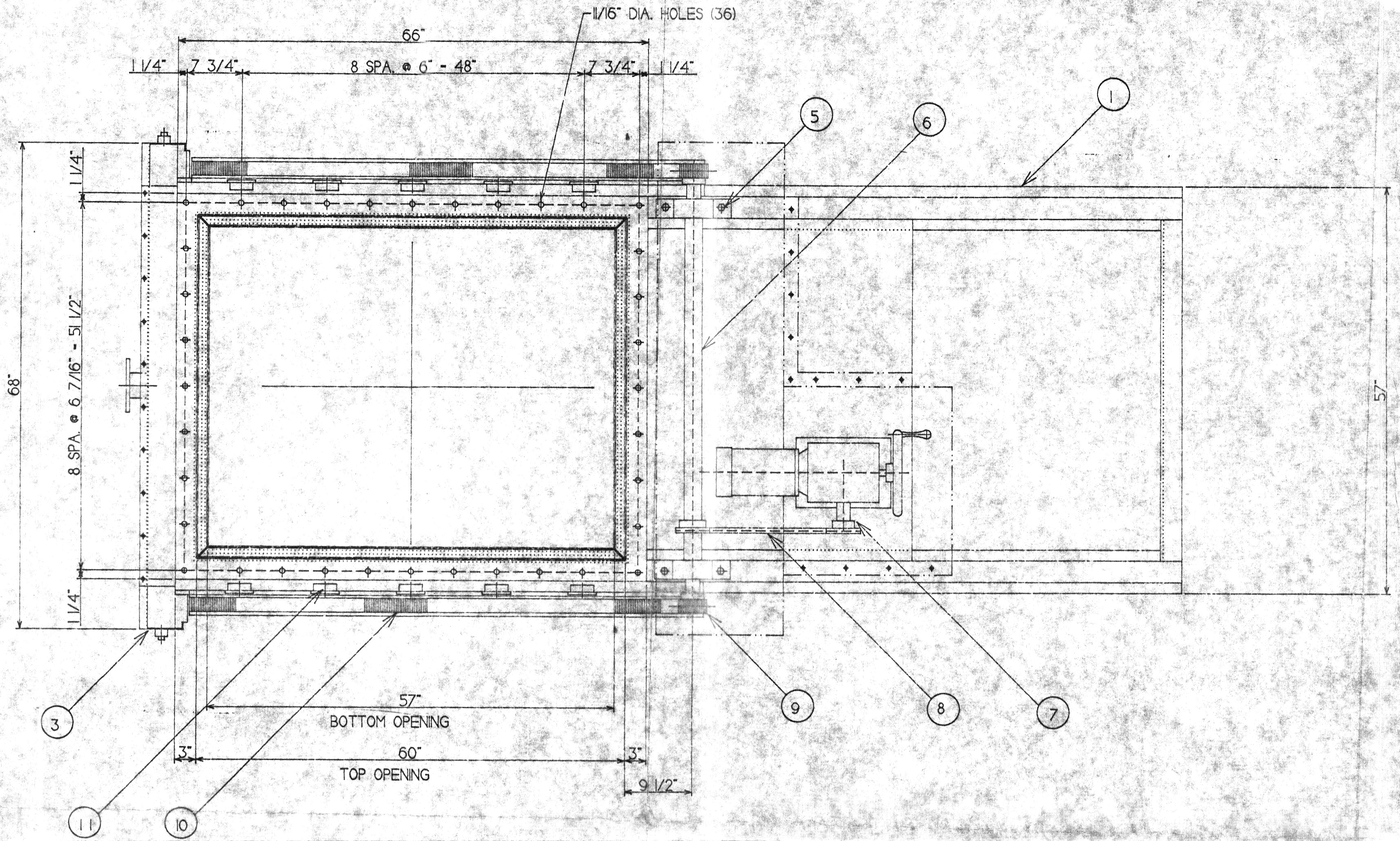
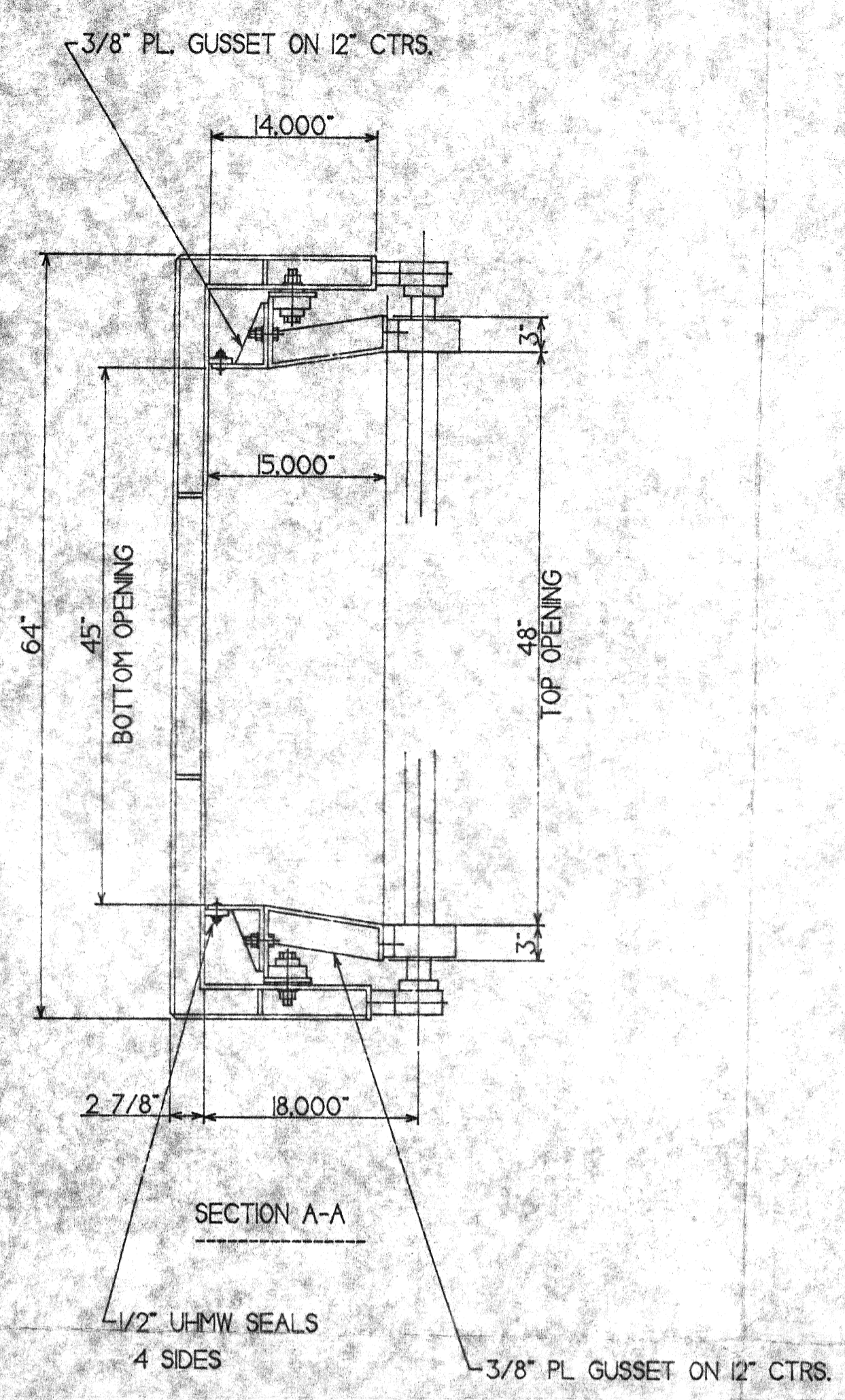
ITEM 6 MOUNTING BRACKET  
PL 3/8 X 6 X 11  
QTY 8



ITEM 7 X-BRACING  
ANGLE 6 X 6 X 3/8 X 195  
QTY 4

APPROVED  
DATE 6/18/92  
BY *[Signature]*

THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF THE CONVEYOR COMPANY AND MUST BE USED ONLY IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		TOLERANCES - UNLESS NOTED BETWEEN FINISH SURFACES: FRACTIONAL: 1/64" DECIMAL: 0.010" DETAIL DIMENSIONS: 1/16"		DRWN BY J.K.	DATE 15-28-92	APPR/CHKD BY	DATE
ITEM	QTY.	PT NO.	DESCRIPTION	DSK NO. 18	JOB ORDER 910908	REF. SUPERIOR WI	
TITLE DETAILS FOR PLATFORM, SUPPORT LEG & HANDRAIL				SCALE 1/2" = 12"			
THE CONVEYOR COMPANY SIBLEY, I WA 51249				DRAWING NO. 216-D-0137			



ITEM	PART NO.	QTY	DESCRIPTION
1		1	CHANNEL FRAME ASSY. 3/8" S/S
2		1	GATE ASSY. 3/8" S/S
3		1	DRIP PAN ASSY. 12 GA. 304 S/S
4		1	DRIVE GUARD - 12 GA. 304 S/S
5		2	2 7/16" DIA. B/B PELLOW BLOCK
6		1	2 7/16" DIA. DRIVE SHAFT
7		2	SPROCKET 13T #100 W/BUSHING
8		1	#100 1/4" PITCH ROLLER CHAIN
9		2	SPUR GEAR 2" FACE 16T. 4 PITCH
10		2	RACK 4 PITCH 2 FACE
11		10	3/4" DIA. FLANGE ROLLER
12		1	2 HP. 1750 RPM. TEFC 230V MOTOR
13		1	GEAR REDUCER. 60:1 RATIO
14		1	HAND WHEEL 12" DIA.
15		2	LIMIT SWITCH. NEMA-4 W/OPERATOR

APPROVED  
DATE 7/21/92  
BY [Signature]

( ) APPROVED  
( ) APPROVED AS NOTED  
( ) NOT APPROVED  
( ) REVISE AND RESUBMIT

Checking of any new part against the drawing should be done prior to purchase and compliance with the drawing should be the contractor's responsibility. The contractor is responsible for the accuracy of the drawing and the contractor's responsibility for the accuracy of the drawing.

BY: \_\_\_\_\_ DATE: \_\_\_\_\_

TITLE: **POWERED REP BIN GATE - 57" X 45"**  
**DRIPLESS STYLE DESIGN**  
**STAINLESS STEEL CONSTRUCTION**

FOR: **THE CONVEYOR CO., SIBLEY, IOWA**

**LECORP®**  
 BOX 7508 PADUCAH, KY 42002-7508  
 502-554-9653

KNOXVILLE 615-694-6150  
 LOUISVILLE 502-426-4141  
 MEMPHIS 901-754-4800  
 NASHVILLE 615-377-3719


JOB NO. **6470**  
 DWG NO. **L-100**  
 SHIT NO. **1 OF 1**

SCALE: **NTS** DRAWN BY: **BHT** DATE: **7** CHECKED BY: DATE: REV: **0**

EQUIPMENT LIST - 24" B.W. HAC<sup>®</sup>

ASSEMBLY	ITEM NO.	QUANTITY	DESCRIPTION	ASSEMBLY	ITEM NO.	QUANTITY	DESCRIPTION	ITEM NO.	QUANTITY	DESCRIPTION
DRIVE	1	1	DODGE SHAFT-MOUNT REDUCER, QD-TYPE TAPERED BUSHED BORE, CAT. #TXT425, COMPLETE WITH TORQUE ARM ASS'Y AND HOLDBACK, CLASS II, 1.4 S.F., 2.4375 DIA. BORE. MOTOR MOUNT # TA-4M, 1 - 8" DIA. DRIVER SHEAVE (1.375 BORE), 1 - 8" DIA. DRIVEN SHEAVE (1.4375 BORE), 2 DYNA V-BELTS # 3VY-800 10 HP, HOSTILE ENVIRONMENT-RIGID BACK, 1750 RPM TYPE 0940M, NEMA FRAME #215" 3/80/480 VOLT NEMA "B" DESIGN	IDLER (BY CCECO)	11	24	10 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK8283-24SW (B.W. + 15)	SPARE PARTS	1	DODGE FSAF-XT22520 3.4375" DIA. BORE PILLOW BLOCK
					12	7	20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK8286-24SW (B.W. + 15)		1	DODGE FSAF-XT 2.4375" DIA. BORE PILLOW BLOCK
					13	6	5 - 20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK6989 (B.W. + 15)		1	PILLOW BLOCK SKF-SYR115-3 1.9375" DIA. BORE
14	13	6" DIA. FLAT RETURN IDLERS PT# 78AK7920-3300 (B.W. + 15)	2	HINGED STAINLESS STEEL MECHANICAL BELT SPLICE						
15	2	4 1/4" DROP BRACKET PT#72A3602	1	HAND TOOLS FOR BELT SPLICE KIT						
16	20	4 1/4" RISE BRACKET PT#72A4622	1	10 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK8283-24SW (B.W. + 15)						
17	2	2 1/8" DROP BRACKET PT#72A3606 (ALL IDLERS LAGGED WITH 1/8" THK URETHANE) (ALL IDLER BRACKETS PAINTED STEEL)	1	20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK8286-24SW (B.W. + 15)						
DRIVE SHAFT (BY CCECO)	2	1	C1045 SHAFT 2.4375" DIA. X APPROX. 48" LONG, NECKED TO 2.4375" DIA. 10" DIA. X 30" S.F. CONV. PULLEY W/ BROWNING XT-30 HUBS & HERRINGBONE LAGGING MACHINED TO 13.000 DIA. ASSEMBLED WITH DODGE FSAF XT22520 3.4375" DIA. BORE PILLOW BLOCKS	ELECTRICAL	18	1	ZERO-SPEED SWITCH. CONVEYOR COMPONENTS # MS, STUB SHAFT # MS-3, FLEXIBLE COUPLING # MS-4, & COUPLING GUARD # MS-5		NOTE: ENTIRE FRAME AND SUPPORT ASSEMBLY HOT DIPPED GALVANIZED.  - Provide all stainless steel connectors  - Pulleys shall be urethane or vulcanized rubber coated  - Run cable stop cords on both sides of elevator.	
TAKE-UP SHAFT	3	2	C1045 SHAFT 2.9375" DIA. X 47" LONG, NECKED TO 2.4375" DIA. 10" DIA. X 30" S.F. STRAIGHT FACE PULLEY W/ BROWNING XT-30 HUB & .375" PLAIN LAGGING		19	6	BELT MIS-ALIGNMENT SWITCH. SQUARE-D SERIES 9007 MODEL C54J			
TAKE-UP ASS'Y (BY CCECO)	4	4	SCREW TAKE-UP ASS'Y #TX207-24 W/2.4375" DIA. BORE BEARING WITH 24" TAKE-UP TRAVEL		20	1	EMERGENCY PULL CHORD SWITCH CONVEYOR COMPONENTS #RS-1			
BEND PULLEY (BY CCECO)	5	1	C1045 SHAFT 2.9375" DIA. X APPROX. 48" LONG, NECKED TO 2.4375" DIA. 10" DIA. X 30" S.F. CONV. PULLEY W/ XT-30 HUBS & .375" PLAIN LAGGING. PILLOW BLOCKS DODGE FSAF-XT 2.4375" DIA. BORE		21	1	ITEM OF SAFETY PULL CHORD, NO. 6, 3/32" DIA. (7 X 7) PREFORMED GALV. AIRCRAFT CABLE COATED W/ RED NYLON TO 3/16" DIA.			
LIVE SHAFT (BY CCECO)	6	1	C1045 SHAFT 1.9375" DIA. X 43" LONG. (DRILLED & TAPPED ONE END FOR .625" STUB SHAFT) 6" DIA. X 30" S.F. CONV. PULLEY W/ XT-20 HUBS & .25" PLAIN LAGGING. PILLOW BLOCKS SKF - SYR115-3 1.9375 DIA. BORE (SHIPPED LOOSE)		22	1	LOT OF EYEBOLTS, 1/2" X 1 X 3 1/4" LG. (PLATED)			
CONV. BELT	7	APPROX. 180 LINEAR FEET	24" WIDE BELT, 2 PLY MP150 PIW, WITH 1/8" X 1/32" OMEGA COVERS, GOODYEAR OR EQUAL W/TWO (2) HINGED STAINLESS STEEL MECHANICAL BELT SPLICE KITS.		23	1	ITEM OF WIRE CLIPS, 3/16" DIA. (GALV.)			
BELT CLEANERS	8	1	24" B.W. GORDON PRECLEANER		24	1	ITEM OF WIRE THIMBLES 3/16" DIA. (GALV.)			
	9	1	24" B.W. GORDON URETHANE SECONDARY CLEANER	SKIRT BOARD	25	1	MARTIN "DURT SEAL" SKIRT SYSTEM COMPLETE WITH 19 CLAMPS AND 1 ROLL SPECIAL SKIRT RUBBER			
	10	1	24" B.W. VEE-TYPE BELT PLOW (BY CCECO) <i>Provide Belt Cleaner for Upper 66 ft.</i>							

RESUBMIT WITH CHANGES AS NOTED  
 DATE 1/8/92  
 BY REA  
 THE CONVEYOR COMPANY  
 PRELIMINARY DRAWINGS  
 FOR APPROVAL

BY	DATE	REVISIONS	NO.
CONTINENTAL CONVEYOR & EQUIPMENT COMPANY, INC. A NESCO Company			
THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF THE CONTINENTAL CONVEYOR AND EQUIPMENT CO. AND MUST BE USED ONLY IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.			JOB NUMBER W-10393 DRAWING NUMBER E-2A
EQUIPMENT LIST for 24" B.W. HAC <sup>®</sup> WASTE WATER TREATMENT PLANT SUPERIOR, WISCONSIN			post office box 400 winfield, ala 35594 (205)487-6492

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY Morgan
STEEL WORK "AISI"	CHECKED BY
FRACTIONAL ± 1/32	APPROVED
FINISHED FRACTIONAL ± 1/64	SCALE NONE
DECIMAL	DO NOT SCALE PRINT
ANGULAR	

**EQUIPMENT LIST -24" B.W. HAC<sup>®</sup>**

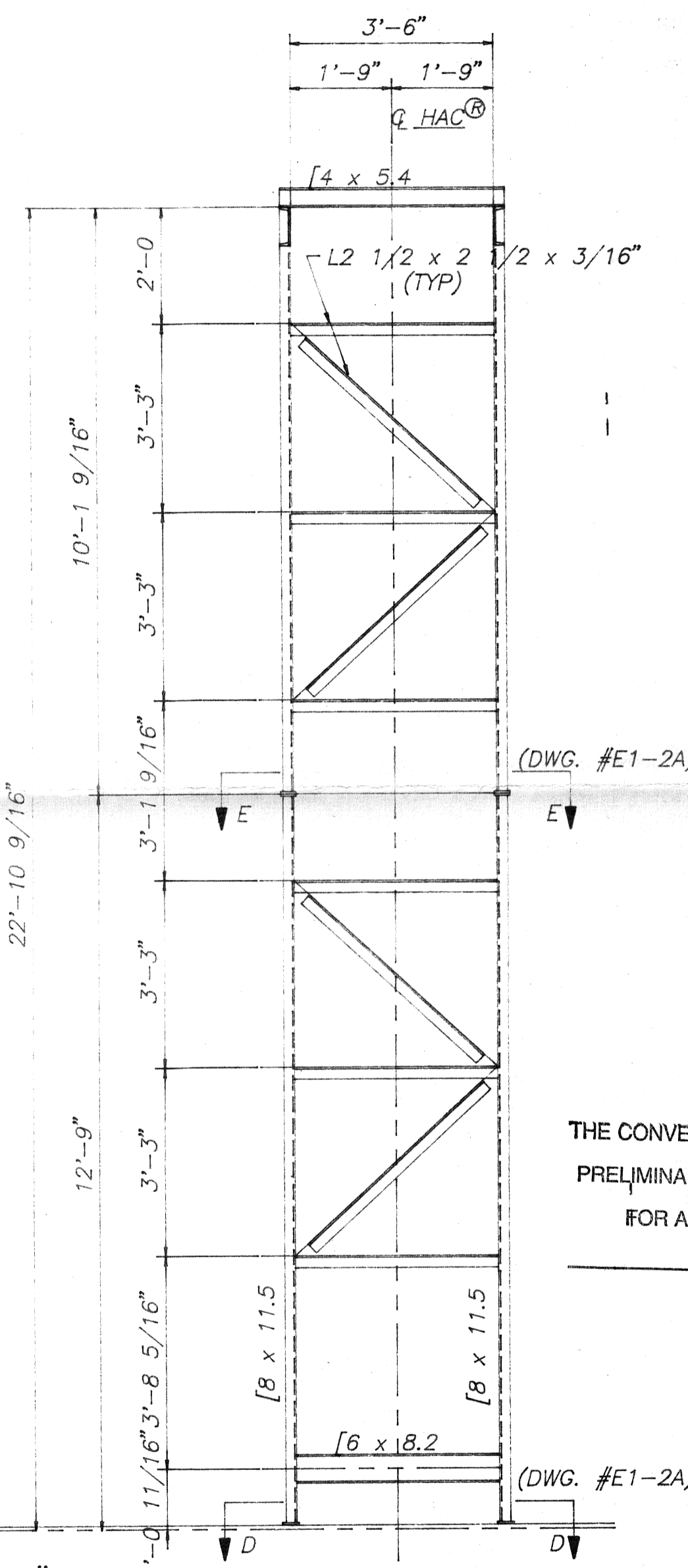
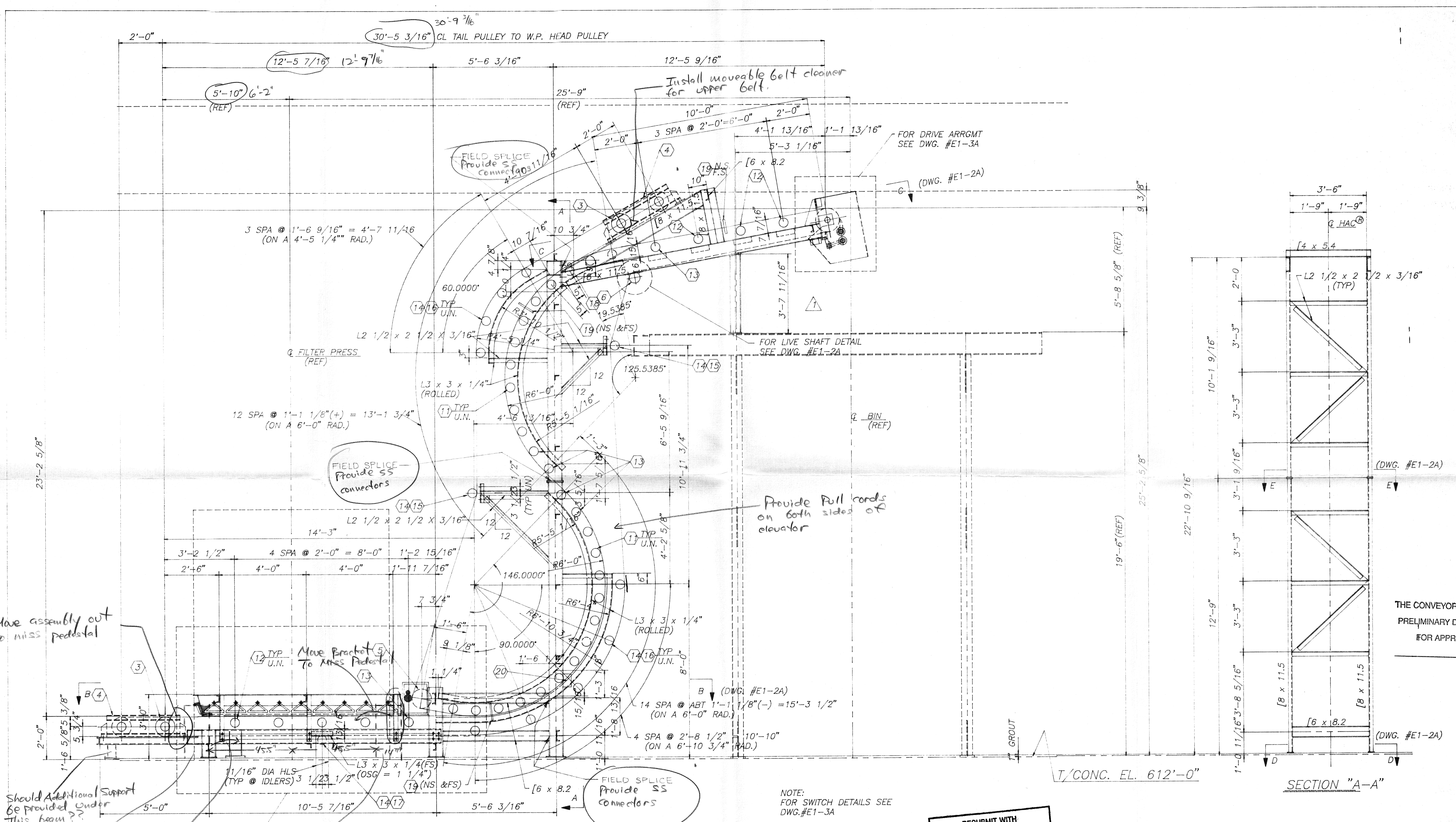
ASSEMBLY	ITEM NO.	QUANTITY	DESCRIPTION	ASSEMBLY	ITEM NO.	QUANTITY	DESCRIPTION		ITEM NO.	QUANTITY	DESCRIPTION	
DRIVE	1	1	DODGE SHAFT-MOUNT REDUCER, QD-TYPE TAPERED BUSHED BORE, CAT. #TXT425, COMPLETE WITH TORQUE ARM ASS'Y AND HOLDBACK, CLASS II, 1.4 S.F., 2.4375 DIA. BORE. MOTOR MOUNT # TA-4M, 1 - 8" DIA. DRIVER SHEAVE (1.375 BORE), 1 - 8" DIA. DRIVEN SHEAVE (1.4375 BORE), 2 DYNA V-BELTS # 3VX-800 10 HP, HOSTILE ENVIRONMENT-RIGID BASE, 1750 RPM TYPE 0940M, NEMA FRAME #215T 3/60/460 VOLT NEMA "B" DESIGN	IDLERS (BY CCECO)	11	24	10 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK8283-24SW (B.W. + 15)	SPARE PARTS		1	DODGE FASF-XT22520 3.4375" DIA. BORE PILLOW BLOCK	
					12	7	20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK8286-24SW (B.W. + 15)		1	DODGE FASF-XT 2.4375" DIA. BORE PILLOW BLOCK		
					13	6	5 - 20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT# 78AK6989 (B.W. + 15)		1	PILLOW BLOCK SKF-SYR115-3 1.9375" DIA. BORE		
14	13	6" DIA. FLAT RETURN IDLERS PT# 78AK7920-3300 (B.W. + 15)	1	10 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT#78AK8283-24SW (B.W. + 15)								
15	8	4 1/4" DROP BRACKET PT#72A3602	1	20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT#78AK6989 (B.W. + 15)								
16	28	4 1/4" RISE BRACKET PT#72A4622	1	5 - 20 DEGREE 5" DIA. OFFSET STEEL ROLL H-PLUS TROUGHING IDLERS 24" B.W. PT#78AK6989 (B.W. + 15)								
17	2	2 1/8" DROP BRACKET PT#72A3606 (ALL IDLER BRACKETS PAINTED STEEL) (ALL IDLERS LAGGED WITH 1/8" THK URETHANE)	1	6" DIA. FLAT RETURN IDLERS PT#78AK7920-3300 (B.W. + 15)								
DRIVE SHAFT (BY CCECO)	2	1	C1045 SHAFT 3.4375" DIA. x APPROX. 60" LONG, NECKED TO 2.4375" DIA. FOR DRIVE WITH 3 KEYWAYS 12" DIA. x 30" STRAIGHT FACE PULLEY W/ BROWNING XT-35 HUBS & HERRINGBONE RUBBER LAGGING MACHINED TO 13.000 DIA. ASSEMBLED WITH DODGE FASF-XT22520 3.4375" DIA. BORE PILLOW BLOCKS	ELECTRICAL	18	1	ZERO-SPEED SWITCH. CONVEYOR COMPONENTS # MS, STUB SHAFT # MS-3, FLEXIBLE COUPLING # MS-4, & COUPLING GUARD # MS-5					NO E: 1. ENTIRE FRAME AND SUPPORT ASSEMBLY HOT DIPPED GALVANIZED. 2. ALL FASTENERS ON HAC STAINLESS STEEL.
TAKE-UP SHAFT	3	2	C1045 SHAFT 2.9375" DIA. x 47" LONG, NECKED TO 2.4375" DIA. 10" DIA. x 30" STRAIGHT FACE PULLEY W/ BROWNING XT-30 HUB & .375" PLAIN RUBBER LAGGING		19	6	BELT MIS-ALIGNMENT SWITCH. SQUARE-D SERIES 9007 MODEL C54J					
TAKE-UP ASS'Y (BY CCECO)	4	4	SCREW TAKE-UP ASSY #TX207-24 W/2.4375" DIA. BORE BEARING WITH 24" TAKE-UP TRAVEL		20	2	EMERGENCY PULL CHORD SWITCH CONVEYOR COMPONENTS #RS-1					
BEND PULLEY (BY CCECO)	5	1	C1045 SHAFT 2.9375" DIA. x APPROX. 48" LONG, NECKED TO 2.4375" DIA. 10" DIA. x 30" S.F. CONV. PULLEY W/ XT-30 HUBS & .375" PLAIN RUBBER LAGGING. PILLOW BLOCKS DODGE FASF-XT 2.4375" DIA. BORE		21		ITEM OF SAFETY PULL CHORD, NO. 6, 3/32" DIA. (7 X 7) PREFORMED GALV. AIRCRAFT CABLE COATED W/ RED NYLON TO 3/16" DIA.					
LIVE SHAFT (BY CCECO)	6	1	C1045 SHAFT 1.9375" DIA. x 43" LONG. (DRILLED & TAPPED ONE END FOR .625" STUB SHAFT) 6" DIA. x 30" S.F. CONV. PULLEY W/ XT-20 HUBS & .25" PLAIN RUBBER LAGGING. PILLOW BLOCKS SKF - SYR115-3 1.9375" DIA. BORE (SHIPPED LOOSE)		22		LOT OF EYEBOLTS, 1/2" X 1 X 3 1/4" LG. (PLATED)					
CONV. BELT	7	APPROX. 180 LINEAR FEET	24" WIDE BELT, 2 PLY MP150 PIW, WITH 1/8" x 1/32" OMEGA COVERS, GOODYEAR OR EQUAL W/TWO (2) VULCANIZED BELT SPLICE KITS FOR FIELD VULCANIZING OF BELT		23		ITEM OF WIRE CLIPS, 3/16" DIA. (GALV.)					
BELT CLEANERS	8	1	24" B.W. GORDON PNECLEANER		24		ITEM OF WIRE THIMBLES 3/16" DIA. (GALV.)					
	9	1	24" B.W. GORDON URETHANE SECONDARY CLEANER	SKIRT BOARD	25		MARTIN "DURT SEAL" SKIRT SYSTEM COMPLETE WITH 19 CLAMPS AND 1 ROLL SPECIAL SKIRT RUBBER					
	10	1	24" B.W. STAINLESS STEEL BLADE CLEANER									

APPROVED  
DATE 7/24/92  
BY Reua

ddd	7/20/92	Approval Changes	1
BY	DATE	REVISIONS	NO.
CONTINENTAL CONVEYOR & EQUIPMENT COMPANY, INC. A NESCO Company			post office box 400 winfield, ala 35594 (205)487-6492
EQUIPMENT LIST for 24" B.W. HAC <sup>®</sup> WASTE WATER TREATMENT PLANT SUPERIOR, WISCONSIN		JOB NUMBER <b>W-10393</b> DRAWING NUMBER REV. <b>E-2A</b>	

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY <u>Morgan</u>
STEEL WORK "AISI"	CHECKED BY
FRACTIONAL ± 1/32	APPROVED
DECIMAL ± 1/64	SCALE <u>NONE</u>
ANGULAR	DO NOT SCALE PRINT

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GENERAL ARRANGEMENT of 24" B.W. HAC<sup>®</sup> TO HANDLE FILTER CAKE SEWAGE SLUDGE  
 MAT'L DENSITY: 40 PCF  
 MAT'L SIZE: 2" MINUS  
 CONV. RATE: 10 TPH  
 CONV. SPEED: 240 FPM  
 CONV. DRIVE 10HP (BOTT BELT ONLY)

Move assembly out to miss pedestal  
 Should Additional Support be provided under this beam??  
 BFP Support Pedestals

FOR DETAILS THIS AREA SEE DWG. #E1-4A

BFP Support Pedestal

Move Leg to Miss Pedestal

NOTE: FOR SWITCH DETAILS SEE DWG.#E1-3A

RESUBMIT WITH CHANGES AS NOTED  
 DATE 7/8/92  
 BY Jua

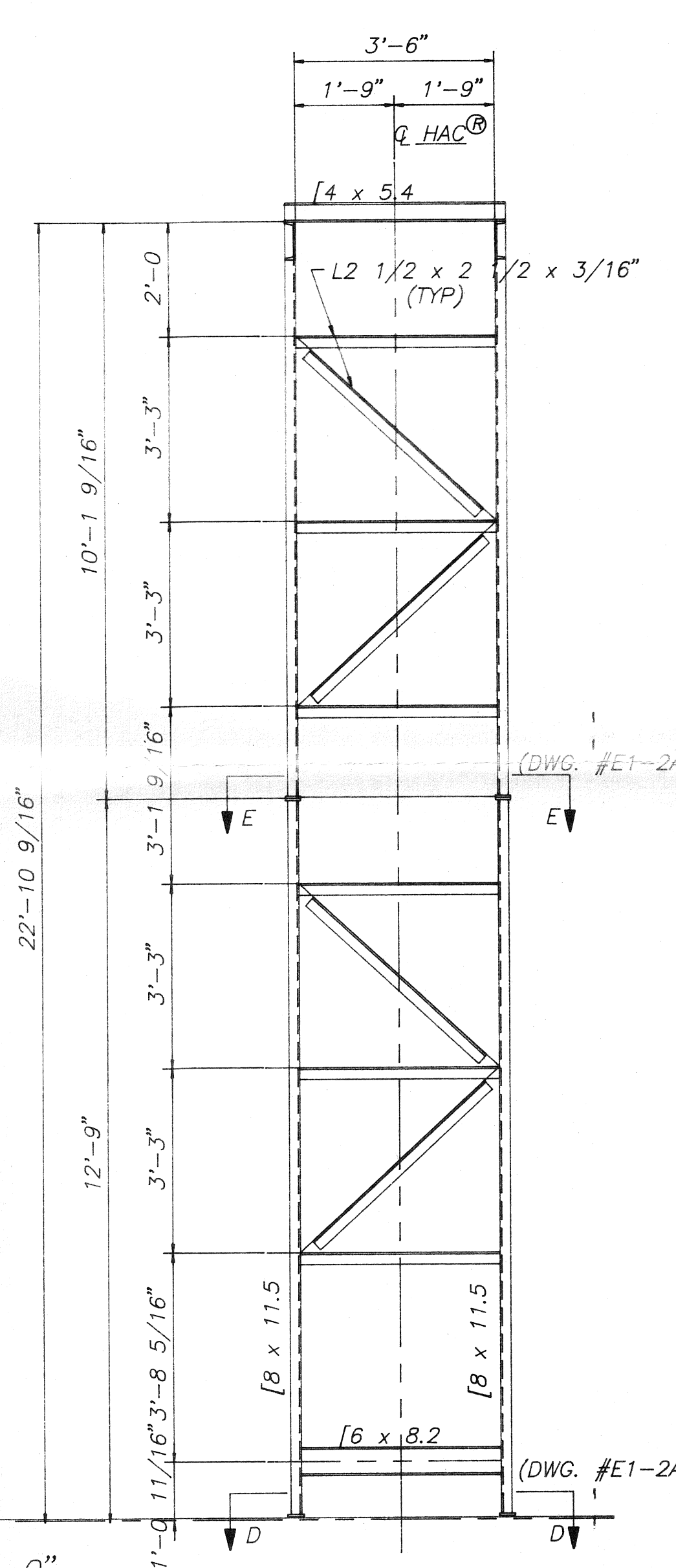
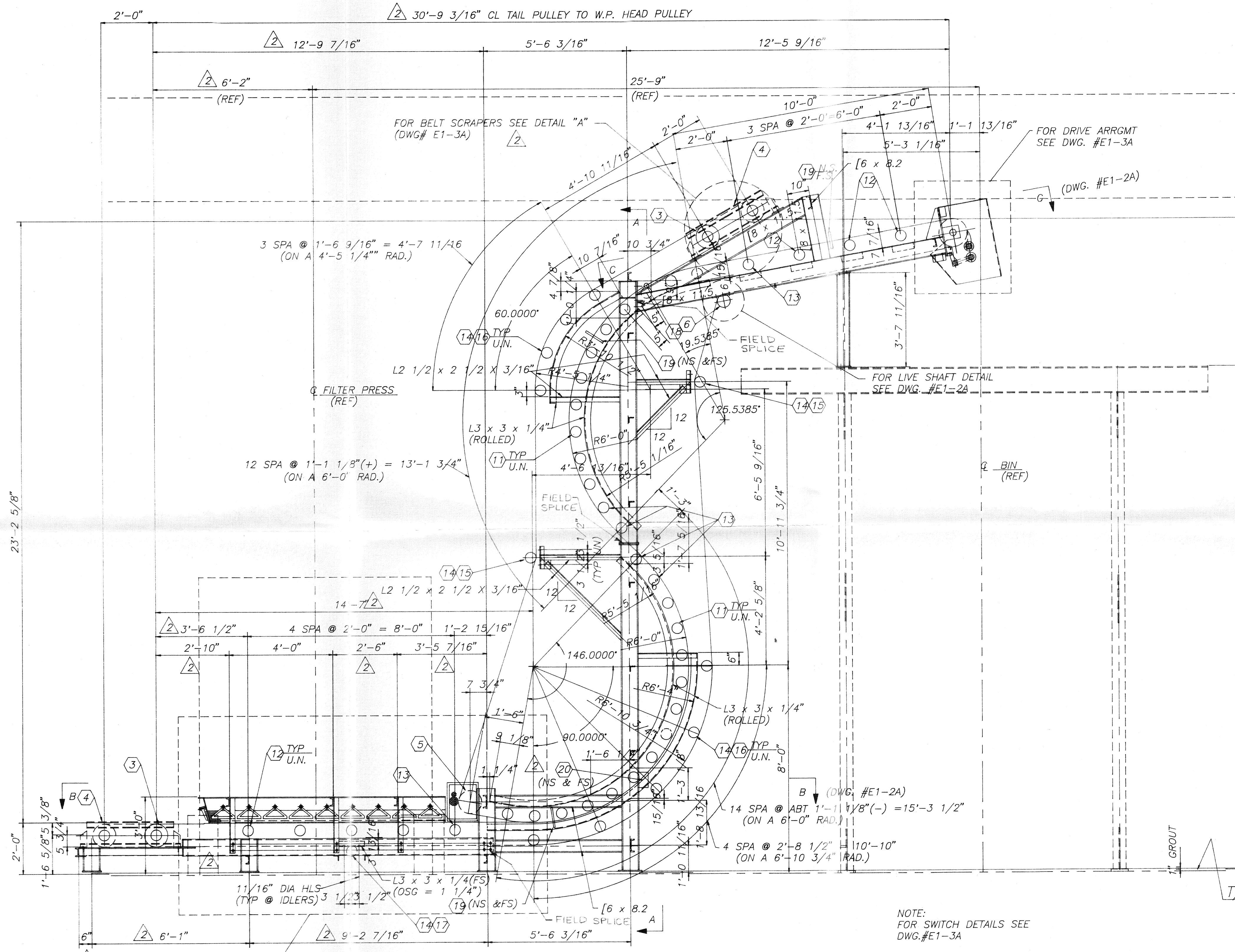
Morgan 6-18-92 APPROVAL CHANGES		NO.
BY	DATE	REVISIONS
CONTINENTAL CONVEYOR & EQUIPMENT COMPANY, INC. A NESCO Company		
post office box 400 winfield, ala 35594 (205)487-6492		
JOB NUMBER		NO.
W-10393		
DRAWING NUMBER		REV.
E1-1A		1

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY Morgan
STEEL WORK "AISI"	CHECKED BY
FRACTIONAL ± 1/32	APPROVED
FURNISHED FRACTIONAL ± 1/64	SCALE 1/2"=1'-0"
DECIMAL	DO NOT SCALE PRINT
ANGULAR	

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GENERAL ARRANGEMENT for 24" B.W. HAC<sup>®</sup> WASTE WATER TREATMENT PLANT SUPERIOR, WISCONSIN

THE CONVEYOR COMPANY  
 PRELIMINARY DRAWINGS  
 FOR APPROVAL

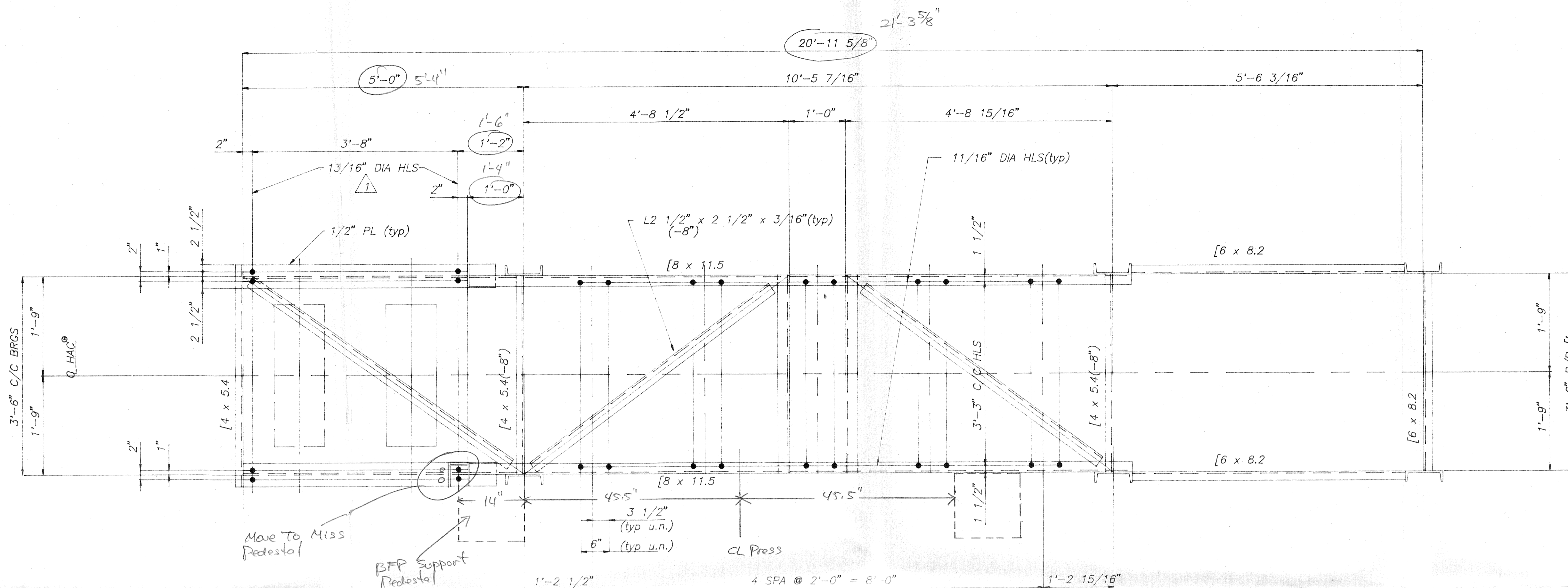


**GENERAL ARRANGEMENT of 24" B.W. HAC  
TO HANDLE FILTER CAKE SEWAGE SLUDGE**  
**MAT'L DENSITY: 40 PCF**  
**MAT'L SIZE: 2" MINUS**  
**CONV. RATE: 10 TPH**  
**CONV. SPEED: 240 FPM**  
**CONV. DRIVE: 15 HP (BOTT BELT ONLY)**  
*10HP or 15HP*

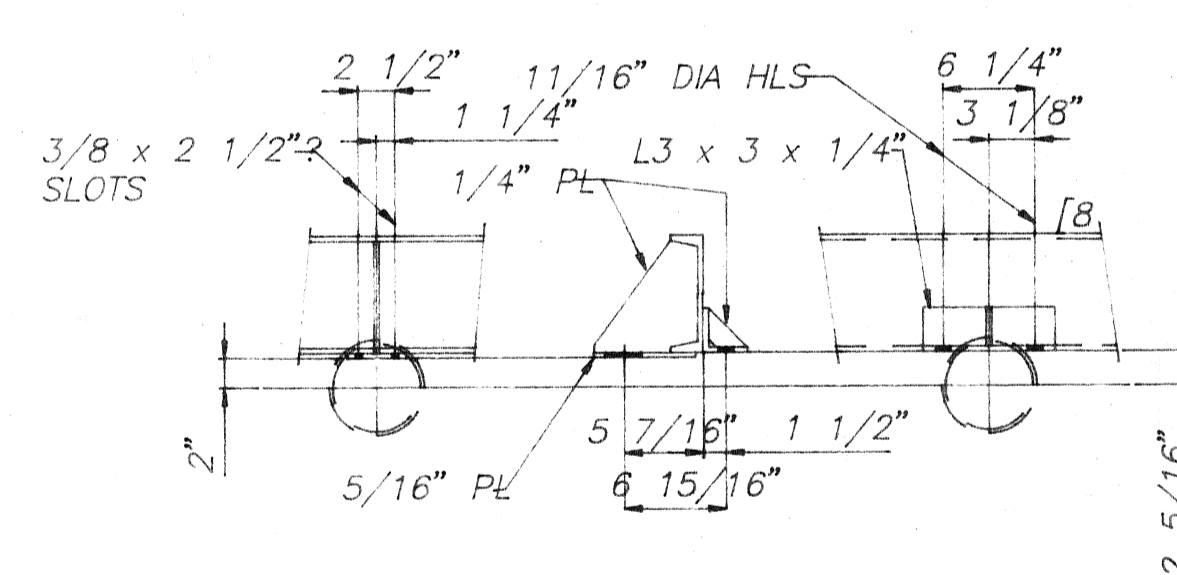
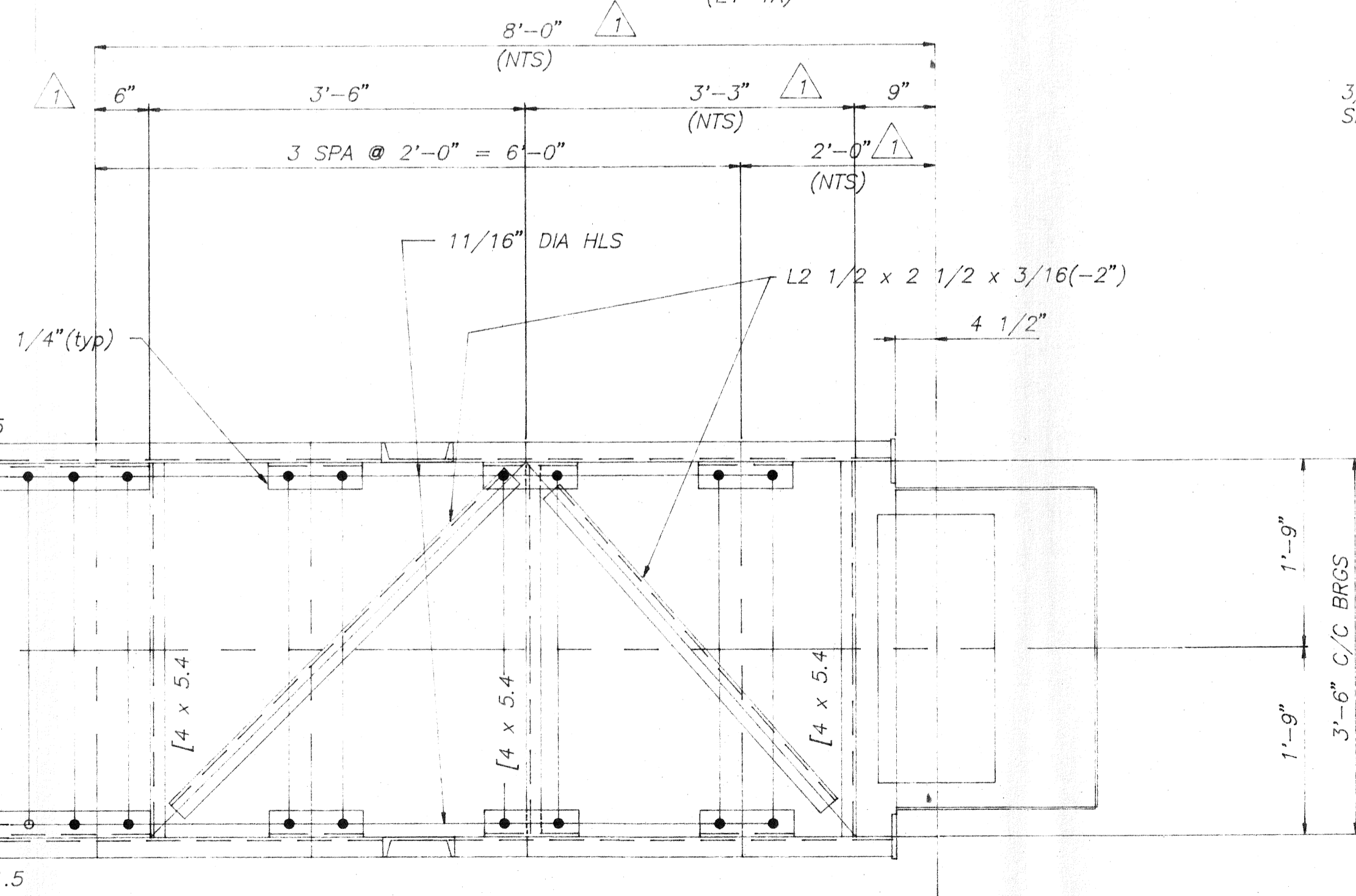
APPROVED  
 DATE 7/24/92  
 BY [Signature]

Morgan	7-14-92	APPROVAL CHANGES		
Morgan	6-18-92	APPROVAL CHANGES		
BY	DATE	REVISIONS		NO.
CONTINENTAL CONVEYOR & EQUIPMENT COMPANY, INC. A NESCO Company			 post office box 400 winfield, ala 35594 (205)487-6492	
TOLERANCES NOT OTHERWISE SPECIFIED STEEL WORK "AISI" FRACTIONAL ± 1/32 FINISHED FRACTIONAL ± 1/64 DECIMAL ± 0.005 ANGULAR DO NOT SCALE PRINT			THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF THE CONTINENTAL CONVEYOR AND EQUIPMENT CO. AND MUST BE USED ONLY IN CONNECTION WITH OUR WORK. RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	
GENERAL ARRANGEMENT for 24" B.W. HAC WASTE WATER TREATMENT PLANT SUPERIOR, WISCONSIN			JOB NUMBER W-10393 DRAWING NUMBER E1-1A - 2	

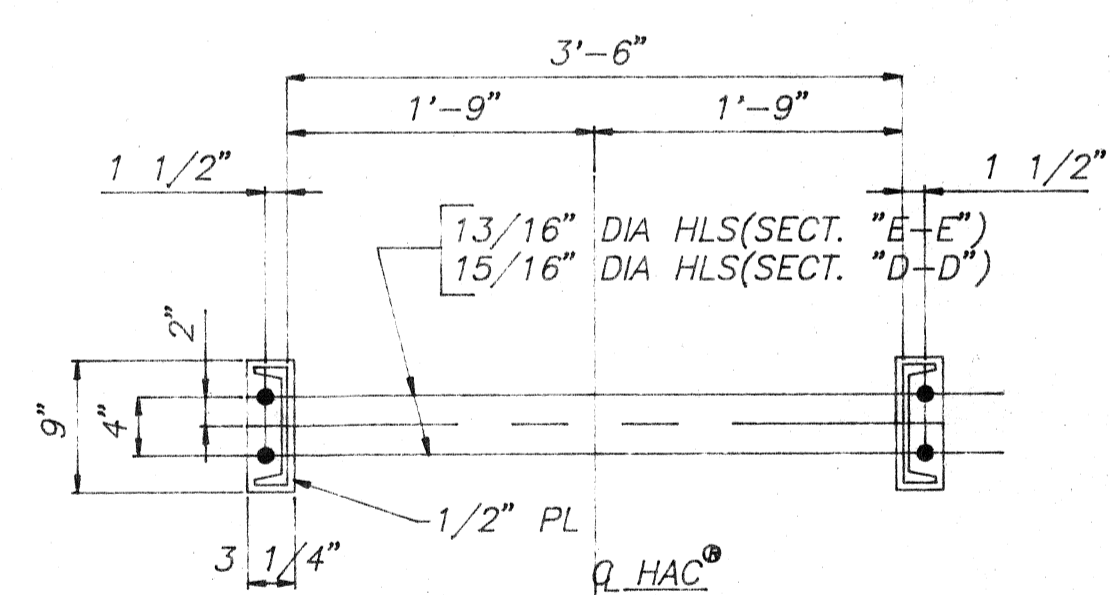




SECTION "B-B"  
(E1-1A)



LIVE-SHAFT DETAIL  
(E1-1A)



SECTION "D-D" (AS NTD)  
SECTION "E-E" (AS NTD)  
(E1-1A)

RESUBMIT WITH  
CHANGES AS NOTED  
DATE 7/8/92  
BY Riva

THE CONVEYOR COMPANY  
PRELIMINARY DRAWINGS  
FOR APPROVAL

BY	DATE	APPROVAL CHANGES	REVISIONS	NO.
Morgan	6-19-92			

CONTINENTAL CONVEYOR  
& EQUIPMENT COMPANY, INC.  
A NESCO Company



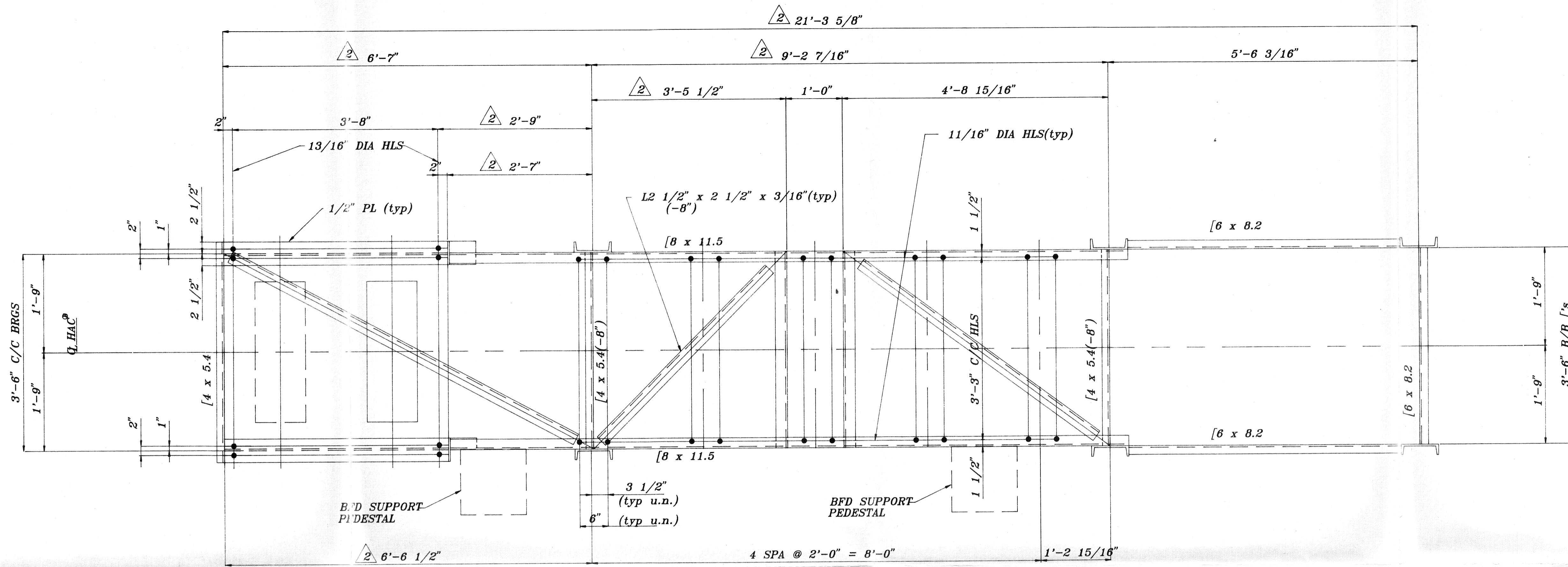
post office box 400  
winfield, illa 35594  
(205)487-6492

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY Morgan
STEEL WORK "AISI"	CHECKED BY
FRACTIONAL ± 1/32	APPROVED
FRESHED FRACTIONAL ± 1/64	SCALE 1"=1'-0"
DECIMAL	DO NOT SCALE PRINT
ANGULAR	

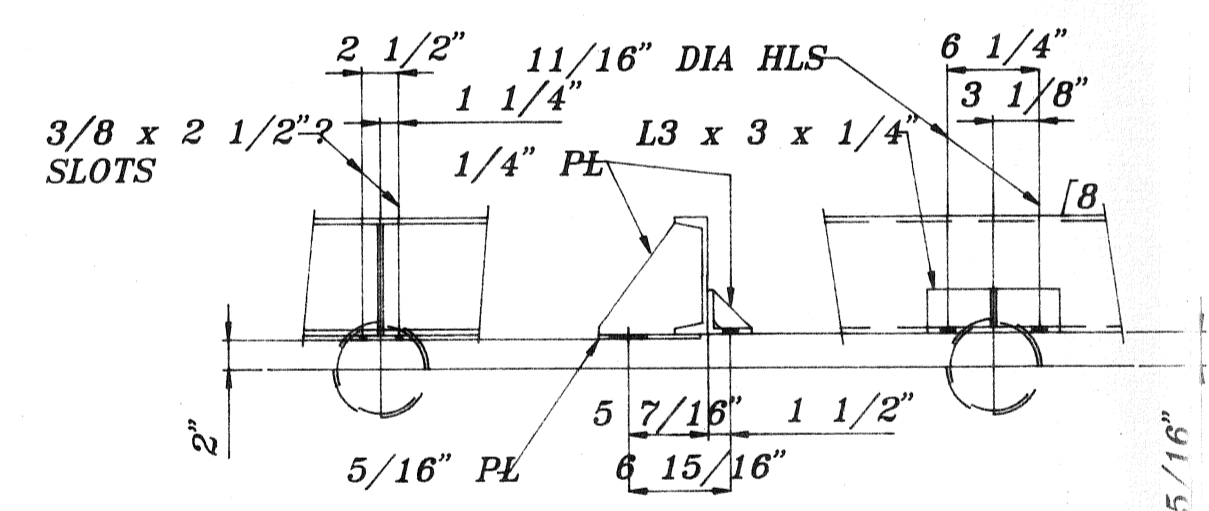
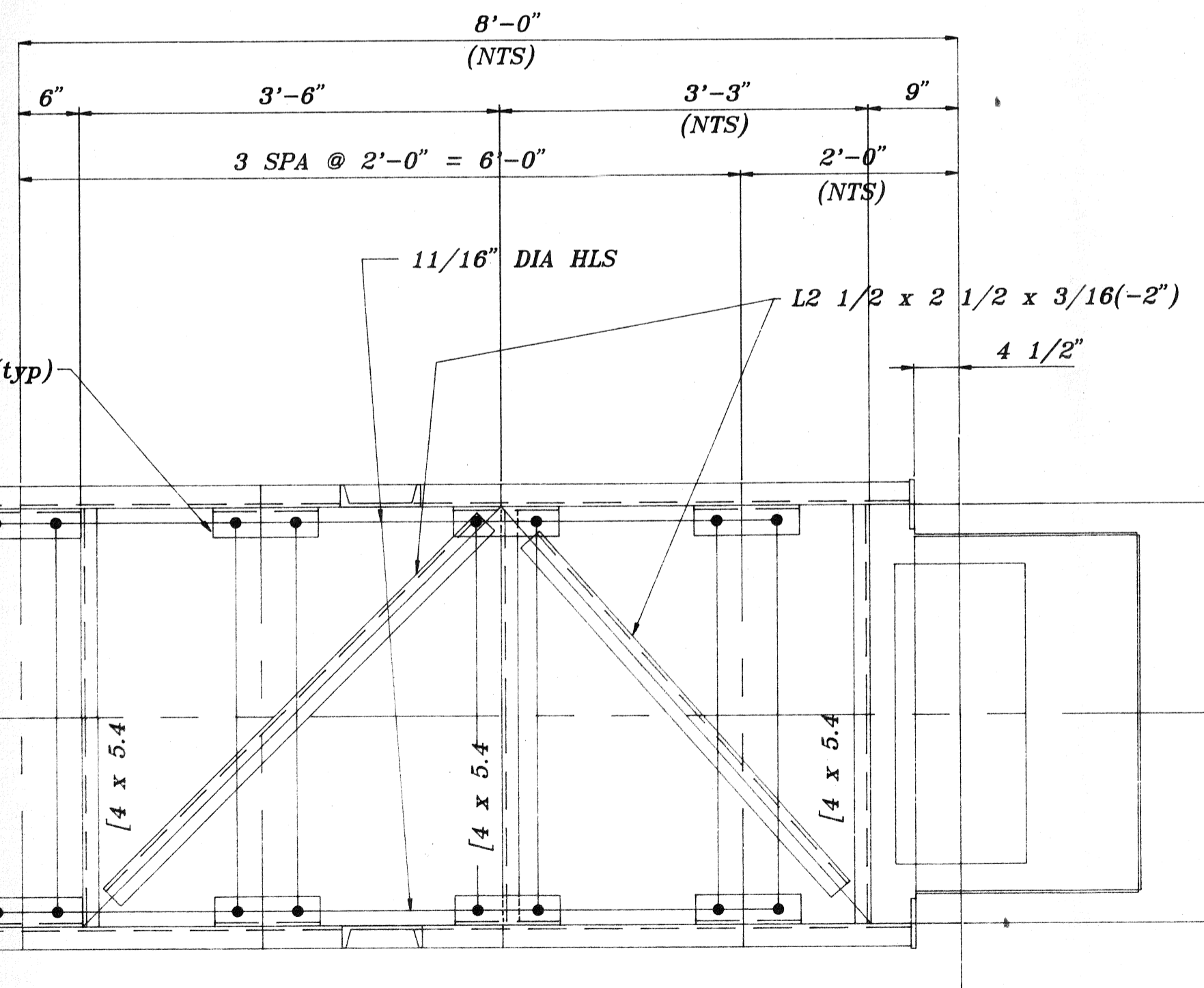
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SECTIONS and DETAILS for  
24" B.W. HAC  
WASTE WATER TREATMENT PLANT  
SUPERIOR, WISCONSIN

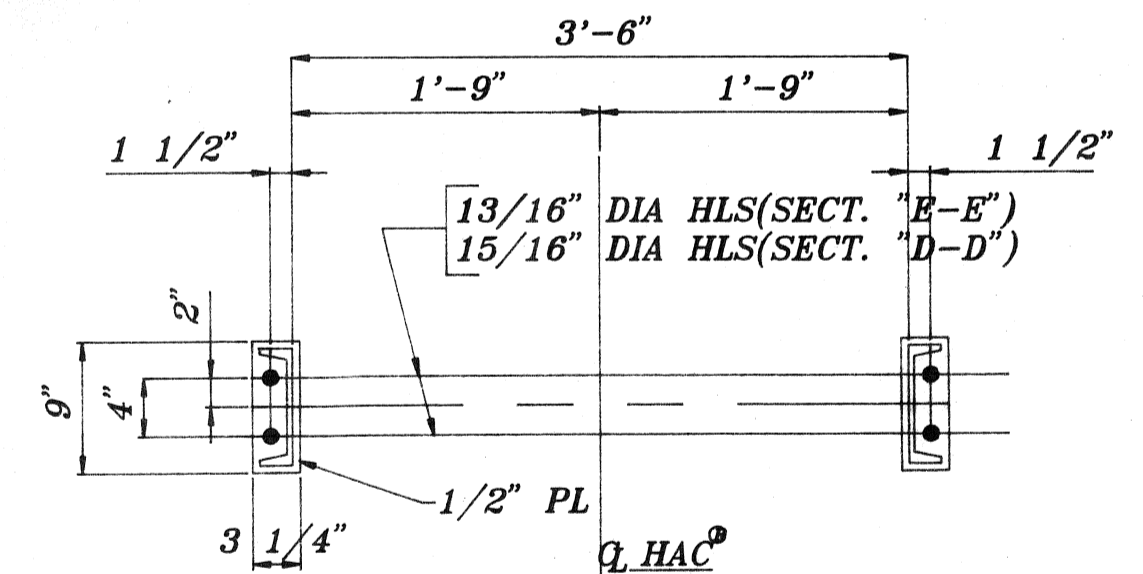
JOB NUMBER	W-10393
DRAWING NUMBER	E1-2A
REV.	1



**SECTION "B-B"**  
(E1-1A)

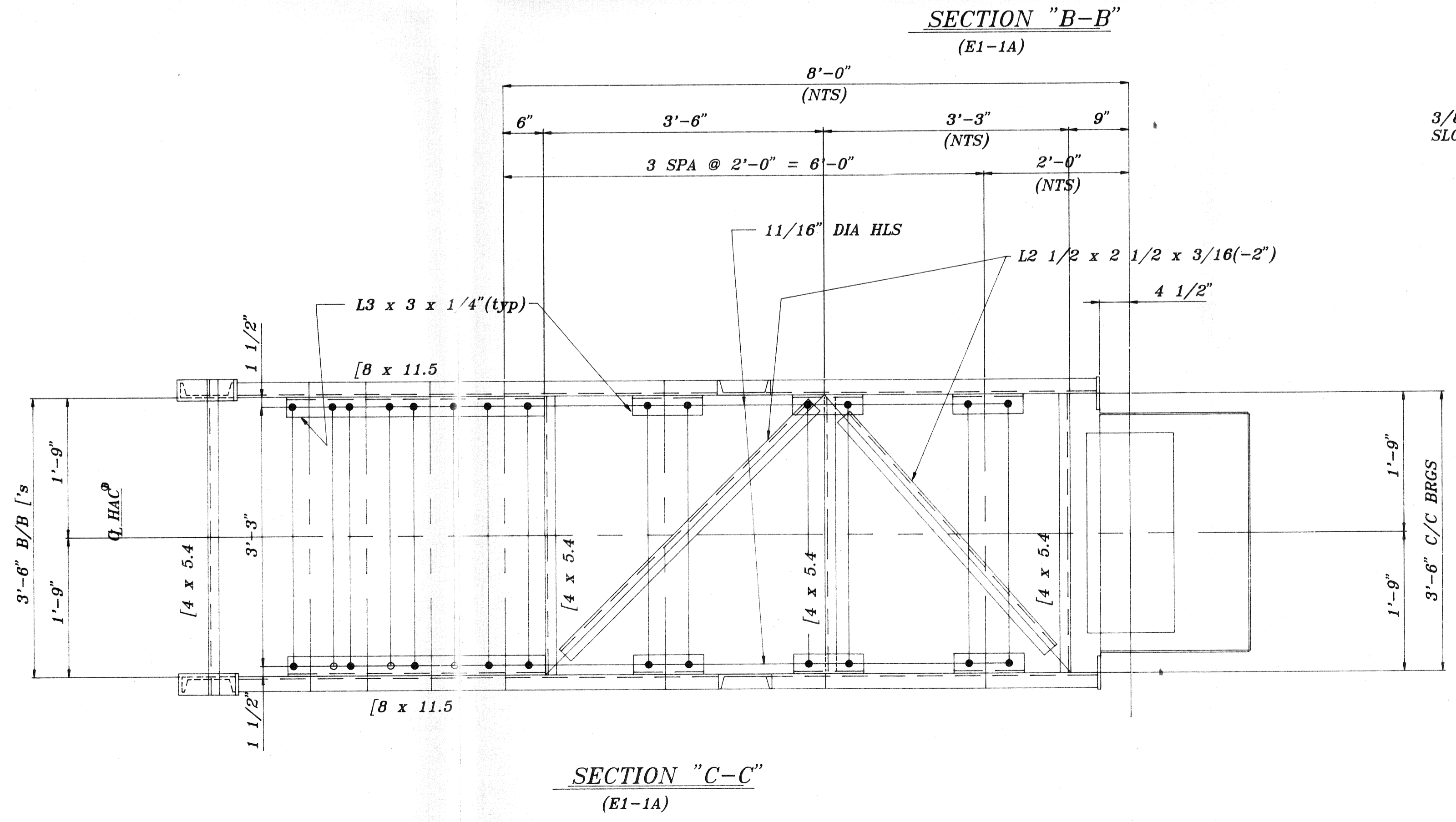


**LIVE-SHAFT DETAIL**  
(E1-1A)



**SECTION "D-D" (AS NTD)**  
**SECTION "E-E" (AS NTD)**  
(E1-1A)

APPROVED  
DATE 7/24/92  
BY *R. K. ...*

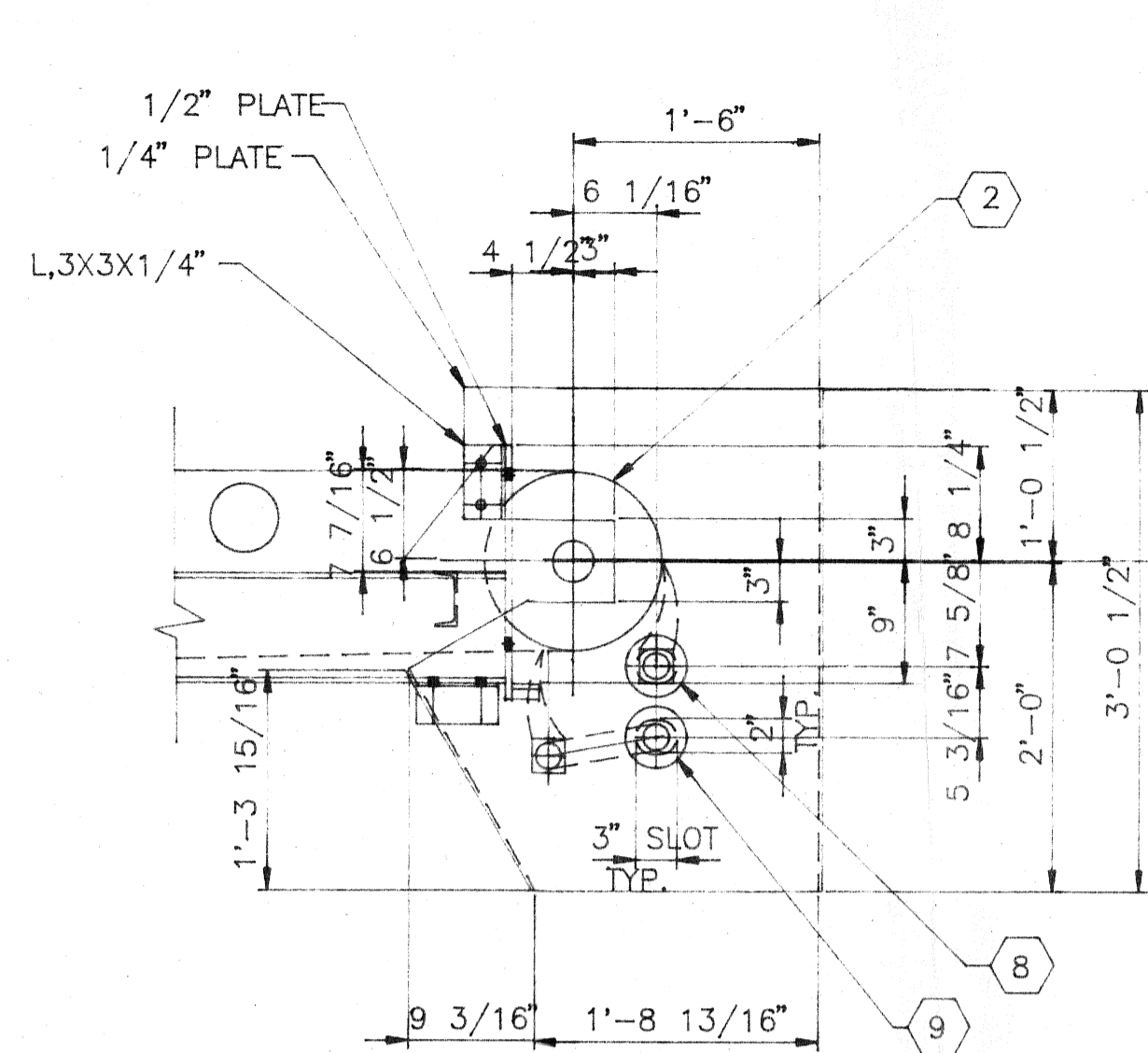


**SECTION "C-C"**  
(E1-1A)

REVISIONS		NO.
Morgan	7-14-92	APPROVAL CHANGES
Morgan	6-19-92	APPROVAL CHANGES

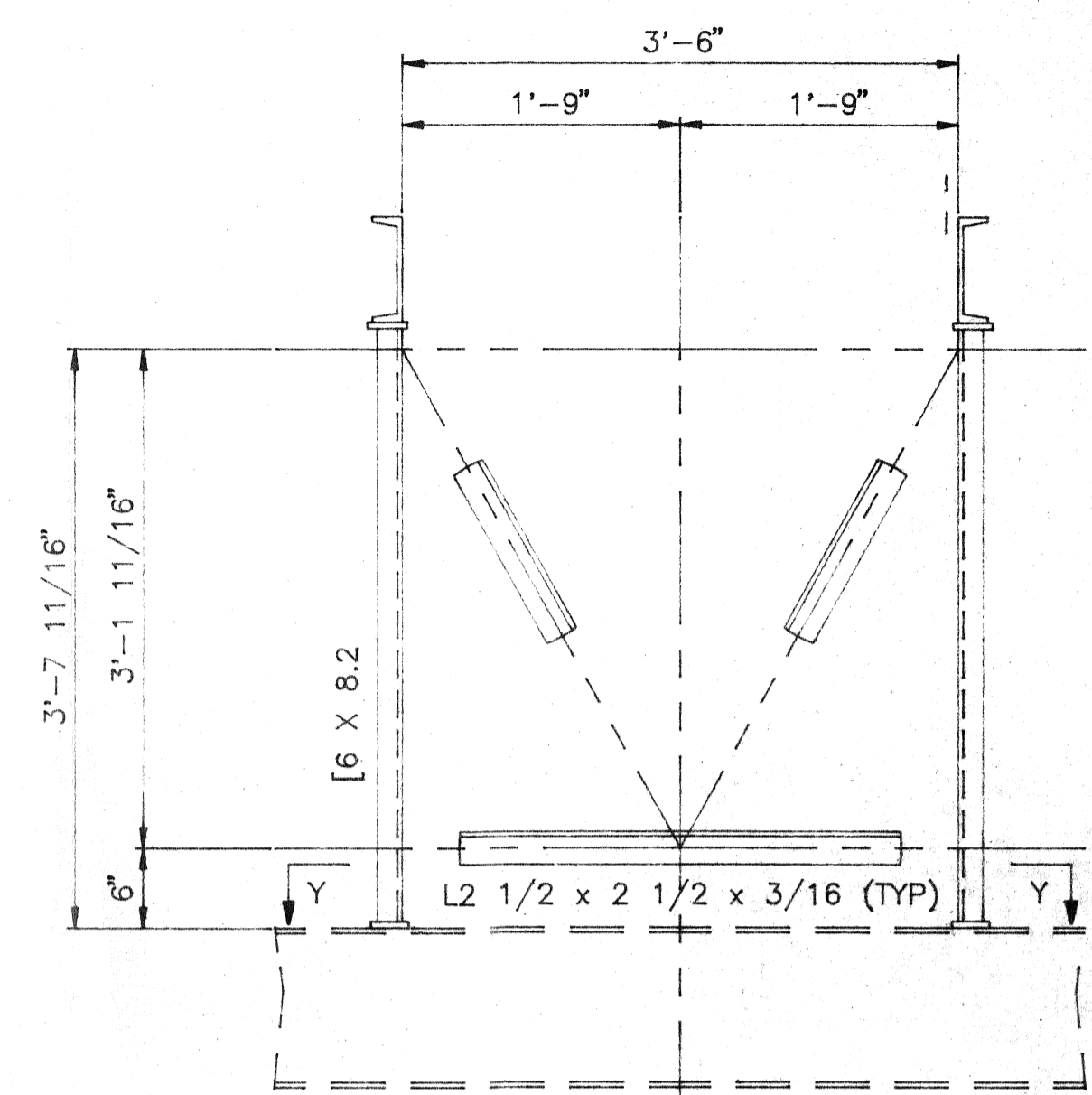
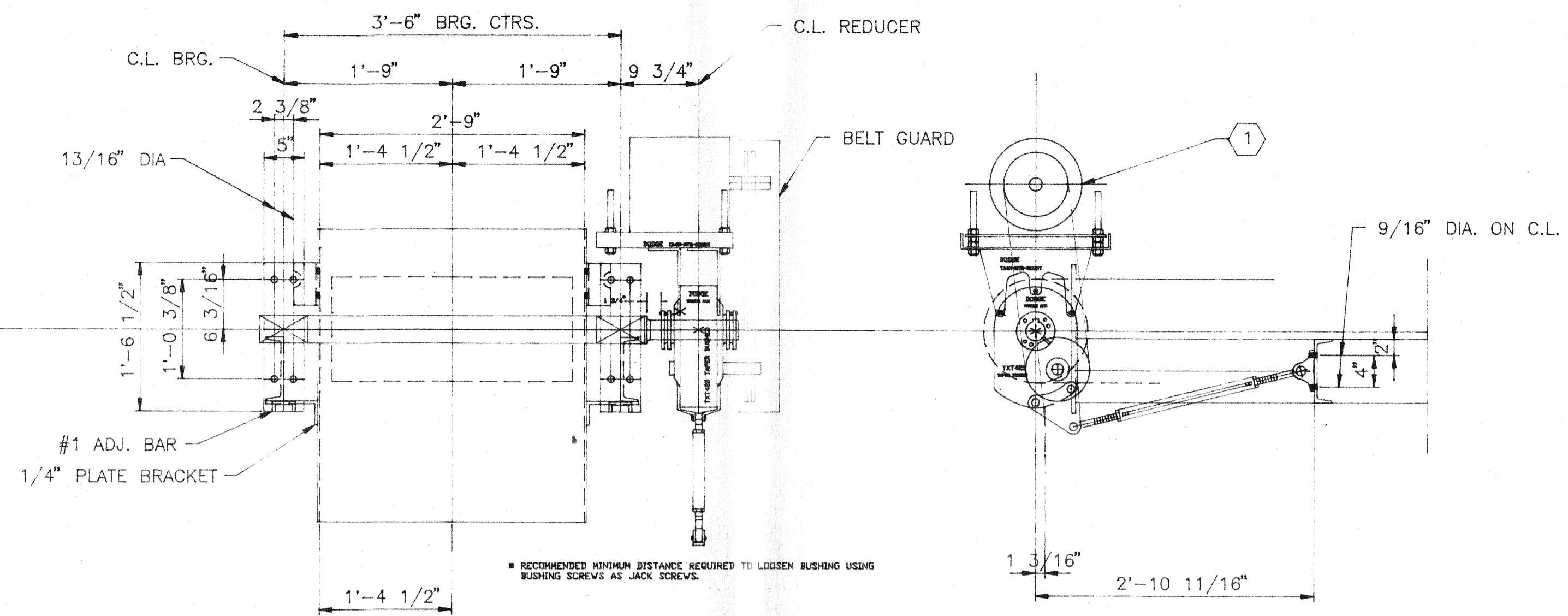
  

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SECTIONS and DETAILS for <b>24" B.W. HAC</b> WASTE WATER TREATMENT PLANT SUPERIOR, WISCONSIN		DRAWING NUMBER <b>E1-2A</b>
DRAWN BY Morgan CHECKED BY JT APPROVED SCALE 1" = 1'-0" DO NOT SCALE PRINT		REV. <b>2</b>

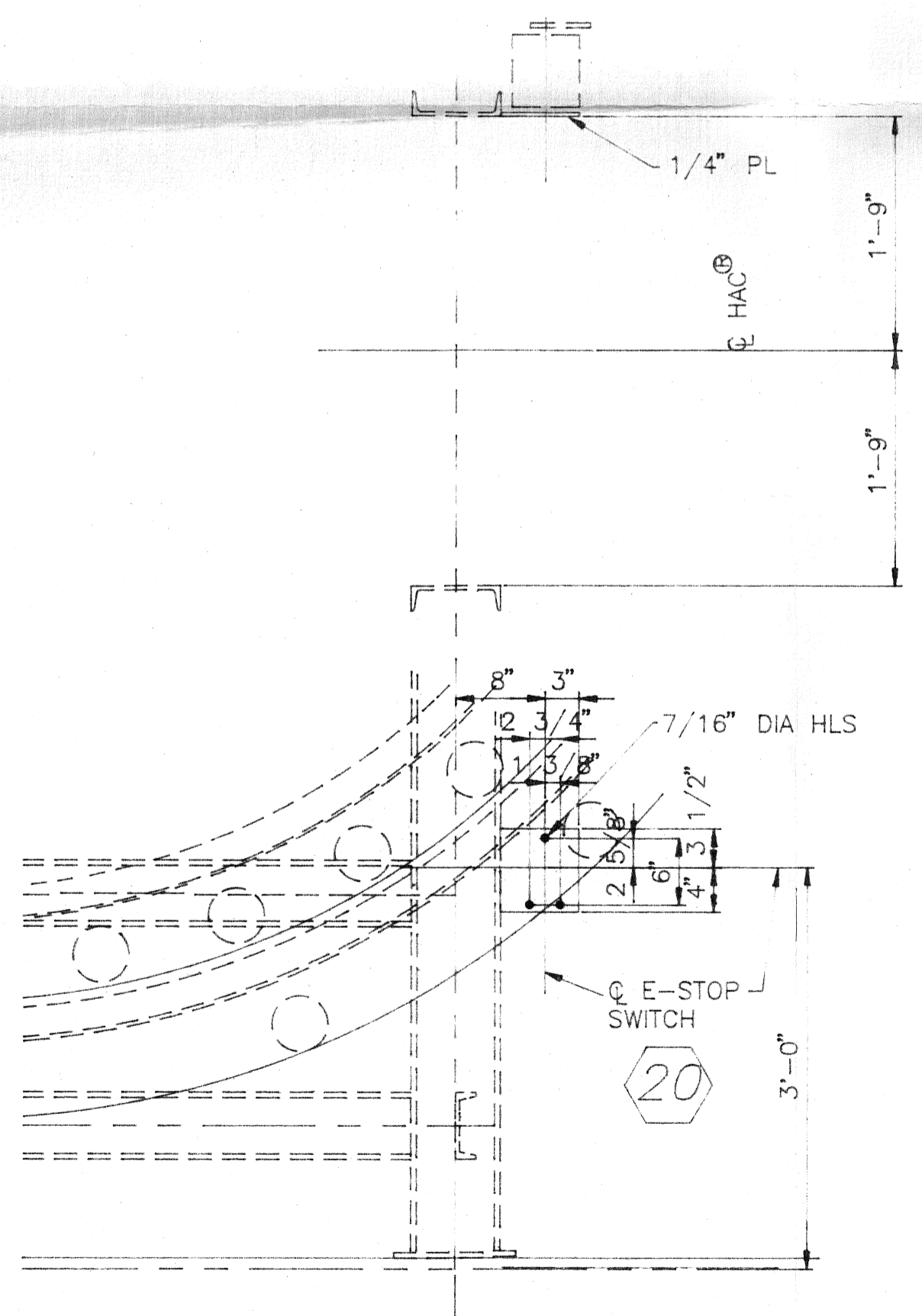


ELEVATION HEAD END 24" B.W. HAC

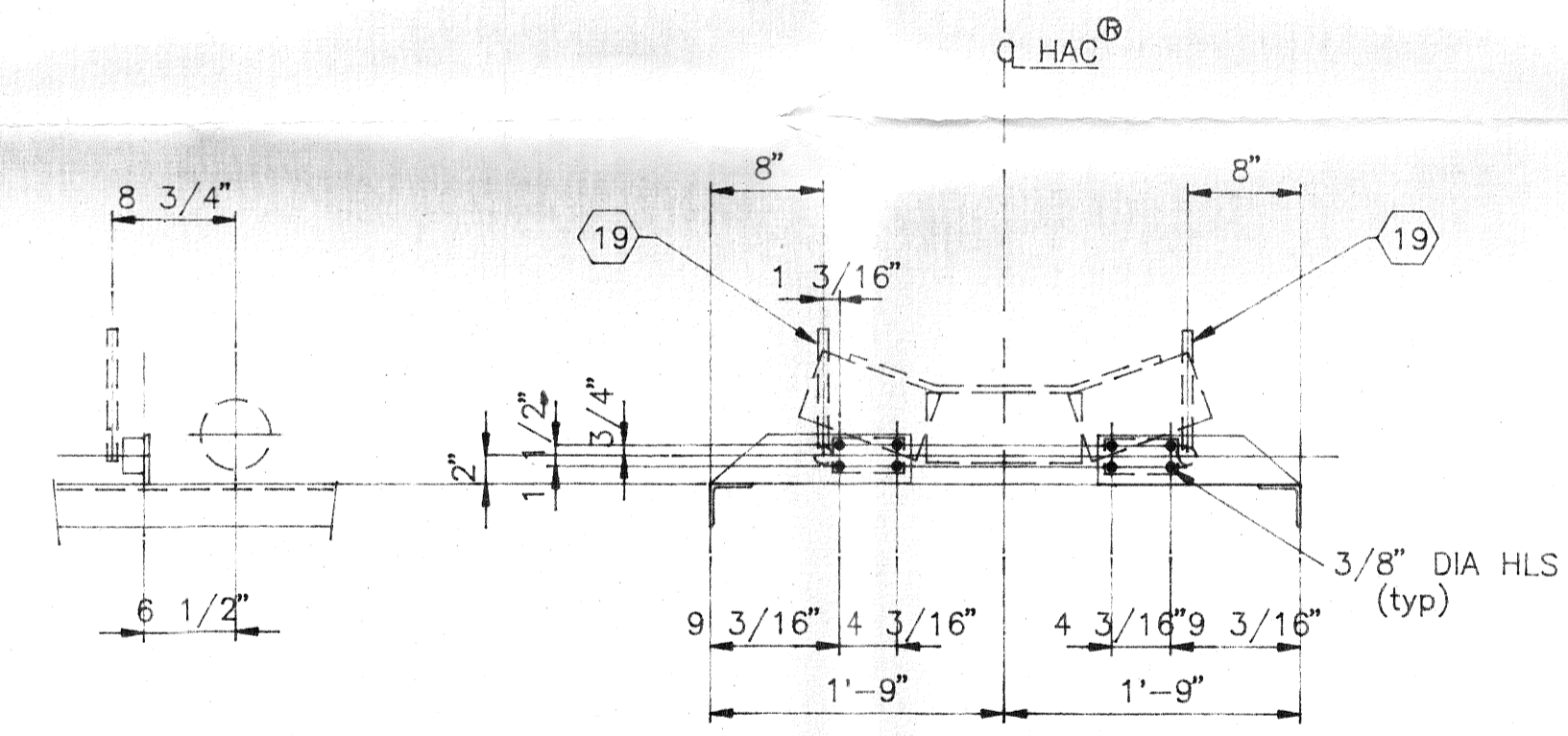
WORK WITH DWG. E1-1A



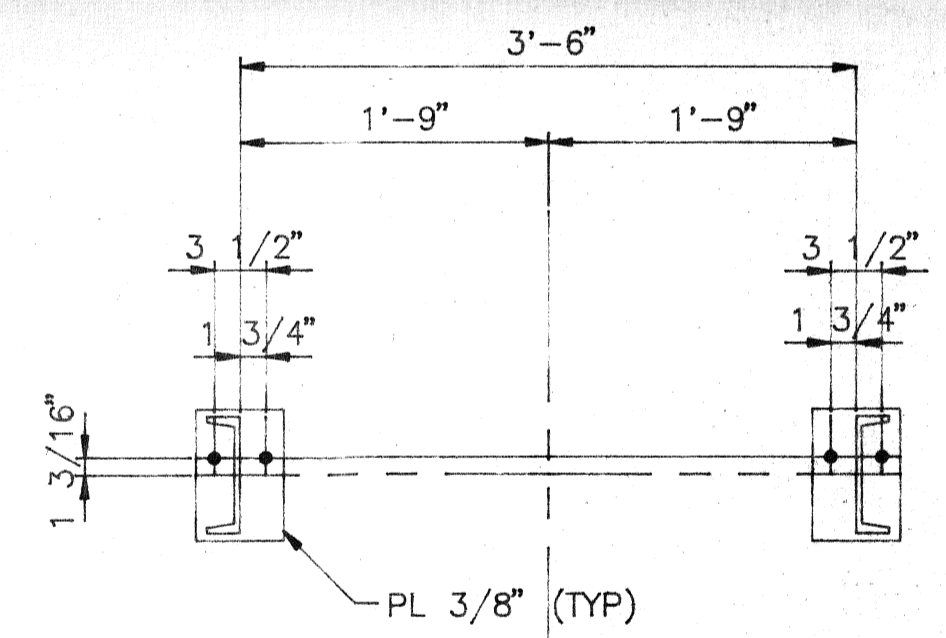
SECTION "X-X"  
(E1-1A)



E-STOP SWITCH DETAIL  
(E1-1A)



MIS-ALIGNMENT SWITCH DETAIL  
(E1-1A)



SECTION "Y-Y"

APPROVED  
DATE 6/8/92  
BY [Signature]

THE CONVEYOR COMPANY  
PRELIMINARY DRAWINGS  
FOR APPROVAL

BY	DATE	REVISIONS	NO.

CONTINENTAL CONVEYOR & EQUIPMENT COMPANY, INC.  
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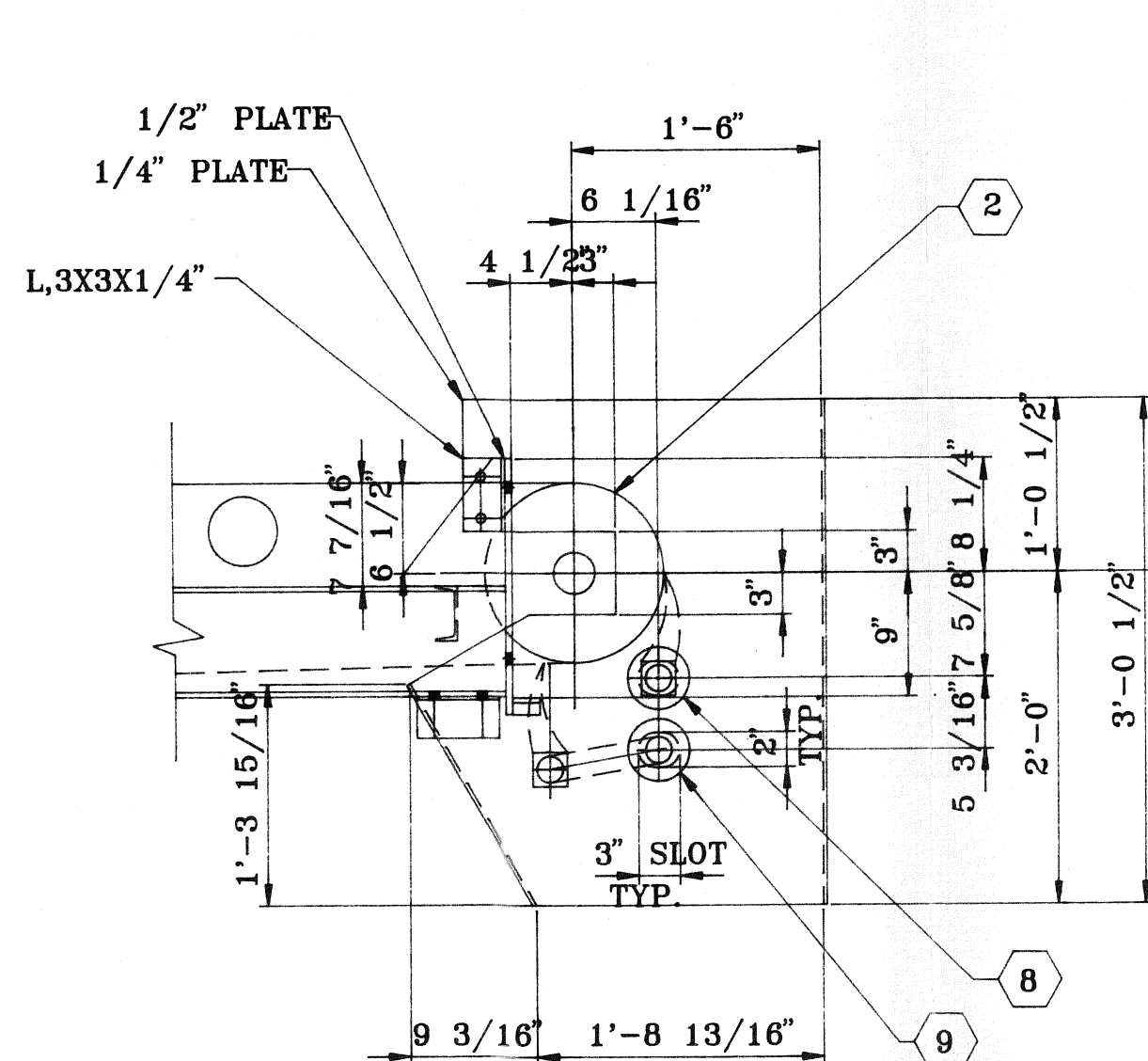
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winfield, ala 35594  
(205)487-6492

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY ROBERTSON
STEEL WORK "AISI"	CHECKED BY
FRACTIONAL ± 1/32	APPROVED
FINISHED FRACTIONAL ± 1/64	SCALE 1" = 1'-0"
DECIMAL	DO NOT SCALE PRINT
ANGULAR	

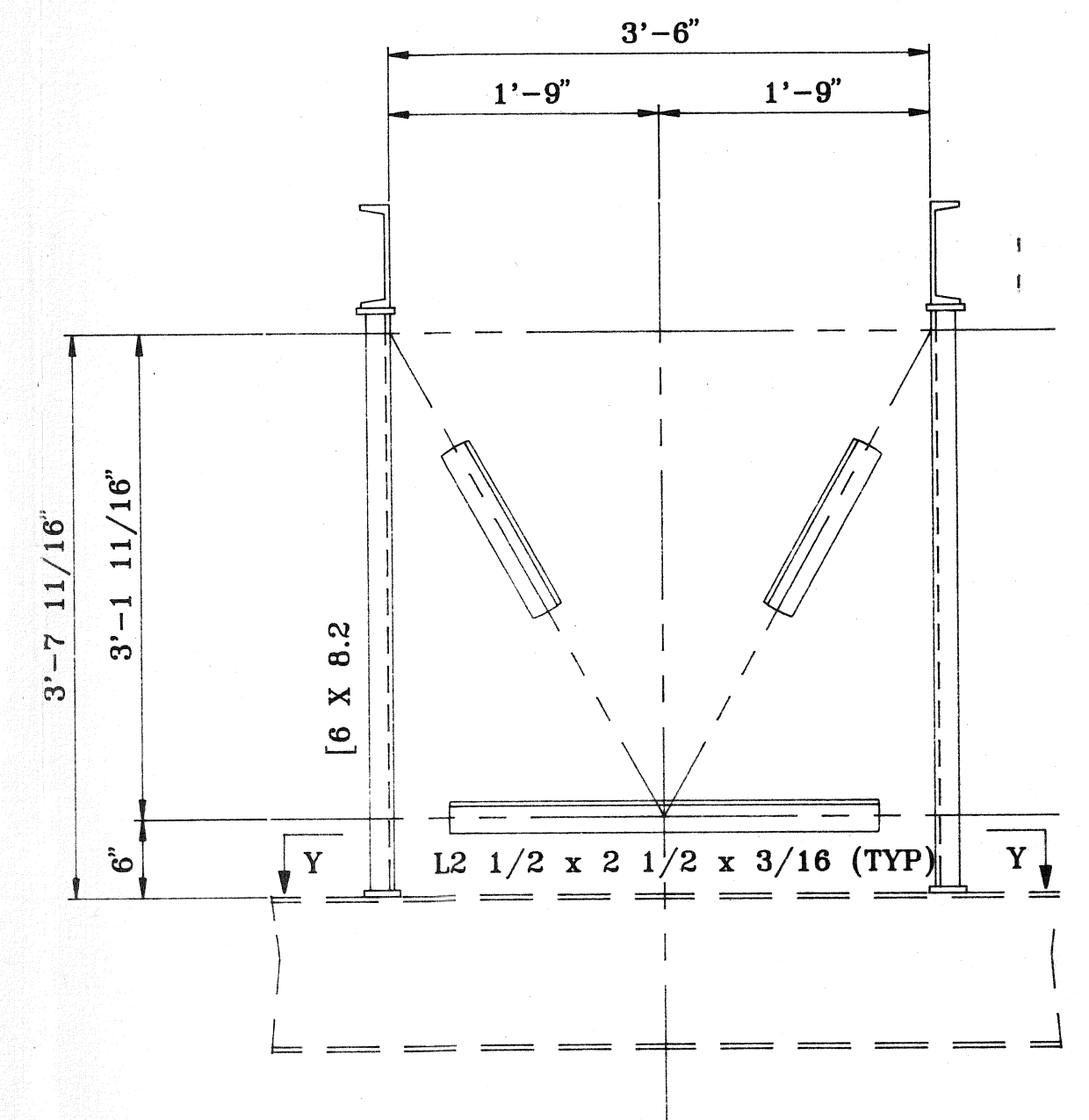
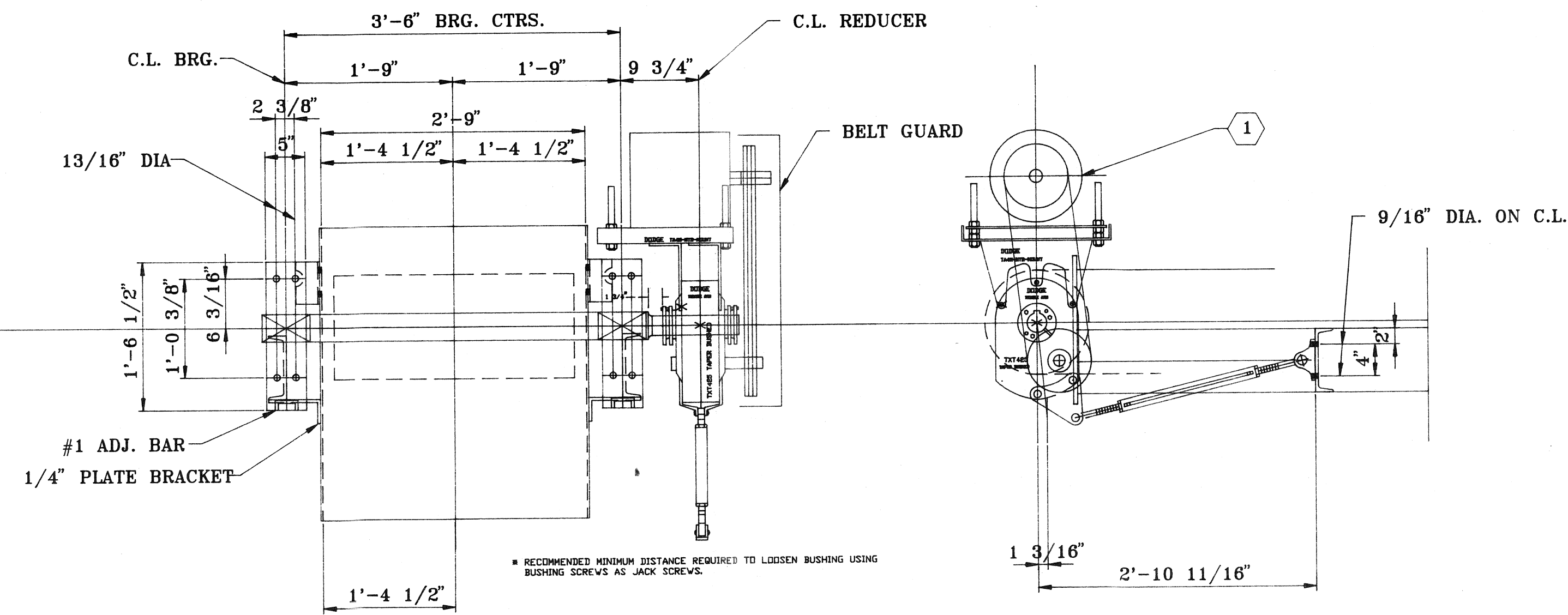
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HEAD END ARRANGEMENT  
24" B.W. HAC  
WASTE WATER TREATMENT PLANT  
SUPERIOR, WISCONSIN

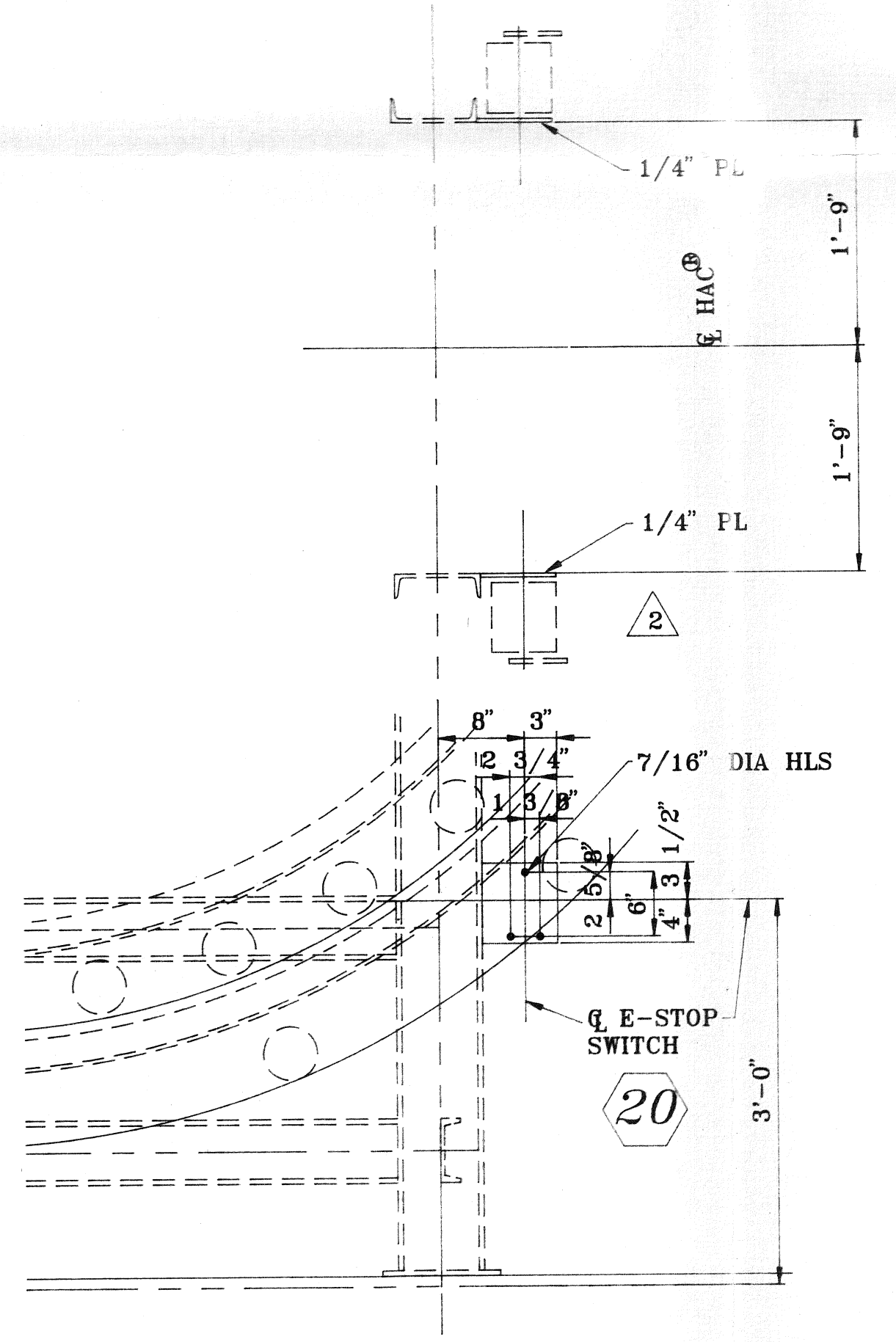
JOB NUMBER	W10393
DRAWING NUMBER	E1-3A
REV.	



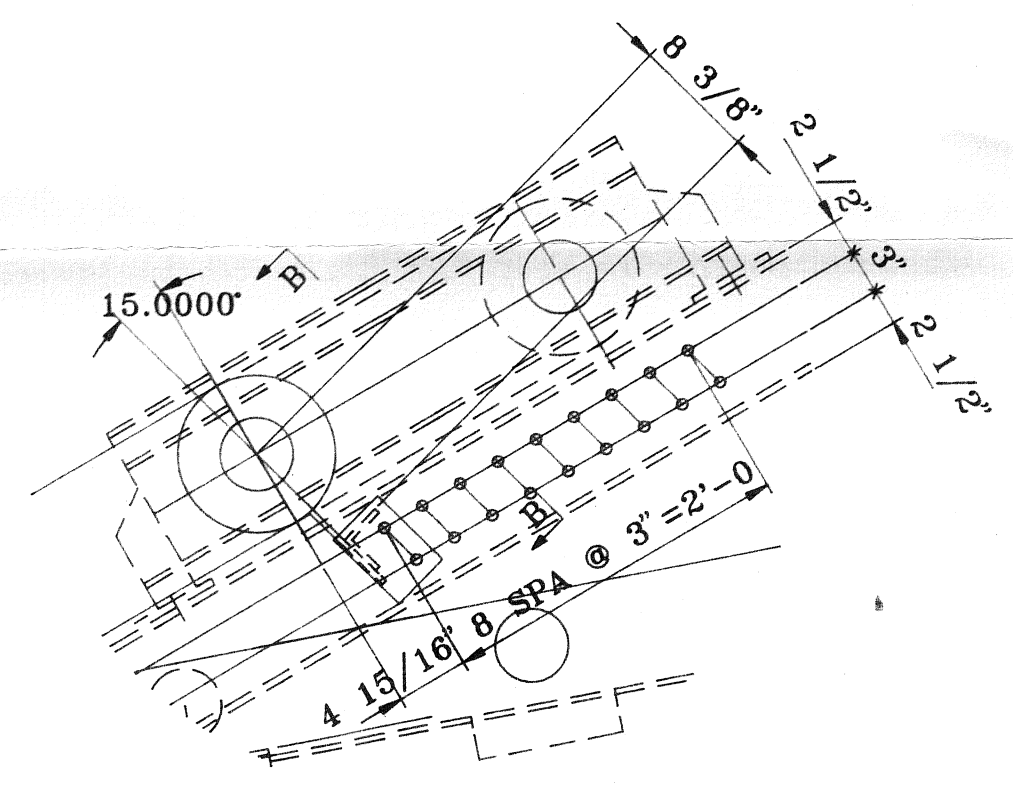
**ELEVATION HEAD END 24" B.W. HAC**  
WORK WITH DWG. E1-1A



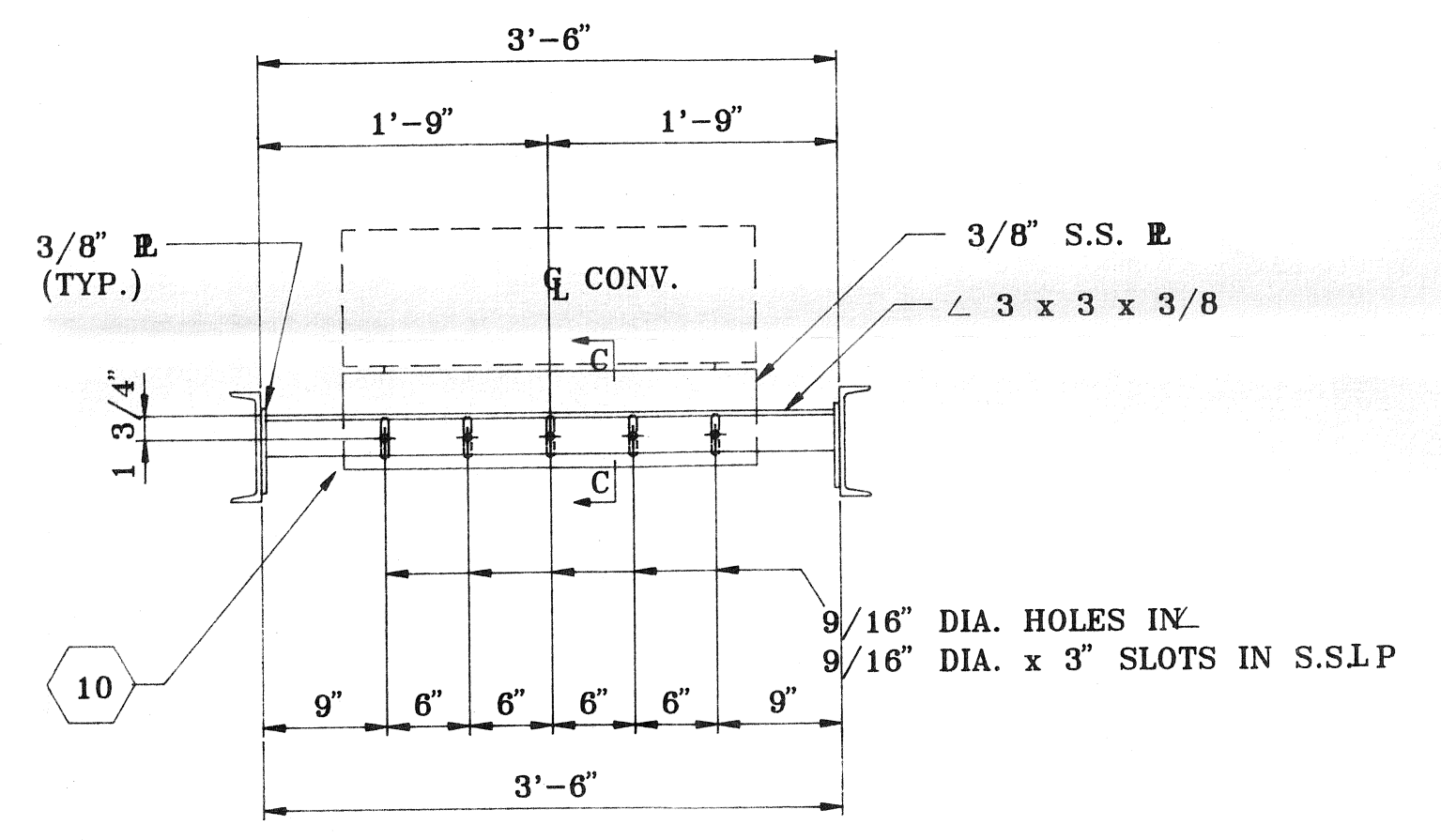
**SECTION "X-X"**  
(E1-1A)



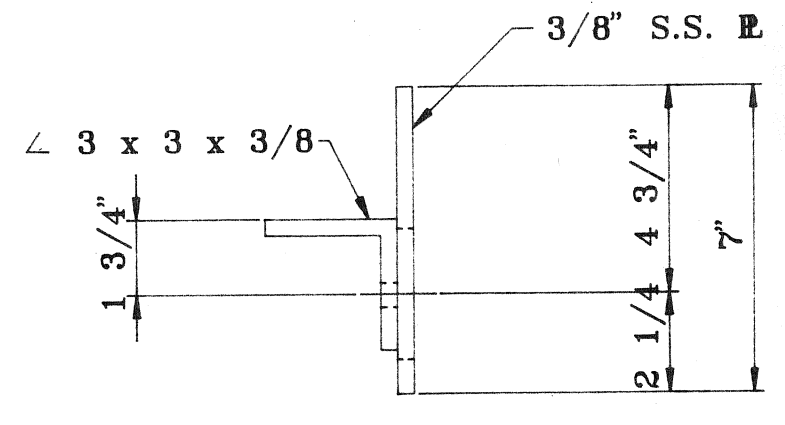
**E-STOP SWITCH DETAIL**  
(E1-1A)



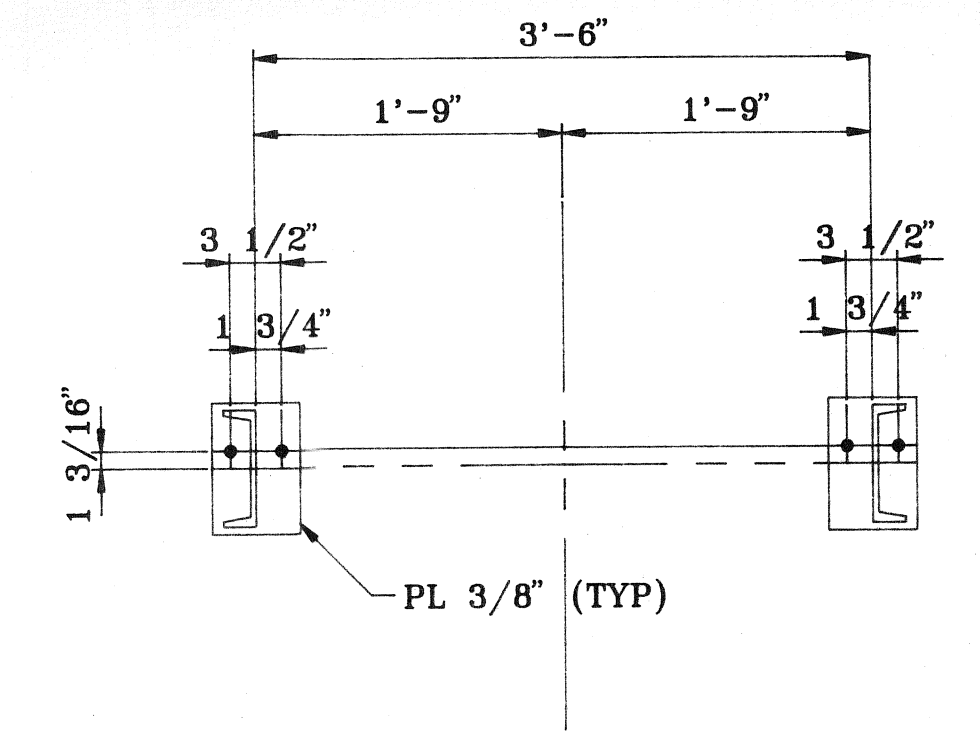
**DETAIL 'A'**  
(E1-1A)



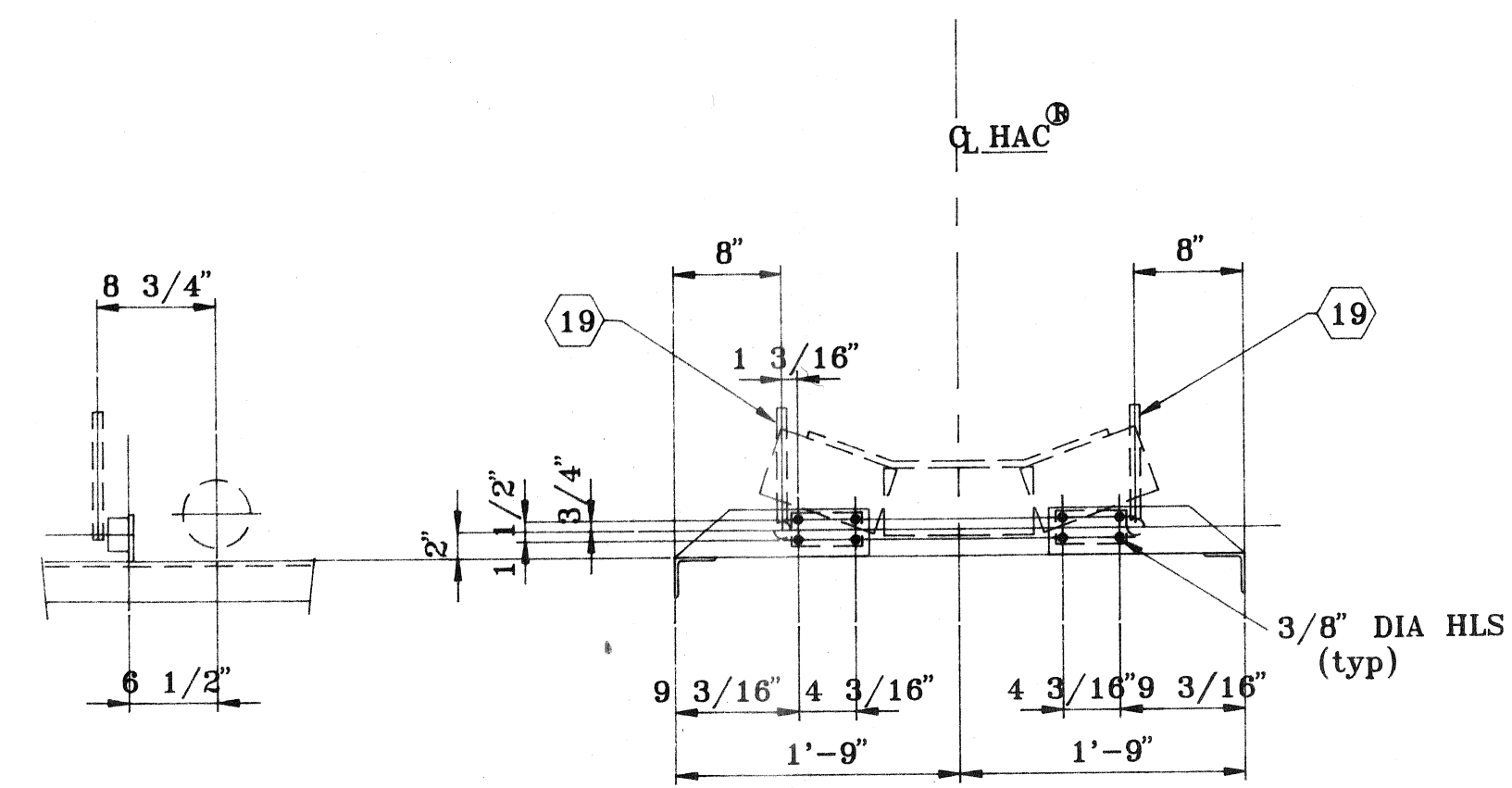
**SECTION 'B'**  
2



**SECTION 'C'**  
2



**SECTION "Y-Y"**



**MIS-ALIGNMENT SWITCH DETAIL**  
(E1-1A)

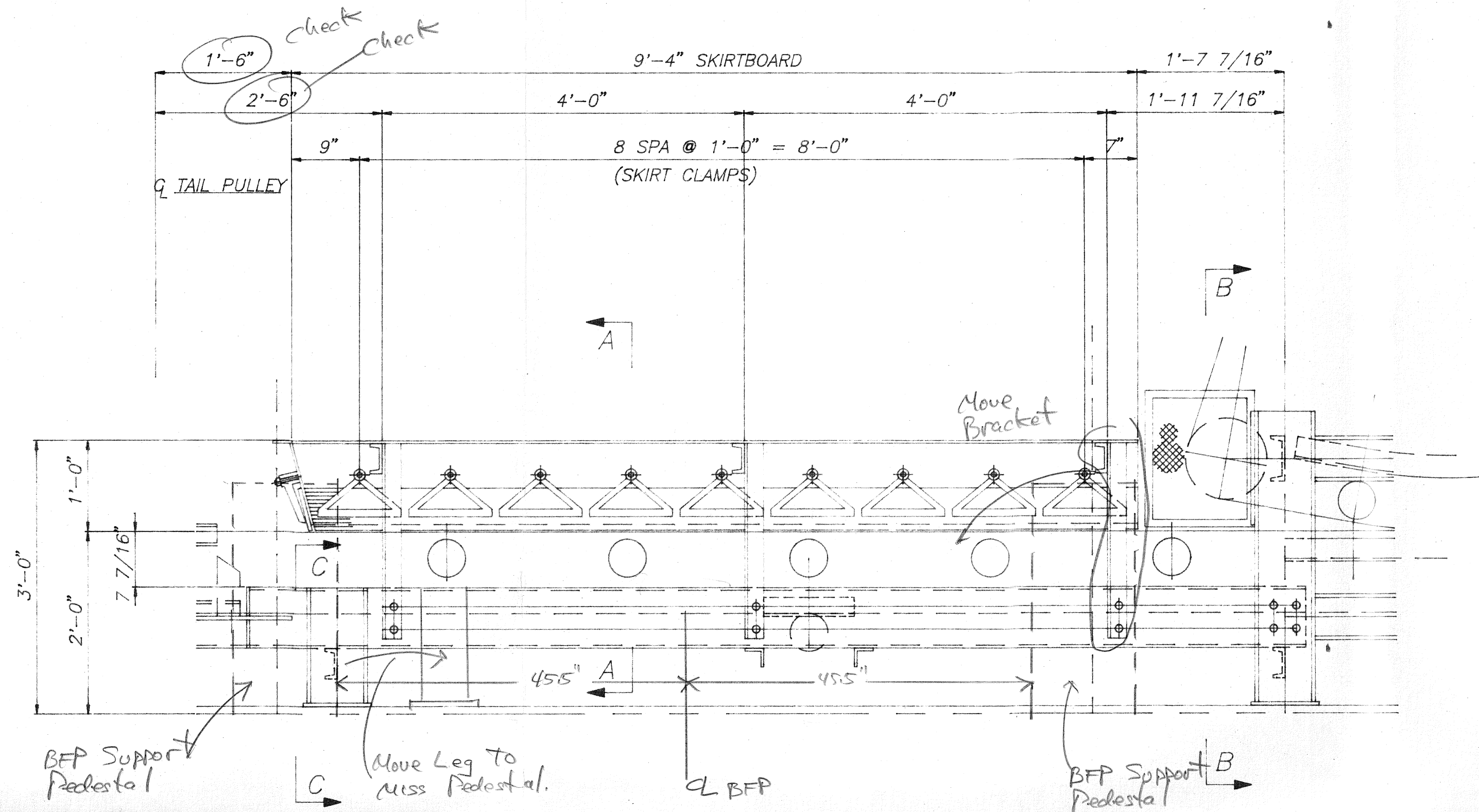
APPROVED  
DATE 7/28/92  
BY [Signature]

MORGAN	7-14-92	APPROVAL CHANGES	
MORGAN	6-19-92	APPROVAL CHANGES	
BY	DATE	REVISIONS	NO.
CONTINENTAL CONVEYOR & EQUIPMENT COMPANY, INC. A NESCO Company			JOB NUMBER <b>W10393</b>
HEAD END ARRANGEMENT 24" B.W. HAC WASTE WATER TREATMENT PLANT SUPERIOR, WISCONSIN			DRAWING NUMBER <b>E1-3A</b>
			REV. <b>2</b>

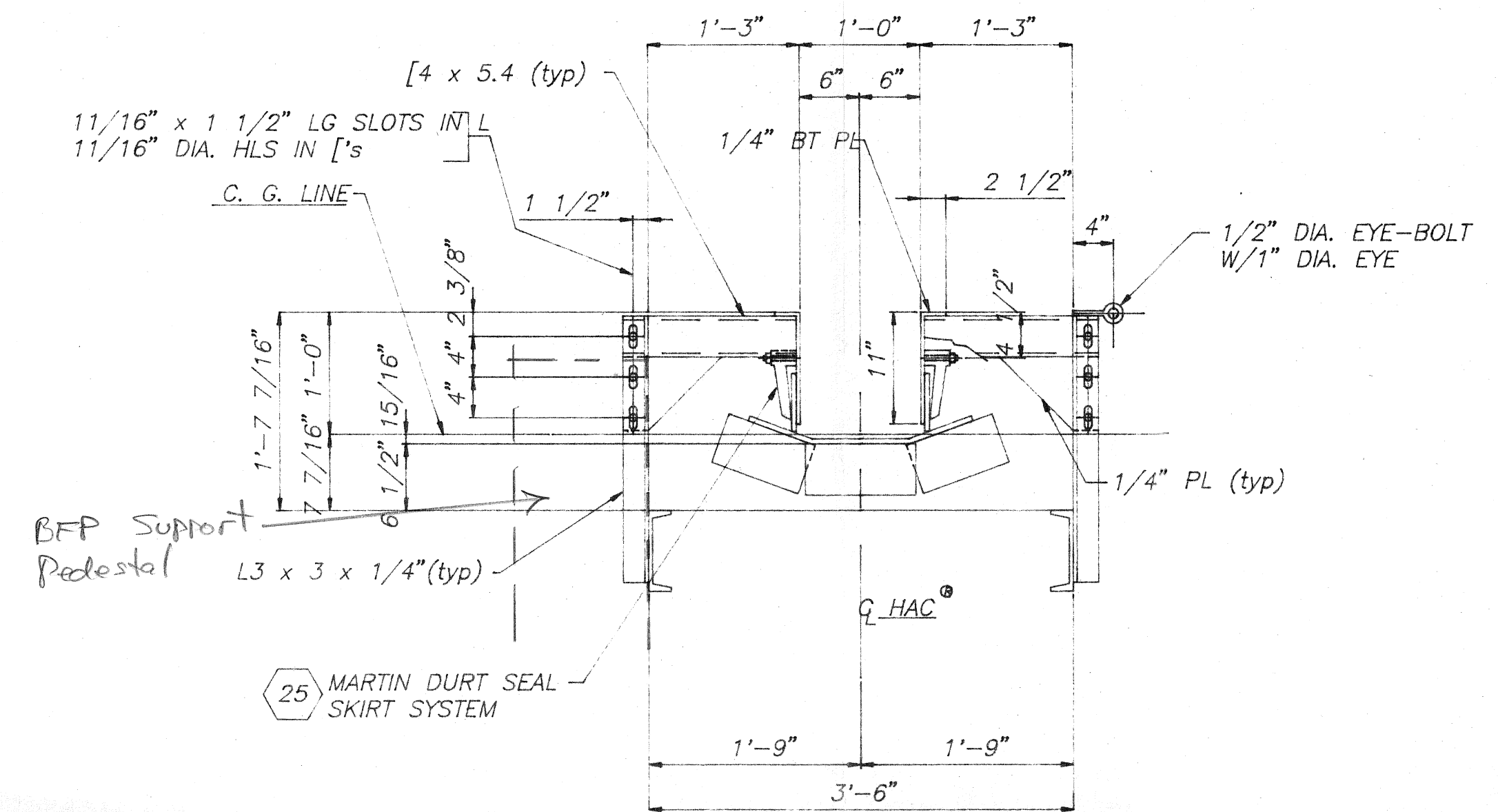
TOLERANCES NOT OTHERWISE SPECIFIED  
STEEL WORK "AISI"  
FRACTIONAL ± 1/32  
FINISHED FRACTIONAL ± 1/64  
DECIMAL  
ANGULAR

DRAWN BY ROBERTSON  
CHECKED BY MORGAN  
APPROVED  
SCALE 1" = 1'-0"  
DO NOT SCALE PRINT

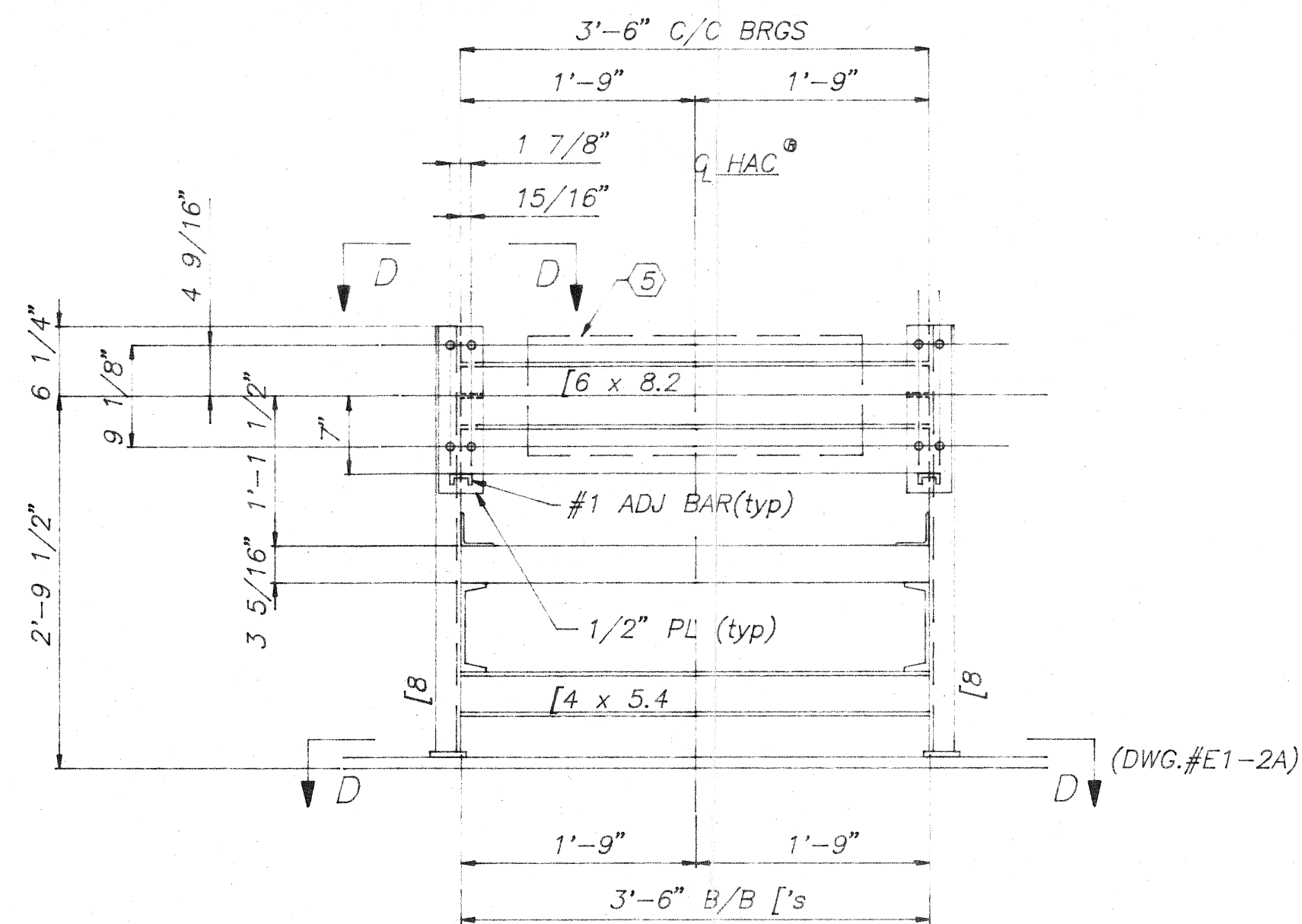
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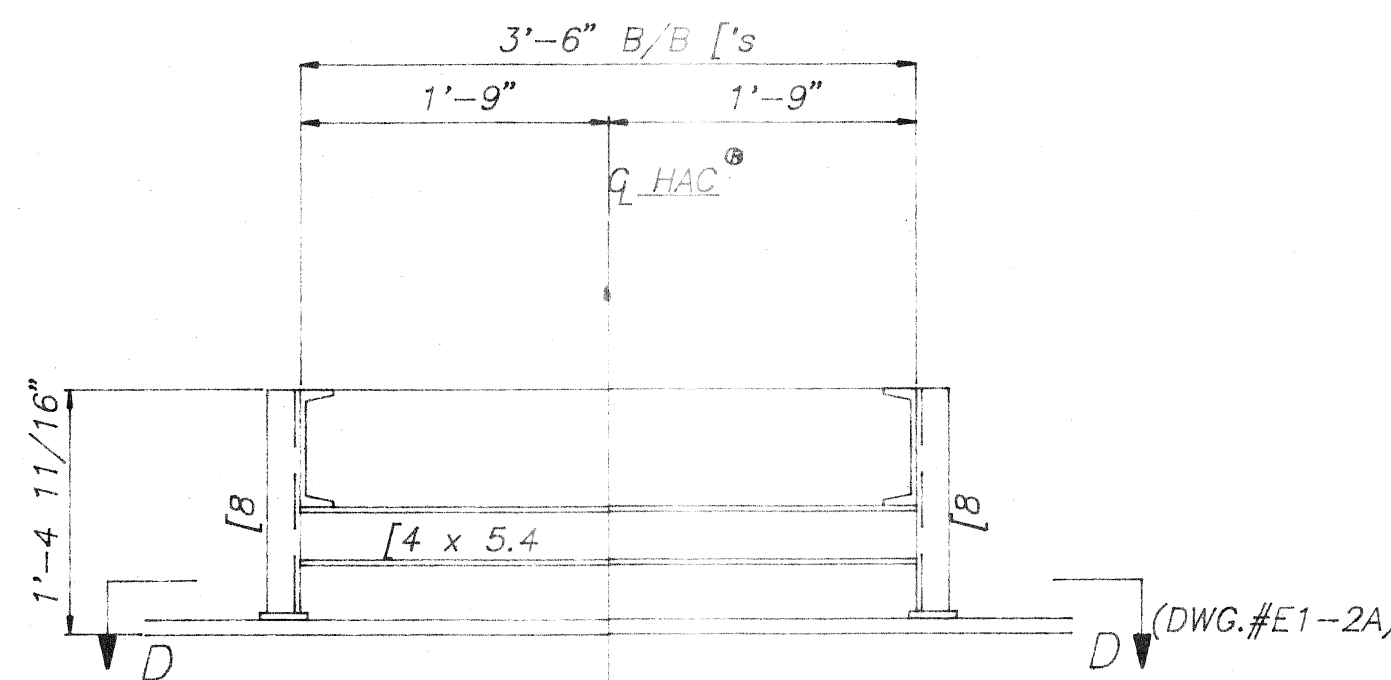
SKIRTBOARD DETAILS  
(E1-1A)



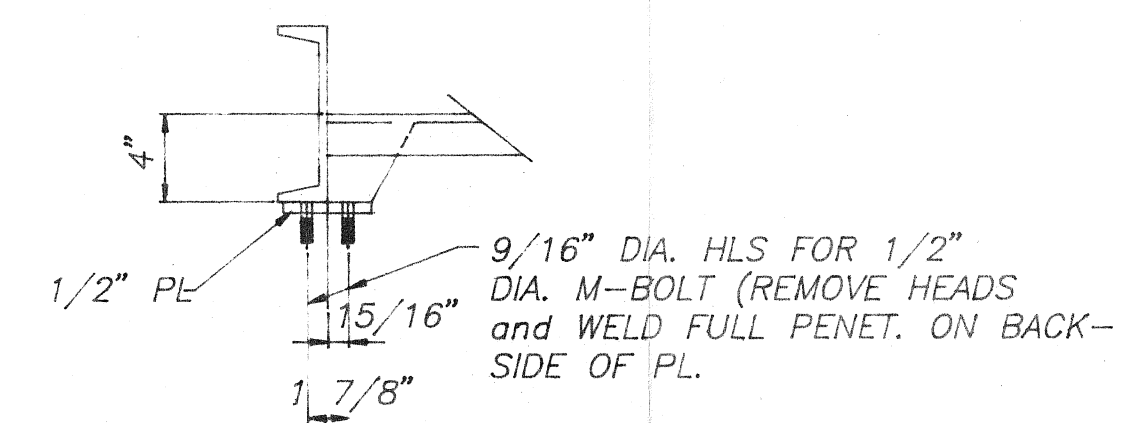
SECTION "A-A"



SECTION "B-B"



SECTION "C-C"



SECTION "D-D"

THE CONVEYOR COMPANY  
PRELIMINARY DRAWINGS  
FOR APPROVAL

RESUBMIT WITH  
CHANGES AS NOTED  
DATE 7/8/72  
BY kua

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY Morgan
STEEL WORK "AISI"	CHECKED BY
FRACTIONAL ± 1/32	APPROVED
FINISHED FRACTIONAL ± 1/64	SCALE 1"=1'-0"
DECIMAL	DO NOT SCALE PRINT
ANGULAR	

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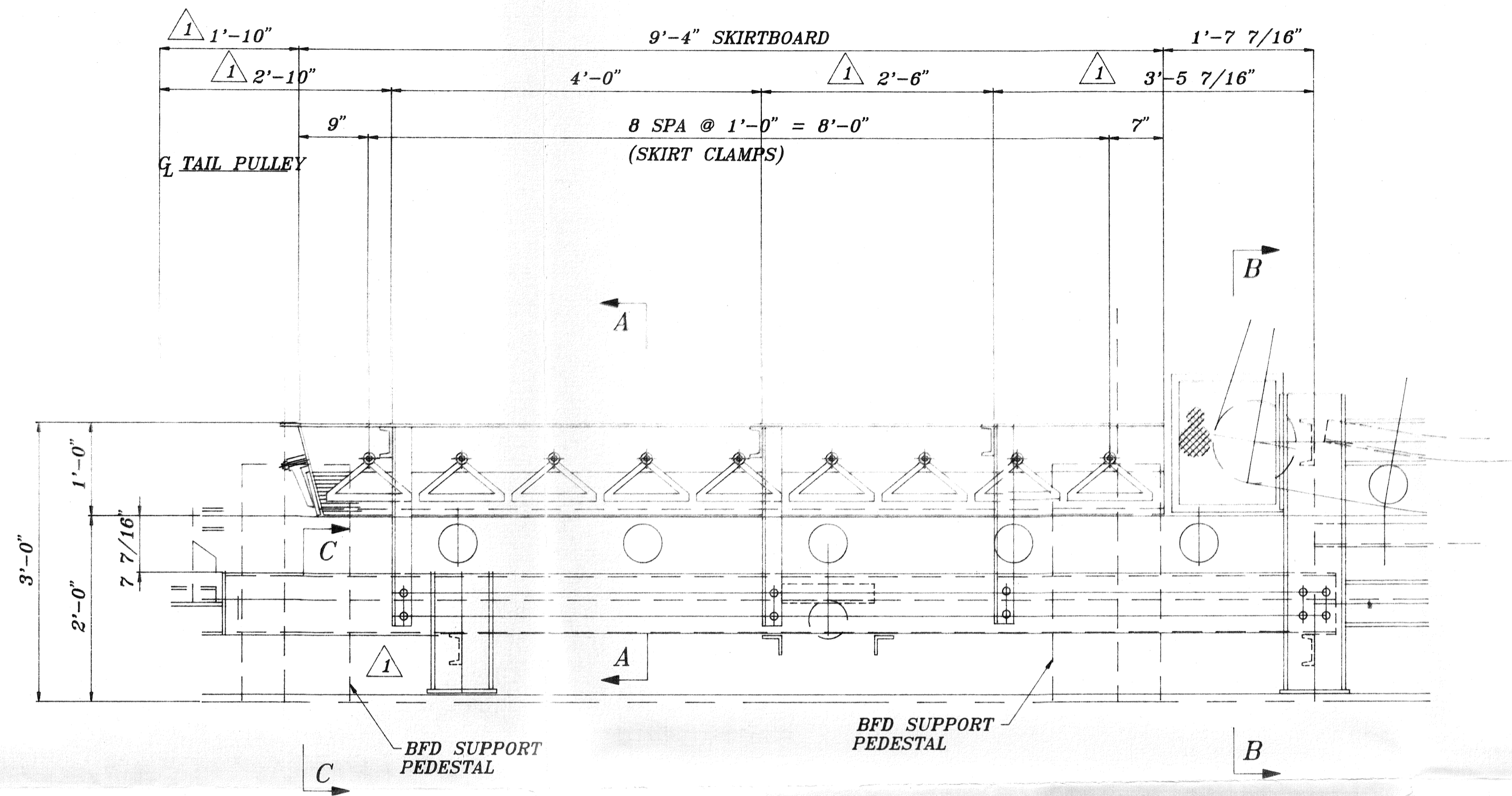


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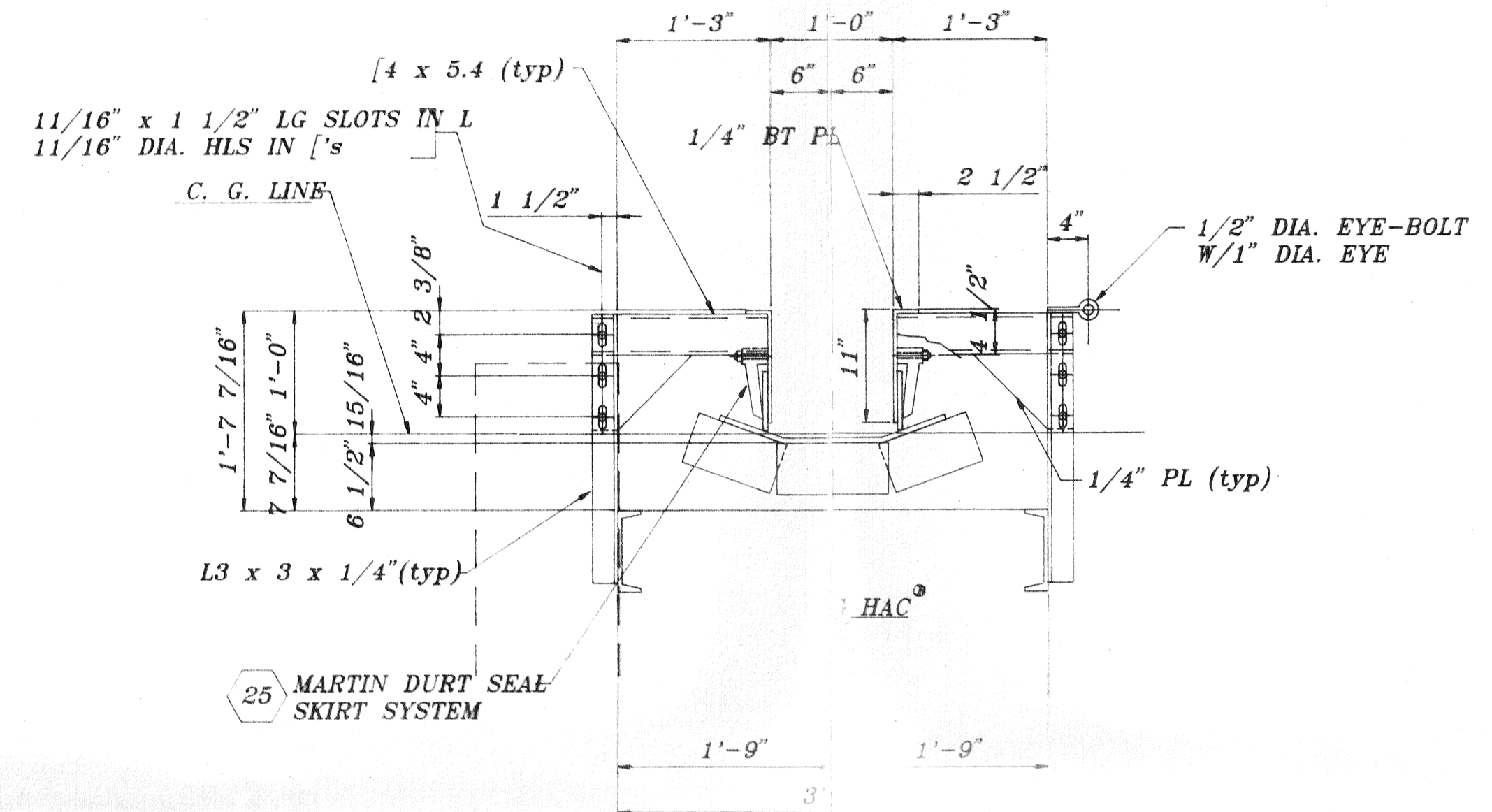
SKIRTBOARD DETAILS and SECTIONS  
for 24" B.W. HAC  
WASTE WATER TREATMENT PLANT  
SUPERIOR, WISCONSIN

JOB NUMBER	W-10393
DRAWING NUMBER	E1-4A
REV.	

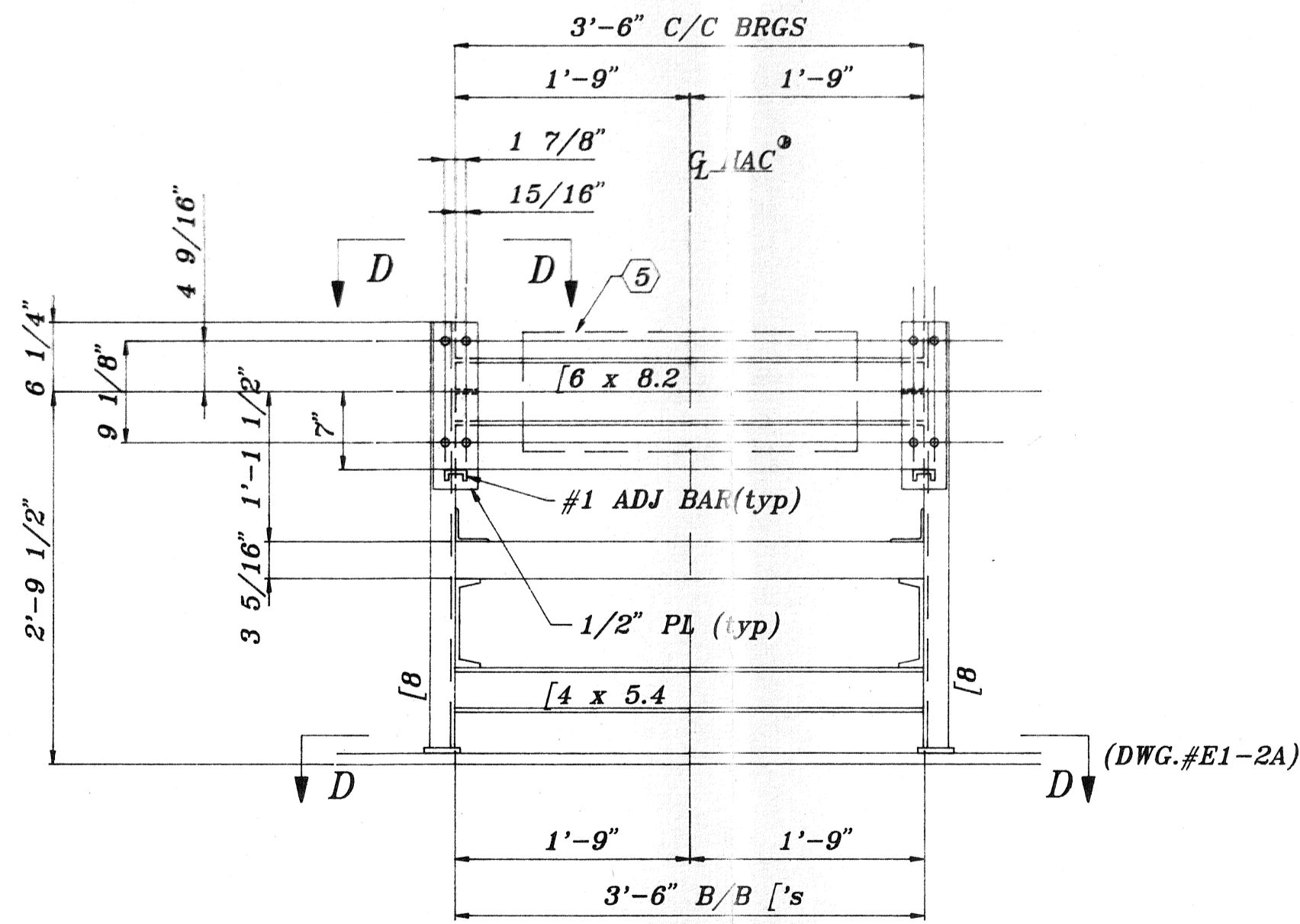
BY	DATE	REVISIONS	NO.



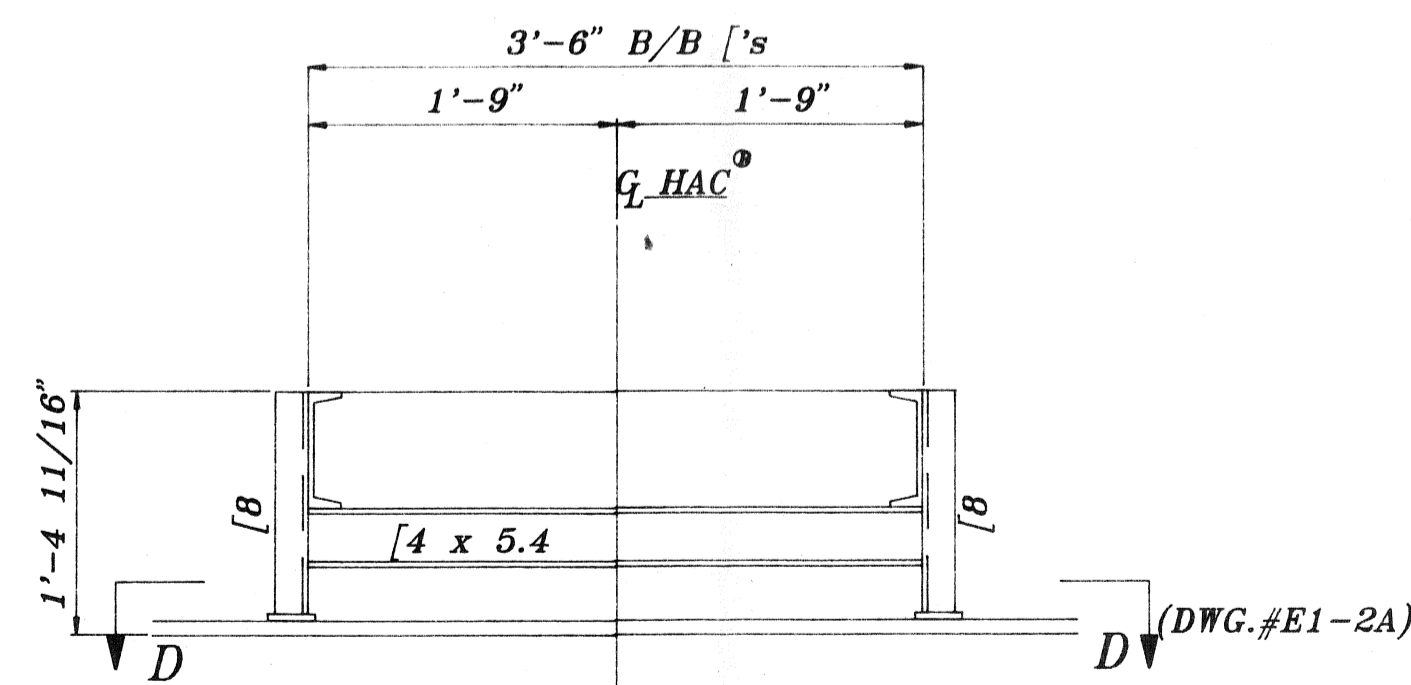
SKIRTBOARD DETAILS  
(E1-1A)



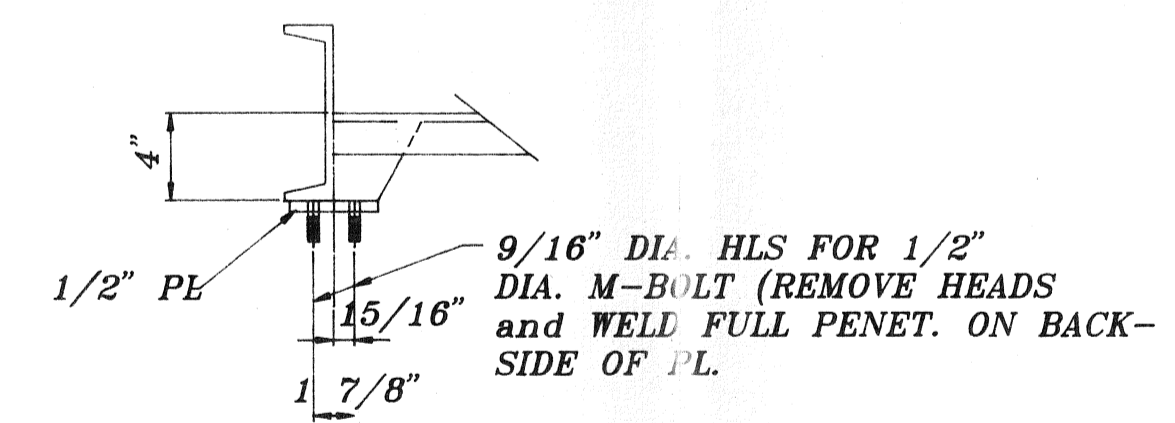
SECTION "A-A"



SECTION "B-B"



SECTION "C-C"



SECTION "D-D"

APPROVED  
DATE 7/21/92  
BY RUSA

BY	DATE	REVISIONS	NO.
Morgan	7-14-92	APPROVAL CHANGES	1

CONTINENTAL CONVEYOR  
& EQUIPMENT COMPANY, INC.  
A NESCO Company



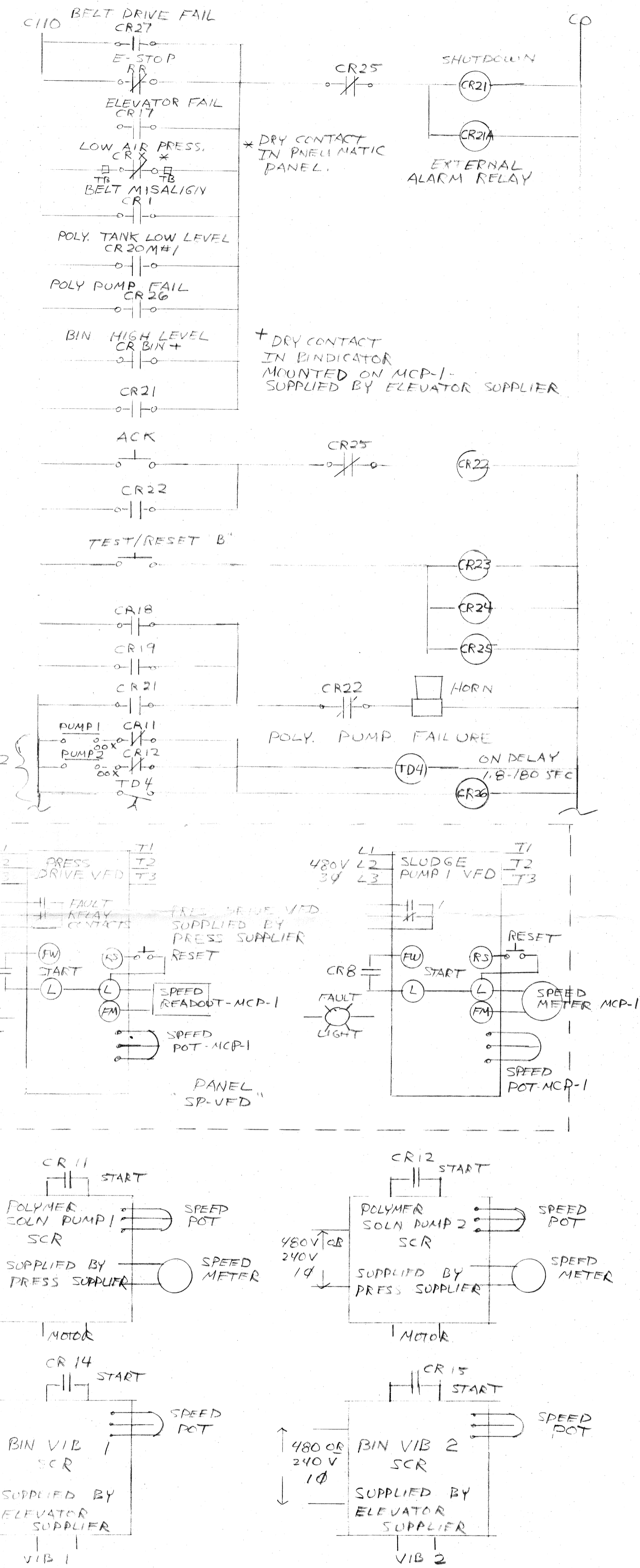
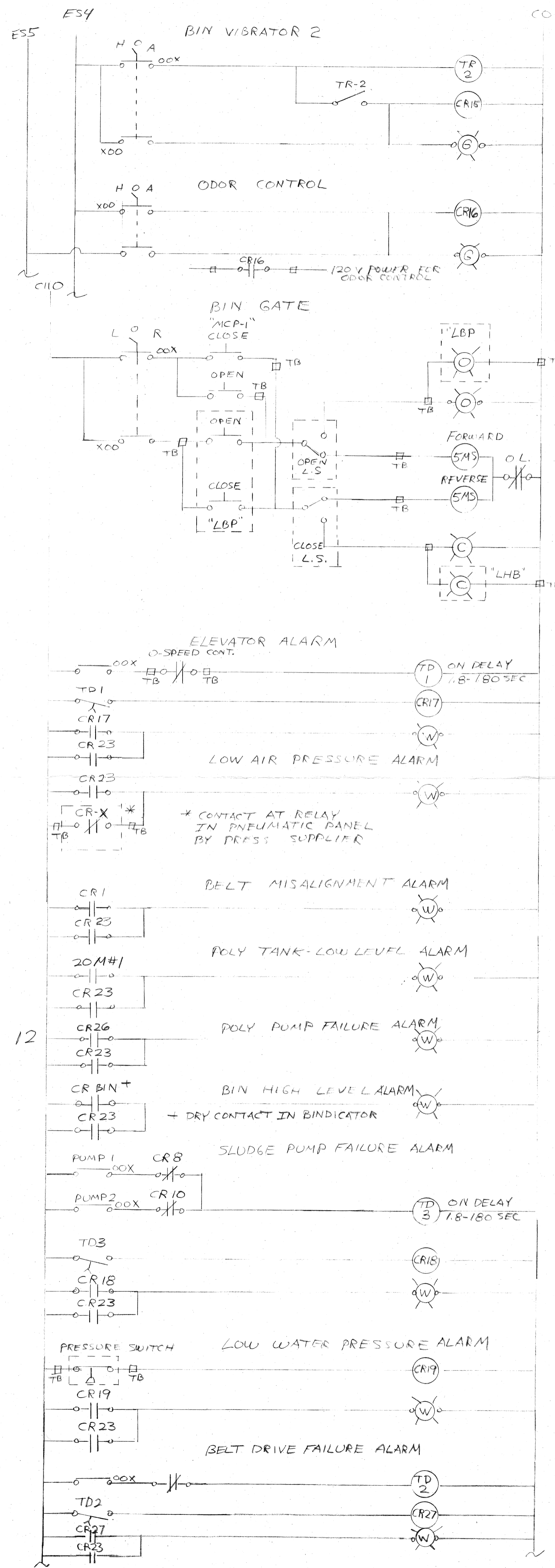
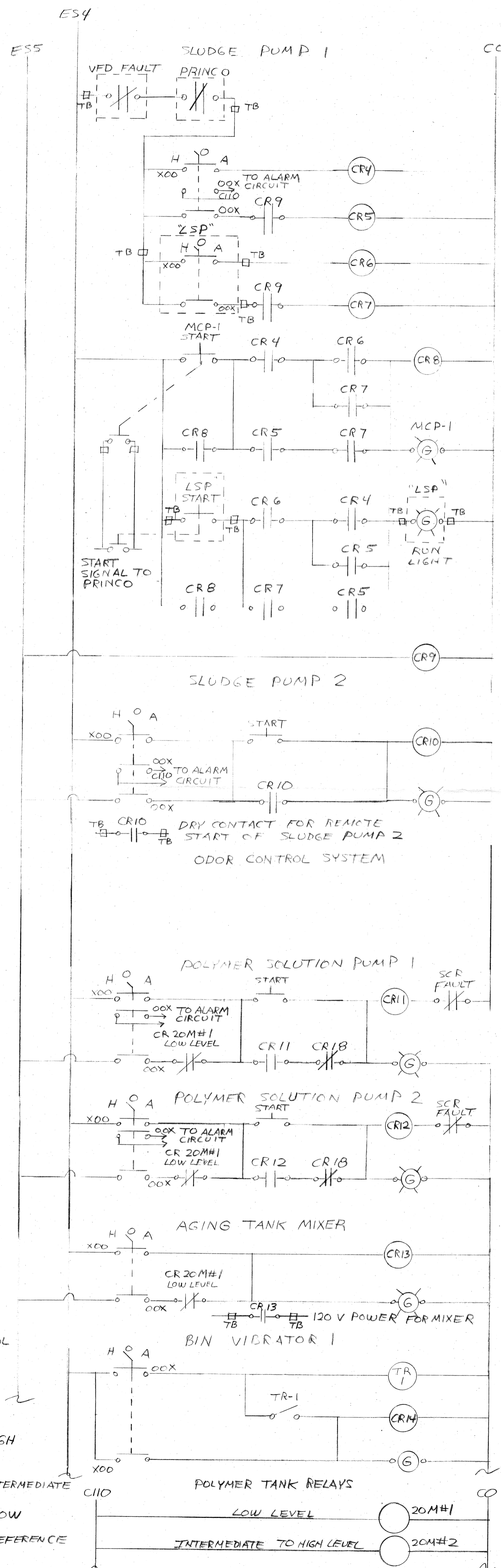
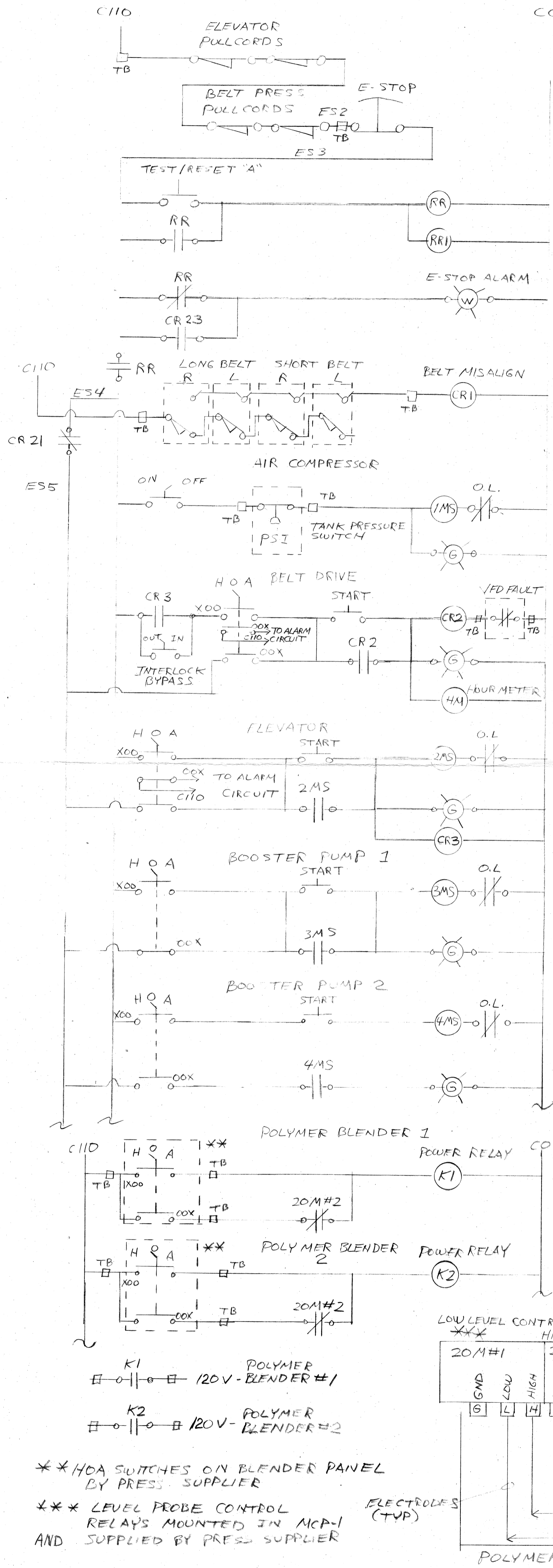
post office box 400  
winfield, ala 35594  
(205)487-6492

TOLERANCES NOT OTHERWISE SPECIFIED	DRAWN BY Morgan
STEEL WORK "AISI"	CHECKED BY JK
FRACTIONAL ± 1/32	APPROVED
FRACTIONAL ± 1/64	SCALE 1" = 1'-0"
DECIMAL	DO NOT SCALE PRINT
ANGULAR	

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SKIRTBOARD DETAILS and SECTIONS  
for 24" B.W. HAC  
WASTE WATER TREATMENT PLANT  
SUPERIOR WISCONSIN

JOB NUMBER	W-10393
DRAWING NUMBER	E1-1A
REV.	1



REVISIONS		
NO.	BY	DATE

SLUDGE DEWATERING/HANDLING FACILITIES		SCALE	JOB NO.
PRELIMINARY MCP-1 CONTROL LADDER DIAGRAM		DATE	
DESIGNED BY <u>AWG</u>		RMA ENGINEERING COMPANY	
DRAWN BY <u>AWG</u>		CONSULTING ENGINEERS	
CHECKED BY		DATE	
APPROVED BY		SHEET	OF SHEETS