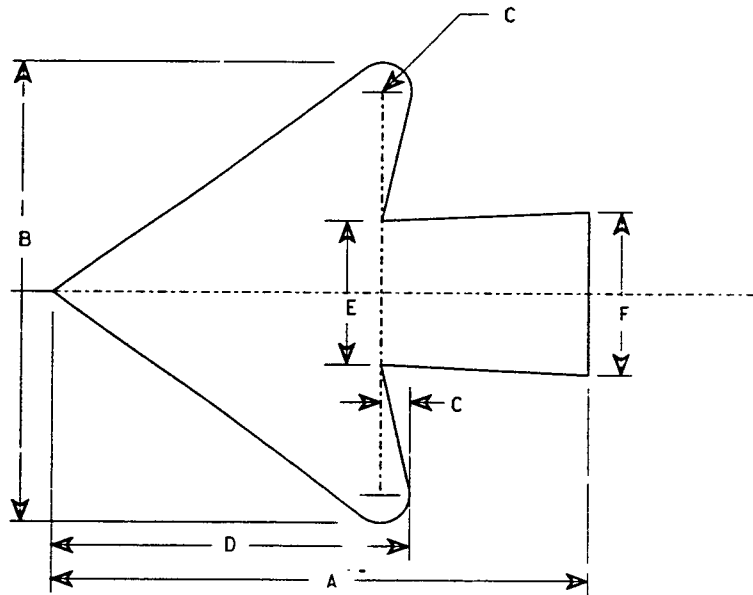


NOTES

1. All Signs Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. All Letters are Series E, except for sign 22 the first line is Series D and bottom line is Series C. Also sign 23 the second line is Series D and bottom line is Series C.

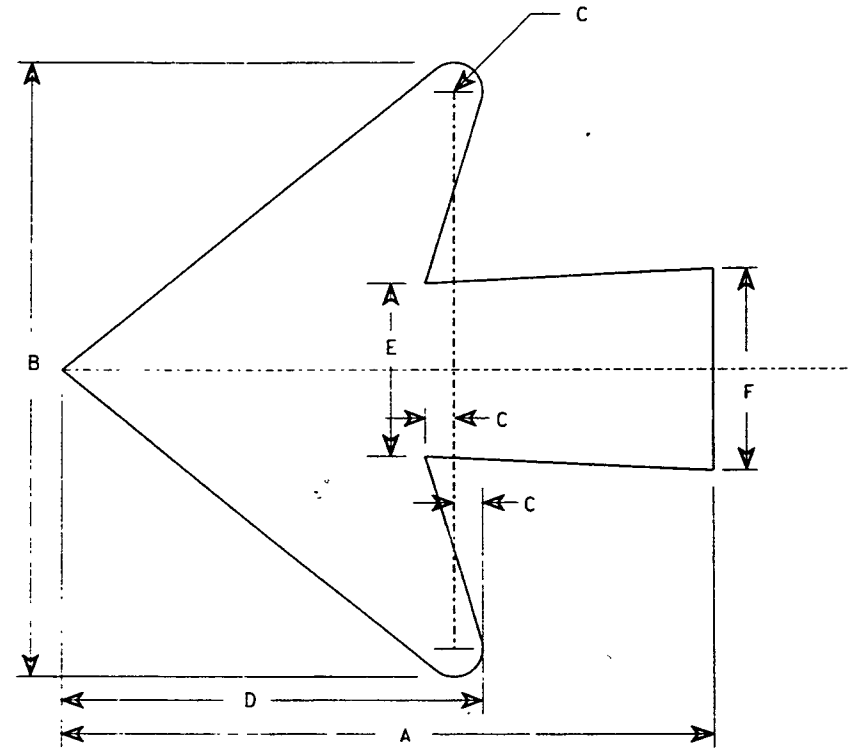
PLOT NAME: 8029
 PLOT SCALE: 1/8" = 1'-0"
 FILE NAME: 0101090
 ORIGINATOR: Ben Kluver
 LEVELS ON: 2, 5.6, 10

traffic Burger.m(dot)zk Fri May 26 08:10:09 CDT 1995



Lower Case Copy Size	Right or Left	A		B	C	D	E	F
		* 2 Town	* 3 Town					
3 3/4 Series C		7	11	6	3/8	4 5/8	1 7/8	2 1/8

* Indicates Ahead and Tilt for 2 & 3 Town applications.



Lower Case Copy Size	Right or Left	A		B	C	D	E	F
		* 2 Town	* 3 Town					
4 1/2 Series D&E		8 1/2	11	8	3/8	5 1/2	2 1/4	2 5/8
6 Series D&E		12	18	10 3/4	1/2	7 3/8	3 1/4	3 1/2
8 Series E		15 1/2	24	14 1/4	3/4	9 3/4	4 1/4	4 1/2

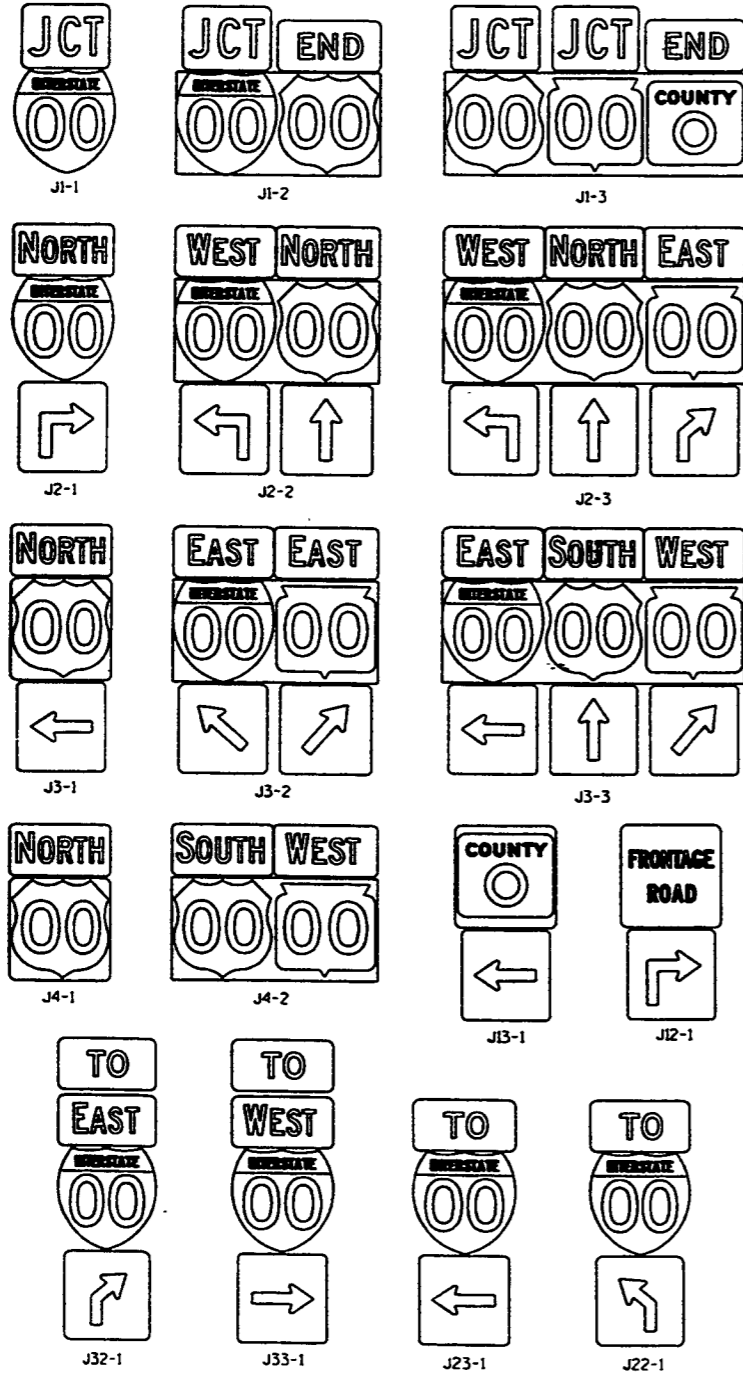
* Indicates Ahead and Tilt for 2 & 3 Town applications.

DATE DRAWN 7-28-93 DATE REDRAWN _____
 DATE REVISED _____
**STANDARD ARROWS
 FOR D1 GUIDE SIGNS**
 WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Steven P. Busch*
State Traffic Engineer
 DATE 8/10/93 PLATE NO. A1-2.3

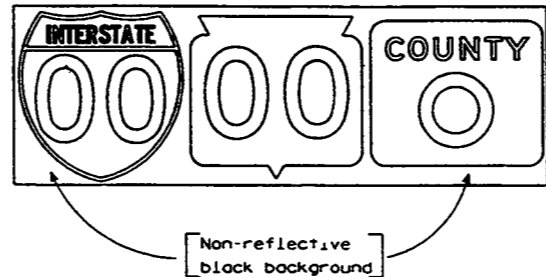
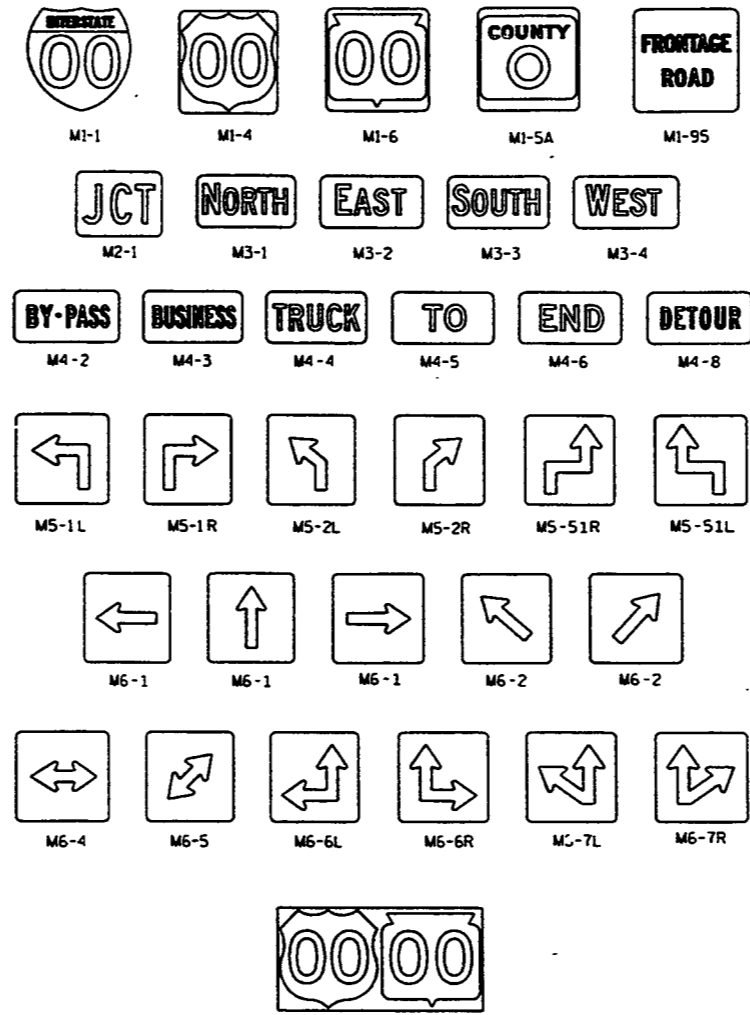
58 59

LEVELS ON 1, 2, 5, 6

TYPICAL ASSEMBLIES



INDIVIDUAL COMPONENTS OF ASSEMBLIES



STATE PROJECT NUMBER SHEET NO.

GENERAL NOTES

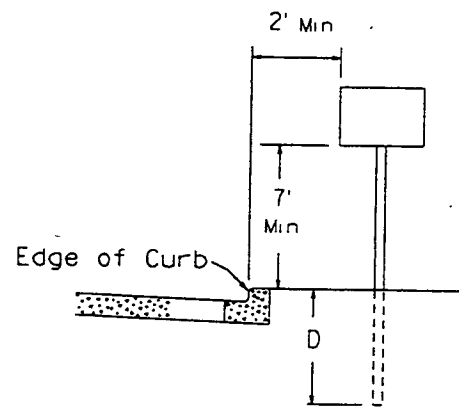
1. All components within any individual assembly shall be the same "size". The following table illustrates that situation:

SIZE	M1'S	M2	M3'S & M4'S	M5'S & M6'S
2	24 x 24	21 x 15	24 x 12	21 x 21
3,4-5	36 x 36	30 x 21	30 x 15	30 x 30

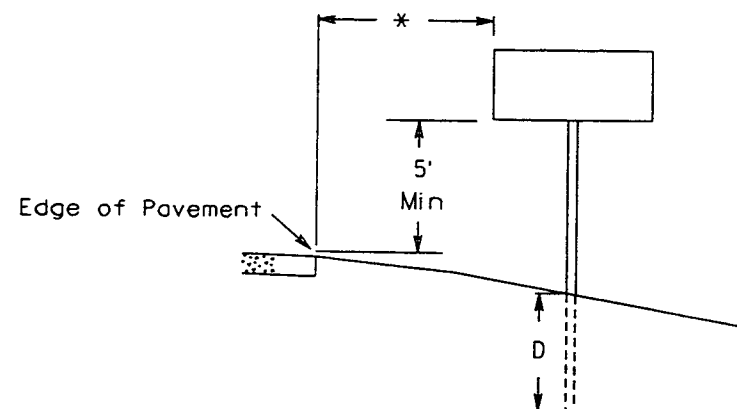
2. For any assembly containing two or more route markers, the route markers SHALL be placed on a single PLYWOOD panel. All other materials within the assembly can be either plywood or aluminum.
3. Certain marker heads require the component pieces to be the same color. As an example, all the componets used with an M1-1 marker shall be blue.

DATE DRAWN 4-19-93 DATE REDRAWN _____
 DATE REVISED _____
 ROUTE MARKERS & COMPONENTS
 IN TYPICAL ASSEMBLIES
 WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Steve Busch*
 State Traffic Engineer
 DATE 8/9/93 PLATE NO. A2-L4

URBAN AREA



RURAL AREA

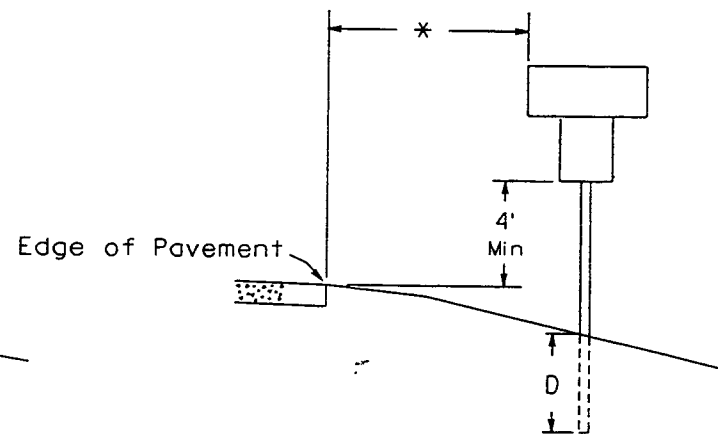
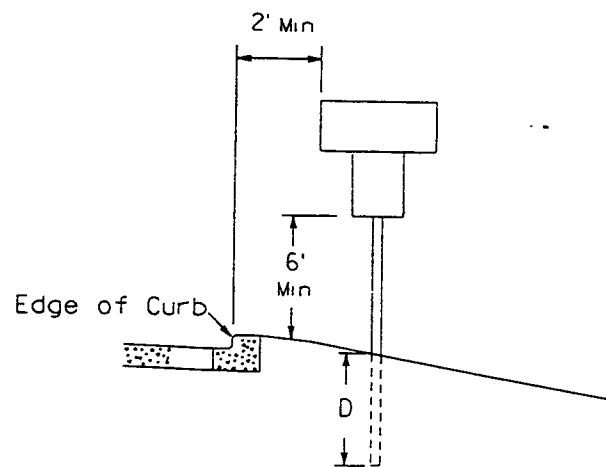


GENERAL NOTES

1. Sign assemblies wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. See plate A4-4 for typical installations.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

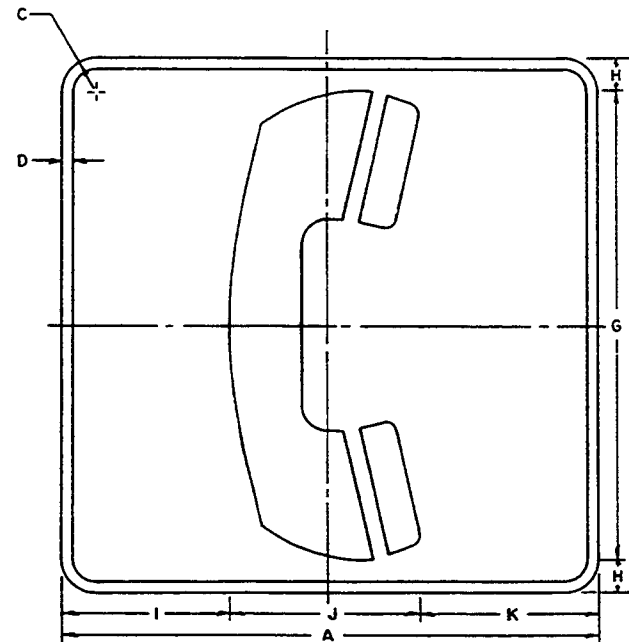


* 12 feet minimum from edge of pavement. Where there is a paved shoulder, 6' minimum from edge of paved shoulder, but at least 12 feet from edge of pavement.

DATE DRAWN 9-12-91 DATE REDRAWN _____
 DATE REVISED 1-14-92 _____
 TYPICAL INSTALLATION OF TYPE II SIGNS ON SINGLE POSTS
 WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Peter F. Pusch*
 State Traffic Engineer
 DATE 1/21/92 PLATE NO. A4-3.8

NOTES:

- 1 Sign is Type II
- 2 Color
Background - Blue
Message - White reflective
- 3 Face Material - Reflective sheeting
- 4 Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



D9-1

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq Ft
Minimum	1																											
Standard	2	24		1 1/2	1 1/2			21	1 1/2	7 9/16	8 1/2	7 15/16																4.0
Oversize	3	30		1 7/8	3/4			26	2	9 7/16	10 5/8	9 15/16																6.25
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

CV	RA	RA

Date Drawn - 3-24-80⁰⁸ Date Redrawn - _____

Date Revised - _____

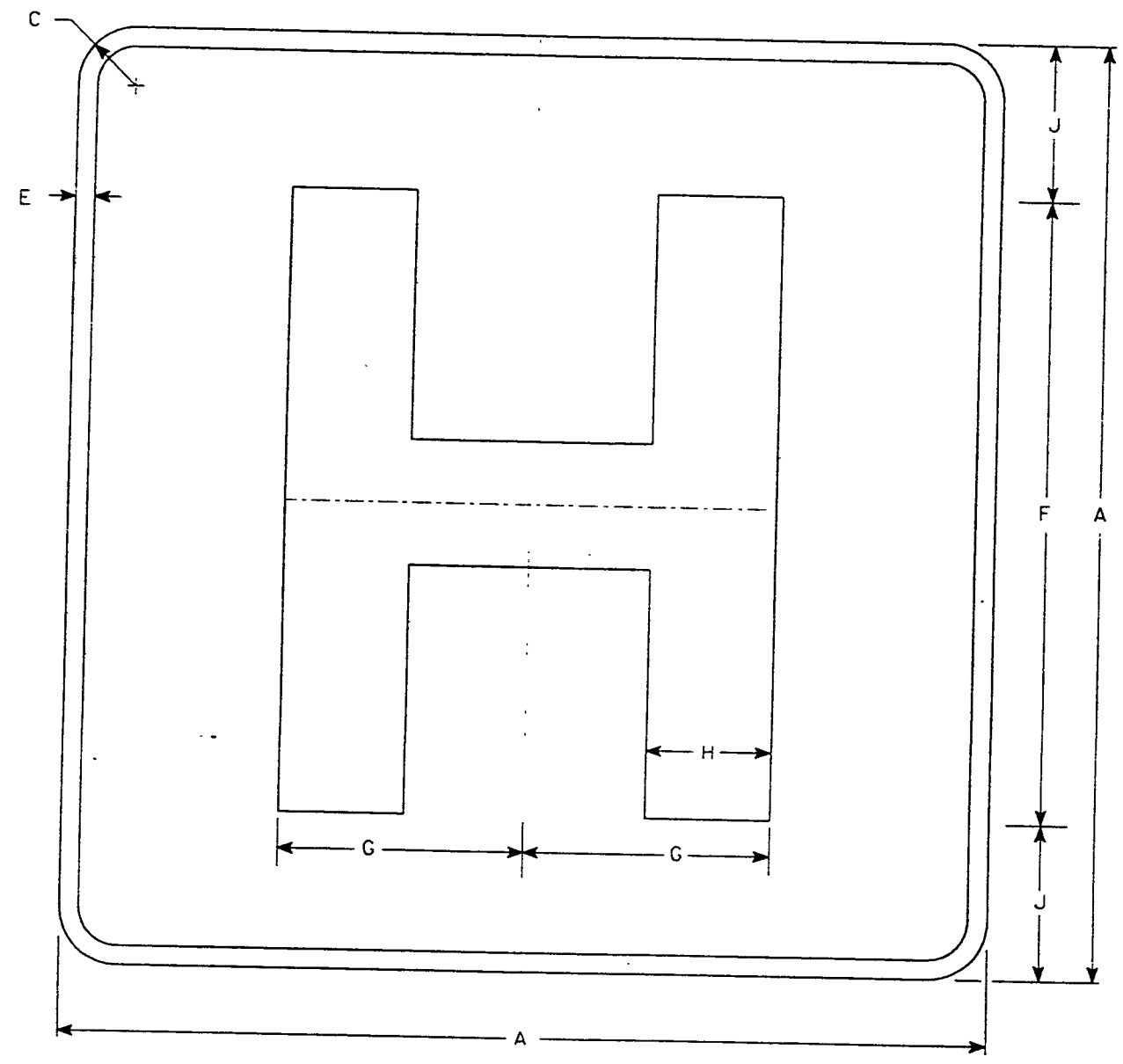
STANDARD SIGN
D9-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED _____

Chief Traffic Engineer

DATE _____ PLATE NO D9-1.1



NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Blue
Message - White
3. Message Series - E modified
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

Metric equivalent for this sign is:

SIZE	
1	450 mmX 450 mm
2	600 mmX 600 mm
3	900 mmX 900 mm
4	X
5	X

D9-2

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/8		3/8	12	4 3/4	2 3/8		3																	4.0
2	24		1 1/2		1/2	16	6 3/8	3 1/4		4																	4.0
3	36		2 1/4		3/4	24	9 1/2	4 7/8		6																	9.0
4																											
5																											

STANDARD SIGN
D9-2

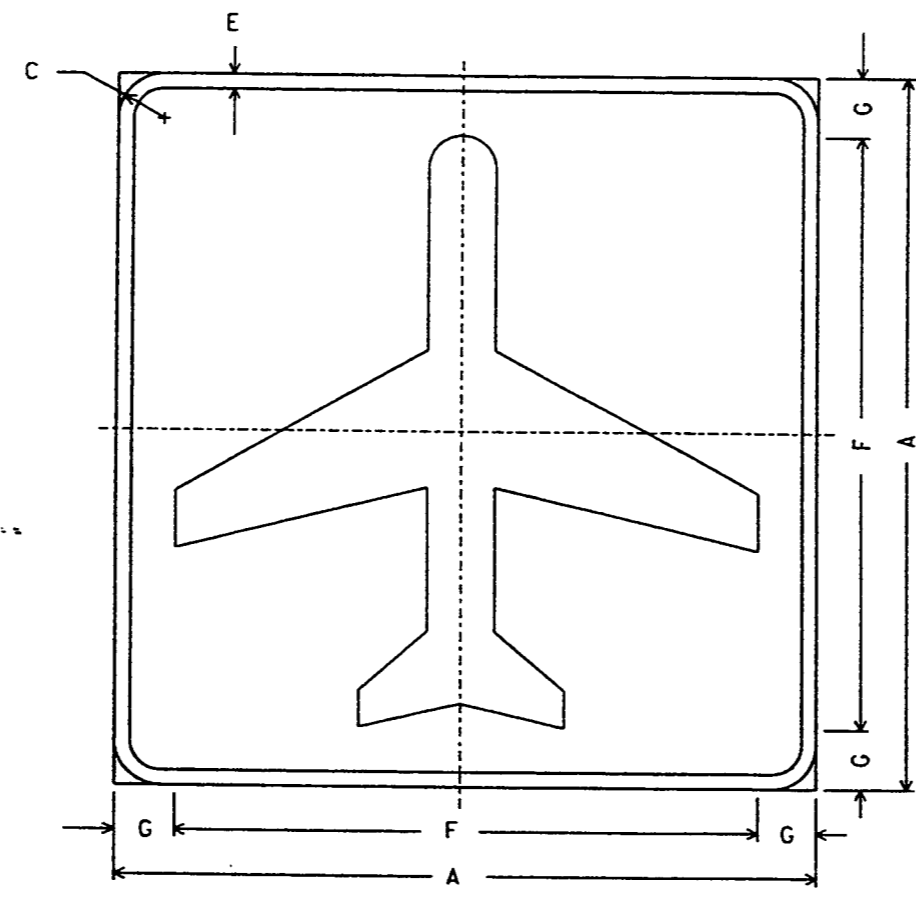
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Pete Rusch
Director, Office of Traffic

DATE 1-17-95 PLATE NO. D9-2.3

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1/8		3/8	15	1 1/2																				2.25
2	24		1/2		1/2	20	2																				4.0
3	30		2 1/4		3/4	25	2 1/2																				6.25
4																											

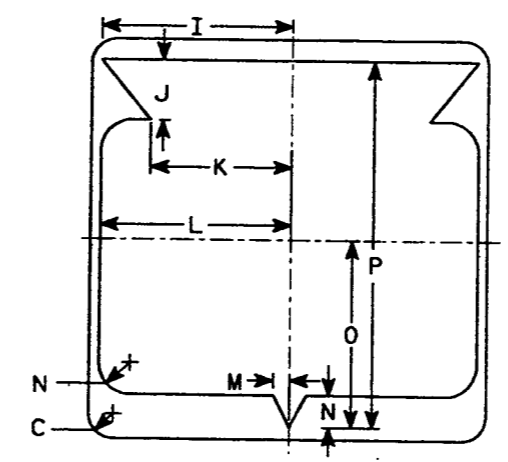
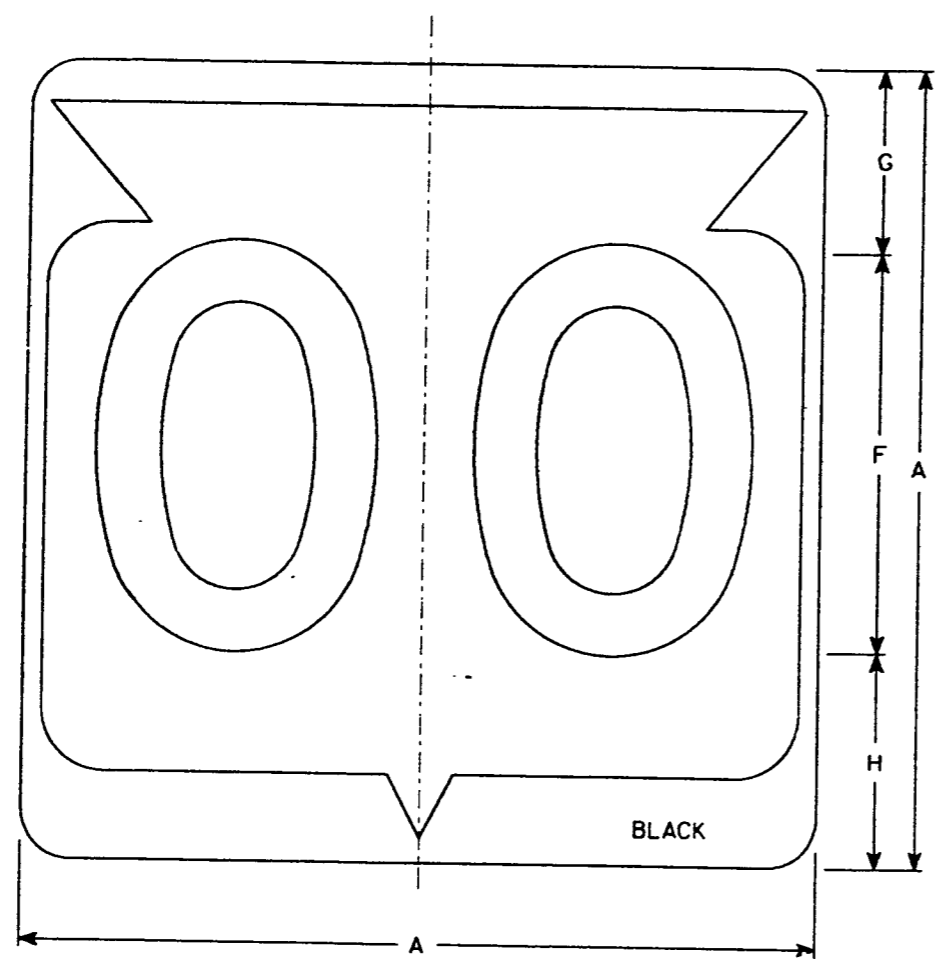
DATE DRAWN 12-10-90 DATE REDRAWN _____
 DATE REVISED _____

STANDARD SIGN
 I5 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED _____
 State Traffic Engineer

DATE _____ PLATE NO. I5-11



NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Substitute appropriate numerals & adjust spacing as per plate A10-1.

Metric equivalent for this sign is:

SIZE	
1	
2	600 mmX 600 mm
3	900 mmX 900 mm
4	900 mmX 900 mm
5	900 mmX 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 3/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 1/4	9 3/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 1/4	9 3/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 1/4	9 3/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

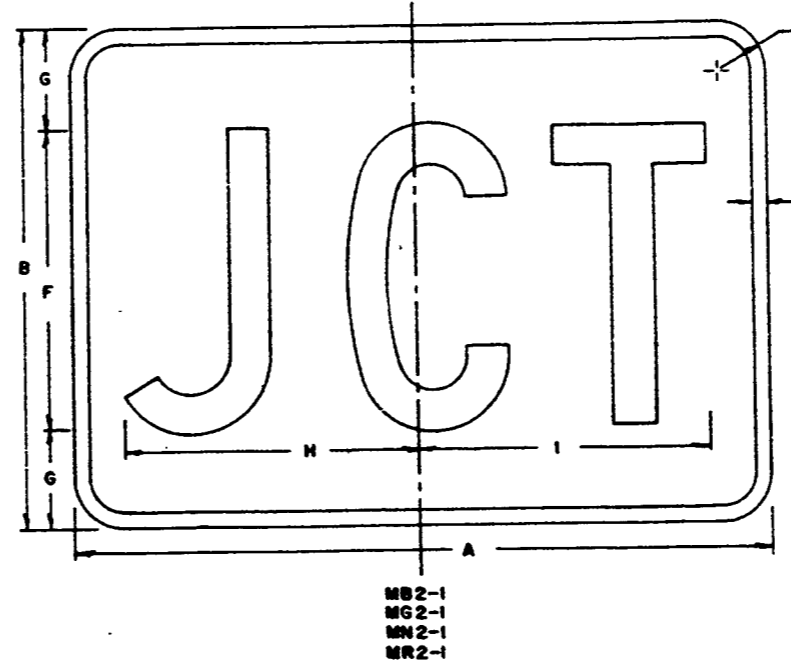
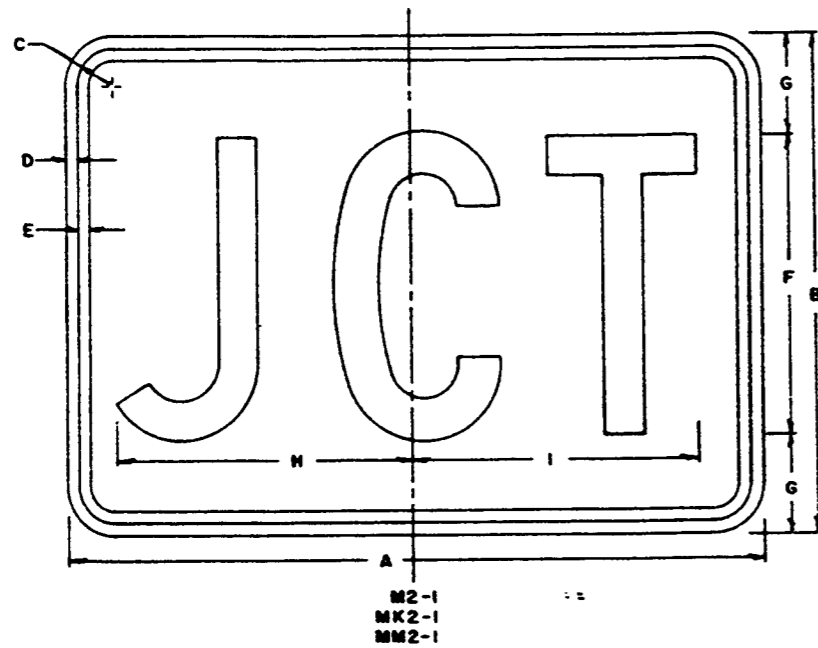
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Pete Ruch*
Director, Office of Traffic

DATE 1-17-93 PLATE NO. M1-6.6

NOTES

1. Sign is Type II - See note 5 - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
 - Background - } See Note 5
 - Message - }
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal the corners and borders shall be rounded.
5. M2-1: Background - ReflectORIZED White
 Message - Black
 MB2-1: Background - Reflective Blue
 Message - ReflectORIZED White
 MG2-1: Background - Reflective Green
 Message - ReflectORIZED White
 MK2-1: Background - Non-reflective Green
 Message - Non-reflective White
 MM2-1: Background - ReflectORIZED White
 Message - Reflective Green
 MN2-1: Background - Reflective Brown
 Message - ReflectORIZED White
 MR2-1: Background - Non-reflective Brown
 Message - Non-reflective Yellow
6. Border shall be omitted on MM2-1.
7. Drawing may be scaled for standard size only.



SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Std Area Sq Ft
Minimum	1																											
Standard	2	21	15	1 1/8	3/8	3/8	9	3	8 1/2	8 1/2															1 1/2	1 1/2	2.187	
Oversee	3																											
Exp way	4	30	21	1 1/2	3/4	1 1/4	13	4	12 1/2	12 1/2															1 1/2	1 1/2	4.375	
Freeway	5	30	21	1 1/2	3/4	1 1/4	13	4	12 1/2	12 1/2															1 1/2	1 1/2	4.375	
Bicycle	6																											
Signmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversee	3																											
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Signmobile	7																											

Date Drawn - _____ Date Reborn - 11-23-81

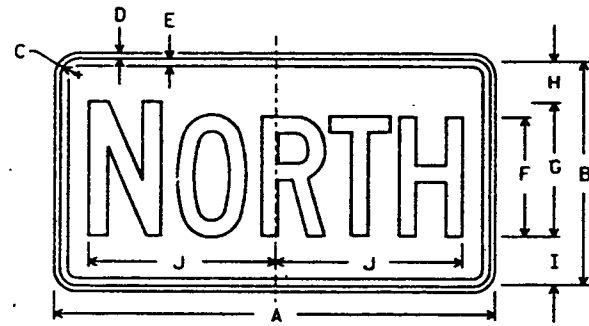
Date Revised - 11-23-81

STANDARD SIGN
M2-1

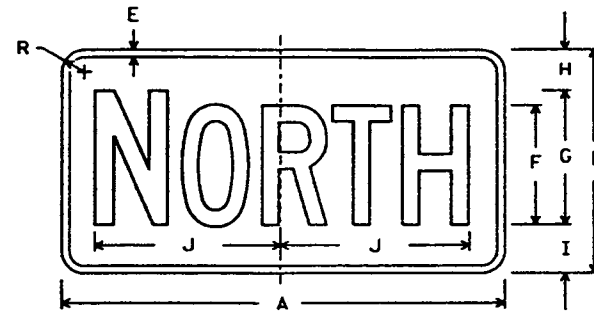
WISCONSIN DEPT OF TRANSPORTATION

APPROVED _____
Chief Traffic Engineer

DATE 4-7-82 PLATE NO 322-1.4



M3-1
MK3-1
M03-1



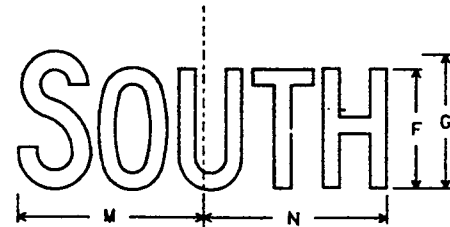
MB3-1
MG3-1
MM3-1*
MN3-1



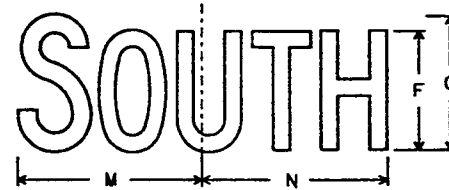
M3-2
MK3-2
M03-2



MB3-2
MG3-2
MM3-2*
MN3-2



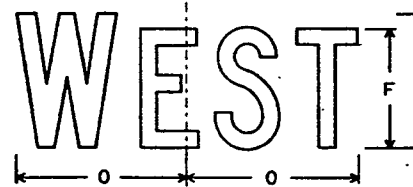
M3-3
MK3-3
M03-3



MB3-3
MG3-3
MM3-3*
MN3-3



M3-4
MK3-4
M03-4



MB3-4
MG3-4
MM3-4*
MN3-4

NOTES

- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
Background - See note 5
Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - Reflective white
Message - Black
MB3-1 thru MB3-4 Background - Reflective blue
Message - Reflective white
MG3-1 thru MG3-4 Background - Reflective green
Message - Reflective white
MK3-1 thru MK3-4 Background - Non-Reflective green
Message - Non-Reflective white
MM3-1 thru MM3-4 Background - Reflective white
Message - Reflective green
MN3-1 thru MN3-4 Background - Reflective brown
Message - Reflective white
M03-1 thru M03-4 Background - Reflective Orange
Message - Black
- Border shall be omitted on MM series.
- Note the first letter of each direction is larger than the remainder of the message.

* See Note 6

Metric equivalent for this sign is:

SIZE	A	B
1		
2	600mm x	300mm
3	750mm x	375mm
4	750mm x	375mm
5	750mm x	375mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	24	12	1/8	3/8	1/2	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	30	15	1/8	3/8	1/2	8	9	2 3/4	3 1/4	12 3/4	10 3/8	11 1/8	12 5/8	12 1/2	11 5/8			1 1/2									3.13
4	30	15	1/8	3/8	1/2	8	9	2 3/4	3 1/4	12 3/4	10 3/8	11 1/8	12 5/8	12 1/2	11 5/8			1 1/2									3.13
5	30	15	1/8	3/8	1/2	8	9	2 3/4	3 1/4	12 3/4	10 3/8	11 1/8	12 5/8	12 1/2	11 5/8			1 1/2									3.13

STANDARD SIGNS
M3-1 thru M3-4
SERIES

WISCONSIN DEPT OF TRANSPORTATION

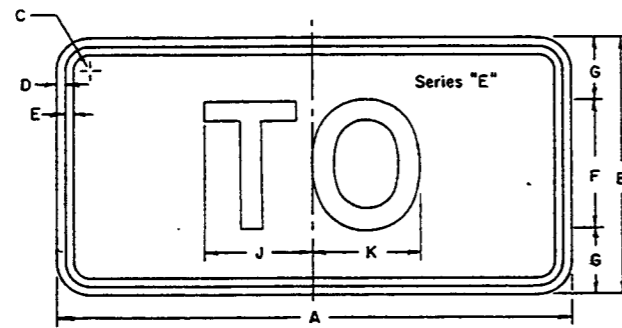
APPROVED *Peter J. Busch*
State Traffic Engineer

DATE 3/25/94 PLATE NO. M3-1.6

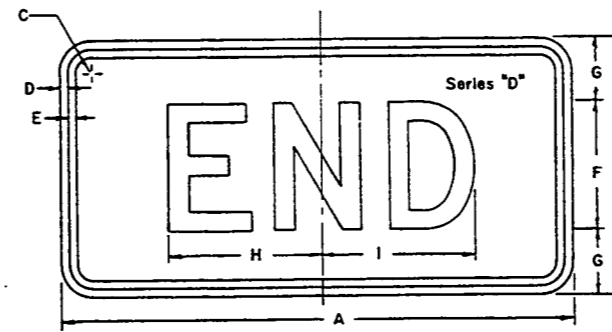
PROJECT I.D.	SHEET NUMBER	TOTAL SHEETS
PROJECT DESIGNATION		

NOTES:

- Sign is Type II
- Color.
 - Background - } See NOTE 5
 - Message - }
- Face Material - }
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M4-5 and M4-6:
 - Background - ReflectORIZED White
 - Message - Black
 - Face Material - Reflective Sheeting
- MK4-5 and MK4-6:
 - Background - Non-reflective Green
 - Message - Non-reflective White
 - Face Material - Paint
6. Drawing may be scaled for standard size only.



M4-5

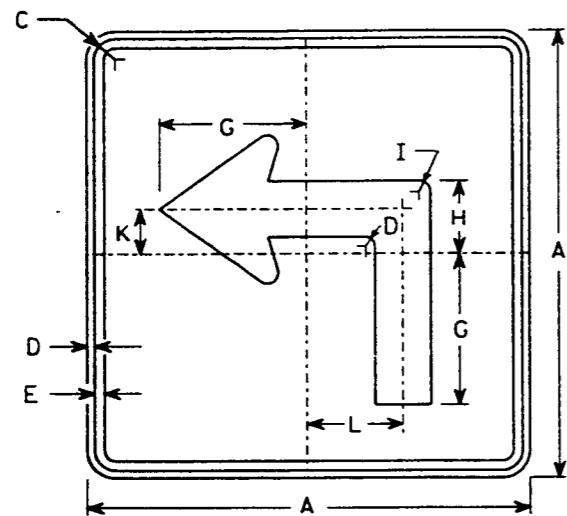


M4-6
MK4-6

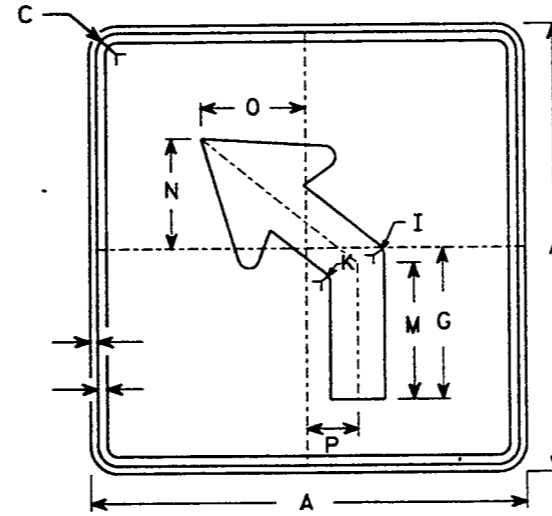
SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Minimum	1	24	12	1 1/8	3/8	3/8	6	3	7	7 1/4	5 3/16	5															
Standard	2	24	12	1 1/8	3/8	3/8	6	3	7	7 1/4	5 3/16	5															
Oversize	3	30	15	1 1/8	3/8	1/2	8	3 1/2	9 5/16	9 21/32	6 23/32	6 21/32															
Exp-way	4	30	15	1 1/8	3/8	1/2	8	3 1/2	9 5/16	9 21/32	6 23/32	6 21/32															
Freeway	5	24	12	1 1/8	3/8	3/8	6	3	7	7 1/4	5 3/16	5															
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ
Minimum	1																										
Standard	2																										
Oversize	3																										
Exp-way	4																										
Freeway	5																										

Date Drawn - 12-15-64	Date Redrawn - 2-23-72	c#
Date Revised	1-13-72	
	10-12-72	
STANDARD SIGN		
M4-5, M4-6		
Old Codes M2-52-M7-1		
WISCONSIN DIVISION OF HIGHWAYS		
APPROVED	<i>D. E. Hicks</i>	STATE HIGHWAY ENGINEER
DATE	9/18/72	PLATE NO. M4-5.5

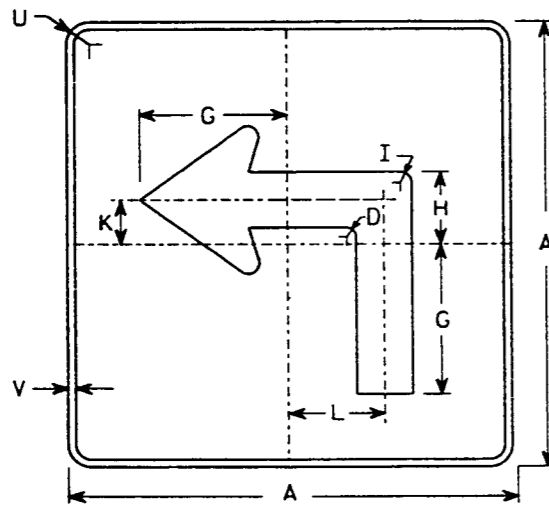
Replaces in part Old Plate M2-12



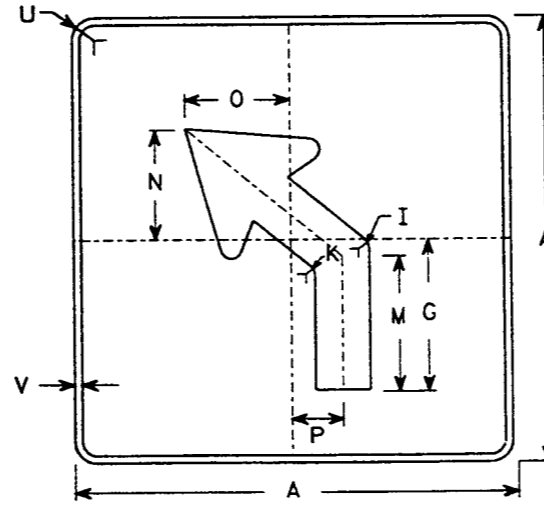
M5-1L
MK5-1L
MM5-1L (See Note 7)
M05-1L



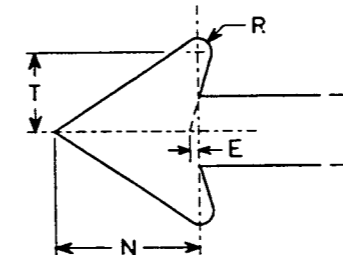
M5-2L
MK5-2L
MM5-2L (See Note 7)
M05-2L



MB5-1L
MG5-1L
MN5-1L
MR5-1L



MB5-2L
MG5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M5-1 and M5-2 Background - Reflective white
Message - Black
MB5-1 and MB5-2 Background - Reflective blue
Message - Reflective white
MG5-1 and MG5-2 Background - Reflective green
Message - Reflective white
MK5-1 and MK5-2 Background - Non-Reflective green
Message - Non-Reflective white
MM5-1 and MM5-2 Background - Reflective white
Message - Reflective green
MN5-1 and MN5-2 Background - Reflective brown
Message - Reflective white
M05-1 and M05-2 Background - Reflective orange
Message - Black
MR5-1 and MK5-2 Background - Non-Reflective brown
Message - Non-Reflective yellow
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.
- Border shall be omitted on MM series.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	21		1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	21		1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

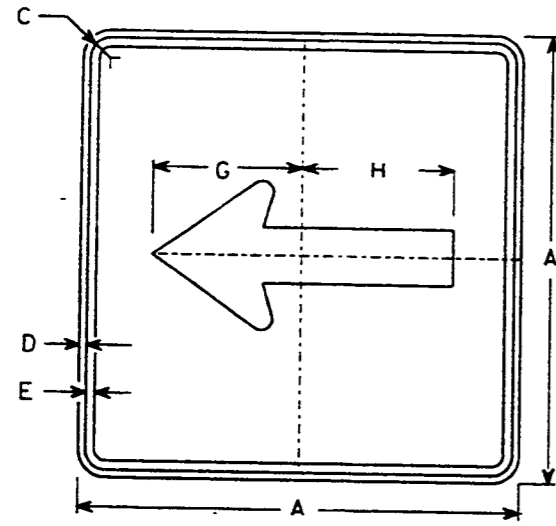
DATE DRAWN 2-1-93 DATE REDRAWN _____
DATE REVISED _____

**STANDARD SIGNS
M5-1 & M5-2
SERIES**

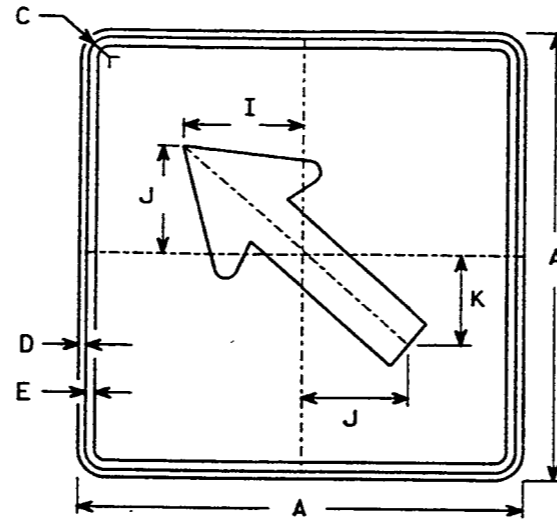
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Robert J. Busch*
State Traffic Engineer

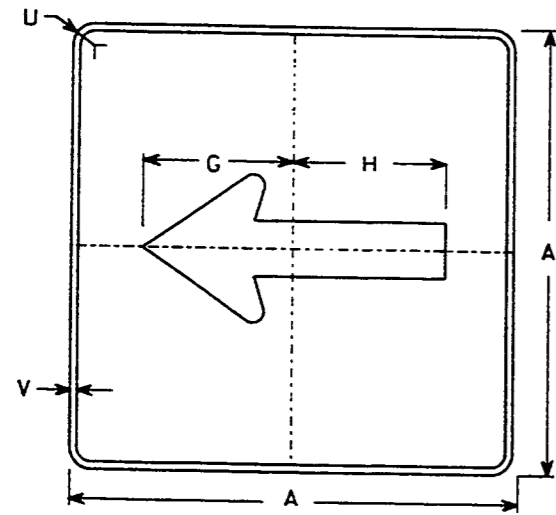
DATE 2/12/93 PLATE NO. M5-1.3



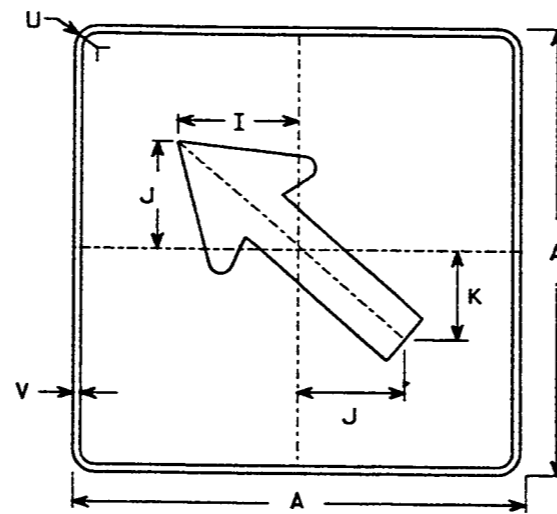
M6-1
MK6-1
MM6-1 (See Note 5)
M06-1



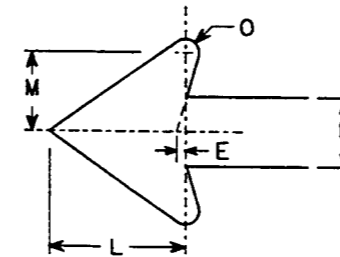
M6-2
MK6-2
MM6-2 (See Note 5)
M06-2



MB6-1
MG6-1
MN6-1
MR6-1



MB6-2
MG6-2
MN6-2
MR6-2



NOTES

- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - Reflective white
Message - Black
MB6-1 and MB6-2 Background - Reflective blue
Message - Reflective white
MG6-1 and MG6-2 Background - Reflective green
Message - Reflective white
MK6-1 and MK6-2 Background - Non-Reflective green
Message - Non-Reflective white
MM6-1 and MM6-2 Background - Reflective white
Message - Reflective green
MN6-1 and MN6-2 Background - Reflective brown
Message - Reflective white
M06-1 and M06-2 Background - Reflective orange
Message - Black
MR6-1 and MR6-2 Background - Non-Reflective brown
Message - Non-Reflective yellow
- Border shall be omitted on MM series.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	21		1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	21		1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

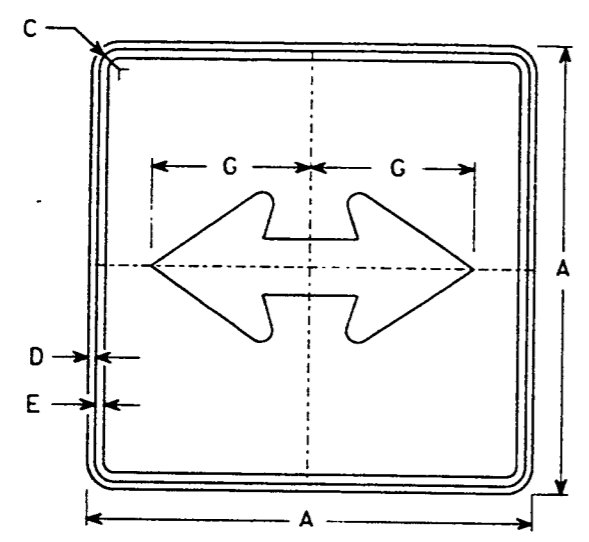
DATE DRAWN 2-4-93 DATE REDRAWN _____
DATE REVISED _____

STANDARD SIGNS
M6-1 & M6-2
SERIES

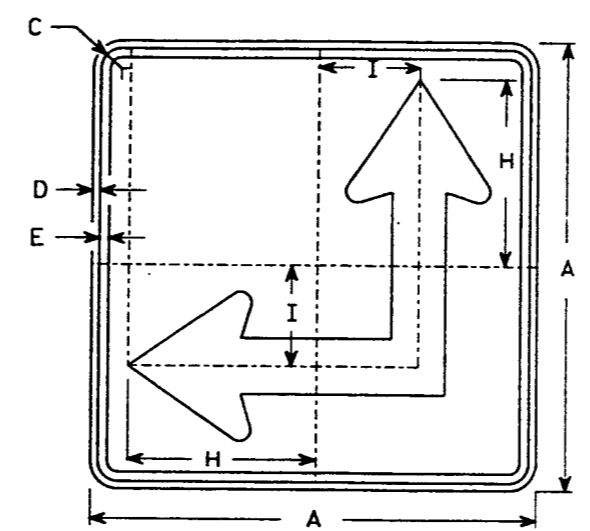
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Robert R. Rusek*
State Traffic Engineer

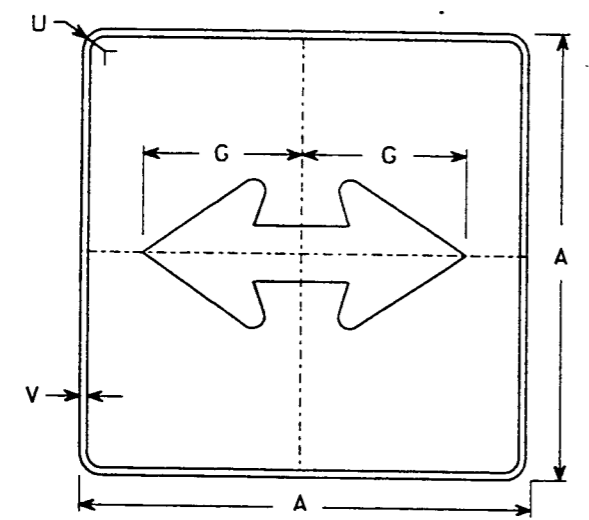
DATE 2/12/93 PLATE NO. M6-1.6



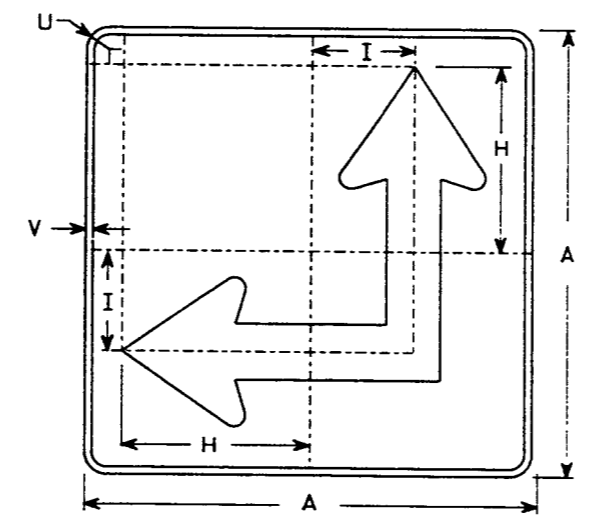
M6-4
MK6-4
MM6-4 (See Note 6)
MO6-4



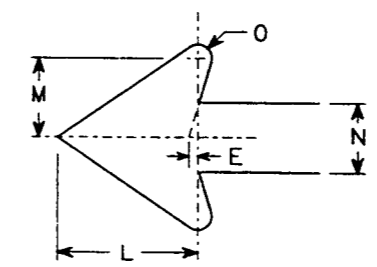
M6-6L
MK6-6L
MM6-6L (See Note 6)
MO6-6L



MB6-4
MG6-4
MN6-4
MR6-4



MB6-6L
MG6-6L
MN6-6L
MR6-6L



NOTES

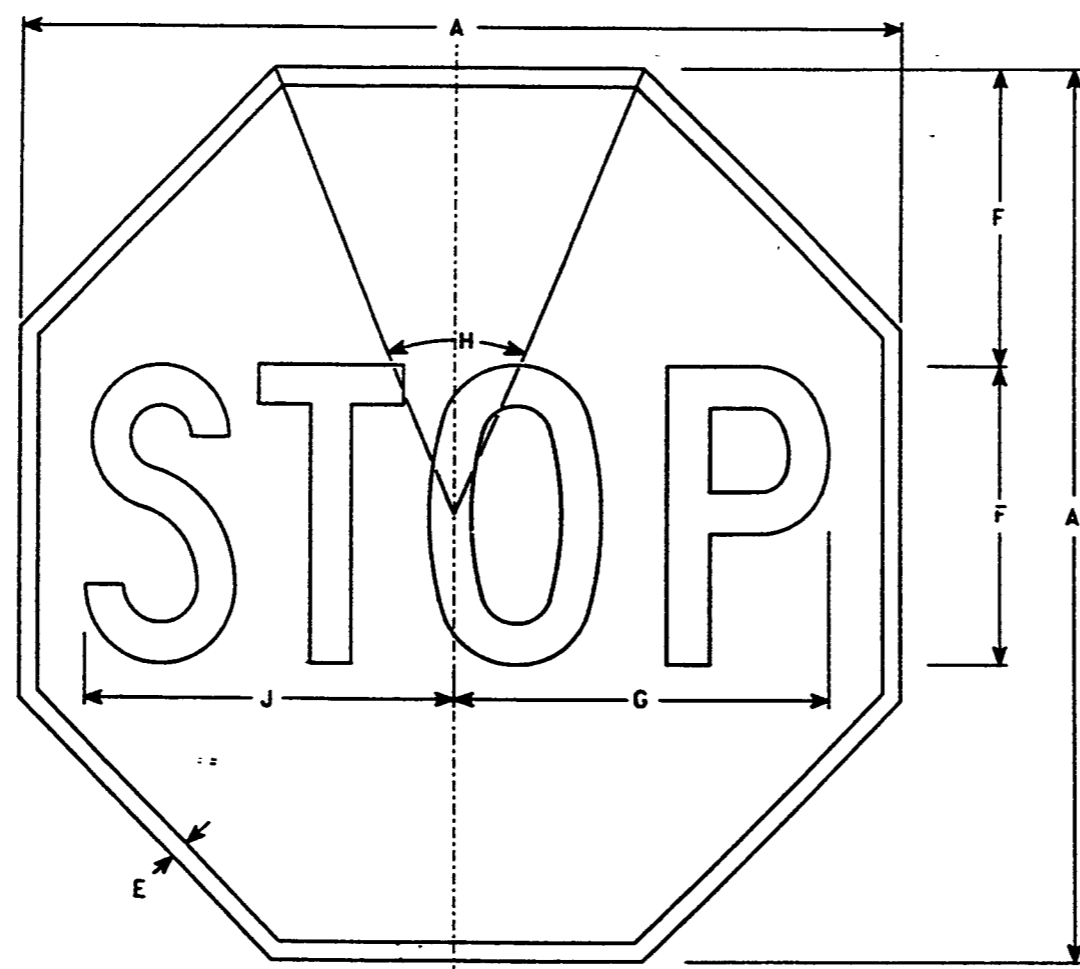
- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-4 and M6-6 Background - Reflective white
Message - Black
MB6-4 and MB6-6 Background - Reflective blue
Message - Reflective white
MG6-4 and MG6-6 Background - Reflective green
Message - Reflective white
MK6-4 and MK6-6 Background - Non-Reflective green
Message - Non-Reflective white
MM6-4 and MM6-6 Background - Reflective white
Message - Reflective green
MN6-4 and MN6-6 Background - Reflective brown
Message - Reflective white
MO6-4 and MO6-6 Background - Reflective orange
Message - Black
MR6-4 and MR6-6 Background - Non-Reflective brown
Message - Non-Reflective yellow
- M6-6R same as M6-6L except arrow points ahead and right.
- Border shall be omitted on MM series.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	21		1/8	3/8	3/8		7 1/2	8 3/4	4 1/4			5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	21		1/8	3/8	3/8		7 1/2	8 3/4	4 1/4			5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
4	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

DATE DRAWN 2-4-93 DATE REDRAWN _____
 DATE REVISED _____
STANDARD SIGNS
M6-4 & M6-6
SERIES
 WISCONSIN DEPT OF TRANSPORTATION
 APPROVED _____
 State Traffic Engineer
 DATE 2/12/93 PLATE NO. M6-4.2

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Red
Message - White
3. Letter - Series C.



RI-1

Metric equivalent for this sign is:

SIZE	
1	600 mm X 600 mm
2	750 mm X 750 mm
3	900 mm X 900 mm
4	1200 mm X 1200 mm
5	1200 mm X 1200 mm
6	450 mm X 450 mm
7	300 mm X 300 mm

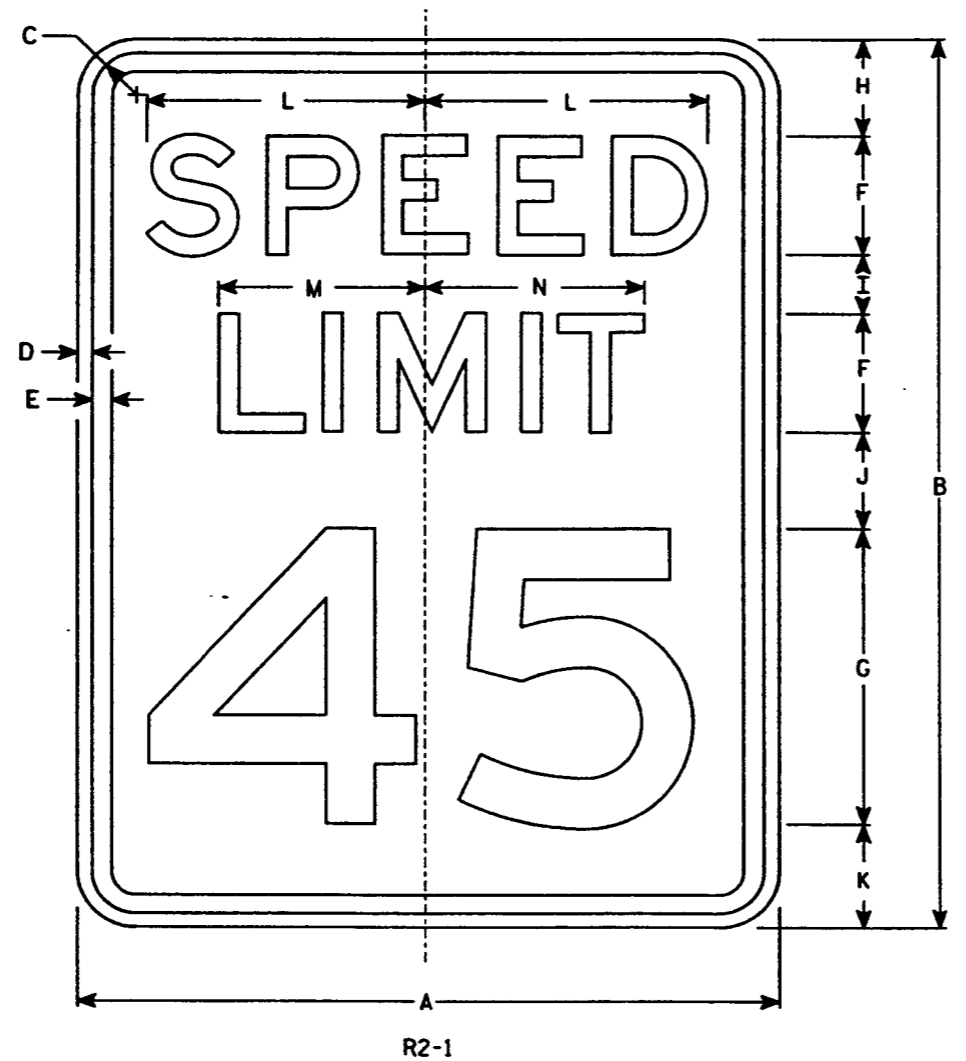
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. m.
1	24				3/8	8	10	45°		10 1/4																	3.31	.36
2	30				5/8	10	12 1/2	45°		12 3/4																	5.18	.56
3	36				3/4	12	15	45°		15 3/8																	7.46	.81
4	48				1	16	20	45°		20 1/2																	13.25	1.44
5	48				1	16	20	45°		20 1/2																	13.25	1.44
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86	.20
7	12				1/4	4	5	45°		5 1/8																	0.78	.09

STANDARD SIGN
RI - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Chuck Spang*
Director, Office of Traffic

DATE 7-16-95 PLATE NO. RI-L10



NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Letters and numerals for sizes "1 & 4" shall be series D, for sizes "2 & 5" they shall be series E.
6. Substitute appropriate numerals and adjust spacing as required.

Metric Equivalent for this sign is:

SIZE	
1	450 mm x 610 mm
2	610 mm x 760 mm
3	910 mm x 1210 mm
4	910 mm x 1210 mm
5	1210 mm x 1510 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Req. Pl.
1	18	24	1 1/8	3/8	1/2	3	8	2 1/2	1 1/2	1 3/4	2 1/4	7 3/8	5 3/8	5 5/8													3.0
2	24	30	1 1/8	3/8	1/2	4	10	3 1/4	2	3 1/4	3 1/2	9 5/8	7 1/8	7 1/2													5.0
3	36	48	1 3/8	1/2	5/8	6	14	5	3	3 1/2	4 1/2	14 3/4	10 5/8	11 1/4													12.0
4	36	48	1 3/8	1/2	5/8	6	14	5	3	3 1/2	4 1/2	14 3/4	10 5/8	11 1/4													12.0
5	48	60	2 1/4	3/4	1	8	16	6 1/2	4	6 1/2	7	19 1/4	14 1/4	15													20.0

STANDARD SIGN
R2-1

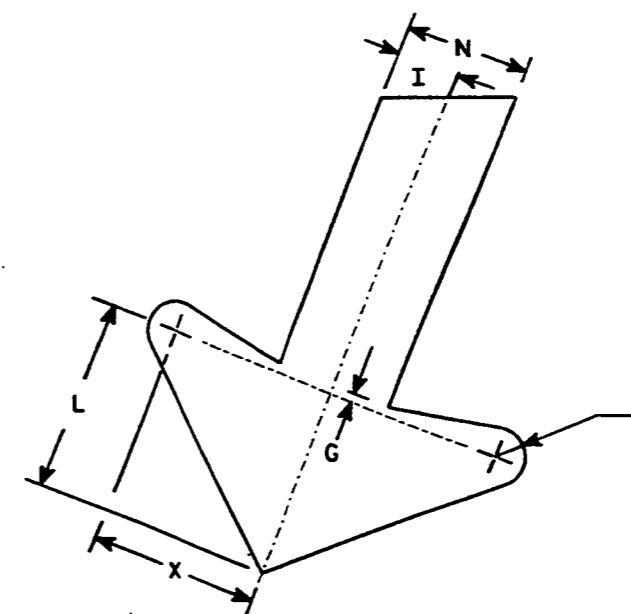
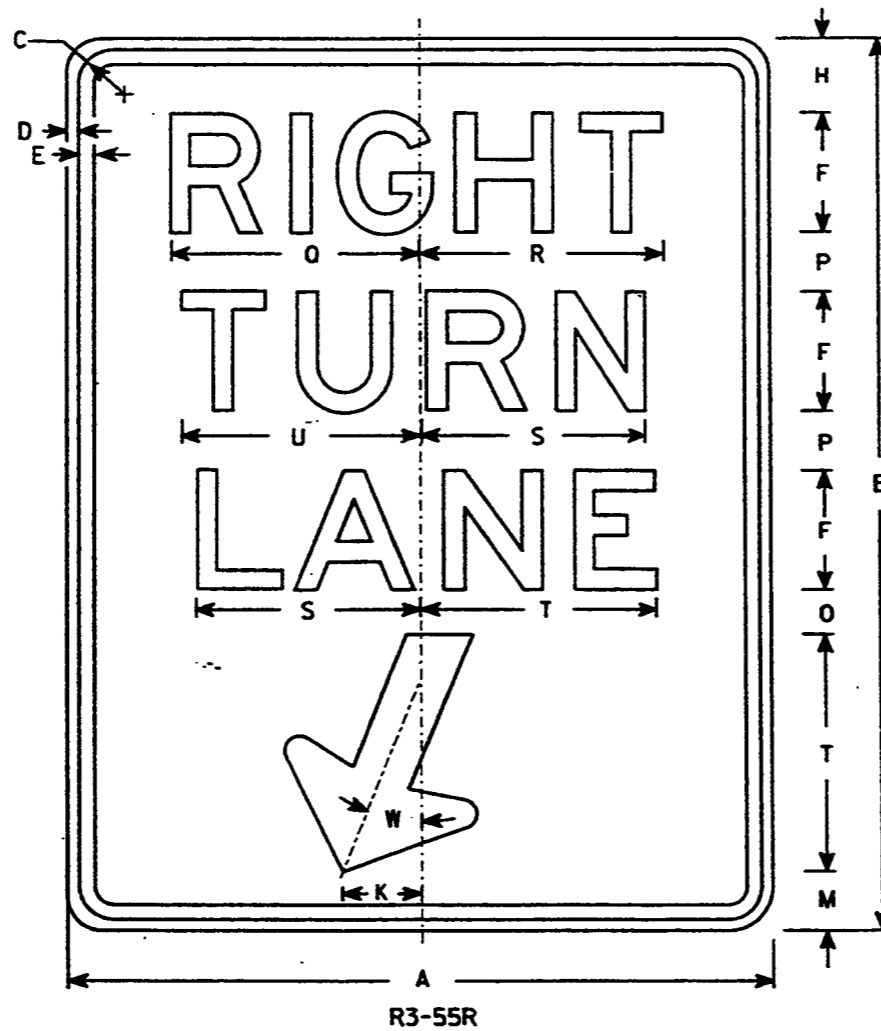
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *John L. Kuech*
Director, Office of Traffic

DATE 12/16/93 PLATE NO. R2-1.7

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

Metric equivalent for this sign is:

SIZE	
1	
2	600mm X 750mm
3	900mm X 1200mm
4	
5	

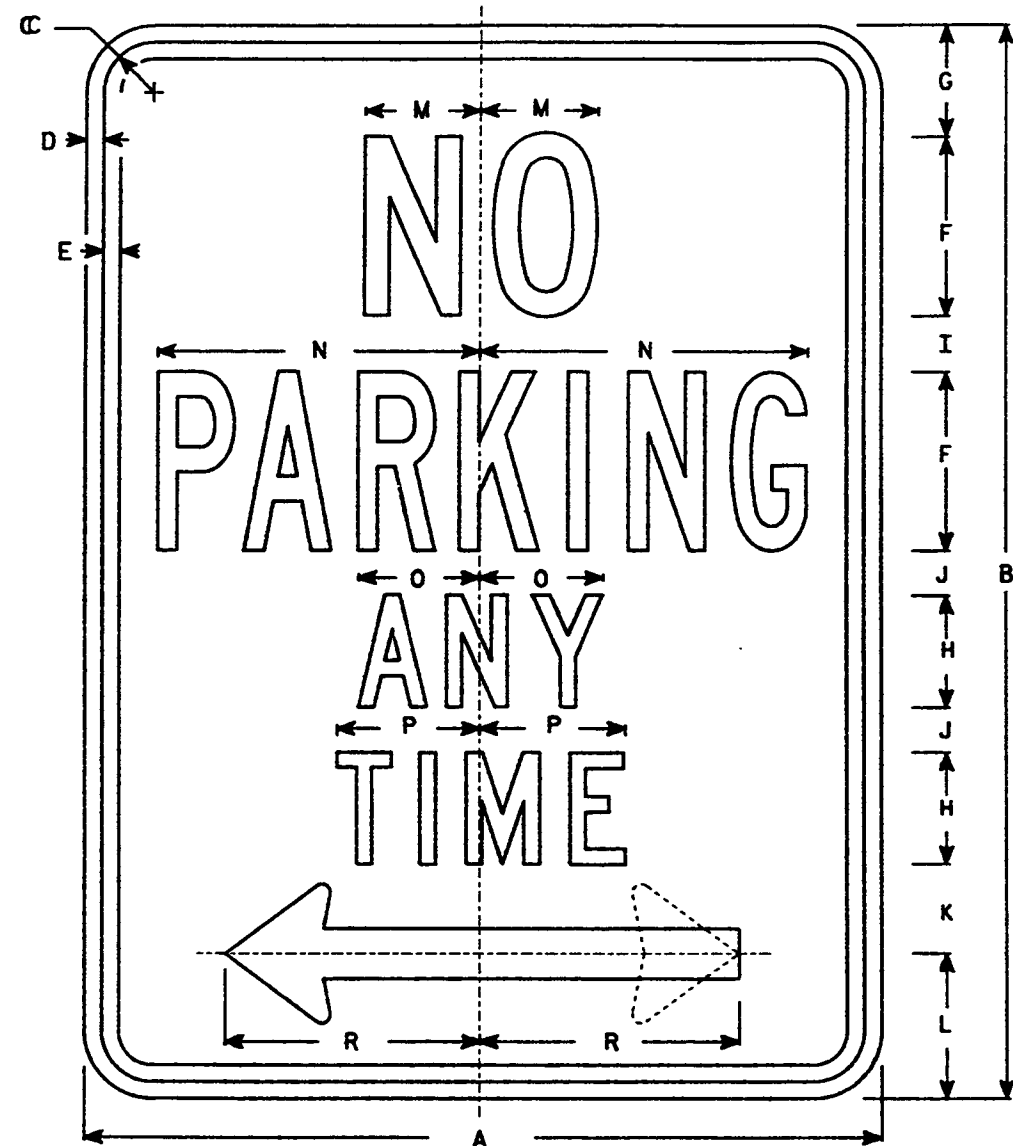
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	30	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	2	1 1/2	2	8 1/2	8 1/4	7 5/8	8	8 1/8	1/2	22°				5.0
3	36	48	1 3/4	1/2	5/8	6	3/8	4 1/4	1 1/2	4 1/4	4	4 7/8	3 1/4	3	3	3 3/4	12 3/4	12 1/2	11 1/2	12	12 1/4	3/4	22°				12.0
4																											
5																											

STANDARD SIGN
R3-55R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Peter F. Busch*
Director, Office of Traffic

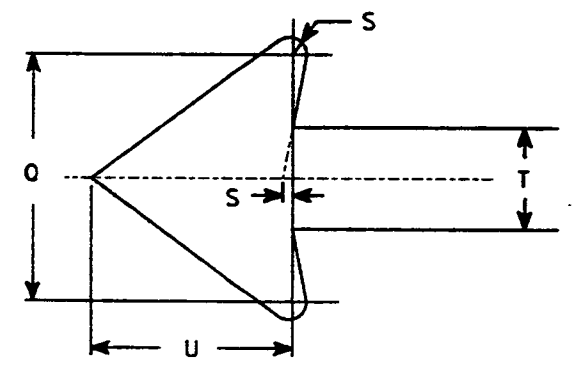
DATE 2/25/94 PLATE NO. R3-55R.3



R7-1

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Red
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1, 3 & 4 are series C, line 2 is series B.
6. R7-ID (double arrow)
R7-IL (left arrow)
R7-IR (right arrow)



Metric equivalent for this sign is:

SIZE	A	B
1	300 mm x	450 mm
2	450 mm x	600 mm
3	600 mm x	750 mm
4	mm x	mm
5	mm x	mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/8	3/8	3/8	3	1 7/8	2	7/8	5/8	1 1/2	2 1/2	2	4 7/8	2 1/4	2 5/8	1 3/4	3 7/8	1/8	3/4	1 1/2						L5
2	18	24	1 1/8	3/8	1/2	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 5/8	7 3/8	2 3/4	3 1/4	2 5/8	5 7/8	1/4	1 1/8	2 1/4						3
3	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 3/8	9 1/4	3 3/8	4 3/8	3 1/2	7 3/4	1/4	1 1/2	3						5
4																											
5																											

STANDARD SIGN
R7-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Peter F. Busch*
Director, Office of Traffic

DATE 3/2/94 PLATE NO. R7- L5

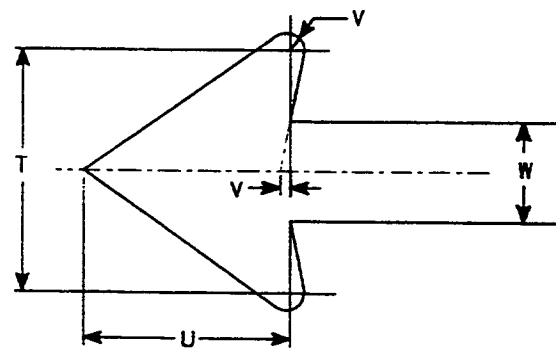


R7-2

* - VARIES

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Red
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is series C, line 2, 3 & 4 are series B.
6. Substitute appropriate numerals as required and adjust spacing to achieve proper balance.
7. R7-2D (double arrow)
R7-2L (left arrow)
R7-2R (right arrow)



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area Sq. Ft.
1	12	18	1/8	3/8	3/8	3	1 1/8	2	7/8	5/8	1 1/2	2 1/2	2	4 7/8					3 7/8	1 3/4	1 1/2	1/8	3/4				1.5
2	18	24	1/8	3/8	3/8	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 5/8	7 3/8					5 5/8	2 5/8	2 1/4	1/4	1 1/8				3.0
3	24	30	1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 3/8	9 1/4					7 3/4	3 1/2	3	1/4	1 1/2				5.0
4																											
5																											

STANDARD SIGN
R7-2

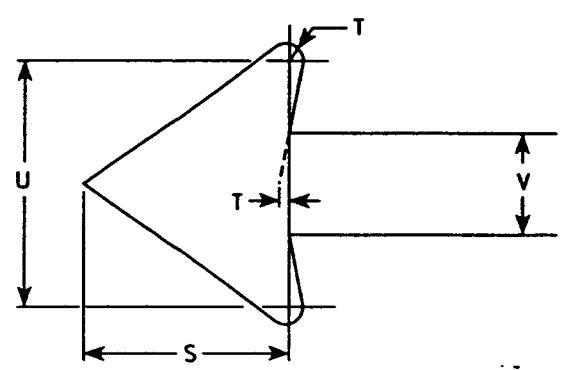
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *John Busch*
Director, Division of Traffic

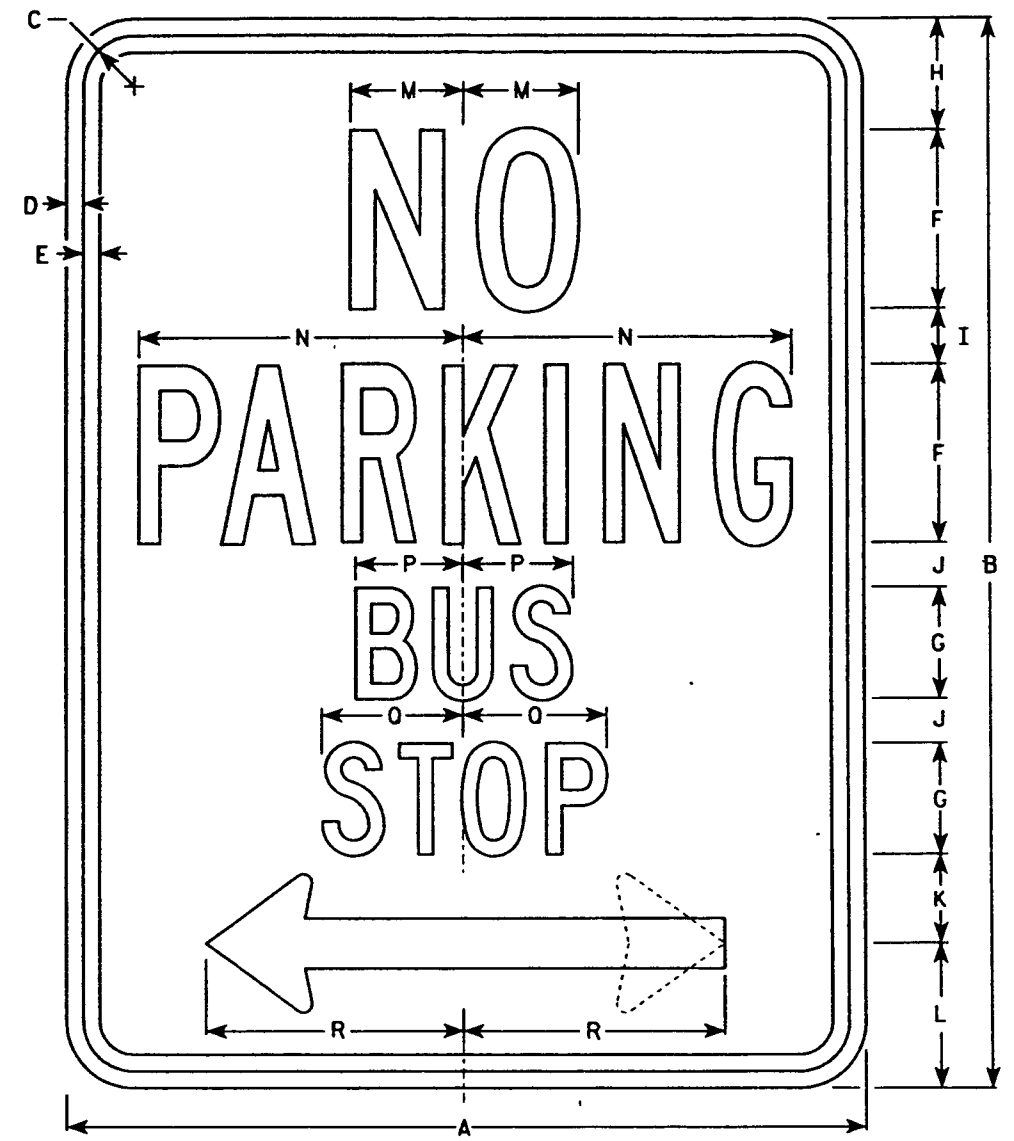
DATE 10/26/93 PLATE NO. R7- 2.4

56.59

LEVELS ON 2 5.6 10



ARROW DETAIL



R7-7

NOTES

1. Sign Is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Red
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R7-7D (double arrow)
R7-7R (right arrow)
R7-7L (left arrow)
6. Lines 1, 3 and 4 are Series C.
Line 2 is Series B.

Metric equivalent for this sign is:

SIZE	
1	300 mm X 450 mm
2	450 mm X 600 mm
3	600 mm X 750 mm
4	
5	

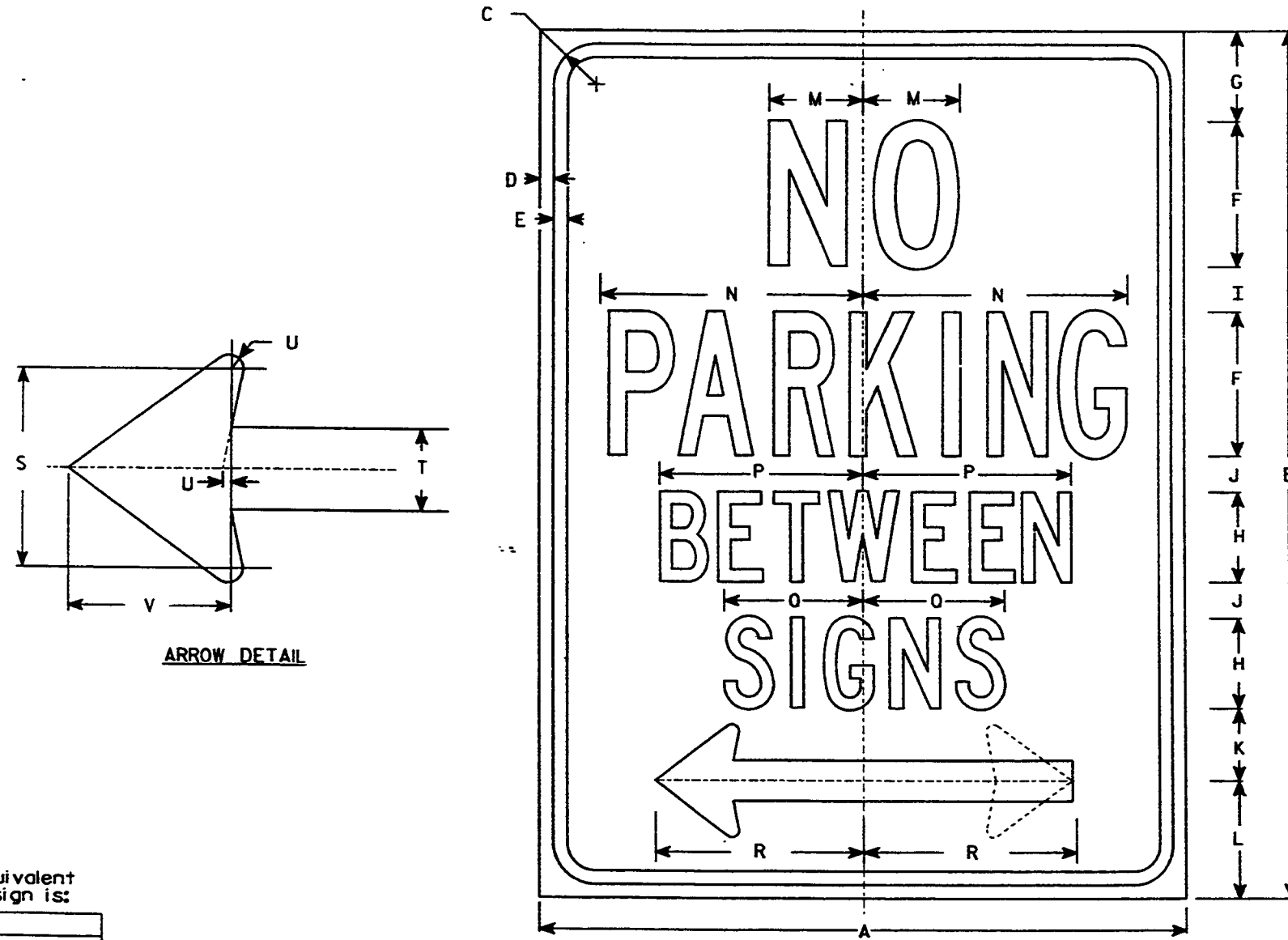
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/8	3/8	3/8	3	2	1 7/8	7/8	5/8	1 1/2	2 1/2	2	4 7/8		2 1/8	2 5/8	3 7/8	1 1/2	1/8	1 3/4	3/4					1.5
2	18	24	1 1/8	3/8	1/2	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 5/8	7 3/8		2 1/2	3 1/4	5 7/8	2 1/4	1/4	2 5/8	1 1/8					3.0
3	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 3/8	9 1/4		3 1/8	3 7/8	7 3/4	3	1/4	3 1/2	1 1/2					5.0
4																											
5																											

STANDARD SIGN
R7-7

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Pete Ruesch*
Director, Office of Traffic

DATE 1-20-95 PLATE NO. R7-7.4



ARROW DETAIL

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Red
3. Message Series - Lines 1, 3 and 4 are Series C and Line 2 is Series B.
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R7-52L (left arrow)
R7-52R (right arrow)
R7-52D (double arrow)

Metric equivalent for this sign is:

SIZE	
1	300mm X 450mm
2	450mm X 600mm
3	600mm X 750mm
4	
5	

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/8	3/8	3/8	3	1 7/8	2	7/8	5/8	1 1/2	2 1/2	2	4 7/8		4 5/8	3 1/8	3 7/8	1 3/4	3/4	1/8	1 1/2					1.5
2	18	24	1 1/8	3/8	3/8	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 5/8	7 3/8		5 3/4	3 7/8	5 7/8	2 5/8	1 1/8	1/4	2 1/4					3.0
3	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 3/8	9 1/4		6 7/8	4 5/8	7 3/4	3 1/2	1 1/2	1/4	3					5.0
4																											
5																											

STANDARD SIGN
R7-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

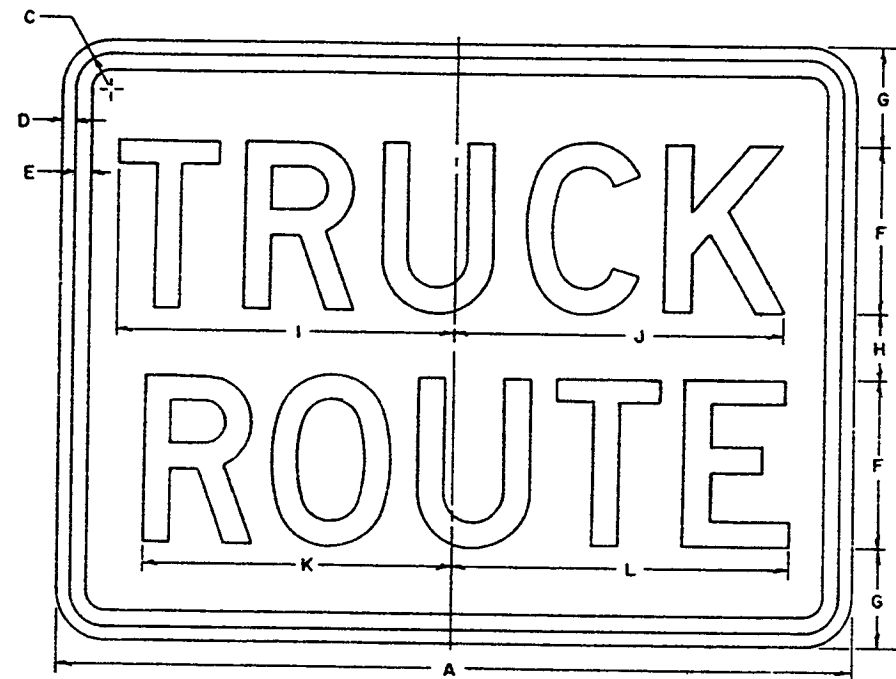
Peter F. Rusch
Director, Office of Traffic

DATE 3/7/94

PLATE NO. R7-52.3

NOTES

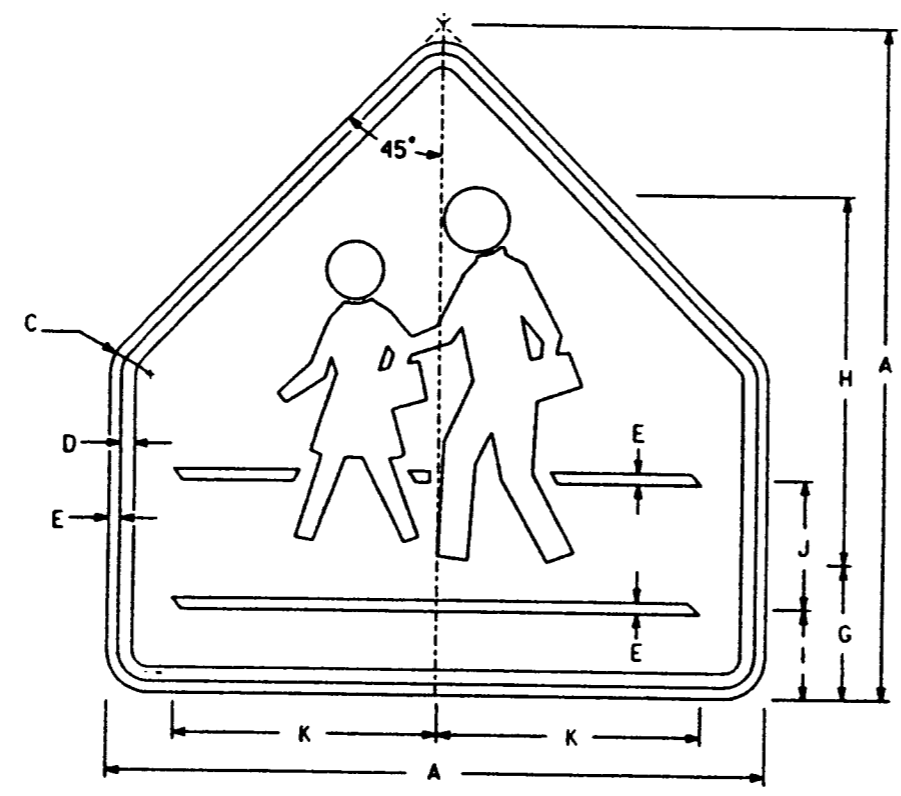
1. Sign is Type II - Reflective - reference
WIS D.O.T. Standard Specification for
ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series "D".
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



RI4-1

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Std Area Sq. Ft.
Minimum	1																											
Standard	2	24	18	1 1/8	3/8	1/2	5	3	2	10 1/4	9 3/4	9 3/8	10															3.0
Oversize	3																											
Exp. Way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. Way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn: 1-6-54 Date Revised: 9-14-81
 Date Revised: 3-6-75
STANDARD SIGN
RI4-1
 WISCONSIN DEPT OF TRANSPORTATION
 APPROVED: *[Signature]*
 DATE: 10-27-81



S2-1

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

	SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
Standard	2	30		1 3/8	1/2	5/8		6	16 1/2	4	5 3/4	12																4.69
Over-size	3	36		1 5/8	5/8	3/4		7 1/4	19 3/4	4 3/4	6 7/8	14 3/8																6.75
Express	4																											
Freeway	5																											

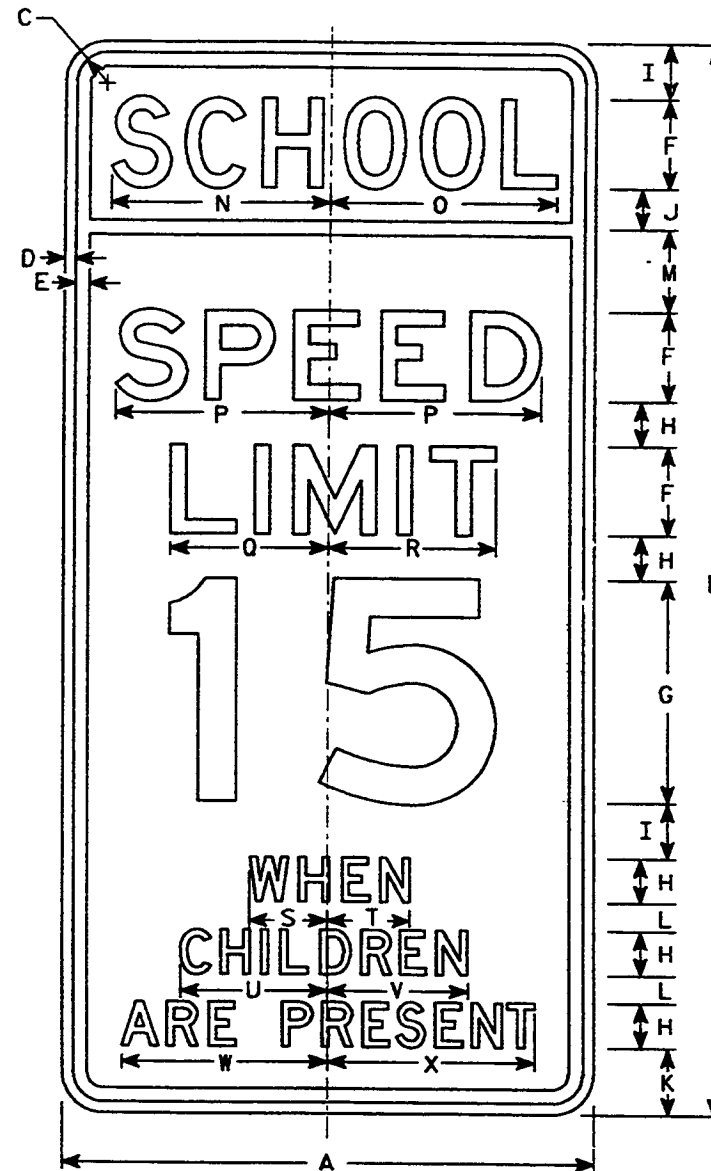
DATE DRAWN 10-4-88 DATE REDRAWN _____
 DATE REVISED _____

**STANDARD SIGN
S2-1**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED _____
State Traffic Engineer

DATE 10-12-88 PLATE NO. S2-13



S4-51

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - See note 5
Message - Black
3. Message Series - See note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Top panel (SCHOOL) background - Yellow
Lower panel background - White
6. From top to bottom :
Lines 1,5,6 & 7 are series D
Lines 2,3 & 4 are series E
7. Line 4 : substitute appropriate numerals and adjust spacing to achieve proper balance.

Metric equivalent for this sign is:

SIZE	
1	
2	600mm X 1200mm
3	
4	
5	

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	48	1 3/8	1/2	5/8	4	10	2	2 1/2	1 3/4	3	1 1/4	3 3/4	9 7/8	10 1/4	9 5/8	7 1/8	7 5/8	3 1/2	3 3/8	6 5/8	6 3/8	9 1/4	9 3/8		8.00	
3																											
4																											
5																											

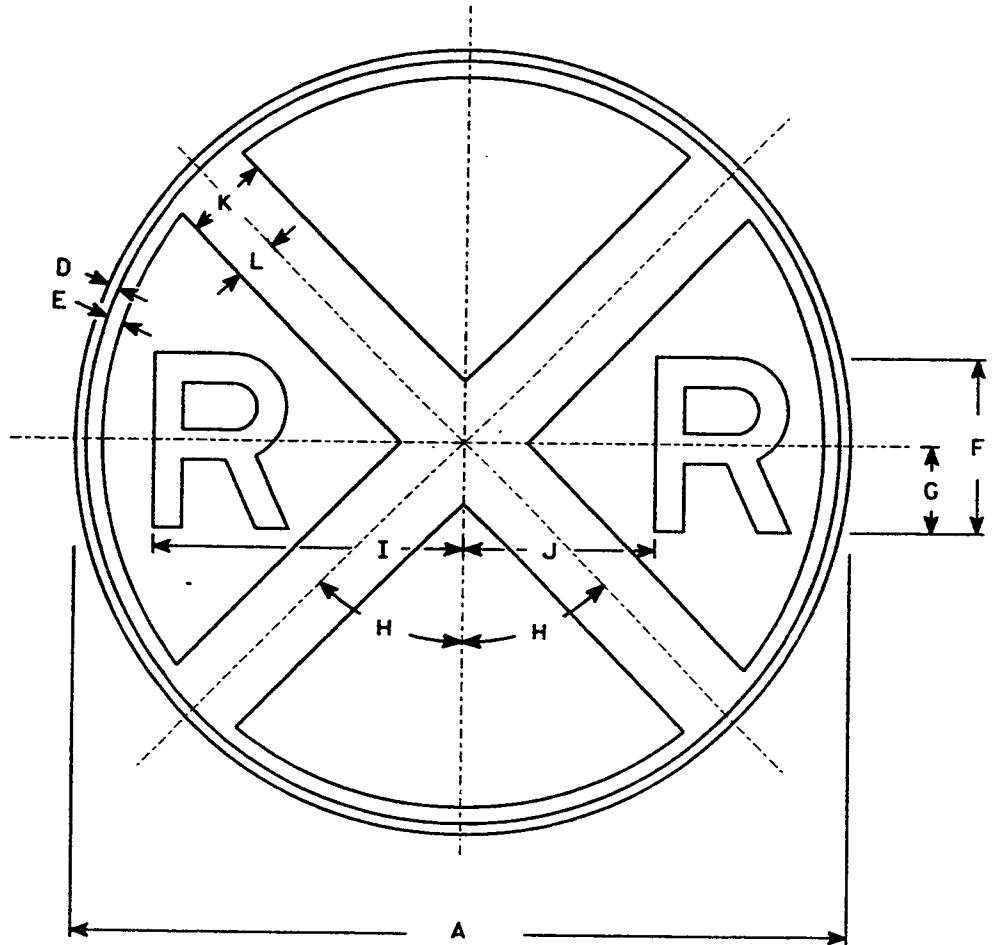
STANDARD SIGN
S4-51

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Robert F. Ruesch*
Director, Office of Traffic

DATE 7/27/94 PLATE NO. S4-514

LEVELS ON - 2, 5, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100



W10-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - E

Metric equivalent for this sign is:

SIZE	
1	750mm
2	900mm
3	
4	1200mm
5	

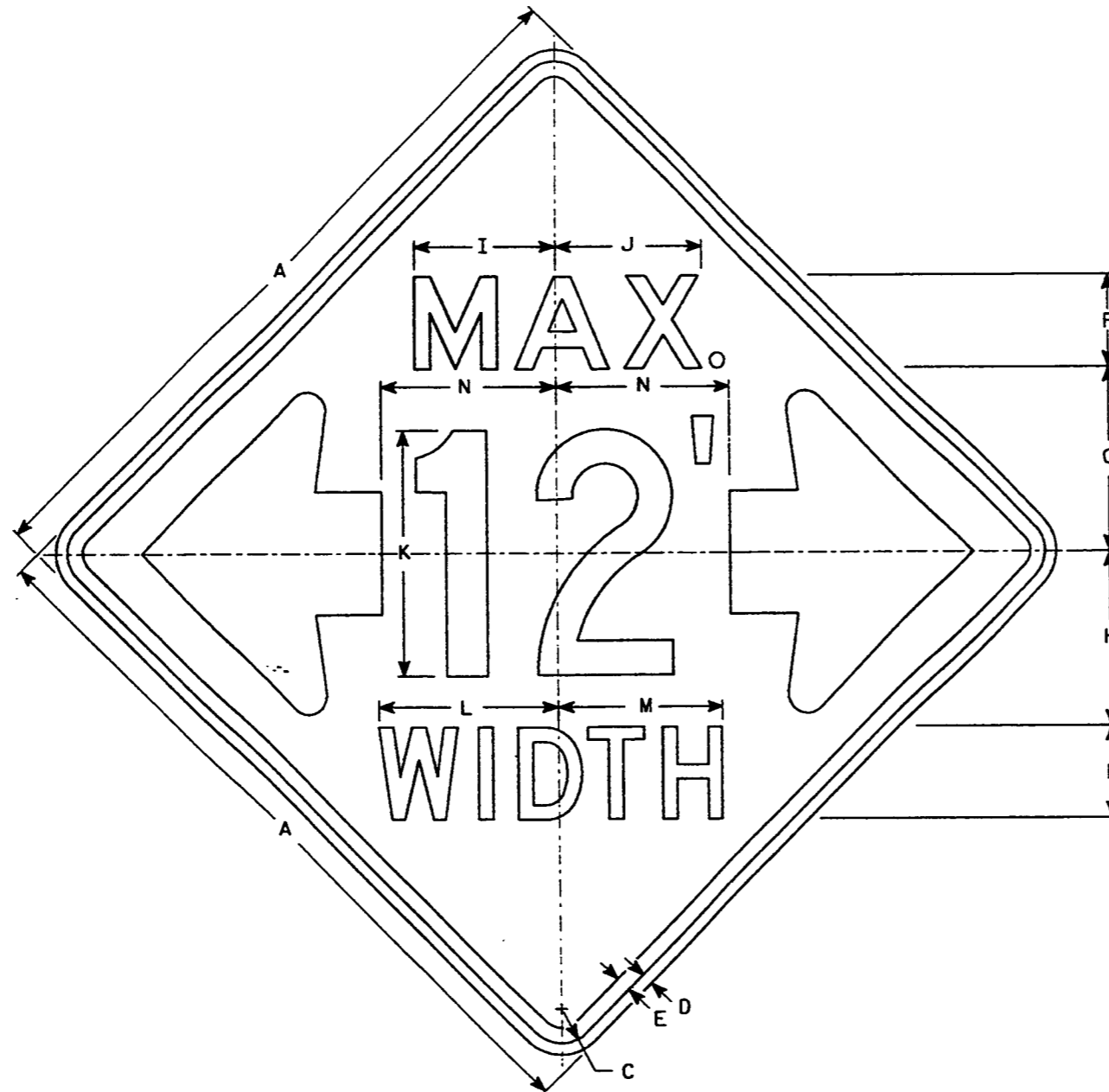
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30			3/8	5/8	7	3 1/2	45°	12 3/8	7 1/8	3	1 1/2															4.91
2	36			5/8	3/4	8	4	45°	14 3/8	8 5/8	4	2															7.07
3																											
4	48			3/4	1 1/4	10	5	45°	18 3/8	11 5/8	5	2 1/2															12.57
5																											

STANDARD SIGN
W10-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Peter F. Ruzick*
Director, Office of Traffic

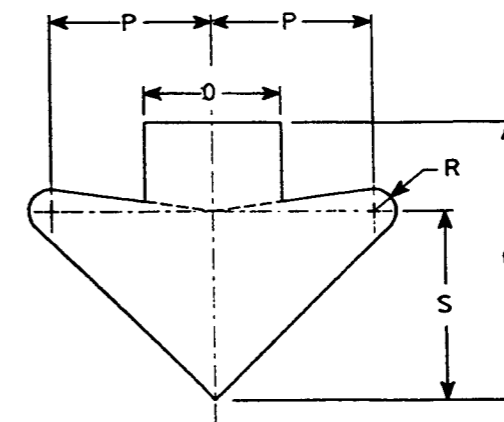
DATE 4/15/94 PLATE NO. W10-15



W12-52

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. The top line is series E, the numerals are series C, and the bottom line is series D.
6. Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

Metric equivalent for this sign is:

SIZE	
1	
2	1200 mm X 1200 mm
3	
4	
5	

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	48		2 1/4	3/4	1	6	12	11 3/8	9 1/4	9 5/8	16	11 3/4	10 7/8	11 1/2	8	9 1/4	15 5/8	1 1/4	10 5/8								16.0
3																											
4																											
5																											

STANDARD SIGN
W12-52

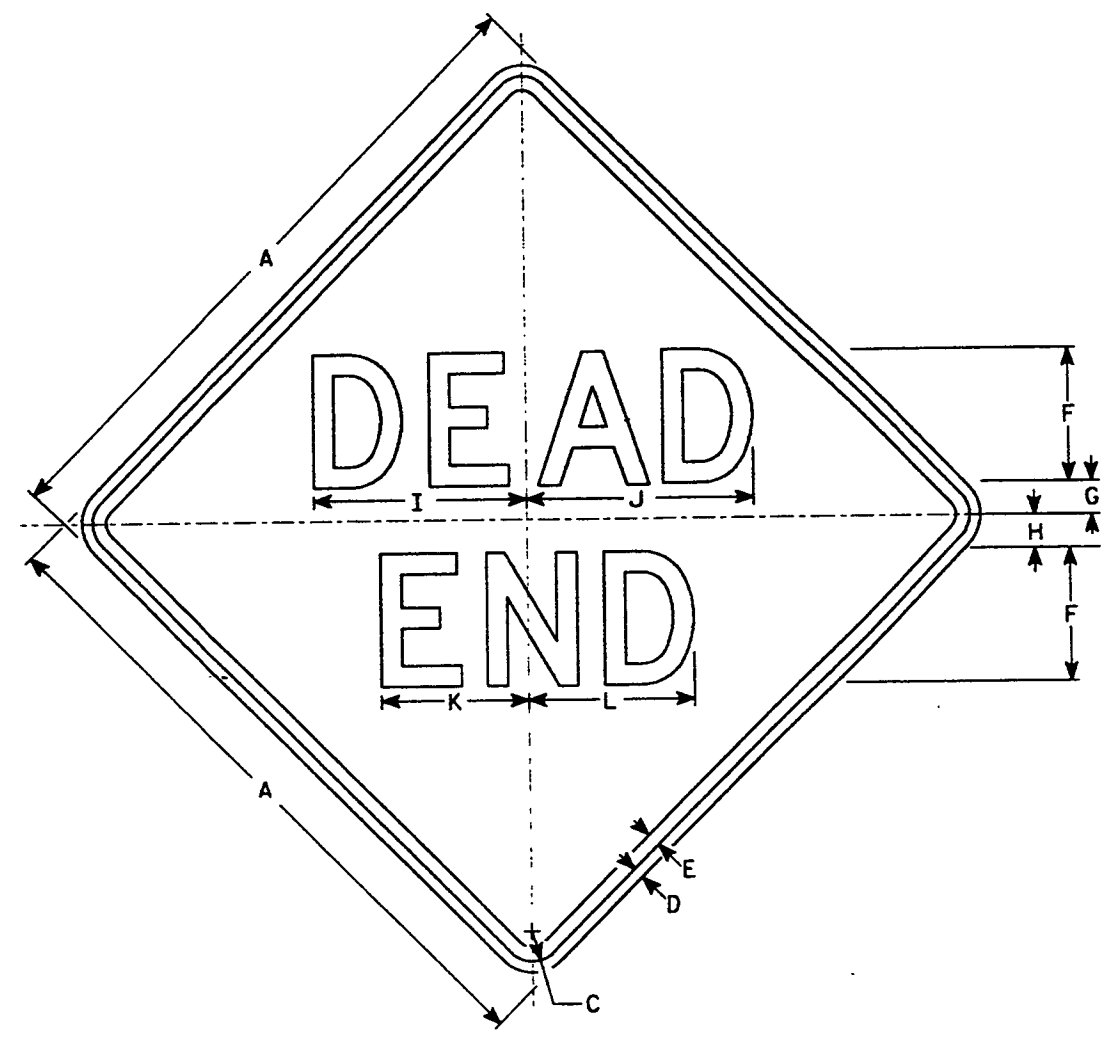
WISCONSIN DEPT. OF TRANSPORTATION

APPROVED *Pete Rusch*
Director, Office of Traffic

DATE 1-17-95 PLATE NO. W12-52.3

NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W14-1

Metric equivalent for this sign is:

SIZE	
1	600mm X 600mm
2	750mm X 750mm
3	900mm X 900mm
4	
5	

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	5	1	2	8 1/4	8 5/8	5 5/8	6 1/4															4.0
2	30		1 3/8	1/2	5/8	6	1 1/2	2 1/2	9 3/4	10 1/4	6 3/4	7 1/2															6.25
3	36		1 5/8	5/8	3/4	7	2	3	11 3/8	12	7 3/8	8 3/4															9.0
4																											
5																											

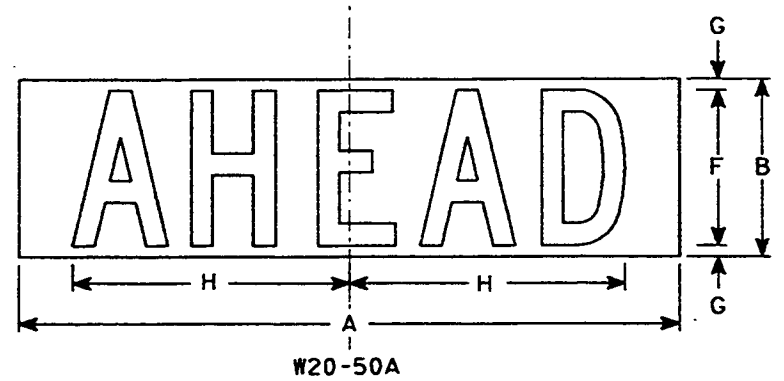
STANDARD SIGN
W14-1

WISCONSIN DEPT OF TRANSPORTATION

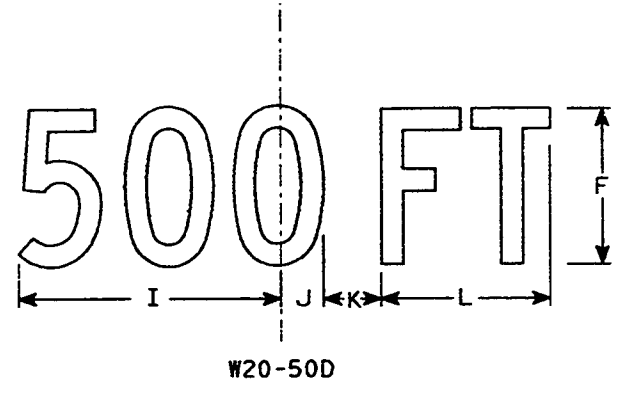
APPROVED *[Signature]*
Director, Office of Traffic

DATE 7/29/94 PLATE NO. WM-13

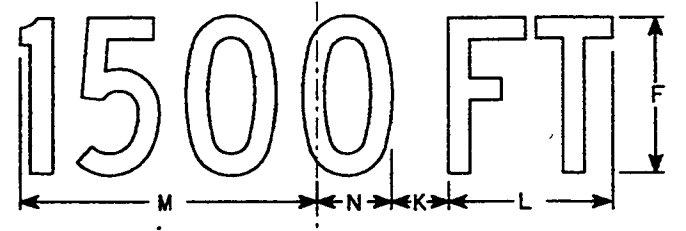
96.99
LEVELS DW - P.1. 5.6. 10.



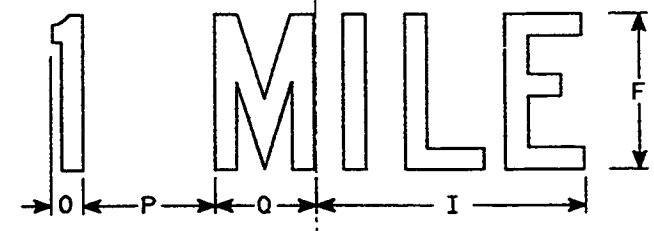
W20-50A



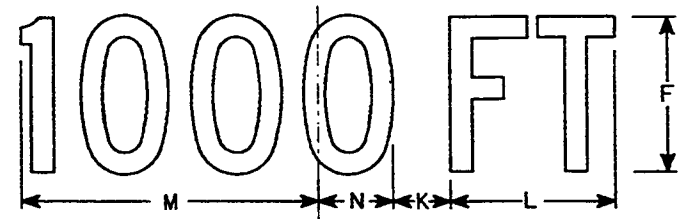
W20-50D



W20-50B



W20-50F



W20-50C



W20-50G

- NOTES**
1. Sign is Type II - Type D Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
 2. Color:
Background - Orange
Message - Black
 3. Message Series - C
 4. These plaques are for changing the distance shown on signs W20 series of signs.

LEVELS 0M - 2.3, 5.6, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100

Metric equivalent for this sign is:

SIZE	
1	
2	750 mmX 225 mm
3	750 mmX 225 mm
4	750 mmX 225 mm
5	750 mmX 225 mm

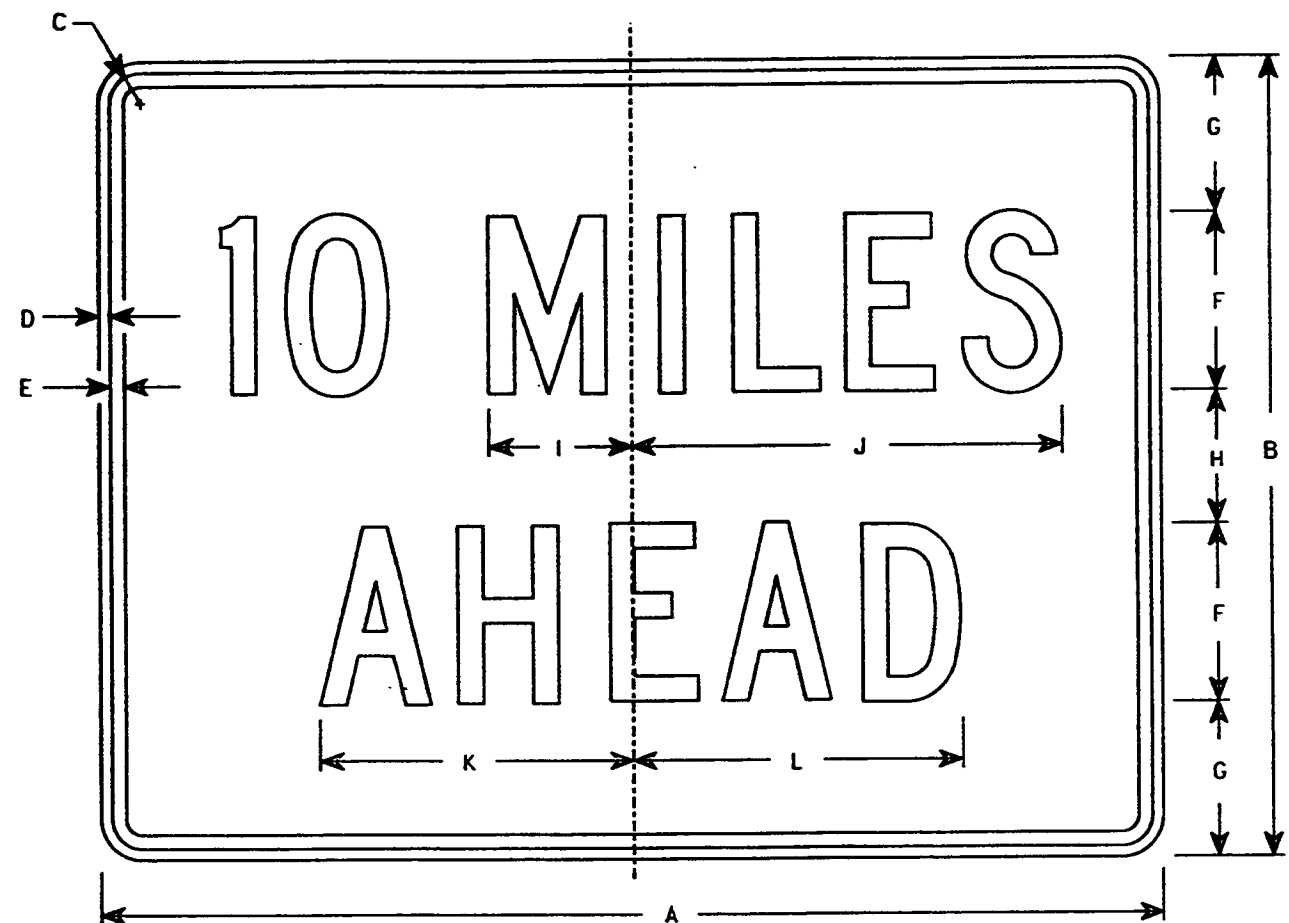
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	22	6				5	1/2	9	9	1 3/8	1 3/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2		8	1 3/4	10 3/4						.92
2	30	8				7	1/2	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8		10 5/8	2 3/8	14 3/8						1.67
3	30	8				7	1/2	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8		10 5/8	2 3/8	14 3/8						1.67
4	30	8				7	1/2	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8		10 5/8	2 3/8	14 3/8						1.67
5	30	8				7	1/2	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8		10 5/8	2 3/8	14 3/8						1.67

SUPPLEMENTARY MESSAGES
W20-50A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED: *Pete Ruchon*
Director, Office of Traffic

DATE 1-17-95 PLATE NO. W20-50.4



NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - "C"
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	36	24	1 1/8	3/8	1/2	6	4 1/2	3	4 3/4	14 5/8	10 5/8	11 3/8															6.0
3	36	24	1 1/8	3/8	1/2	6	4 1/2	3	4 3/4	14 5/8	10 5/8	11 3/8															6.0
4	48	36	1 3/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15															12.0
5	48	36	1 3/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15															12.0

DATE DRAWN 10-27-92 DATE REDRAWN _____
 DATE REVISED _____

STANDARD SIGN
W57 - 52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Robert F. Rusch*
State Traffic Engineer

DATE 11/2/92 PLATE NO. W57-52.3